### **Linear Axes - System Explanation**

# **PowerCube System**

### Individual modular solutions

The modules from the PowerCube series provide the basis for flexible combinations in automation. Complex systems and multi-axis robot structures with several degrees of freedom can be implemented with minimal design and programming costs. Unbeatable 32-bit technology, high precision motor current measurement and reduced heat dissipation are all combined in a minimal space in all PowerCube components. The accuracy of the motor current measurement in particular allows all components to be used in force adaptive applications, from servo-electric gripping systems, rotary actuators and pan-tilt units to motors with integrated position control through to driven linear axes.

The modular robotics concept is unique. The PowerCube modules are basic elements that can be individually combined. The cubic geometry makes the system extremely adaptable for modular solutions.

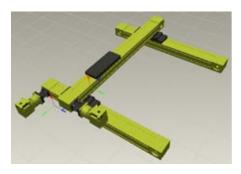
### Modular intelligence

The PowerCube modules work completely independently. All PowerCube components are fitted with a standardized interface for mechatronics and control. Control, regulating and power electronics are completely integrated into the modules. The PowerCube modules can quickly be integrated into existing systems using the universal communication interfaces Profibus DP and CAN.

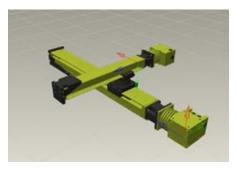
### PowerCube - Mechatronic modules

- Standardized interface for mechatronics and control for quick and easy assembly without complicated design work
- Control, regulating and power electronics are completely integrated into the modules
- Integrated high-end microcontroller for high-speed data processing

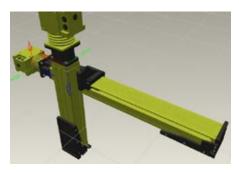




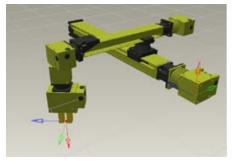
Surface gantry with toothed belt axes



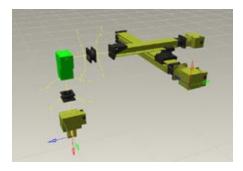
Surface gantry with spindle axes



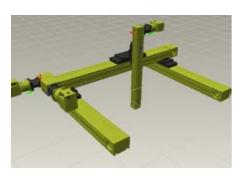
Line gantry with spindle axes



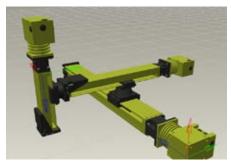
Example of an axis combination with surface gantry, rotary module, and electric gripper



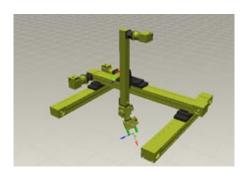
Assembly is carried out using standardized connectors



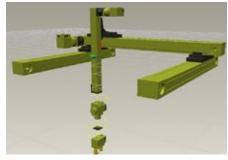
Room portal with toothed belt axes



Room portal with spindle axes



Room portal expanded with swivel/tilt module and gripper



Assembly is carried out using standardized connectors



## **Linear Axes - System Explanation**

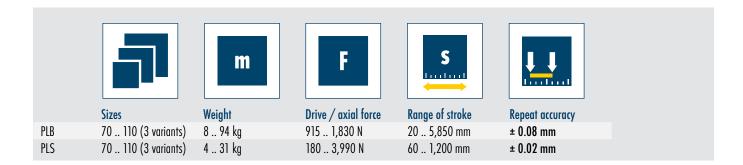


# **Mechatronic components**

Our engineers use the configurator for mechatronic solutions developed by SCHUNK to support you in finding the right solution. The result is a handling or robot system tailored precisely to your requirements, which is ready to be installed in your machine or plant and used.

Operation with practically any controller is possible thanks to the standard Profibus and CAN interfaces.

