Additional Information Technical reference → Page F-1 Safety standards → Page G-2

**ES02** is a speed controller designed for ultimate ease of use when operating and wiring, focusing on the functions required for speed control.

A wide range of speed control motors are available for use with this controller.

# **91**<sup>9</sup>us C€

List of safety standard approved products (Model, Standards, File No., Certification Body) → Page G-10



#### Features

#### Multi-Functions

Provide the functions necessary for speed control.

- 90 to 1400 r/min (50 Hz) Speed control 90 to 1600 r/min (60 Hz)
- Instantaneous stop
- · Acceleration/deceleration function that enables smooth start and stop

#### Can Be Used World-Wide

The **ES02** speed controller conforms to major power supply specifications world-wide. It is recognized by UL and CSA, while CE Marking is used in accordance with the EMC Directive and Low Voltage Directive.

#### Simple Wiring

For easy of wiring the new design provides separate terminals for power-supply cables and control-signal lines.

Terminals for control-signal lines





Terminals for power-supply cables

#### Controlling 6 W to 60 W with a Single Unit

One **ES02** unit is all you need to operate speed control motors with varying output of 6 W to 60 W.

#### ■IP20-Compliant

Case design against electric shock and the IP20-compliant construction prevent the operator from touching the terminal block, thereby ensuring a high degree of safety.

### • (RoHS) RoHS-Compliant

**ES02** and the applicable speed control motors conform to the RoHS Directive that prohibits the use of six chemical substances including lead and cadmium.

■ Details of RoHS Directive → Page G-23

### Product Line

### Speed Controller (RoHS)

· —		
Model	Power Supply Voltage	Page
ESO1	Single-Phase 100-115 VAC	*
ESO2	Single-Phase 200-230 VAC	A-178

\*For the single-phase 100-115 VAC model, please contact the nearest Oriental Motor sales office.

The following items are included in each product. Speed Controller, External Speed Potentiometer, Operating Manual

## ■Specifications of Speed Controller (RoHS)



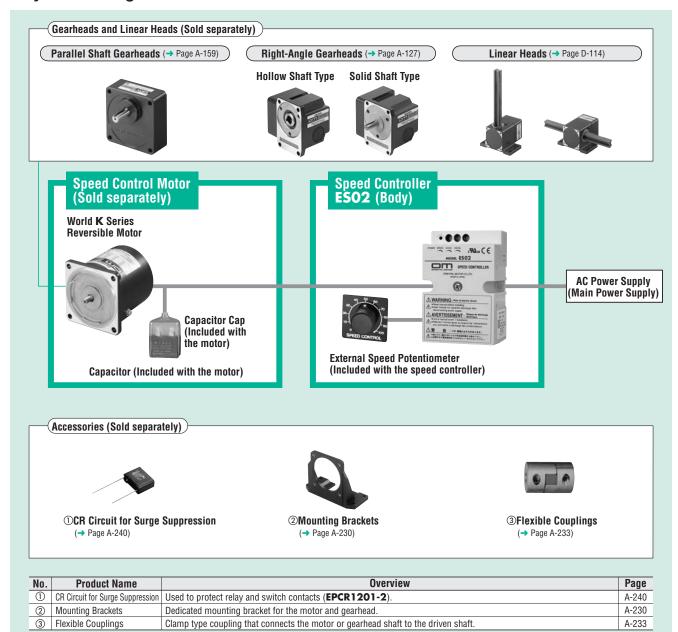
Model Name	ESO2		
Power Supply Voltage	Single-Phase 200-230 VAC ±10%		
Power Supply Frequency	50/60 Hz		
Applicable Speed Control Motor Output	6 W, 15 W, 25 W, 40 W, 60 W		
Variable Speed Range	50 Hz: 90~1400 r/min 60 Hz: 90~1600 r/min		
Function	Speed control, Instantaneous stop, Acceleration/deceleration		
Insulation Resistance	100 M $\Omega$ or more when 500 VDC megger is applied between the case and all the pins, the FG terminal and the AC input terminals under normal ambient temperature and humidity.		
Dielectric Strength	Sufficient to withstand 1.5 kV at 50 Hz or 60 Hz applied between the FG terminals and the AC input terminals for 1 minute, under normal ambient temperature and humidity. Sufficient to withstand 3.0 kV at 50 Hz or 60 Hz applied between all the pins and the case for 1 minute.		
Ambient Temperature	$0\sim +40^{\circ}\text{C}$ (non-freezing)		
Ambient Humidity	85% or less (non-condensing)		
Degree of Protection	IP20 (with cover)		

These models cannot be used for applications requiring the control of more than one motor/controller set by the same external speed potentiometer. When instantaneous stop is activated, a large braking current will flow to the motor. Braking current → Page A-193

**Dimensions** → Page A-185

Connection and Operation → Page A-190

### System Configuration



<b>●</b> Example	of System	Configuration
------------------	-----------	---------------

ESO2	4RK25RGN-CW2E	4GN25S	·	SOL4M5	MCL301012
Speed Controller	Reversible Motor (Pinion Shaft)	Long Life, Low Noise Gearhead	+	Mounting Bracket	Flexible Coupling
(Body)	(Sold separately)			(Sold separately)	

Both of gearheads and linear heads cannot be combined with round shaft type motors.

The system configuration shown above is an example. Other combinations are available.

## ■ Applicable Speed Control Motors (Sold separately)

#### World K Series Speed Control Motor (6 W to 60 W) (RoHS)

Conforming to major safety standards, the World **K** Series sets the standard for AC motors. These motors can be used in wide-ranging applications. The new "long life, low noise **GN-S** gearhead" achieves a long rated life of 10000 hours, twice the level of a conventional gearhead, by adopting innovative technologies and structure. These gearheads are highly reliable and require less maintenance.

Product line → Page A-180



#### Product Number Code

● World **K** Series Speed Control Motor

♦Motor

# 4 I K 25 R GN - CW2 E

7)	(8

1	Motor Frame Size	<b>2</b> : 60 mm <b>3</b> : 70 mm <b>5</b> : 90 mm
2	Motor Type	I: Induction Motor R: Reversible Motor
3	Series	K: K Series
4	Output Power (W)	(Example) <b>25</b> : 25 W
(5)	Speed Control Motor	
6	Motor Shaft Type, Type of Pinion	GN: GN Type Pinion Shaft GU: GU Type Pinion Shaft A: Round Shaft
7	Power Supply Voltage	AW2, AW: Single-Phase 100 VAC, 110/115 VAC, RoHS-Compliant CW2, CW: Single-Phase 200 VAC, 220/230 VAC, RoHS-Compliant
8	Included Capacitor	J: For Single-Phase 100 VAC and 200 VAC U: For Single-Phase 110/115 VAC E: For Single-Phase 220/230 VAC

