

Molded-Oil™ Bearings

Environmentally friendly Molded-Oil™ Bearings offer high performance in water- and dust-contaminated environments. Enhanced Molded-Oil™ strength makes these ever-evolving bearings ideal for high-speed operation.





Spherical roller bearing
22311L12CAM

For high-speed operation



Deep groove ball bearings*1
6206L12DDU

For high-speed operation



Spherical roller bearing
22311L11CAM

For general use



Deep groove ball bearings*1
6206L11DDU

For general use



Deep groove ball bearings*1
6000L11-H-20DD

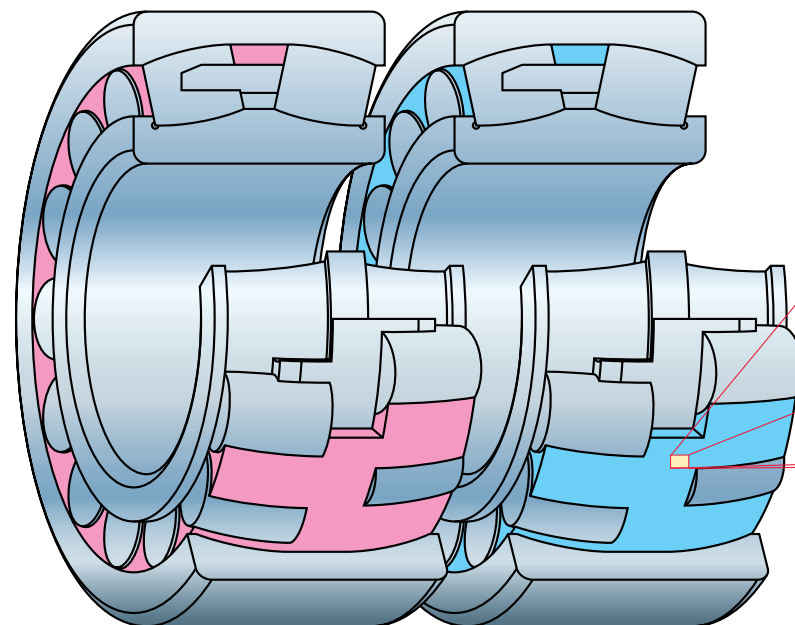
For general use



Tapered roller bearing
HR32013XJL11

For general use

*1 The bearings come with seals on both sides.



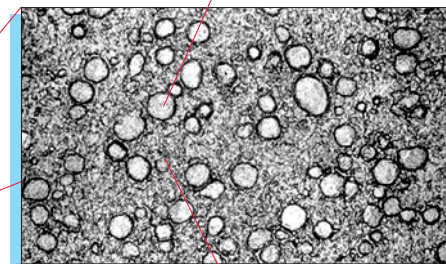
For general use

For high-speed operation

Portion containing
mostly polyolefin

Polyolefin is used for packaging
food in supermarkets, replacing
dioxin-generating vinyl chloride.

Close-up of
Molded-Oil™



Portion containing
mostly lubricating oil

The lubricating oil is mineral
oil-based.

Molded-Oil™ Bearings are lubricated with NSK's own oil-impregnated material, Molded-Oil™. Molded-Oil™ consists of lubricating oil and polyolefin resin that has an affinity for oil. Oil slowly seeping from this material provides ample lubrication to the bearing for extended periods.

1. Features of Molded-Oil™ Bearings

1

Excellent performance in water- and dust-contaminated environments

The bearings are designed to prevent liquids such as water (which can wash the lubricating oil out) and dust from getting inside the bearings. Sealed types can be used in environments exposed to water and dust.*2

2

Environmentally friendly

Because they can be lubricated with minute quantities of oil that exudes from Molded-Oil™, the bearings are able to minimize oil leakage.

3

Low torque

Packing with Molded-Oil™ after providing the bearing surface with special treatment realizes smooth rotation of rolling elements.

4

Optimal composition and molding methods enable high-speed operation of Molded-Oil™ Bearings

Optimization of composition and molding method of Molded-Oil™ improves strength and enables high-speed operation of Molded-Oil™ Bearings.