## **Linear Axes - System Explanation**

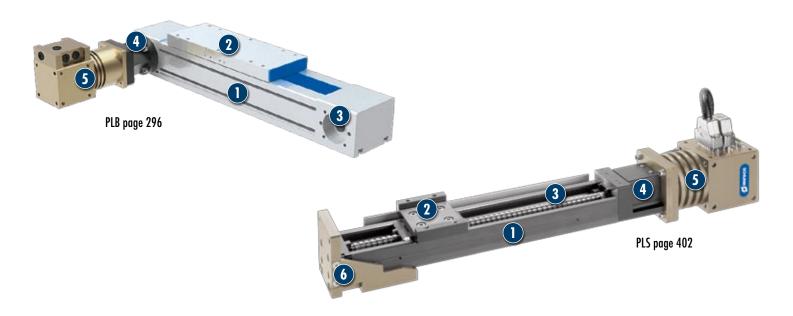


# PLB servo linear axis with toothed belt drive

- Flexibility due to customer-specific strokes
- Lightweight construction
- Protection by cover
- Complete with servo drive and integrated controller
- Assembled, preconfigured and ready to turn on

# PLS servo linear axis with recirculating ball-bearing spindle

- Maximum precision
- Maximum rigidity
- Maximum lifetime
- Complete with servo drive and integrated controller
- Assembled, preconfigured and ready to turn on



- Basic profile
- 2 Carriage
- 3 Belt drive
- 4 Motor adaptation
- Servo motor
  with integrated PDU type
  controller with additional
  Harmonic Drive® gears
- Axis body
- 2 Carriage
- Roller ball screw
- Motor adaptation
- Servo motor
  with integrated PSM type
  controller
- 6 Axis fastening bracket

### **Linear Axes · System Explanation · Drives**

### PSM - Servo motor with integrated position control

The PSM servo motor with integrated position control is suitable for use as a servo drive for flexible applications for linear, rotary and CNC axes or as an axis motor for applications in measuring and testing technology. A comprehensive range of combinations with other PowerCube modules is guaranteed by the standard connecting elements and the integrated control concept. A high-resolution encoder ensures high precision. The entire control, regulating and power electronics for setting up a decentralized control system is integrated in the module. No separate motor controller in the control cabinet is required.

### **Description of function**

The motor shaft is powered directly by a brushless DC servo motor. The PSM servo motor is electrically actuated by the fully integrated regulating and power electronics. This means that no additional external control elements are required for the module.



### PDU - Servo positioning motor with precision gears

The servo positioning motor combines high precision and high torque while simultaneously having a very compact design. The high torques are achieved by the integrated Harmonic Drive® gears with considerable reserves of acceleration and deceleration, while the high-resolution encoder guarantees high precision. The PowerCube PDU is ideally suited for linear, rotary and CNC axes or as an axis motor for applications in measuring and testing technology.

### **Description of function**

The servo gear motor has Harmonic Drive® precision gears, which are powered directly by a brushless DC servo motor. A conventional motor shaft is used as the connection.



### MSM servo motor drive

The new drives from the MSM series extend the load range of the SCHUNK modular system and achieve high dynamics and short cycle times, even for workpieces weighing more than two kilograms. The servo motors contain all components necessary for electric control. The integrated controller enables up to 100 positions to be freely defined based on time, torque or destination in the 100 travel data slots.

- No control cabinet, no complicated wiring
- Profibus-DP or CAN-Bus connection as standard
- Three sizes
- 230 V AC mains voltage