#### ♦Gearhead

1	Gearhead Frame Size	<b>2</b> : 60 mm <b>3</b> : 70 mm <b>4</b> : 80 mm <b>5</b> : 90 mm		
2	Type of Pinion	GN: GN Type Pinion GU: GU Type Pinion		
3	Gear Ratio	(Example) <b>50</b> : Gear Ratio of 1:50 <b>10X</b> denotes the decimal gearhead of gear ratio 1:10		
	<b>GN</b> Type Pinion	S: Long Life, Low Noise <b>GN-S</b> Gearhead, RoHS-Compliant <b>RH</b> : Right-Angle, Hollow Shaft Gearhead, RoHS-Compliant <b>RA</b> : Right-Angle, Solid Shaft Gearhead, RoHS-Compliant		
4	<b>GU</b> Type Pinion	KB: GU Gearhead (Box type), RoHS-Compliant RH: Right-Angle, Hollow Shaft Gearhead, RoHS-Compliant RA: Right-Angle, Solid Shaft Gearhead, RoHS-Compliant		

#### Product Line

• World K Series Speed Control Motor

◇Pinion Shaft Type (6 W~60 W) RoHS

Type	Power Supply	□60 mm 6 W	□70 mm 15 W	□80 mm 25 W	□90 mm 40 W	□90 mm 60 W	Page	Applicable Controller
Турс	Voltage	Model	Model	Model	Model	Model	1 age	(Sold separately)
	Single-Phase 100 VAC	2IK6RGN-AW2J	3IK15RGN-AW2J	4IK25RGN-AW2J	5IK40RGN-AW2J	_	*	ESO1
Induction	Single-Phase 110/115 VAC	2IK6RGN-AW2U	3IK15RGN-AW2U	4IK25RGN-AW2U	5IK40RGN-AW2U	5IK60RGU-AWU	*	
Motors	Single-Phase 200 VAC	2IK6RGN-CW2J	3IK15RGN-CW2J	4IK25RGN-CW2J	5IK40RGN-CW2J	_	*	ESO2
	Single-Phase 220/230 VAC	2IK6RGN-CW2E	3IK15RGN-CW2E	4IK25RGN-CW2E	5IK40RGN-CW2E	5IK60RGU-CWE	A-181	E302
	Single-Phase 100 VAC	2RK6RGN-AW2J	3RK15RGN-AW2J	4RK25RGN-AW2J	5RK40RGN-AW2J	_	*	ESO1
Reversible	Single-Phase 110/115 VAC	2RK6RGN-AW2U	3RK15RGN-AW2U	4RK25RGN-AW2U	5RK40RGN-AW2U	5RK60RGU-AWU	*	ESUI
Motors	Single-Phase 200 VAC	2RK6RGN-CW2J	3RK15RGN-CW2J	4RK25RGN-CW2J	5RK40RGN-CW2J	_	*	ESO2
	Single-Phase 220/230 VAC	2RK6RGN-CW2E	3RK15RGN-CW2E	4RK25RGN-CW2E	5RK40RGN-CW2E	5RK60RGU-CWE	A-182	E3U2

<sup>\*</sup>For the single-phase 100 VAC, the single-phase 110/115 VAC, the single-phase 200 VAC models, please contact the nearest Oriental Motor sales office.

The following items are included in each product.-Motor, Capacitor, Capacitor Cap, Operating Manual

#### Parallel Shaft Gearhead (Sold separately)

### ♦ Long Life, Low Noise GN-S Gearhead (RoHS)

•				
Gearhead Model	Gear Ratio			
2GN□S	3~180			
2GN10XS (Decimal Gearhead)				
3GN□S	3~180			
3GN10XS (Decimal Gearhead)				
4GN□S	3~180			
4GN10XS (Decimal Gearhead)				
5GN□S	3~180			
5GN10XS (Decimal Gearhead)				
	2GNUS 2GN10XS (Decimal Ge 3GNUS 3GN10XS (Decimal Ge 4GNUS 4GN10XS (Decimal Ge 5GNUS			

<sup>■</sup> Enter the gear ratio in the box (□) within the model name.

### **◇GU** Gearhead RoHS

60 W	5GU10XKB (Decimal	Gearhead)
20.14	5GU□KB	3~180
Applicable Motor Output Power (Pinion Shaft)	Gearhead Model	Gear Ratio

lacksquare Enter the gear ratio in the box ( $\Box$ ) within the model name.

The following items are included in each product.-Gearhead, Mounting Screws, Parallel Key\*, Operating Manual \*Only for the products with a key slot on the output shaft

**GN**<sup>®</sup>US (**®**)<sup>®</sup>(€

#### Right-Angle Gearhead (Sold separately)

#### 

Applicable Motor Output Power (Pinion Shaft)	Gearhead Model	Gear Ratio
25 W	4GN□RH	3~180
40 W	5GN□RH	3~180
60 W	5GU□RH	3~180

Enter the gear ratio in the box (
 ) within the model name.

-The following items are included in each product. — Gearhead, Mounting Screws, Parallel Key, Safety Cover (with screws), Gasket, Operating Manual

### 

Applicable Motor Output Power (Pinion Shaft)	Gearhead Model	Gear Ratio
25 W	4GN□RA	3~180
40 W	5GN□RA	3~180
60 W	5GU□RA	3~180

lacksquare Enter the gear ratio in the box ( $\Box$ ) within the model name.

The following items are included in each product.

Gearhead, Mounting Screws, Parallel Key, Gasket, Operating Manual

### 

Tuno	Power Supply	□60 mm 6 W	□70 mm 15 W	□80 mm 25 W	□90 mm 40 W	□90 mm 60 W	Dogo	Applicable Controller
Туре	Voltage	Model	Model	Model	Model	Model	Page	(Sold separately)
	Single-Phase 100 VAC	2IK6RA-AW2J	3IK15RA-AW2J	4IK25RA-AW2J	5IK40RA-AW2J	-	*	ESO1
Induction	Single-Phase 110/115 VAC	2IK6RA-AW2U	3IK15RA-AW2U	4IK25RA-AW2U	5IK40RA-AW2U	5IK60RA-AWU	*	ESUI
Motor	Single-Phase 200 VAC	2IK6RA-CW2J	3IK15RA-CW2J	4IK25RA-CW2J	5IK40RA-CW2J	-	*	ESO2
	Single-Phase 220/230 VAC	2IK6RA-CW2E	3IK15RA-CW2E	4IK25RA-CW2E	5IK40RA-CW2E	5IK60RA-CWE	A-181	E302
	Single-Phase 100 VAC	2RK6RA-AW2J	3RK15RA-AW2J	4RK25RA-AW2J	5RK40RA-AW2J	-	*	ESO1
Reversible	Single-Phase 110/115 VAC	2RK6RA-AW2U	3RK15RA-AW2U	4RK25RA-AW2U	5RK40RA-AW2U	5RK60RA-AWU	*	E301
Motor	Single-Phase 200 VAC	2RK6RA-CW2J	3RK15RA-CW2J	4RK25RA-CW2J	5RK40RA-CW2J	-	*	ESO2
	Single-Phase 220/230 VAC	2RK6RA-CW2E	3RK15RA-CW2E	4RK25RA-CW2E	5RK40RA-CW2E	5RK60RA-CWE	A-182	E3U2

<sup>\*</sup>For the single-phase 100 VAC, the single-phase 110/115 VAC, the single-phase 200 VAC models, please contact the nearest Oriental Motor sales office.