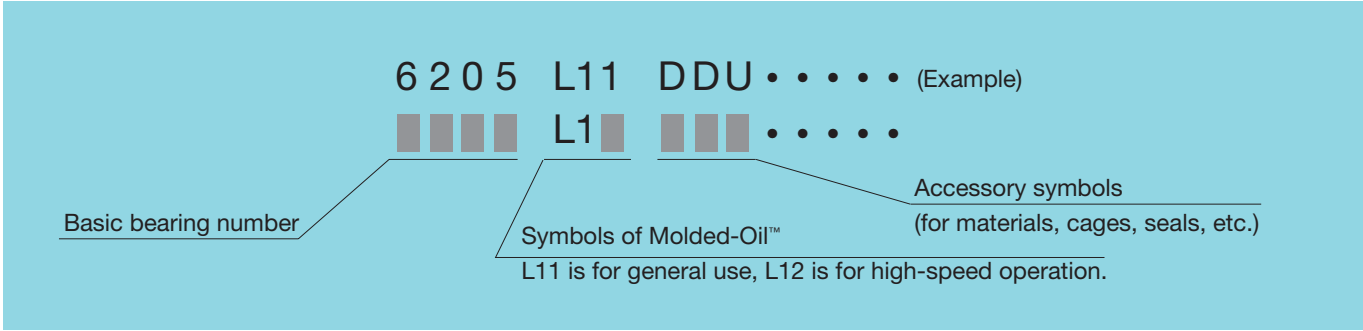
*2 Water and dust dramatically accelerate bearing damage. In order to realize stable operation, we recommend using seals to prevent water and dust from getting in the bearing.

Applications

- Steel mill equipment
- Paper mill equipment
- Liquid crystal display and semiconductor manufacturing equipment
- Agricultural machines
- Food processing equipment
- Cleaning equipment and lines
- Conveying equipment

2. Bearing Model Numbers

2.1 Combination of model numbers



2.2 Samples of model numbers

Bearing types	Molded-Oil™ types	Model numbers	Remarks
Spherical roller bearings	For general use	22311L11CAM	Machined brass cage
		22311L11EA	Pressed steel cage
	For high-speed operation	22311L12CAM	Machined brass cage
Deep groove ball bearings	For general use	6205L11DDU	—
		6001L11-H-20DDU	Stainless-steel bearing
	For high-speed operation	6205L12DDU	—
Tapered roller bearings	For general use	HR32024XJL11	—

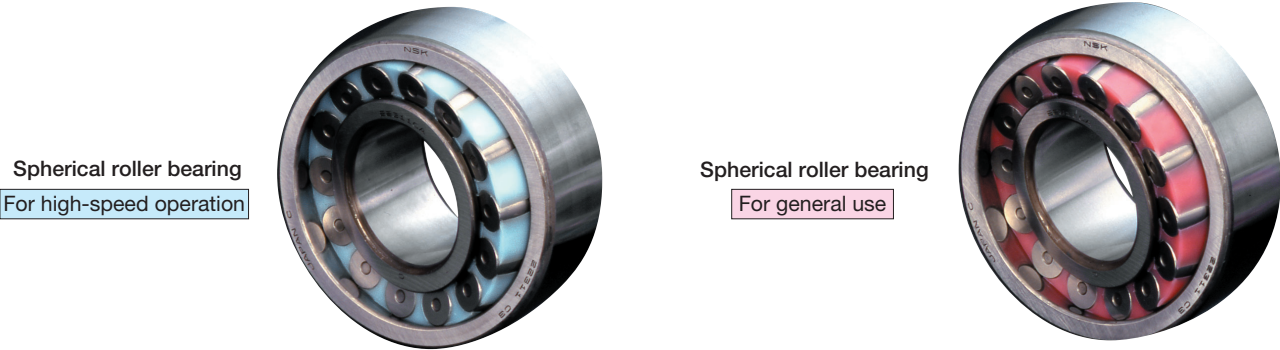
Handling Precautions

To maintain the excellent long-term lubricating capacity of Molded-Oil™ Bearings, the following precautions should be observed:

- Molded-Oil™ melts at about 120°C, therefore the bearings must not be heated over 100°C by using an induction heater. Additionally, the bearings should not be heated by the oil bath method.
- The bearings should not be used under conditions involving liquid degreasing agents such as organic solvents that can affect Molded-Oil™. The bearings also should not be used under conditions involving corrosive liquids or gases that can damage the parts of the bearing.