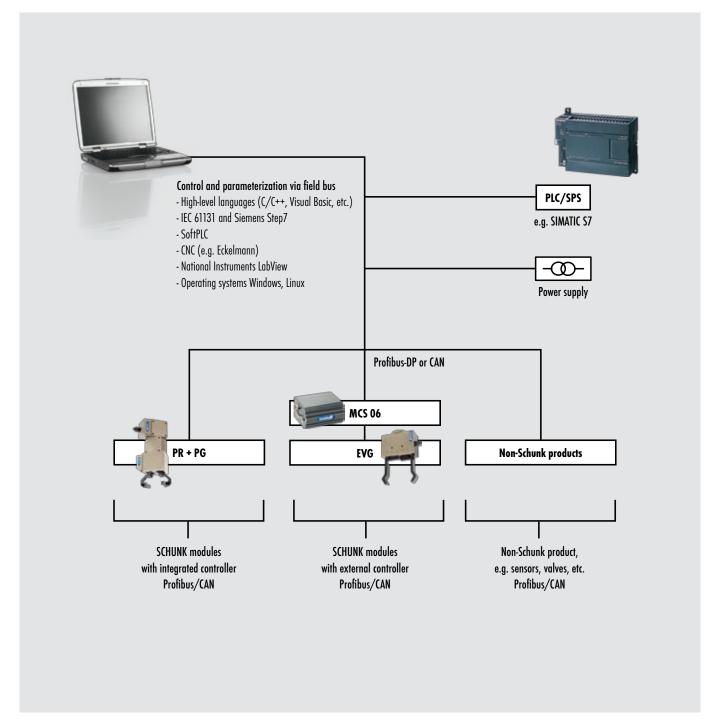
### **Control and parameterization**

### Decentralized, servo-electric technology

Rapid commissioning thanks to integrated servo-electric technology and sensitive control of key process parameters are the most important benefits of the SCHUNK mechatronic range. The mechatronic components are based on the close linking of mechanical, electronic, and IT sub-systems. All modules can be integrated easily and with no problems into existing control concepts. Because all modules are autonomous overall systems, assembly and commissioning costs are low.

### **Benefit from mechatronics**

- Total costs for mechatronics are lower than the cost of providing and maintaining a compressed air system
- Significant increase in flexibility
- Exact adaptation to specified requirements
- Control of all parameters
- Measuring options for movement and holding currents without additional sensors
- Direct processing in machine controller or on external computer (control by Internet and remote maintenance)



## **Linear Axes · Ball Screw Drive**



**Size 070** 

Type

### **Technical data**

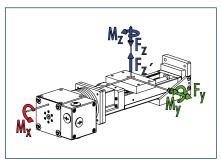
| Designation             |          | PLS 070          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 180              |
| Peak feeding force      | [N]      | 550              |
| Output resolution       | [inc/mm] | 333              |
| Repeat accuracy         | [mm]     | ± 0.02           |
| Max. speed              | [mm/s]   | 500              |
| Power consumption, typ. | [VA]     | 24 VDC, 3 A      |
| Power consumption, max. | [VA]     | 24 VDC, 15 A     |
| Tightness               | [IP]     | 10               |
| Controller              |          | Integrated - SMP |

ID no.

### [mm] [kg] PLS 070 0050 0378371 KR3306 A 150L 50 3.5 PLS 070 0100 0378372 KR3306 A 200L 100 3.8 PLS 070 0200 0378373 KR3306 A 300L 200 4.4 PLS 070 0300 0378374 KR3306 A 400L 300 5.0 5.7 PLS 070 0400 0378375 KR3306 A 500L 400 PLS 070 0500 500 6.3 0378376 KR3306 A 600L

Guide

### **Forces and moments**

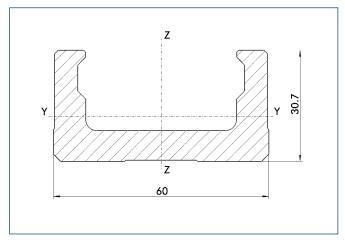


|              |      | PLS 070 |
|--------------|------|---------|
| $F_z$ max.   | [N]  | 2840    |
| $F_z$ max.   | [N]  | 2840    |
| $F_y$ max.   | [N]  | 2840    |
| $M_x$ max.   | [Nm] | 428     |
| $M_{y}$ max. | [Nm] | 166     |
| $M_z$ max.   | [Nm] | 166     |

(1) Note that use under extreme ambient conditions (e.g. coolant range, with casting or abrasive dust) can significantly reduce the lifetime of these units and we cannot accept any liability for this. However, in many cases we have the perfect solution. Please contact us for assistance.