The following items are included in each product.
 Motor, Capacitor, Capacitor Cap, Operating Manual

### Specifications

The following specifications assume combination with an applicable speed control motor.

#### Induction Motors - Continuous Rating

#### ♦ Single-Phase 220/230 VAC Applicable Speed Controller: **ES02** (RoHS)

<i>y</i>	gie-Filase 220/23	o into inplicab	.о оро	00111101	1011 2002					1	C # 103		
	Model		Max.	Voltogo	Frequency	Variable Speed	Permissib	ole Torque	Starting	Current	Power	Canacita	
	iviodei		Output Power	Voltage	rrequericy	Range *1	1200 r/min	90 r/min	Torque	Current	Consumption	Capacito	
	Pinion Shaft Type	Round Shaft Type	W	VAC	Hz	r/min	mN·m	mN·m	mN∙m	Α	W	μF	
				Single-Phase	50	90~1400	36		35				
ŹΡ	2IK6RGN-CW2E	2IK6RA-CW2E	6	220	60	90~1600	50	33	33	0.130	27	0.6	
45)	ZIKOKGIN-CWZE	ZIKOKA-CWZE	0	Single-Phase	50	90~1400	40	33	40	0.130	21	0.0	
				230	60	90~1600	50		40				
				Single-Phase	50	90~1400	110		65		43		
ÎP)	3IK15RGN-CW2E	3IK15RA-CW2E	15	220	60	90~1600	125	20	00	0.23	46	1.0	
IP)	JIK I JROIN-CW ZE	SIN I SKA-CWZE	13	Single-Phase	50	90~1400	115	38	75	0.23	44	1.0	
			230	60	90~1600	125		65		47			
		/2E 4IK25RA-CW2E	25	Single-Phase	50	90~1400	205		110				
TP)	4IK25RGN-CW2E			220	60	90~1600	160	40	120	0.37	70	1.5	
IP)	4IKZSKGIN-CWZE			Single-Phase	50	90~1400	205					1.5	
				230	60	90~1600	150						
				Single-Phase	50	90~1400	300	75	190		96		
TP)	5IK40RGN-CW2E	5IK40RA-CW2E	40	220	60	90~1600	280	75	190	0.55	104	2.3	
IP)	SIK4UKGIN-CWZE	SIN4UKA-CWZE	40	Single-Phase	50	90~1400	320	70	200	0.55	99	2.3	
				230	60	90~1600	260	70	200		105		
	·			Single-Phase	50	90~1400	460	200		0.84	155		
ÎP)	EIKANDOLLOWE	5IK60RA-CWE	60	220	60	90~1600	490	215	320	0.89	175	4.0	
IP)	5IK60RGU-CWE	SINOUKA-CWE	00	Single-Phase	50	90~1400	490	170	320	0.85	158	4.0	
				230	60	90~1600	490	180		0.89	172		

**ZP**: Impedance protected

<sup>(</sup>D): Contains a built-in thermal protector (automatic return type). If a motor overheats for any reason, the thermal protector is activated and the motor is stopped. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting.

<sup>\*1</sup> The variable speed ranges shown are under no load conditions.

<sup>\*2</sup> China Compulsory Certification System (CCC System) @

Those products with a "G" at the end of their model name are CCC certified for 60 W. If you require a CCC certified product, please specify a "G" at the end of the model name you're ordering. (Example) Model: 51K60RGU-CWEG

For details, please contact the nearest Oriental Motor sales office.

<sup>•</sup> In addition to the products shown above, the products for single-phase 100 VAC, single-phase 110/115 VAC and single-phase 200 VAC are also available. Please contact the nearest Oriental Motor sales office.

#### Reversible Motors – 30 Minutes Rating

### 



	Model		Max. Output	Voltage	Frequency	Variable Speed	Permissib	le Torque	Starting	Current	Power	Capacitor
			Power	Tonago	. roquonoj	Range *1	1200 r/min	90 r/min	Torque	Guironi	Consumption	oupuoito.
	Pinion Shaft Type	Round Shaft Type	W	VAC	Hz	r/min	mN·m	mN·m	mN∙m	Α	W	μF
				Single-Phase	50	90~1400	42		45			
(ZP)	2RK6RGN-CW2E	2RK6RA-CW2E	6	220	60	90~1600	50	50	40	0.155	32	0.8
	ZKKOKOI4-CWZL	ZKKOKA-CVZL		Single-Phase	50	90~1400	46	30	50	0.100	02	0.0
				230	60	90~1600	50		45			
				Single-Phase	50	90~1400						
(TP)	3RK15RGN-CW2E	3RK15RA-CW2E	15	220	60	90~1600	125	87	100	0.30	63	1.5
JP.	OKK I SKOIT-CWZL	OKK I SKA-CWZL	13	Single-Phase	50	90~1400	120			0.00		1.5
				230	60	90~1600						
		V2E 4RK25RA-CW2E		Single-Phase	50	90~1400		115	140			
(TP)	4RK25RGN-CW2E		25	220 Single-Phase	60	90~1600	205	110	140	0.50	95	2.5
UP)	4KK25KGI4-CW2E	4KKZJKA-CWZE	23		50	90~1400		115	155	0.50		2.3
				230	60	90~1600		110	140			
				Single-Phase	50	90~1400		180	270			
(TP)	5RK40RGN-CW2E	5RK40RA-CW2E	40	220	60	90~1600	320	170	260	0.75	140	3.5
UP)	JKK-OKGIA-CWZE	JKK-OKA-CWZE	40	Single-Phase	50	90~1400	320	170	270	0.75	140	0.0
				230	60	90~1600		170	260			
				Single-Phase	50	90~1400			420	1.0	185	
(TP)	FP 5RK60RGU-CWE	5RK60RA-CWE	60	220	60	90~1600	490	280	380	1.0	198	5.0
UP)	SKROUKGU-CWE	SKROUKA-CVVE	00	Single-Phase	50	90~1400	430	280	460	1.0	188	5.0
				230	60	90~1600			380	1.1		

<sup>•</sup> The permissible torque and the starting torque of reversible motors are shown without the friction brake installed. Please keep in mind that you should select a suitable motor with enough torque, when designing the equipment.

For details, please contact the nearest Oriental Motor sales office.