2.3 Bearing numbers of delivered products

2.3.1 Spherical roller bearings



Bearing numbers	Boundary dimensions (mm)				Basic load ratings (N)	
	Bore diameter	Outside diameter	Width	Chamfer dimension (minimum)	C _r	C _{0r}
21307L12CAM	35	80	21	1.5	71 000	76 000
21308L11ACAM	40	90	23	1.5	82 000	93 000
22308L11CAM	40	90	33	1.5	122 000	129 000
22209L11CAM	45	85	23	1.1	78 000	88 000
22309L12CAM	45	100	36	1.5	148 000	167 000
22210L11CAM	50	90	23	1.1	82 000	93 000
22311L12CAM	55	120	43	2	209 000	241 000
22212L12CAM	60	110	28	1.5	127 000	154 000
22213L11CAM	65	120	31	1.5	152 000	190 000
22313L11CAM	65	140	48	2.1	265 000	315 000
22313L12CAM	65	140	48	2.1	265 000	315 000
22214L11CAM	70	125	31	1.5	163 000	205 000
22315L12CAM	75	160	55	2.1	340 000	415 000
22216L11CAM	80	140	33	2	181 000	232 000
22217L12CAM	85	150	36	2	215 000	276 000
22218L12CAM	90	160	40	2	256 000	340 000
22219L12CAM	95	170	43	2.1	296 000	395 000
23120L11CAM	100	165	52	2	345 000	530 000
22320L11CAM	100	215	73	3	600 000	785 000
22222L12CAM	110	200	53	2.1	425 000	585 000
23024L11CAM	120	180	46	2	315 000	525 000
23124L12CAM	120	200	62	2	465 000	720 000
22226L11CAM	130	230	64	3	565 000	815 000
23932L11CAM	160	220	45	2	360 000	675 000

•Bearing numbers other than those given in the table can also be produced.

2.3.2 Deep groove ball bearings

Deep groove ball bearings
(bearing steel)
For general use



Deep groove ball bearings
(stainless steel)
For general use



Bearing numbers			Boundary dimensions (mm)				Basic load ratings (N)	
	Shielded type	Sealed type	Bore diameter	Outside diameter	Width	Chamfer dimension (minimum)	C _r	C _{0r}
6900L11	ZZ1	DD1	10	22	6	0.3	2 700	1 270
6000L11	ZZ	DD	10	26	8	0.3	4 550	1 970
6200L11	ZZ	DDU	10	30	9	0.6	5 100	2 390
6901L11	ZZ2	DD1	12	24	6	0.3	2 890	1 460
6001L11	ZZ	DDU	12	28	8	0.3	5 100	2 370
6201L11	ZZ	DDU	12	32	10	0.6	6 800	3 050
6902L11	ZZ1	DD1	15	28	7	0.3	4 350	2 260
6002L11	ZZ	DDU	15	32	9	0.3	5 600	2 830
6202L11	ZZ	DDU	15	35	11	0.6	7 650	3 750
6903L11	ZZ	DDU	17	30	7	0.3	4 600	2 550
6003L11	ZZ	DDU	17	35	10	0.3	6 000	3 250
6203L11	ZZ	DDU	17	40	12	0.6	9 550	4 800
6904L11	ZZ	DDU	20	37	9	0.3	6 400	3 700
6004L11	ZZ	DDU	20	42	12	0.6	9 400	5 000
6204L11	ZZ	DDU	20	47	14	1	12 800	6 600
6905L11	ZZ	DDU	25	42	9	0.3	7 050	4 550
6005L11	ZZ	DDU	25	47	12	0.6	10 100	5 850
6205L11	ZZ	DDU	25	52	15	1	14 000	7 850
6906L11	ZZ	DDU	30	47	9	0.3	7 250	5 000
6006L11	ZZ	DDU	30	55	13	1	13 200	8 300
6206L11	ZZ	DDU	30	62	16	1	19 500	11 300
6907L11	ZZ	DDU	35	55	10	0.6	10 600	7 250
6007L11	ZZ	DDU	35	62	14	1	16 000	10 300
6207L11	ZZ	DDU	35	72	17	1.1	25 700	15 300
6908L11	ZZ	DDU	40	62	12	0.6	13 700	10 000
6008L11	ZZ	DDU	40	68	15	1	16 800	11 500
6208L11	ZZ	DDU	40	80	18	1.1	29 100	17 900
6909L11	ZZ	DDU	45	68	12	0.6	14 100	10 900
6009L11	ZZ	DDU	45	75	16	1	20 900	15 200
6209L11	ZZ	DDU	45	85	19	1.1	31 500	20 400
6910L11	ZZ	DDU	50	72	12	0.6	14 500	11 700
6010L11	ZZ	DDU	50	80	16	1	21 800	16 600
6210L11	ZZ	DDU	50	90	20	1.1	35 000	23 200

•Bearing numbers other than those given in the table can also be produced.
Not applicable to deep groove ball bearing with plastic cages.