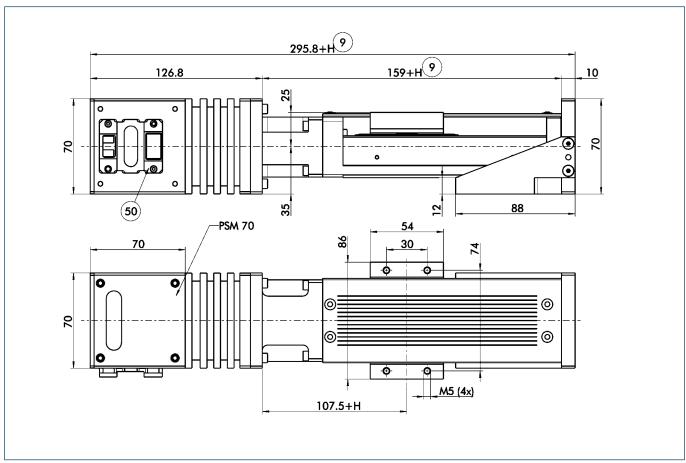
Stroke

Weight



|                     |                    | PLS 070             |  |
|---------------------|--------------------|---------------------|--|
| $I_z$ max.          | [mm <sup>4</sup> ] | 6.2x10 <sup>4</sup> |  |
| l <sub>y</sub> max. | [mm <sup>4</sup> ] | 3.8x10 <sup>4</sup> |  |

## **Dimensions**



The drawing shows the basic axis design with PSM drive motors.

- 9 Useful stroke
- **50** Electronic connection

## **Linear Axes · Ball Screw Drive**



**Size 090** 

Type

### **Technical data**

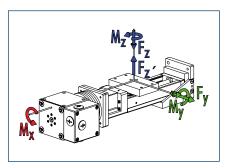
| Designation             |          | PLS 090          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 333              |
| Peak feeding force      | [N]      | 950              |
| Output resolution       | [inc/mm] | 200              |
| Repeat accuracy         | [mm]     | ± 0.02           |
| Max. speed              | [mm/s]   | 715              |
| Power consumption, typ. | [VA]     | 24 VDC, 6 A      |
| Power consumption, max. | [VA]     | 24 VDC, 30 A     |
| Tightness               | [IP]     | 10               |
| Controller              |          | Integrated - SMP |

ID no.

### [mm] [kg] PLS 090 0200 0378381 KR4610 A 340L 200 10.7 PLS 090 0300 0378382 KR4610 A 440L 300 12.0 PLS 090 0400 0378383 KR4610 A 540L 400 13.3 PLS 090 0500 0378384 KR4610 A 640L 500 14.6 PLS 090 0600 0378385 KR4610 A 740L 600 15.8 PLS 090 0800 800 0378386 KR4610 A 940L 18.3

Guide

### **Forces and moments**



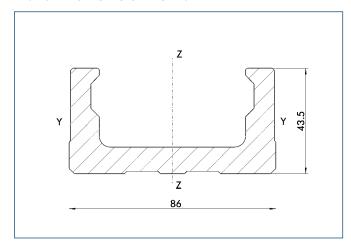
|              |      | PLS 090 |
|--------------|------|---------|
| $F_z$ max.   | [N]  | 3140    |
| $F_z$ max.   | [N]  | 3140    |
| $F_{y}$ max. | [N]  | 3140    |
| $M_x$ max.   | [Nm] | 1400    |
| $M_y$ max.   | [Nm] | 547     |
| $M_z$ max.   | [Nm] | 547     |

(i) Note that use under extreme ambient conditions (e.g. coolant range, with casting or abrasive dust) can significantly reduce the lifetime of these units and we cannot accept any liability for this. However, in many cases we have the perfect solution. Please contact us for assistance.

Stroke

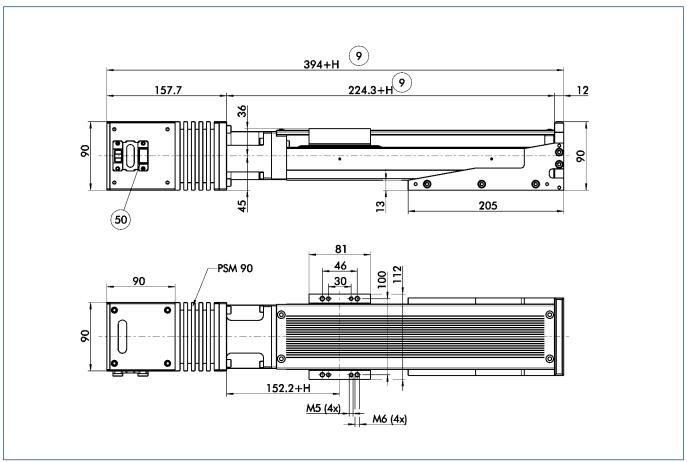


Weight



|            |                    | PLS 090             |  |
|------------|--------------------|---------------------|--|
| $I_z$ max. | [mm <sup>4</sup> ] | 6.2x10 <sup>4</sup> |  |
| $l_y$ max. | [mm <sup>4</sup> ] | 3.8x10 <sup>4</sup> |  |

## **Dimensions**



The drawing shows the basic axis design with PSM drive motors.