### General Specifications of Applicable Speed Control Motors

Item	Specifications
Insulation Resistance	$100M\Omega$ or more when $500VDC$ megger is applied between the windings and the case after rated operation under normal ambient temperature and humidity.
Dielectric Strength	Sufficient to withstand 1.5 kV at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after rated operation under normal ambient temperature and humidity.
Temperature Rise	Temperature rise of windings are 80°C or less measured by the resistance change method after rated operation with no load under normal ambient temperature and humidity with connecting a gearhead or equivalent heat radiation plate* to a motor.
Insulation Class	Class B (130°C)
Overheat Protection	6 W type has impedance protection. All others have built-in thermal protector (automatic return type). Operating temperature; open: 130 $\pm$ 5°C, close: 82 $\pm$ 15°C
Ambient Temperature	$-10\sim+40^{\circ}$ C (non-freezing)
Ambient Humidity	85% or less (non-condensing)
Degree of Protection	6 W, 15 W, 25 W, 40 W : IP20 60 W : IP40

#### \* Heat radiation plate (Material: Aluminum)

	,	
Motor Output	Size (mm)	Thickness (mm)
6 W	115×115	
15 W	125×125	
25 W	135×135	5
40 W	165×165	
60 W	200×200	

### Variable Speed Range When Gearhead is Attached

Unit = r/min

		-			_																
Gear R	atio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
High Chood	50 Hz	466	388	280	233	186	155	112	93	77	56	46	38	28	23	18	15	14	11	9	7
High Speed	60 Hz	533	444	320	266	213	177	128	106	88	64	53	44	32	26	21	17	16	13	10	8.8
Low Speed		30	25	18	15	12	10	7.2	6	5	3.6	3	2.5	1.8	1.5	1.2	1	0.9	0.75	0.6	0.5

**ZP**: Impedance protected

<sup>(</sup>automatic return type). If a motor overheats for any reason, the thermal protector is activated and the motor is stopped. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting.

<sup>\*1</sup> The variable speed ranges shown are under no load conditions.

<sup>\*2</sup> China Compulsory Certification System (CCC System) @

Those products with a "G" at the end of their model name are CCC certified for 60 W. If you require a CCC certified product, please specify a "G" at the end of the model name you're ordering. (Example) Model: 5RK60RGU-CWEG

<sup>■</sup> In addition to the products shown above, the products for single-phase 100 VAC, single-phase 110/115 VAC and single-phase 200 VAC are also available. Please contact the nearest Oriental

### ■Gearmotor - Torque Table

Gearheads are sold separately.

•To reduce the speed beyond the gear ratio in the table, attach a decimal gearhead of gear ratio 1/10 (sold separately) between the gearhead and the motor. In that case, the permissible torques are as follows.

**2GN**□**S**: 3 N·m, **3GN**□**S**: 5 N·m

**4GN**□**5**: 8 N·m (6 N·m when a gearhead of 1/25~1/36 is attached)

**5GN**□**S**: 10 N·m, **5GU**□**KB**: 20 N·m

●Enter the gear ratio in the box (□) within the model name.

•A colored background ( ) indicates gear shaft rotation in the same direction as the motor shaft, while the others rotate in the opposite direction.

#### Induction Motors

#### ♦ Single-Phase 220/230 VAC

 $Unit = N \cdot m$ 

Model	Gear Ratio		3	3.6	5	_	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
Motor/Gearhead		Speed	3	3.0	3	6	7.5	9	12.5	15	10	25	30	30	30	80	/3	90	100	120	150	100
		220 VAC 50 Hz	0.087	0.10	0.15	0.17	0.22	0.26	0.36	0.44	0.52	0.66	0.79	0.95	1.2	1.4	1.8	2.1	2.4	2.9	3	3
2IK6RGN-CW2E	1200 r/min	230 VAC 50 Hz	0.097	0.12	0.16	0.19	0.24	0.29	0.41	0.49	0.58	0.73	0.88	1.1	1.3	1.6	2.0	2.4	2.6	3	3	3
/2GN□S		60 Hz	0.12	0.15	0.20	0.24	0.30	0.36	0.51	0.61	0.73	0.91	1.1	1.3	1.7	2.0	2.5	3	3	3	3	3
	90	) r/min	0.08	0.096	0.13	0.16	0.20	0.24	0.33	0.40	0.48	0.60	0.72	0.87	1.1	1.3	1.6	2.0	2.2	2.6	3	3
		220 VAC 50 Hz	0.27	0.32	0.45	0.53	0.67	0.80	1.1	1.3	1.6	2.0	2.4	2.9	3.6	4.4	5	5	5	5	5	5
3IK15RGN-CW2E	1200 r/min	230 VAC 50 Hz	0.28	0.34	0.47	0.56	0.70	0.84	1.2	1.4	1.7	2.1	2.5	3.0	3.8	4.6	5	5	5	5	5	5
/3GN□S		60 Hz	0.30	0.36	0.51	0.61	0.76	0.91	1.3	1.5	1.8	2.3	2.7	3.3	4.1	5	5	5	5	5	5	5
	90	) r/min	0.092	0.11	0.15	0.18	0.23	0.28	0.38	0.46	0.55	0.69	0.83	1.0	1.3	1.5	1.9	2.3	2.5	3.0	3.8	4.5
		50 Hz	0.50	0.60	0.83	1.0	1.2	1.5	2.1	2.5	3.0	3.7	4.5	5.4	6.8	8	8	8	8	8	8	8
4IK25RGN-CW2E	1200 r/min	220 VAC 60 Hz	0.39	0.47	0.65	0.78	0.97	1.2	1.6	1.9	2.3	2.9	3.5	4.2	5.3	6.3	7.9	8	8	8	8	8
/4GN□S		230 VAC 60 Hz	0.36	0.44	0.61	0.73	0.91	1.1	1.5	1.8	2.2	2.7	3.3	3.9	5.0	5.9	7.4	8	8	8	8	8
	90	) r/min	0.097	0.12	0.16	0.19	0.24	0.29	0.41	0.49	0.58	0.73	0.88	1.1	1.3	1.6	2.0	2.4	2.6	3.2	4.0	4.8
		220 VAC 50 Hz	0.73	0.87	1.2	1.5	1.8	2.2	3.0	3.6	4.4	5.5	6.6	7.9	9.9	10	10	10	10	10	10	10
	1200 r/min	220 VAC 60 Hz	0.68	0.82	1.1	1.4	1.7	2.0	2.8	3.4	4.1	5.1	6.1	7.4	9.2	10	10	10	10	10	10	10
5IK40RGN-CW2E	1200 1/111111	230 VAC 50 Hz	0.78	0.93	1.3	1.6	1.9	2.3	3.2	3.9	4.7	5.8	7.0	8.4	10	10	10	10	10	10	10	10
/5GN□S		230 VAC 60 Hz	0.63	0.76	1.1	1.3	1.6	1.9	2.6	3.2	3.8	4.7	5.7	6.8	8.6	10	10	10	10	10	10	10
	90 r/min	220 VAC	0.18	0.22	0.30	0.36	0.46	0.55	0.76	0.91	1.1	1.4	1.6	2.0	2.5	3.0	3.7	4.5	5.0	5.9	7.4	8.9
	90 1/111111	230 VAC	0.17	0.20	0.28	0.34	0.43	0.51	0.71	0.85	1.0	1.3	1.5	1.8	2.3	2.8	3.5	4.2	4.6	5.5	6.9	8.3
	1200 r/min	50 Hz	1.1	1.3	1.9	2.2	2.8	3.4	4.2	5.0	6.0	7.6	9.1	10.9	15.2	18.2	20	20	20	20	20	20
	1200 1/111111	60 Hz	1.2	1.4	2.0	2.4	3.0	3.6	4.5	5.4	6.4	8.1	9.7	11.6	16.2	19.4	20	20	20	20	20	20
5IK60RGU-CWE		220 VAC 50 Hz	0.49	0.58	0.81	0.97	1.2	1.5	1.8	2.2	2.6	3.3	4.0	4.8	6.6	7.9	8.9	10.6	11.8	14.2	17.7	20
/5GU□KB	90 r/min	220 VAC 60 Hz	0.52	0.63	0.87	1.0	1.3	1.6	2.0	2.4	2.8	3.5	4.3	5.1	7.1	8.5	9.5	11.4	12.7	15.2	19.0	20
	90 (/111111	230 VAC 50 Hz	0.41	0.50	0.69	0.83	1.0	1.2	1.6	1.9	2.2	2.8	3.4	4.0	5.6	6.7	7.5	9.0	10.0	12.0	15.0	18.1
		230 VAC 60 Hz	0.44	0.52	0.73	0.87	1.1	1.3	1.6	2.0	2.4	3.0	3.6	4.3	5.9	7.1	8.0	9.6	10.6	12.7	15.9	19.1