Bearing numbers			Boundary dimensions (mm)				Basic load ratings (N)	
	Shielded type	Sealed type	Bore diameter	Outside diameter	Width	Chamfer dimension (minimum)	C _r	C _{0r}
6900L11-H-20	ZZ1	DD1	10	22	6	0.3	2 290	1 020
6000L11-H-20	ZZ	DD	10	26	8	0.3	3 900	1 580
6200L11-H-20	ZZ	DDU	10	30	9	0.6	4 350	1 910
6901L11-H-20	ZZ2	DD1	12	24	6	0.3	2 460	1 170
6001L11-H-20	ZZ	DDU	12	28	8	0.3	4 350	1 890
6201L11-H-20	ZZ	DDU	12	32	10	0.6	5 800	2 440
6902L11-H-20	ZZ1	DD1	15	28	7	0.3	3 700	1 810
6002L11-H-20	ZZ	DDU	15	32	9	0.3	4 750	2 270
6202L11-H-20	ZZ	DDU	15	35	11	0.6	6 500	2 980
6903L11-H-20	ZZ	DDU	17	30	7	0.3	3 900	2 040
6003L11-H-20	ZZ	DDU	17	35	10	0.3	5 100	2 600
6203L11-H-20	ZZ	DDU	17	40	12	0.6	8 150	3 850
6904L11-H-20	ZZ	DDU	20	37	9	0.3	5 400	2 940
6004L11-H-20	ZZ	DDU	20	42	12	0.6	7 950	4 000
6204L11-H-20	ZZ	DDU	20	47	14	1	10 900	5 250
6905L11-H-20	ZZ	DDU	25	42	9	0.3	5 950	3 600
6005L11-H-20	ZZ	DDU	25	47	12	0.6	8 550	4 650
6205L11-H-20	ZZ	DDU	25	52	15	1	11 900	6 300
6906L11-H-20	ZZ	DDU	30	47	9	0.3	6 150	4 000
6006L11-H-20	ZZ	DDU	30	55	13	1	11 300	6 600
6206L11-H-20	ZZ	DDU	30	62	16	1	16 500	9 050
6907L11-H-20	ZZ	DDU	35	55	10	0.6	9 000	5 800
6007L11-H-20	ZZ	DDU	35	62	14	1	13 600	8 200
6207L11-H-20	ZZ	DDU	35	72	17	1.1	21 800	12 200
6908L11-H-20	ZZ	DDU	40	62	12	0.6	11 600	8 000
6008L11-H-20	ZZ	DDU	40	68	15	1	14 200	9 250
6208L11-H-20	ZZ	DDU	40	80	18	1.1	24 800	14 300
6909L11-H-20	ZZ	DDU	45	68	12	0.6	12 000	8 700
6009L11-H-20	ZZ	DDU	45	75	16	1	17 800	12 200
6209L11-H-20	ZZ	DDU	45	85	19	1.1	26 600	16 300
6910L11-H-20	ZZ	DDU	50	72	12	0.6	12 400	9 400
6010L11-H-20	ZZ	DDU	50	80	16	1	18 500	13 300
6210L11-H-20	ZZ	DDU	50	90	20	1.1	29 800	18 600

•Bearing numbers other than those given in the table can also be produced.
Not applicable to deep groove ball bearing with plastic cages.

