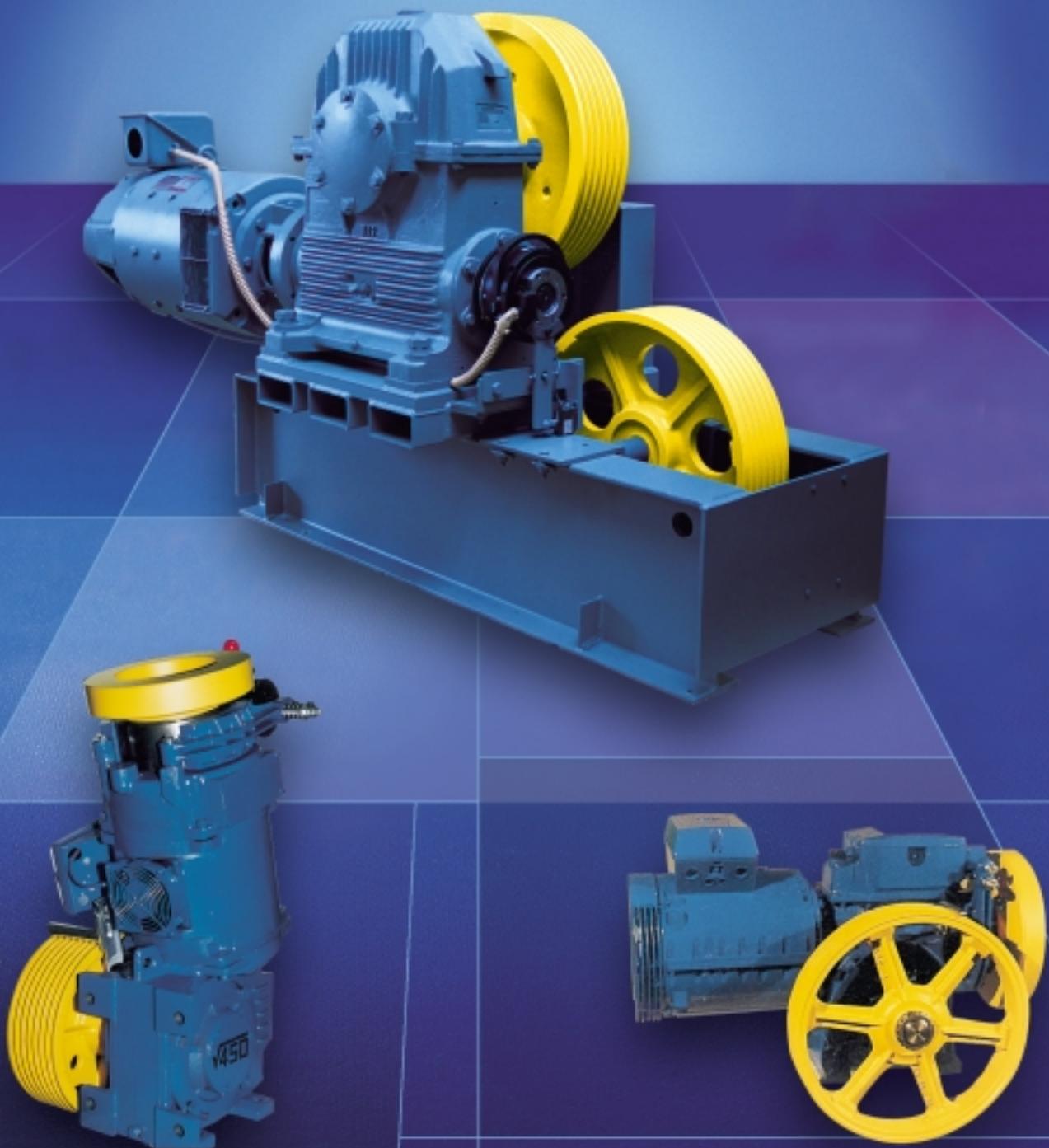


# **RENOLD**

## **HL Series**



**Lift Gear Packages**



# **RENOLD**

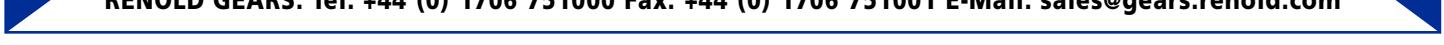
## Gears

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Web: [www.renold.com](http://www.renold.com)