### Reversible Motors

#### ♦ Single-Phase 220/230 VAC

Unit  $= N \cdot m$ 

Model	Gear Ratio		3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	100
Motor/Gearhead	5	Speed	3	3.0	3	0	7.5	7	12.3	13	10	25	30	30	30	80	/3	70	100	120	130	100
		220 VAC 50 Hz	0.10	0.12	0.17	0.20	0.26	0.31	0.43	0.51	0.61	0.77	0.92	1.1	1.4	1.7	2.1	2.5	2.8	3	3	3
2RK6RGN-CW2E	1200 r/min	230 VAC 50 Hz	0.11	0.13	0.19	0.22	0.28	0.34	0.47	0.56	0.67	0.84	1.0	1.2	1.5	1.8	2.3	2.7	3	3	3	3
/2GN□S		60 Hz	0.12	0.15	0.20	0.24	0.30	0.36	0.51	0.61	0.73	0.91	1.1	1.3	1.7	2.0	2.5	3	3	3	3	3
	90	) r/min	0.12	0.15	0.20	0.24	0.30	0.36	0.51	0.61	0.73	0.91	1.1	1.3	1.7	2.0	2.5	3	3	3	3	3
3RK15RGN-CW2E	120	00 r/min	0.30	0.36	0.51	0.61	0.76	0.91	1.3	1.5	1.8	2.3	2.7	3.3	4.1	5	5	5	5	5	5	5
/3GN□S	90	) r/min	0.21	0.25	0.35	0.42	0.53	0.63	0.88	1.1	1.3	1.6	1.9	2.3	2.9	3.4	4.3	5	5	5	5	5
ADVOCDON CWOL	120	00 r/min	0.50	0.60	0.83	1.0	1.2	1.5	2.1	2.5	3.0	3.7	4.5	5.4	6.8	8	8	8	8	8	8	8
4RK25RGN-CW2E /4GN□S	90 r/min	50 Hz	0.28	0.34	0.47	0.56	0.70	0.84	1.2	1.4	1.7	2.1	2.5	3.0	3.8	4.6	5.7	6.8	7.6	8	8	8
/ 40N_3	90 1/111111	60 Hz	0.27	0.32	0.45	0.53	0.67	0.80	1.1	1.3	1.6	2.0	2.4	2.9	3.6	4.4	5.4	6.5	7.3	8	8	8
	120	00 r/min	0.78	0.93	1.3	1.6	1.9	2.3	3.2	3.9	4.7	5.8	7.0	8.4	10	10	10	10	10	10	10	10
5RK40RGN-CW2E		220 VAC 50 Hz	0.44	0.52	0.73	0.87	1.1	1.3	1.8	2.2	2.6	3.3	3.9	4.7	5.9	7.1	8.9	10	10	10	10	10
/5GN□S	90 r/min	220 VAC 60 Hz 230 VAC	0.41	0.50	0.69	0.83	1.0	1.2	1.7	2.1	2.5	3.1	3.7	4.5	5.6	6.7	8.4	10	10	10	10	10
5RK60RGU-CWE	120	00 r/min	1.2	1.4	2.0	2.4	3.0	3.6	4.5	5.4	6.4	8.1	9.7	11.6	16.2	19.4	20	20	20	20	20	20
/5GU□KB	90	) r/min	0.68	0.82	1.1	1.4	1.7	2.0	2.6	3.1	3.7	4.6	5.5	6.7	9.2	11.1	12.4	14.9	16.5	19.8	20	20

### ■Gearmotor – Torque Table When Right-Angle Gearhead is Attached

A right-angle gearhead can be attached to 25 W, 40 W and 60 W types. → Page A-140

### ■Permissible Overhung Load and Permissible Thrust Load

Motor (Round Shaft Type) → Page A-15 Gearhead → Page A-15

### Permissible Load Inertia of Gearhead: J

→ Page A-16

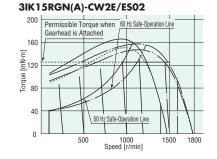
### Speed – Torque Characteristics

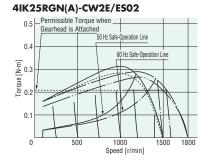
#### Induction Motors

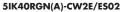
♦ Single-Phase 220/230 VAC -----220 VAC 50 Hz--230 VAC 50 Hz ----220 VAC 60 Hz ----230 VAC 60 Hz

## 2IK6RGN(A)-CW2E/ES02 Permissible Torque when Gearhead is Attached [mV·m] 60 Hz Safe-Ope 20

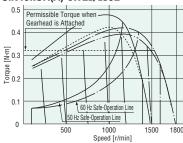
Speed [r/min]

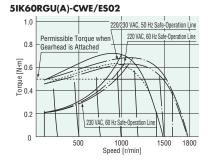






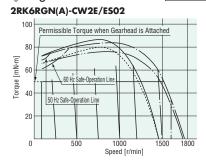
0

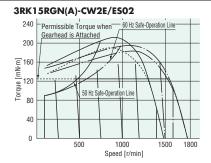


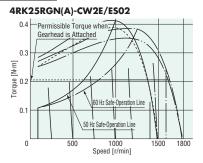


#### Reversible Motors

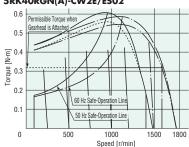
♦ Single-Phase 220/230 VAC -----220 VAC 50 Hz-