9 Useful stroke

www.schunk.com

60 Electronic connection





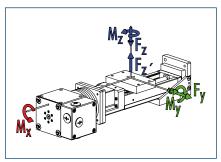
Size 110

## **Technical data**

| Designation             |          | PLS 110          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 315              |
| Peak feeding force      | [N]      | 1200             |
| Output resolution       | [inc/mm] | 100              |
| Repeat accuracy         | [mm]     | ± 0.05           |
| Max. speed              | [mm/s]   | 1500             |
| Power consumption, typ. | [VA]     | 48 VDC, 6 A      |
| Power consumption, max. | [VA]     | 48 VDC, 30 A     |
| Tightness               | [IP]     | 10               |
| Controller              |          | Integrated - SMP |

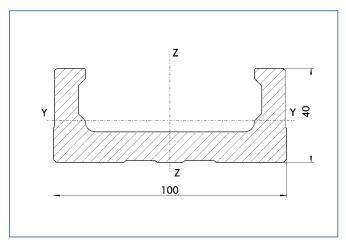
| Туре         | ID no.  | Guide          | Stroke | Weight |
|--------------|---------|----------------|--------|--------|
|              |         |                | [mm]   | [kg]   |
| PLS 110 0800 | 0378391 | KR5520 A 980L  | 800    | 23.9   |
| PLS 110 0900 | 0378392 | KR5520 A 1080L | 900    | 25.7   |
| PLS 110 1000 | 0378393 | KR5520 A 1180L | 1000   | 28.4   |
| PLS 110 1100 | 0378394 | KR5520 A 1280L | 1100   | 29.1   |
| PLS 110 1200 | 0378395 | KR5520 A 1380L | 1200   | 30.9   |

## **Forces and moments**



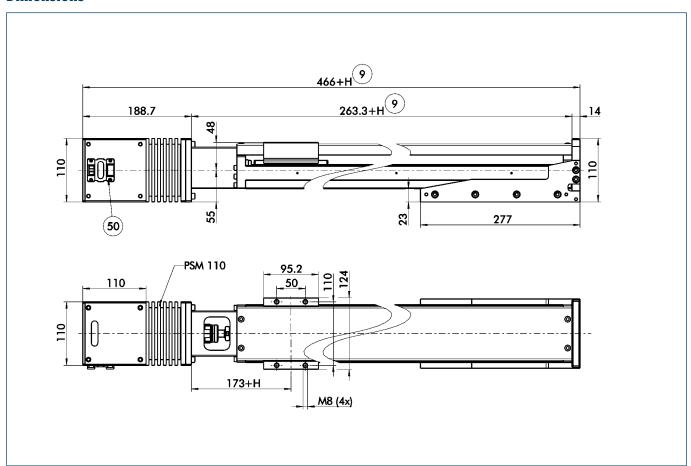
|                     |      | PLS 110 |
|---------------------|------|---------|
| $F_z$ max.          | [N]  | 3620    |
| $F_z$ max.          | [N]  | 3620    |
| $F_y$ max.          | [N]  | 3620    |
| $M_x$ max.          | [Nm] | 2280    |
| M <sub>y</sub> max. | [Nm] | 870     |
| $M_z$ max.          | [Nm] | 870     |

(i) Note that use under extreme ambient conditions (e.g. coolant range, with casting or abrasive dust) can significantly reduce the lifetime of these units and we cannot accept any liability for this. However, in many cases we have the perfect solution. Please contact us for assistance.



|                     |                    | PLS 110             |  |
|---------------------|--------------------|---------------------|--|
| $I_z$ max.          | [mm <sup>4</sup> ] | 6.2x10 <sup>4</sup> |  |
| l <sub>y</sub> max. | [mm <sup>4</sup> ] | 3.8x10 <sup>4</sup> |  |

## **Dimensions**



The drawing shows the basic axis design with PSM drive motors.