### **Products:**

Worm, Helical and Bevel-Helical Speed Reducer Gear Units  
Geared Motor Units and Fully Engineered Drive Packages.



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## HL Series

For over 100 years **RENOLD** Gears have been leaders in the design and manufacture of innovative Power Transmission products and solutions and **RENOLD** Gears is once again breaking new ground with the launch of the revolutionary HL Series.

Renold Gears has developed considerable expertise in both engineered solutions for elevator applications and service and repair. Renold has the unique capability to not only offer a comprehensive standard range of elevator drive sets, but also application specific units including both adapted 'standards' and bespoke assemblies. Its unique design and manufacturing ability, together with full project management ensures every customer receives the most appropriate solution for their application needs. This could include, for example, extended output shafts, bespoke drives for basement drive applications, as well as small passenger and large goods lifts. RENOLD Gears also offers a hand winding solution for both geared and gearless machines.

Being UK-based, Renold Gears is ideally placed to provide service support to UK companies - with total back-up on Renold manufactured units and repairs schemes for any other gear unit, irrespective of age or original manufacturer. As well as factory-based repairs, Renold can provide a range of on-site and support services, which can include: on-site maintenance and in-situ repairs; surveys for planned maintenance, and technical design expertise for all applications and design requirements.



- Rims electron beam fused to centres for strength.
- 100 year gear design and capability.
- Gears and gear sets computer designed.
- BS EN ISO 9001:1994 approved.

- Unique Holroyd tooth form for high efficiency and product life.
- Centre distances up to 42.00" (1067mm).
- Application design support.