3. Bearing Types and Availability

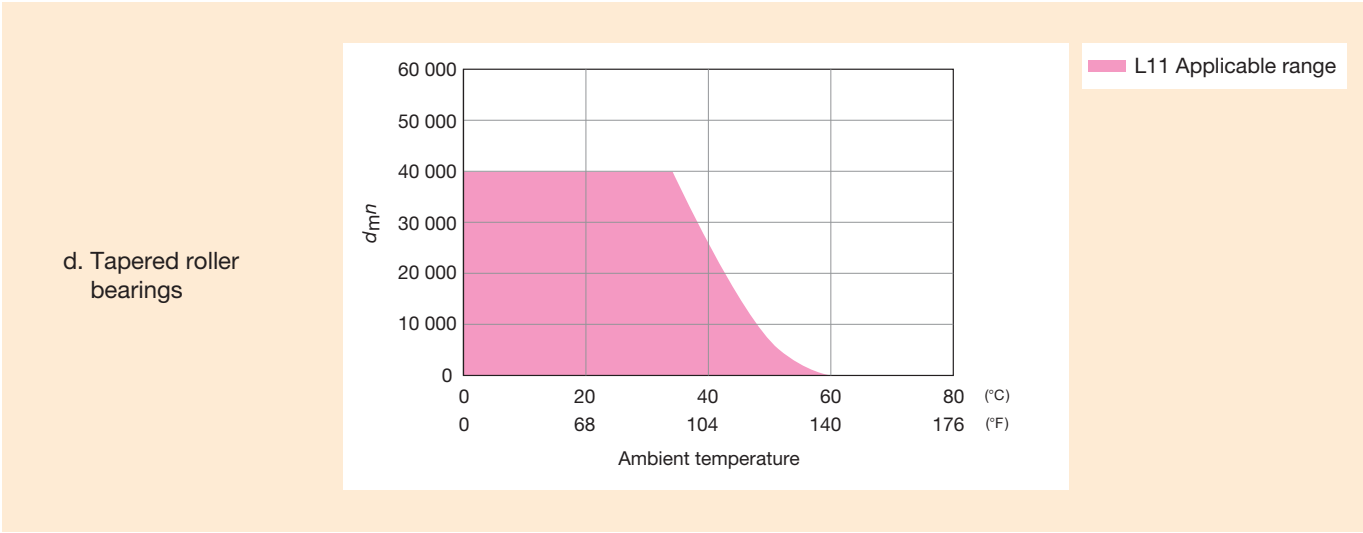
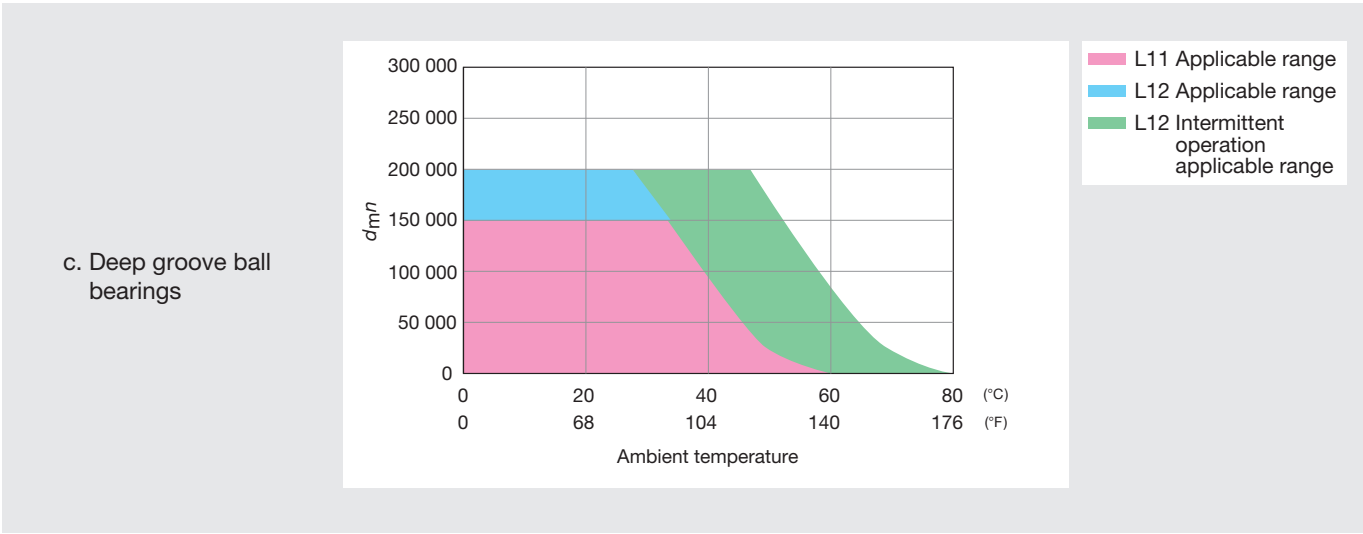
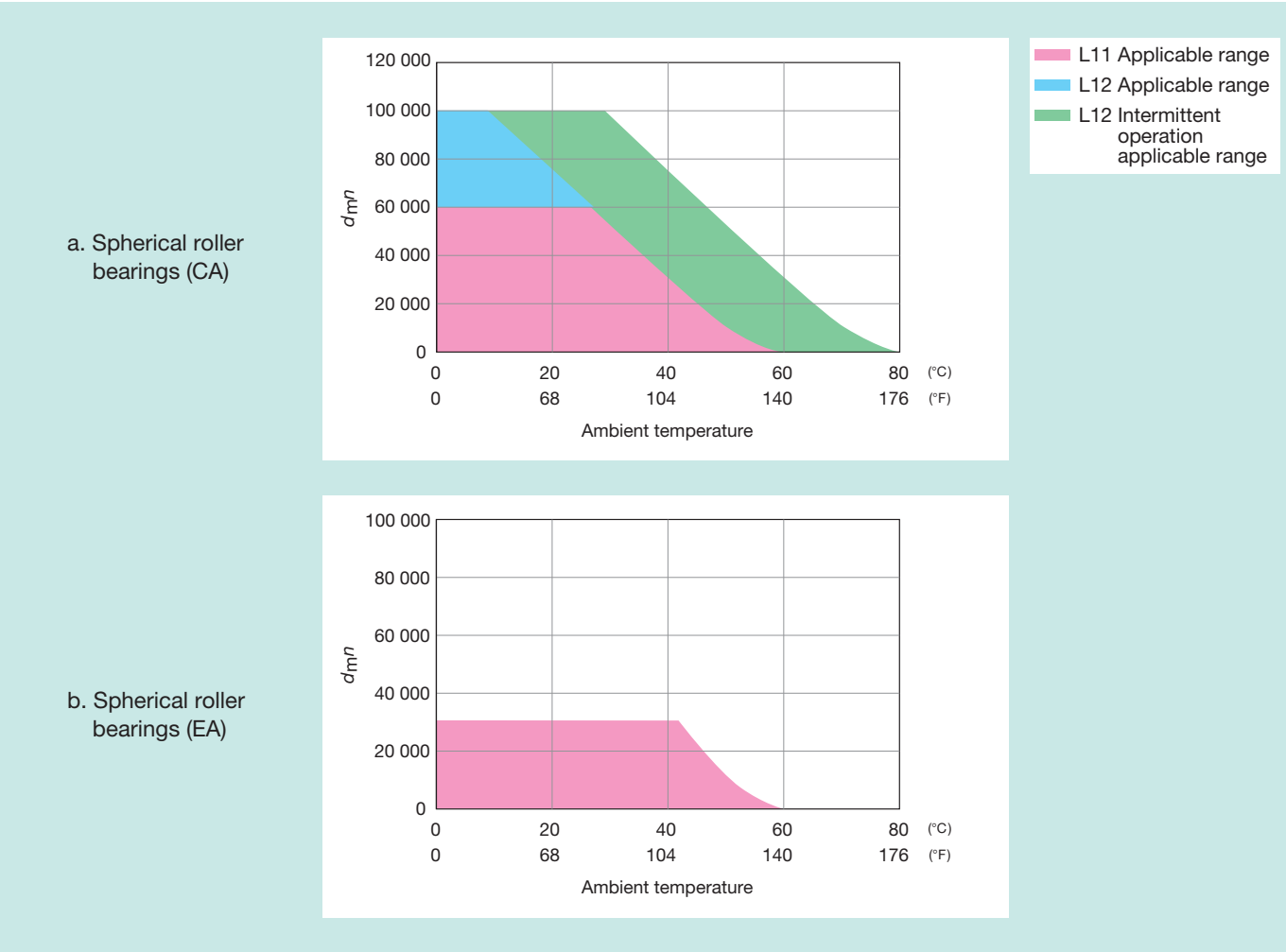
3.1 Available Molded-Oil™ Bearing type, cage type, limiting speed, and size (outside diameter, mm)