- 9 Useful stroke
- **50** Electronic connection



# **Linear Axes · Toothed-belt Drive**



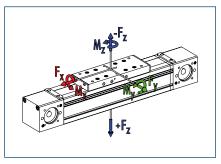
### Size 070

# Technical data

| Designation             |          | PLB 070          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 250              |
| Peak feeding force      | [N]      | 500              |
| Output resolution       | [inc/mm] | 583              |
| Repeat accuracy         | [mm]     | ± 0.08           |
| Max. speed              | [mm/s]   | 225              |
| Power consumption, typ. | [VA]     | 24 VDC, 3 A      |
| Power consumption, max. | [VA]     | 24 VDC, 15 A     |
| Tightness               | [IP]     | 54               |
| Controller              |          | Integrated - SMP |

| Туре         | ID no.  | Guide           | Stroke | Weight |
|--------------|---------|-----------------|--------|--------|
|              |         |                 | [mm]   | [kg]   |
| PLB 070 0200 | 0378301 | B70-C-ZSS-32AT5 | 200    | 8,1    |
| PLB 070 0500 | 0378302 | B70-C-ZSS-32AT5 | 500    | 9,3    |
| PLB 070 1000 | 0378303 | B70-C-ZSS-32AT5 | 1000   | 11,2   |
| PLB 070 1500 | 0378304 | B70-C-ZSS-32AT5 | 1500   | 13,1   |
| PLB 070 2000 | 0378305 | B70-C-ZSS-32AT5 | 2000   | 15,0   |
| PLR 070 3000 | 0378306 | R70-C-7SS-32AT5 | 3000   | 18.8   |

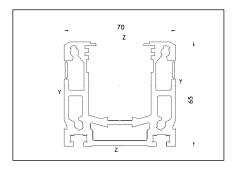
# **Moment load**



|                      |      | PLB 070   |
|----------------------|------|-----------|
| $F_x \text{ max.}^*$ | [N]  | 1100      |
| $F_{y}$ max.         | [N]  | 600       |
| $F_{z}$ max.         | [N]  | 1800      |
| $M_x$ max.           | [Nm] | 60        |
| $M_{y}$ max.         | [Nm] | 180 (230) |
| $M_z$ max.           | [Nm] | 120 (150) |

① Moments and forces may occur simultaneously. Values in brackets relate to the long slide.

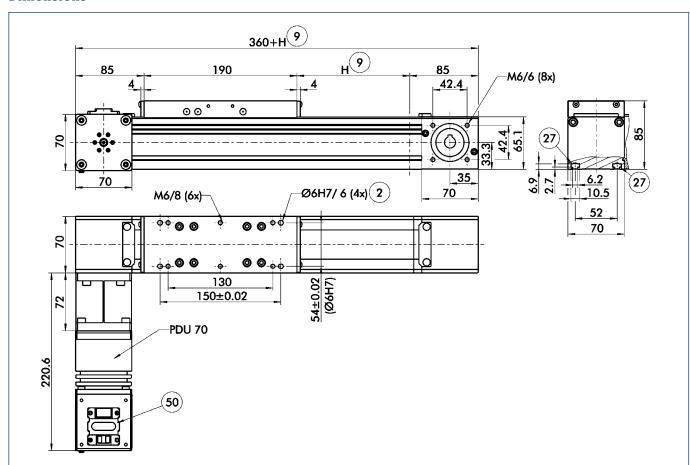
<sup>\*</sup> Maximum value = Depends on speed



### Profile B 70

| Specific mass               | [kg/m]             | 3.69   |
|-----------------------------|--------------------|--------|
| Surface dimension           | [mm <sup>2</sup> ] | 1369   |
| Planar moment of inertia ly | $[mm^4]$           | 563059 |
| Planar moment of inertia lz | $[mm^4]$           | 852507 |
| Load torque Wy              | [mm³]              | 14743  |
| Load torque Wz              | [mm³]              | 24335  |

### **Dimensions**



The drawing shows the basic axis design with PDU drive motor.