## HL Series - Standard Solutions



Compact Drive Overhung



Medium Capacity Standard Drive



Medium Capacity Bottom Drive

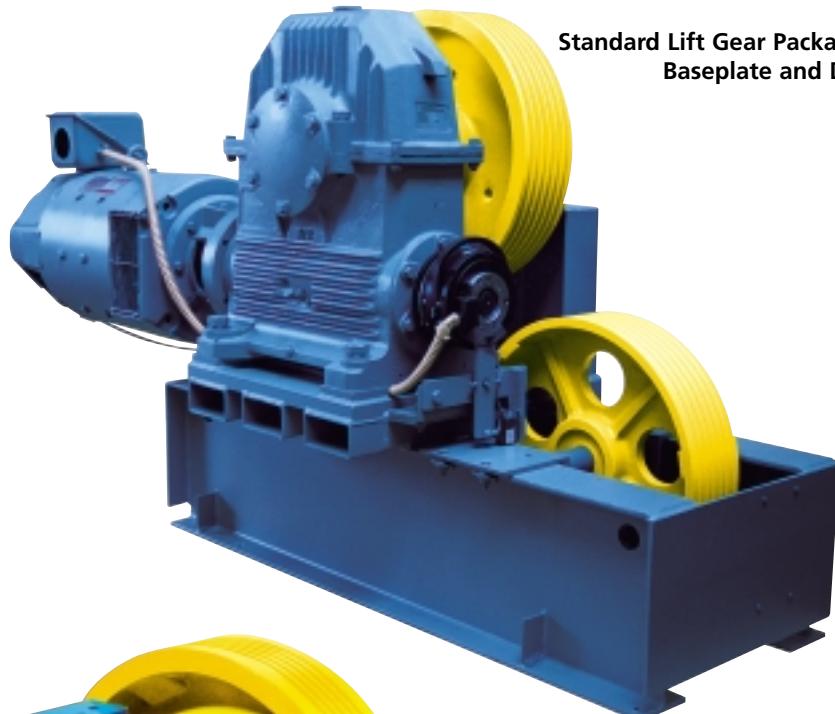


Combined Baseplate and Drive



Large Capacity Combination Baseplate and Drive

## HL Series - Engineering Solutions

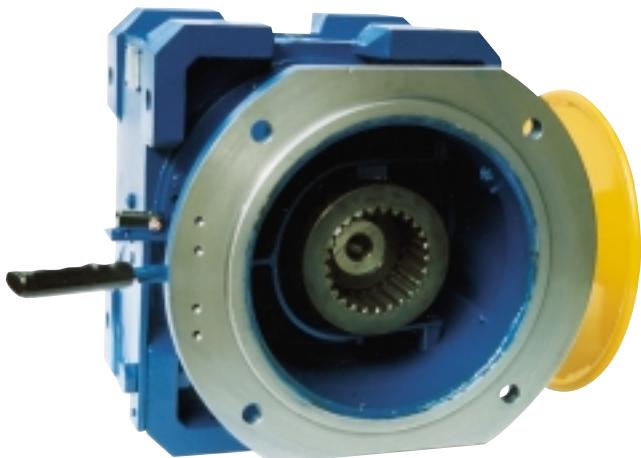


Standard Lift Gear Package with Bespoke  
Baseplate and Diverter



Small Capacity Overhead Drive

Medium Capacity Special Drive Package



Hand Winding Drive Solution for Both Geared and Gearless Machines

## HL Series - Product Specification

### GENERAL RECOMMENDATIONS

The aim of the tables in this "general section" is to offer a clear guide in order to decide the most suitable type of lift gear package and should therefore be followed.

Note that all the capacity load tables in this catalogue, unless otherwise stated, have been drawn up based on the following conditions:

- Systems in STANDARD conditions as shown in figures 1 and 2 on page 2.2, for 1:1 and 2:1 suspensions respectively.
- 2:1 suspension means with single tackle.
- System balancing is always considered at 50% of the working capacity load and at 100% of the remaining weights (car, sling, shoes, etc.).
- Duty up to 120 starts/h (without auxiliary motor ventilation).
- Motor power calculated for location of systems up to 1000 m above sea level.
- Ambient temperature not above 40° C.

## HL Series - Mounting and Handing

### CHOICE OF THE TYPE OF LIFT GEAR PACKAGE

The lift gear package should be chosen first of all in relation to the following basic factors:

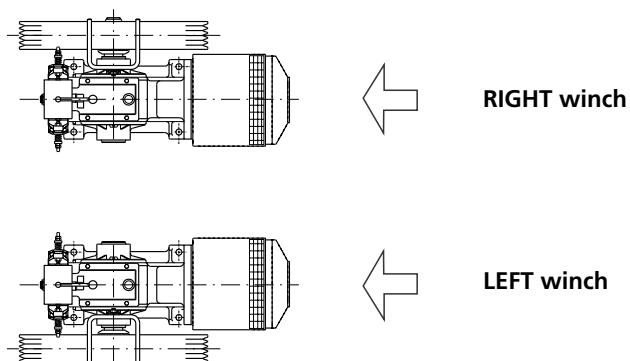
- a - Max. applied static load
- b - Working capacity load to be raised
- c - Car speed
- d - Necessary motor power
- e - Type of suspension (1:1 - 2:1)

Many other factors, however, must also be taken into account when determining the most suitable type of lift gear package for the specific requirements, for example:

- Length of travel
- Intensity of duty
- Location of the machine
- Number of return and deflection sheaves of the system
- Limitation of the driving pulley diameter
- Particular environmental conditions
- Any other requirements and conditions, etc.