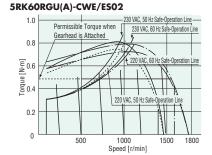






#### 5RK40RGN(A)-CW2E/ES02



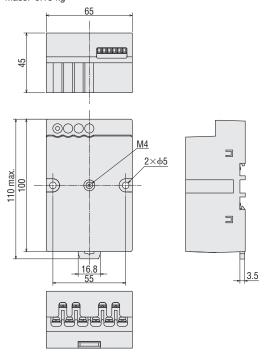


### **Dimensions** (Unit = mm)

### Speed Controller

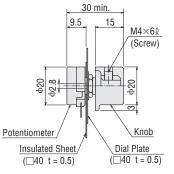
#### **ES02**

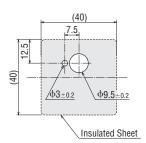
Mass: 0.18 kg



### (Included with the speed controller)

PAVR-20KZ Mass: 20 g





Recommended thickness of a mounting plate is a maximum 4.5 mm.

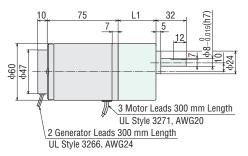
#### World K Series

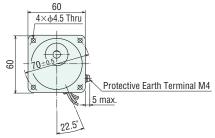
■Mounting screws are included with gearheads. Dimensions for mounting screws → Page A-246

#### 

Motor Model	Gearhead Model	Gear Ratio	L1
2IK6RGN-CW2E	2GN□S	3~18	30
2RK6RGN-CW2E	ZGN_3	25~180	40

Mass: Motor 0.8 kg Gearhead 0.4 kg







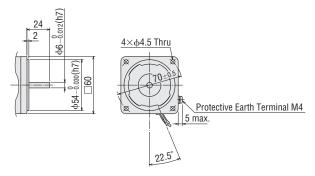
Detail Drawing of Protective Earth Terminal

#### ♦ Shaft Section of Round Shaft Type

The motor's dimensions (excluding the shaft section) are the same as those of the pinion shaft types.

#### 2IK6RA-CW2E 2RK6RA-CW2E

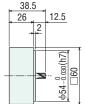
Mass: 0.8 kg

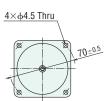


#### 

Can be connected to **GN** pinion shaft type.

**2GN10X5** Mass: 0.2 kg

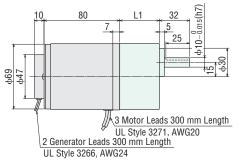


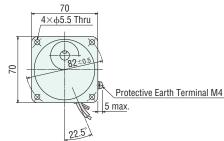


#### 

Motor Model	Gearhead Model	Gear Ratio	L1
3IK15RGN-CW2E	3GN□S	3~18	32
3RK15RGN-CW2E	JGN_3	<b>25~180</b>	42

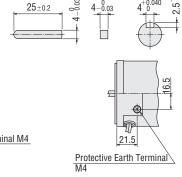
Mass: Motor 1.2 kg Gearhead 0.55 kg





### 

(The key is included with the gearhead)



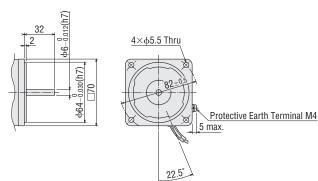
Detail Drawing of Protective Earth Terminal

#### ♦ Shaft Section of Round Shaft Type

The motor's dimensions (excluding the shaft section) are the same as those of the pinion shaft types.

#### 3IK15RA-CW2E 3RK15RA-CW2E

Mass: 1.2 kg

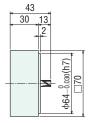


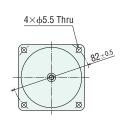
#### 

Can be connected to **GN** pinion shaft type.

3GN10XS

Mass: 0.3 kg



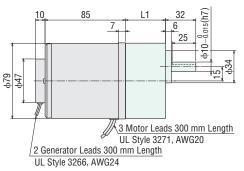


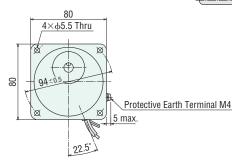
ullet Enter the gear ratio in the box ( $\Box$ ) within the model name.

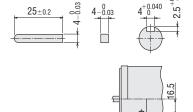
#### 

Motor Model	Gearhead Model	Gear Ratio	L1
4IK25RGN-CW2E	4GN□S	3~18	32
4RK25RGN-CW2E	4GN□3	<b>25</b> ~180	42.5

Mass: Motor 1.6 kg Gearhead 0.65 kg







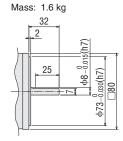
Protective Earth Terminal
M4

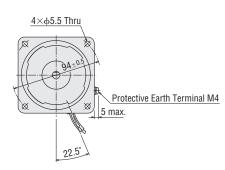
Detail Drawing of Protective Earth Terminal

#### ♦ Shaft Section of Round Shaft Type

The motor's dimensions (excluding the shaft section) are the same as those of the pinion shaft types.

#### 4IK25RA-CW2E 4RK25RA-CW2E



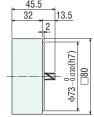


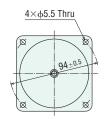
#### 

Can be connected to **GN** pinion shaft type.

#### 4GN10XS



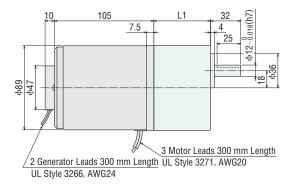




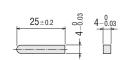
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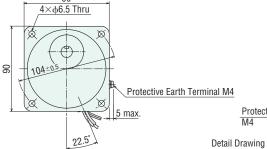
Motor Model	Gearhead Model	Gear Ratio	L1
5IK40RGN-CW2E	5GN□S	3~18	42
5RK40RGN-CW2E	JGIN_5	<b>25</b> ~180	60

Mass: Motor 2.6 kg Gearhead 1.5 kg



#### 







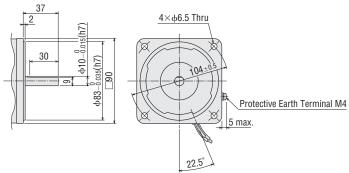
Detail Drawing of Protective Earth Terminal

#### ♦ Shaft Section of Round Shaft Type

The motor's dimensions (excluding the shaft section) are the same as those of the pinion shaft types.