Bearing types	Molded-Oil™ types	Cage types	Limiting speeds (d _m n)	Sizes (outside diameter, mm)
Spherical roller bearings	For general use (L11)	Machined brass (CA)	Less than 60 000	70≤OD≤250
		Pressed steel (EA)	Less than 30 000	70≤OD≤215
	For high-speed operation (L12)	Machined brass (CA)	60 000 – 100 000	70≤OD≤215
Deep groove ball bearings	For general use (L11)	Pressed steel	Less than 150 000	19≤OD≤250
	For high-speed operation (L12)	Pressed steel	150 000 – 200 000	19≤OD≤215
Tapered roller bearings	For general use (L11)	Pressed steel	Less than 40 000	80≤OD≤215

- $d_m n$ = (Bearing bore diameter, mm + Bearing outside diameter, mm) ÷ 2 × inner ring rotational speed, min⁻¹.
- Some large spherical roller bearing numbers may not be available.
- Conditions including abutment and fillet dimensions must be taken into consideration for tapered roller bearings.
- For tapered roller bearings and spherical roller bearings with pressed steel cages (EA), Molded-Oil™ Bearings for high-speed operation (L12) are not available.
- For the application under the condition of low speed and low temperature, Molded-Oil™ Bearings for general use (L11) are recommended.

3.2 Ambient temperature and limiting speed (d_mn)

The relation between limiting speed and ambient temperature is as follows:



- Limiting speeds ($d_m n$) of “a” to “d” shown above are examples for general housing. If there is a source of heat near the bearings, or the cooling effect by the radiation or the heat transmission, the above limiting speed cannot be expected due to the application.