### DETERMINING THE HANDING OF THE LIFT GEAR PACKAGE

The position of the lift gear package, RIGHT or LEFT, is determined by the handing of the low-speed shaft when viewed from the motor, as shown in the following figure:



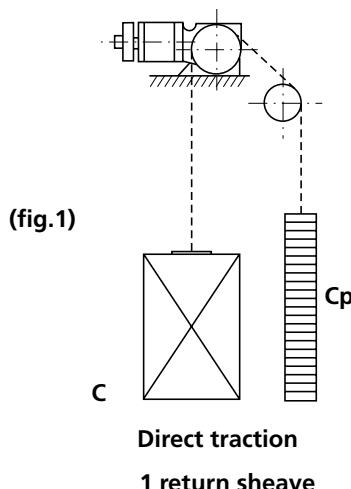
The position (right or left-hand) of the winch must always be indicated at the time of ordering.

# Standard Type Systems - Resulting Load on a Low-speed Shaft

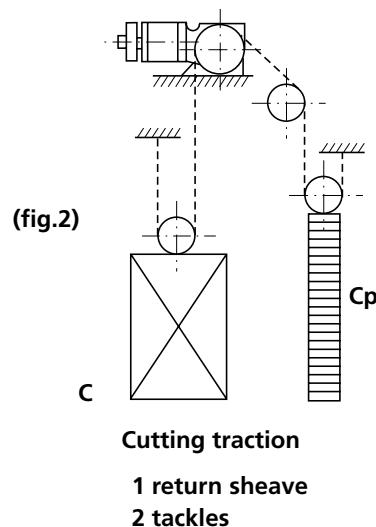
## STANDARD TYPE SYSTEMS

All the data and calculations given in this catalogue, unless otherwise specified, refer to the standard systems shown in figures 1 and 2 below:

**1:1 Suspension**



**2:1 Suspension**



## RESULTING STATIC LOAD ON A LOW-SPEED SHAFT - P

This is the sum total of all the loads which act vertically down on the low-speed shaft of the lift gear package. It is calculated as follows:

### 1:1 Suspension (Direct traction)

$$P = Q + C + Cp + f$$

(kg) without rope compensation

$$P = Q + C + Cp + 2f$$

(kg) with rope compensation

1

2

where  $Q$  = effective working capacity load of the system

(kg)

$C$  = total weight of car, sling, shoes, etc.

(kg)

$Cp$  = weight of counterweight

(kg)

$f$  = rope weight

(kg)

### 2:1 Suspension (Cutting traction)

In this case equations 1 and 2 become

$$P = \frac{Q + C + Cp + f}{2}$$

(kg) without rope compensation

3

$$P = \frac{Q + C + Cp + 2f}{2}$$

(kg) with rope compensation

4

Also  $P$  obtained from 1 and 2 will be  $\frac{P}{3}, \frac{P}{4}$  etc. for 3:1, 4:1 suspensions and so on.

**Attention:** The values of  $P$  calculated in this way should always be lower than or equal to the  $P_{max}$  values indicated in the catalogue for each single winch and version of low-speed shaft.

# Rope and Car Speeds

## SPEED

The tables in this catalogue give the rated speed ( $V_s$ ) and the effective speed  $V_{eff}$  with full car load separately for 1:1 and 2:1 suspensions, with motors at 1500 rpm (and if necessary at 1000 rpm).

### Rope speed

A) Rated speed      
$$V_s = \frac{\pi \times D_p \times n' \times \tau}{1000 \times 60}$$
 m/sec      (5)

B) Effective speed       $V_{eff} = x 0.93$  m/sec      (6)

where:  $D_p$  = driving pulley pitch diameter (mm)  
 $n'$  = theoretical motor revs (rpm)  
 $\tau$  = lift gear ratio ( $z_1 / z_2$ )

N.B.:  $V_{eff}$  is calculated taking a maximum electric motor slip at full load of about 7%.