- (2) Connection of the assembly
- Useful stroke
- Mounting groove for T-nuts
- 60 Electronic connection



# **Linear Axes · Toothed-belt Drive**



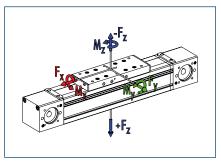
Size 090

# Technical data

| Designation             |          | PLB 090          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 550              |
| Peak feeding force      | [N]      | 1100             |
| Output resolution       | [inc/mm] | 425              |
| Repeat accuracy         | [mm]     | ± 0.08           |
| Max. speed              | [mm/s]   | 310              |
| Power consumption, typ. | [VA]     | 24 VDC, 6 A      |
| Power consumption, max. | [VA]     | 24 VDC, 30 A     |
| Tightness               | [IP]     | 54               |
| Controller              |          | Integrated - SMP |

| Туре         | ID no.  | Guide            | Stroke | Weight |
|--------------|---------|------------------|--------|--------|
|              |         |                  | [mm]   | [kg]   |
| PLB 090 0300 | 0378311 | B120-ZSS-50ATL10 | 300    | 28,8   |
| PLB 090 0500 | 0378312 | B120-ZSS-50ATL10 | 500    | 32,2   |
| PLB 090 1000 | 0378313 | B120-ZSS-50ATL10 | 1000   | 4037   |
| PLB 090 1500 | 0378314 | B120-ZSS-50ATL10 | 1500   | 49,2   |
| PLB 090 2000 | 0378315 | B120-ZSS-50ATL10 | 2000   | 57,7   |
| PLB 090 3000 | 0378316 | B120-ZSS-50ATL10 | 3000   | 74,7   |

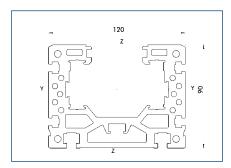
# **Moment load**



|                |            | PLB 090      |
|----------------|------------|--------------|
| F <sub>x</sub> | max.* [N]  | 4000         |
| F <sub>y</sub> | max. [N]   | 3000         |
| F <sub>z</sub> | max. [N]   | 8000         |
| M              | , max. [Nm | ] 400        |
| M              | , max. [Nm | ] 800 (1200) |
| M              | , max. [Nm | 600 (800)    |

① Moments and forces may occur simultaneously. Values in brackets relate to the long slide.

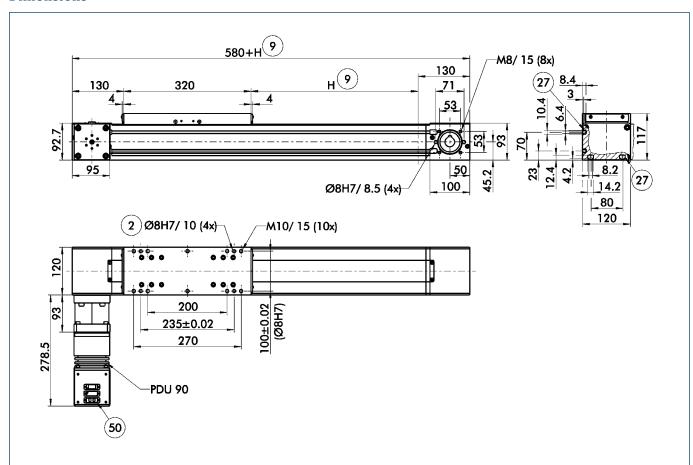
<sup>\*</sup> Maximum value = Depends on speed



### Profile B 120

| Specific mass               | [kg/m]             | 10.40   |
|-----------------------------|--------------------|---------|
| Surface dimension           | $[mm^2]$           | 3869    |
| Planar moment of inertia ly | [mm <sup>4</sup> ] | 3083392 |
| Planar moment of inertia lz | [mm <sup>4</sup> ] | 7109291 |
| Load torque Wy              | [mm <sup>3</sup> ] | 62408   |
| Load torque Wz              | [mm <sup>3</sup> ] | 118397  |

### **Dimensions**



The drawing shows the basic axis design with PDU drive motor.