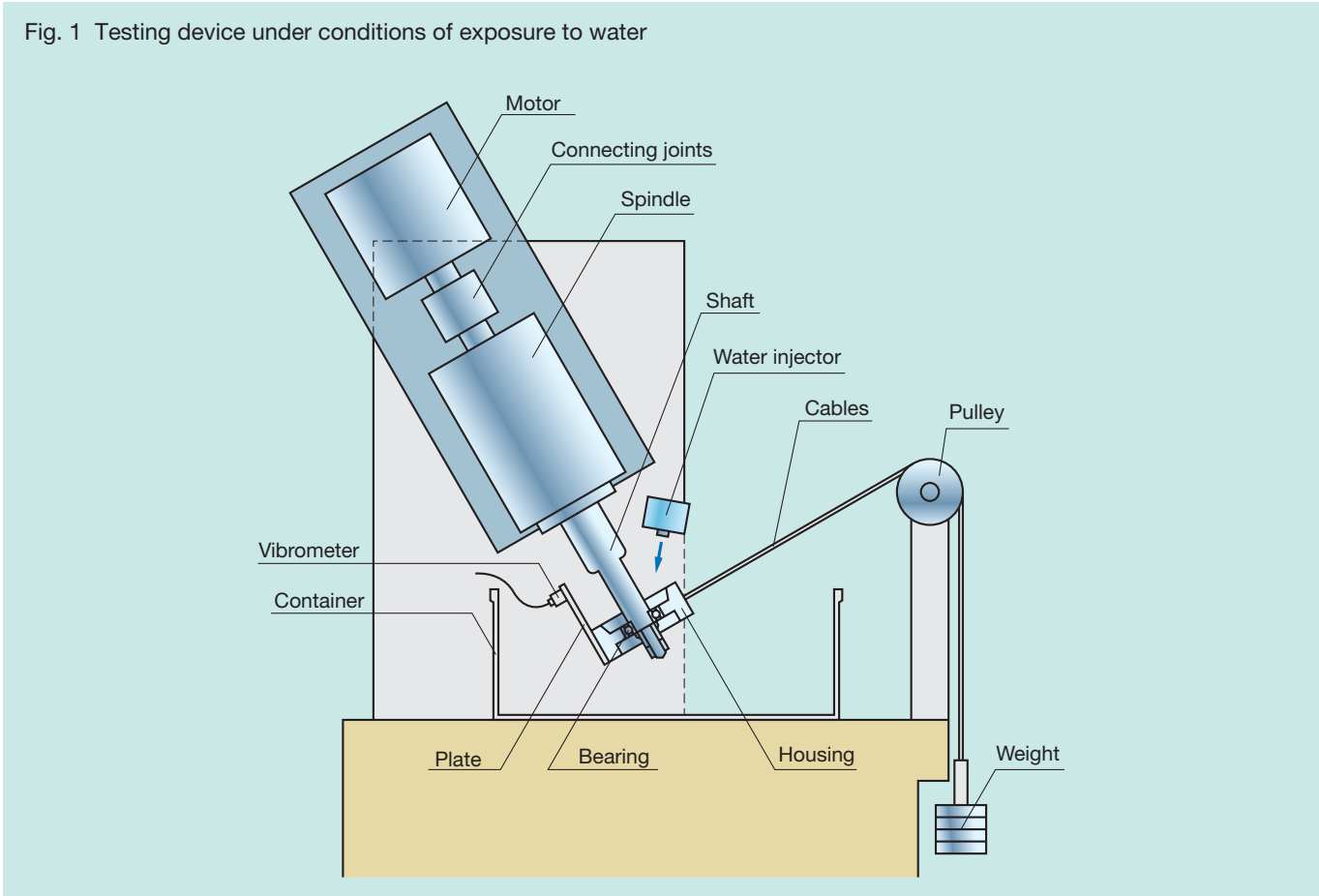
Precautions for Selecting

The following precautions should be considered to maintain the high performance of Molded-Oil™ Bearings:

- For low-temperature applications, Molded-Oil™ Bearings for general use (L11) are recommended.
- For the condition of high ambient temperature, Molded-Oil™ Bearings for high-speed operation (L12) are recommended.
- To rotate the bearings properly, it is necessary to apply the radial load. As a standard of the radial load, more than 1% of the basic dynamic load rating is recommended.
- Since Molded-Oil™ Bearings are lubricated by oil seeped from a Molded-Oil™, the bearings cannot be used under the condition where the bearings are exposed to water directly for an extended period of time (the oil could be washed away). If the application requires such exposure, consider using extra seals.

4. Performance Test

Molded-Oil™ Bearings feature a number of excellent functions. Extensive test data and field results demonstrate the outstanding performance of Molded-Oil™ Bearings.