#### 5IK40RA-CW2E 5RK40RA-CW2E

Mass: 2.6 kg

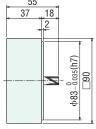


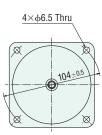
#### ♦ Decimal Gearhead

Can be connected to **GN** pinion shaft type.

**5GN10XS** 

Mass: 0.6 kg

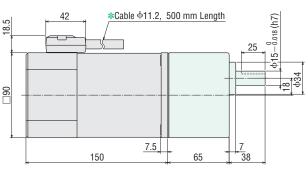




#### 

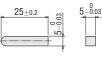
Motor Model	Gearhead Model	Gear Ratio
5IK60RGU-CWE 5RK60RGU-CWE	5GU□KB	3~180

Mass: Motor 3.2 kg Gearhead 1.5 kg

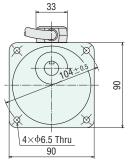


### 

(The key is included with the gearhead)







\*Cable Cores

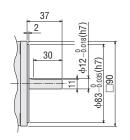
- 3 Motor Leads: UL Style 3266, AWG20
- 2 Cooling Fan Leads: UL Style 3266, AWG24
- 2 Generator Leads: UL Style 3266, AWG24

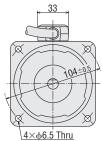
#### ♦ Shaft Section of Round Shaft Type

The motor's dimensions (excluding the shaft section) are the same as those of the pinion shaft types.

#### 5IK60RA-CWE **5RK60RA-CWE**

Mass: 3.2 kg



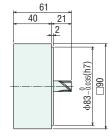


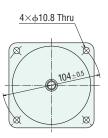
#### 

Can be connected to **GU** pinion shaft type.

#### 5GU10XKB

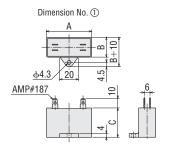
Mass: 0.6 kg

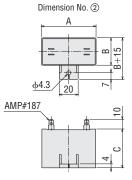




■ Enter the gear ratio in the box (□) within the model name.

#### 







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#### • Induction Motor

Model	Capacitor	Dime	nsions	(mm)	Mass	Dimension
Pinion Shaft Type	Model	Α	В	С	(g)	No.
2IK6RGN-CW2E	CH06BFAUL	31	14.5	23.5	15	
3IK15RGN-CW2E	CH10BFAUL	37	18	27	30	(I)
4IK25RGN-CW2E	CH15BFAUL	38	21	31	35	
5IK40RGN-CW2E	CH23BFAUL	48	21	31	40	
5IK60RGU-CWE	CH40BFAUL	58	23.5	37	70	2

- A capacitor cap is included with a capacitor.
- The capacitors for round shaft type motors are the same as those of pinion shaft type motors with the same output and voltage.

#### Reversible Motor

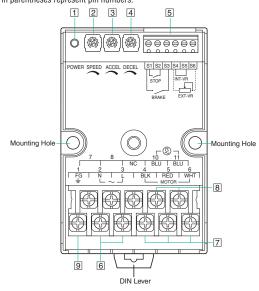
Model	Capacitor	Dime	nsions	(mm)	Mass	Dimension
Pinion Shaft Type	Model	Α	В	С	(g)	No.
2RK6RGN-CW2E	CH08BFAUL	31	17	27	20	
3RK15RGN-CW2E	CH15BFAUL	38	21	31	35	
4RK25RGN-CW2E	CH25BFAUL	48	21	31	45	(1)
5RK40RGN-CW2E	CH35BFAUL	58	22	35	55	
5RK60RGU-CWE	CH50BFAUL	58	29	41	85	2

- A capacitor cap is included with a capacitor.
- The capacitors for round shaft type motors are the same as those of pinion shaft type motors with the same output and voltage.

### Connection and Operation

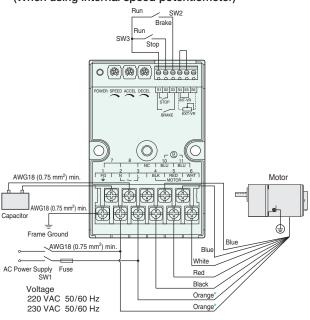
#### Names and Functions of Speed Controller Parts

The illustration shows the cover removed. Install the cover after connection. Figures in parentheses represent pin numbers.



#### Connection Diagrams

(When using internal speed potentiometer)



- \* These are leads for the cooling fan.
  These should be connected only when using 60 W type.
- For uni-directional operation, connect the red lead to motor connection terminal 5, and the white lead to terminal 6. In this case, the motor rotates in the clockwise direction, as viewed from the motor output shaft.

If you connect the white lead to terminal 5 and the red lead to terminal 6, the motor rotates in the counterclockwise direction, as viewed from the motor output shaft.

- When using external speed potentiometer, refer to page A-192.
- How to connect a capacitor → Page A-247

#### 1 POWER LED (POWER)

Lights (green) while power is being supplied.

2 Internal speed potentiometer (SPEED)

Sets the motor's operating speed

3 Acceleration time potentiometer (ACCEL)

Sets the acceleration time at starting of motor.

4 Deceleration time potentiometer (DECEL) Sets the deceleration time at stopping of motor.

**5** Control input terminal

S1: Common terminal for running and braking

S2: Run/Stop input

Runs (OFF) or stops (ON) the motor.

S3: Run/Brake input

Runs (OFF) or brakes (ON) the motor.

S4, S5, S6: Speed potentiometer inputs

When S4 and S5 are shorted, the speed can be set using the internal speed potentiometer (INT-VR)

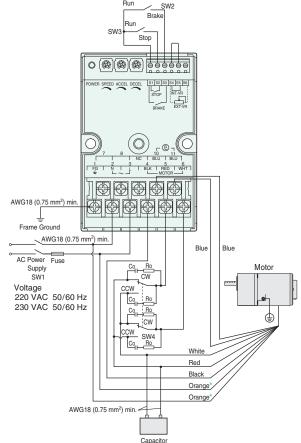
When S4 and S5 are open, the speed can be set using an external speed potentiometer

When using an external speed potentiometer, connect it to S4 and S6.

- 6 Power connection terminal (terminals 2 and 3)
- 7 Motor connection terminal (terminals 4, 5 and 6)
- 8 Generator connection terminal (terminals 10 and 11)
- 9 FG terminal (terminal 1)

## **♦ Bi-Directional Operation**

(When using internal speed potentiometer)



Capacitor

\* These are leads for the cooling fan. These should be connected only when using 60 W type.