- (2) Connection of the assembly
- 9 Useful stroke
- Mounting groove for T-nuts
  Electronic connection

# **Linear Axes · Toothed-belt Drive**



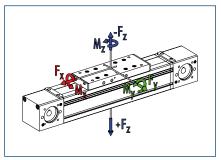
Size 110

# Technical data

| Designation             |          | PLB 110          |
|-------------------------|----------|------------------|
| Rated feeding force     | [N]      | 790              |
| Peak feeding force      | [N]      | 1590             |
| Output resolution       | [inc/mm] | 340              |
| Repeat accuracy         | [mm]     | ± 0.08           |
| Max. speed              | [mm/s]   | 390              |
| Power consumption, typ. | [VA]     | 48 VDC, 6 A      |
| Power consumption, max. | [VA]     | 48 VDC, 30 A     |
| Tightness               | [IP]     | 54               |
| Controller              |          | Integrated - SMP |

| Туре         | ID no.  | Guide            | Stroke | Weight |
|--------------|---------|------------------|--------|--------|
|              |         |                  | [mm]   | [kg]   |
| PLB 110 0300 | 0378321 | B110-ZSS-50ATL10 | 300    | 36,5   |
| PLB 110 0500 | 0378322 | B110-ZSS-50ATL10 | 500    | 40,7   |
| PLB 110 1000 | 0378323 | B110-ZSS-50ATL10 | 1000   | 51,2   |
| PLB 110 1500 | 0378324 | B110-ZSS-50ATL10 | 1500   | 61,7   |
| PLB 110 2000 | 0378325 | B110-ZSS-50ATL10 | 2000   | 72,2   |
| PLB 110 3000 | 0378326 | B110-ZSS-50ATL10 | 3000   | 93,2   |

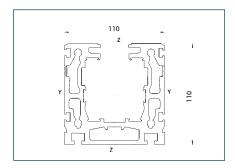
# **Moment load**



|                      |      | PLB 110     |
|----------------------|------|-------------|
| $F_x \text{ max.}^*$ | [N]  | 4000        |
| $F_{y}$ max.         | [N]  | 3000        |
| $F_z$ max.           | [N]  | 8000        |
| $M_x$ max.           | [Nm] | 400         |
| $M_{y}$ max.         | [Nm] | 1200 (1500) |
| $M_z$ max.           | [Nm] | 600 (800)   |

① Moments and forces may occur simultaneously. Values in brackets relate to the long slide.

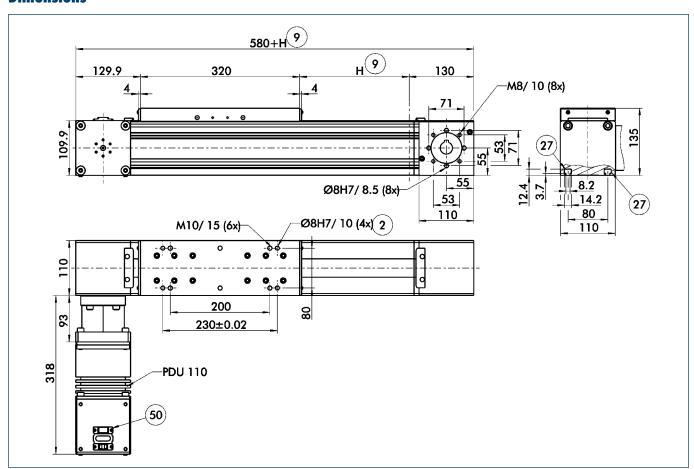
<sup>\*</sup> Maximum value = Depends on speed



### Profile B 110

| Specific mass               | [kg/m]             | 11.11   |
|-----------------------------|--------------------|---------|
| Surface dimension           | $[mm^2]$           | 4117    |
| Planar moment of inertia ly | [mm <sup>4</sup> ] | 5362210 |
| Planar moment of inertia lz | [mm <sup>4</sup> ] | 6162957 |
| Load torque Wy              | [mm³]              | 88229   |
| Load torque Wz              | [mm <sup>3</sup> ] | 111826  |

### **Dimensions**



The drawing shows the basic axis design with PDU drive motor.

- (2) Connection of the assembly
- Useful stroke
- 27 Mounting groove for T-nuts
- 60 Electronic connection