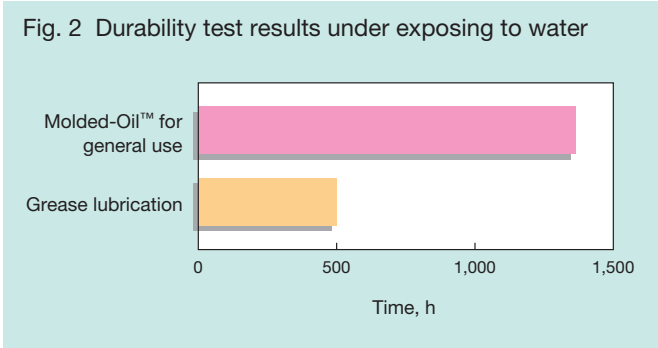


4.1 Durability test under conditions of exposure to water

Grease lubrication allows operation for extended periods of time even if exposed to mist or submerged in water. Continuous operation with grease lubrication: approximately 20 days; with Molded-Oil™ Bearings: 50 days or more. Molded-Oil™ Bearings can be operated for longer time than the bearings with grease lubrication even if exposed to mist or submerged in water.

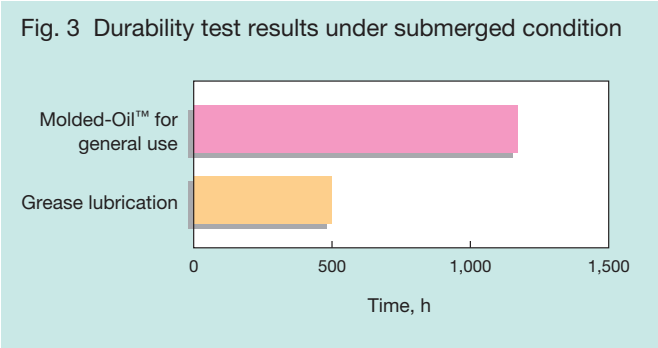
4.1.1 Environment where exposed to water
—cleaning equipment is assumed

Test conditions	Test bearings	6000-H-DD (stainless steel with contact seal)
	Rotational speed	1 000 min ⁻¹
	Radial load	79.4N
	Axial load	29.4N
	Water exposure	0.8 cm ³ /min
	Spray pressure	0.2 MPa



4.1.2 Environment of submerged condition
—under water vehicle and facilities are assumed

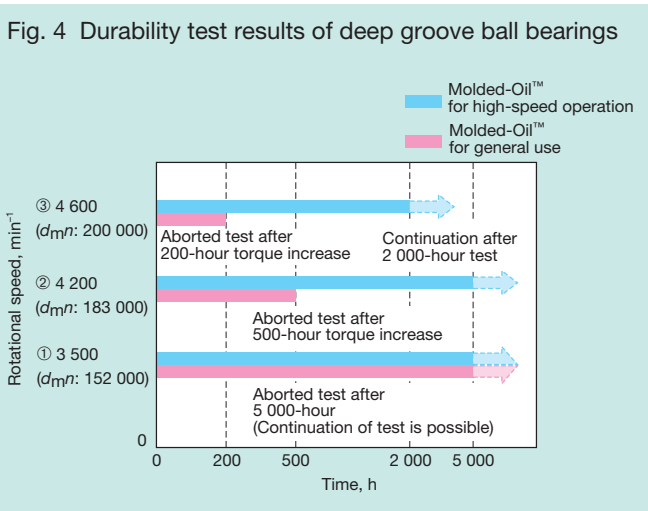
Test conditions	Test bearings	6000-H-DD (stainless steel with contact seal)
	Rotational speed	1 000 min ⁻¹
	Radial load	79.4N
	Axial load	29.4N



4.2 Durability performance test

Slow seeping of the lubricant from Molded-Oil™ provides excellent lubrication performance for extended periods. Molded-Oil™ Bearings for general use cannot be used under conditions of high-speed rotation, but Molded-Oil™ Bearings for high-speed operation perform with excellent durability under such conditions.

Test conditions	Test bearings	6305DDU
	Radial load	98N
	Axial load	245N
	Rotational speed	① 3 500 min ⁻¹ (<i>d_mn</i> : 152 000)
		② 4 200 min ⁻¹ (<i>d_mn</i> : 183 000)
		③ 4 600 min ⁻¹ (<i>d_mn</i> : 200 000)



4.3 Bearing torque

Fig. 5 compares the torque of grease-lubricated bearings and Molded-Oil™ Bearings.