Control

### Specifications of the Switches and Fuse

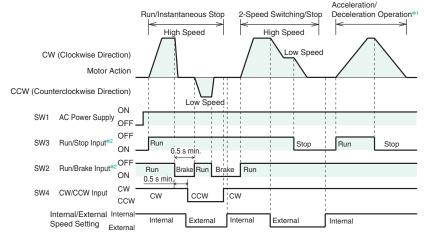
Power Supply Voltage	220/230 VAC
SW1	250 VAC 5 A
SW2, SW3	18 VDC 1 mA
SW4	250 VAC 5 A
R <sub>0</sub> , C <sub>0</sub> (CR circuit for surge suppression)	$Ro = 5\sim 200 \Omega$ , $Co = 0.1\sim 0.2 \mu F$ , 400 WV
Fuse	Product recognized by UL/CSA in accordance with UL/CSA248-14 or equivalent, 250 VAC 5 A

#### Notes:

- The control input terminals are not insulated from the AC power supply. Any equipment (programmable controller, relay and switch) that will be connected to the control input terminals must have contact ratings of 18 VDC and 1 mA min. Do not use a transistor output type controller.
- The length of the cable connecting the motor and speed controller should be 10 m or less. The length of the control cable should be 2 m or less and as short as possible.
- Be sure to connect a CR circuit for surge suppression across SW4. EPCR1201-2 (CR circuit) is available as an accessory. → Page A-240

#### Timing Chart

The timing chart below shows an example of two-level speed control operation when the high speed and low speed are selected via the internal and external speed potentiometers, respectively.



- \*1 Case where the acceleration and deceleration times are set longer by turning each potentiometer clockwise.
- \*2 In case SW2 and SW3 are turned on at the same time, Brake input (SW2) is given priority.

#### 

Setting SW2/SW3 to "Run" (OFF) causes the motor to rotate at the speed set via the speed potentiometers.

Setting SW2 to "Brake" (ON) during operation causes the motor to stop instantaneously.

Setting SW3 to "Stop" (ON) during operation causes the motor to coast to a stop.

Run/Stop Input	Run/Brake Input	Motor Operation
0FF	0FF	Run
0FF	ON	Instantaneous stop
ON	0FF	Coast to a stop*

\*The deceleration time set with a potentiometer is longer than the time which motor coasts to a stop, motor will stop with deceleration time.

The braking function (current through the motor) is only active for approximately 0.4 seconds after the Run/Brake input is turned ON. Do not switch SW2, SW3, SW4 within 0.5 seconds after Run/Brake input is turned ON.

#### 

SW4 is used to switch the rotation direction of motor. When SW4 is set to CW, the motor rotates in the clockwise direction, as viewed from the motor output shaft. When SW4 is set to CCW, the motor rotates in the counterclockwise direction, as viewed from the motor output shaft.

- Be sure to connect a surge suppressor to SW4. Failure to do so may damage the speed controller. EPCR1201-2 CR circuit for surge suppression is available as an accessory.
   Page A-240
- → Faye A-240
- Instant switching between forward and reverse operation is possible with a reversible motor.
- For bi-directional operation of an induction motor, switch the rotation direction after the motor has come to a complete stop.

#### Speed Setting Methods

The following two methods of setting speed can be used. Multi-motor control or DC voltage control cannot be used.

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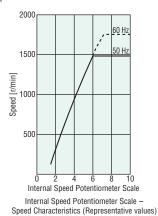
The setting speed range is 90 to 1400 r/min at 50 Hz or 90 to 1600 r/min at 60 Hz.

Short the speed potentiometer input terminals S4 and S5. When the dial on the internal speed potentiometer is turned in the clockwise direction, the set speed will be faster.

The factory setting is 0 r/min.

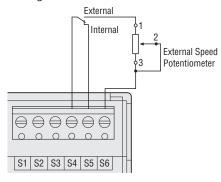


Internal Speed Potentiometer



#### Two-Level Speed Control

The motor can be controlled over two-level speed by switching between the internal and external speed potentiometers. Select the internal speed potentiometer or external speed potentiometer with speed setting switch.



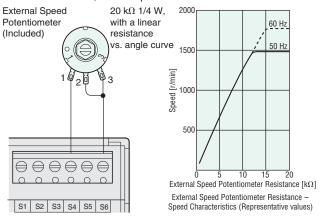
#### Note:

The control input terminals are not insulated from the AC power supply. Any equipment (programmable controller, relay and switch) that will be connected to the control input terminals must have contact ratings of 18 VDC and 1 mA min. Do not use a transistor output type programmable controller.

#### External Speed Potentiometer (Included)

Open the speed potentiometer input terminals S4 and S5. Before connecting, turn the dial on the external speed potentiometer in the counterclockwise direction to set the speed to 0 r/min.

When the dial on the external speed potentiometer is turned in the clockwise direction, the set speed will be faster.



• Do not operate multiple speed controllers with a single external speed potentiometer. This may damage the speed controllers.

#### Acceleration (ACCEL) and Deceleration (DECEL) Operation

Equipment and loads are subject to large acceleration/deceleration force when starting, stopping, and changing speed. When you want to accelerate/decelerate without any accompanying shock, the acceleration/deceleration time can be extended using the acceleration/deceleration function. The acceleration/deceleration time can be set using acceleration/deceleration time potentiometers built in the controller. The setting range is approximately 0.5 to 10 seconds (at 1000 r/min, with no inertial load).

However, when the load inertia is large, the deceleration time cannot be set at a shorter time than when the motor is coasted to a stop.

#### 

The acceleration function is activated at starting or when the speed is switched to the higher setting in a two-level speed control.

When the dial on the acceleration time potentiometer is turned in the clockwise direction, the set time will be longer.

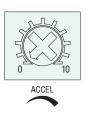
The factory setting is 0 (no acceleration).

# ◇Deceleration (DECEL) The deceleration function is

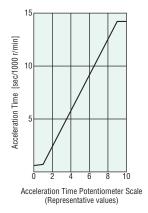
The deceleration function is activated at coast to a stop or when the speed is switched to the lower setting in a two-level speed control.

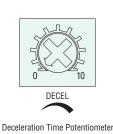
When the dial on the deceleration time potentiometer is turned in the clockwise direction, the set time will be longer.

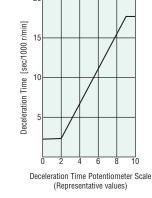
The factory setting is 0 (no deceleration).











#### Repeated Operation/Braking Cycle

When running/braking of the motor is repeated in short cycles, the motor temperature rise will increase and the continuous operation time will be limited. Use the following values as shown below.

The motor may generate heat depending on drive conditions. Ensure that the temperature of the motor case does not exceed 90°C.

	Motor Output	Repetition Cycle
6 W~40 W		2 seconds min. (Running 1 second, stopping 1 second)
	60 W	4 seconds min. (Running 2 seconds, stopping 2 seconds)

#### Braking Current

•When the motor is stopped instantaneously, a large braking current flows through the motor. When connecting a circuit breaker (or fuse), refer to the table below for the braking current (peak value) and select its current capacity.

•Be careful that repeated motor running and braking may cause the motor's temperature to rise.

Motor Output Power	Braking Current (Peak value) [A]
Motor Output Power	Single-Phase 220/230 VAC
6 W	1.0
15 W	2.0
25 W	4.0
40 W	6.0
60 W	8.0