### Car speed

#### Direct traction - 1:1 suspension

The relative car speeds  $V_s$  and  $V_{eff}$  given in the tables are those resulting from equations (5) and (6).

#### Cutting traction - 2:1 - 3:1 suspension etc.

The relative car speeds  $V_s$  and  $V_{eff}$  are calculated by dividing the values obtained from equations (5) and (6) by the number of tackles in the system.

In the specific case of the tables for 2:1 suspension capacity load in this catalogue, the equations are respectively:

$$V_s = \frac{\pi \times D_p \times n' \times \tau}{1000 \times 60 \times 2} \text{ m/sec} \quad (7)$$

$$V_{eff} = \frac{V_s \times 0.93}{2} \text{ m/sec} \quad (8)$$

# Efficiency: System $\eta_i$ - Lift Gear Package $\eta_a$

## EFFICIENCY

In standard systems, two types of efficiency in equation (11) have to be considered to decide the capacity load of the lift gear package:

- Efficiency of the system  $\eta_i$
- Efficiency of the lift gear package  $\eta_a$

### System efficiency $\eta_i$

This incorporates the efficiency of all the moving parts of the system, except the lift gear package.  
It basically depends on the following factors:

- friction of the shoes, car guides and counterweight
- friction of the return sheave on the relative axes
- friction of the ropes on the races, etc.

The extent of these losses should be calculated case by case according to the type of guides, shoes, return sheaves mounted on bushings or bearings, etc.

For the sake of simplicity, however, the following values of  $\eta_i$  have been used in determining the capacity load with equation (11), for STANDARD systems:

$$\begin{array}{ll} \text{1:1 suspension (direct traction)} & : \quad \eta_i = 0.8 \\ (\text{see page 4 - fig. 1, table 2.1.T.073}) & \end{array}$$
(9)

$$\begin{array}{ll} \text{2:1 suspension (cutting traction)} & : \quad \eta_i = 0.75 \\ (\text{see page 4 - fig. 2, table 2.1.T073}) & \end{array}$$
(10)

For all systems other than standard, see "Capacity load reduction coefficients" on pages 2.7 - 2.8

### Lift gear package efficiency $\eta_a$

Winch efficiency is determined by taking into account not only the wormgear combination efficiency, but also all the various losses due to friction on the moving parts in relation to the reduction gear with mineral oil.

The absolute values of  $\eta_a$  have been suitably lowered in consideration of the fact that the systems generally run under conditions of intermittent service and only occasionally does a steady state exist.

However, it has been noted experimentally that the efficiency of our worm gear and consequently the  $\eta_a$  values, are generally higher than those given on page 2.12.

# Capacity Load and Effective Working Capacity Load

## CAPACITY LOADS

The difference between the **Overall capacity load "Qt"** (shown in the tables of this catalogue) and the **Working capacity load "Q"** that may effectively be transported in the car should always be taken into account.

### **Overall capacity load Qt (indicated in the capacity load tables)**

This includes the rope weight, considered according to the cases as described in the effective working capacity load Q paragraph.

$$Qt = \frac{75 \times HP \times \eta_i \times \eta_a}{V_s \times k} \times 2 \quad (\text{kg}) \quad (11)$$

- where:
- $HP$  = motor power given in HP
  - $\eta_i$  = system efficiency (see page 2.4)
  - $\eta_a$  = winch efficiency (see page 2.4)
  - $V_s$  = rated (or synchronous) speed in m/sec
  - $k$  = safety coefficient (assumed 1.05)

In the case of motor power given in kW, (11) becomes:

$$Qt = \frac{102 \times kW \times \eta_i \times \eta_a}{V_s \times k} \times 2 \quad (\text{kg}) \quad (12)$$

Equations (11) and (12) have been used to calculate all the capacity load values given in this catalogue, separately for motors at 1500 and 1000 rpm and for 1:1 and 2:2 suspensions respectively, assuming the following conditions exist:

- Standard type systems as shown in figs. 1 and 2 on page 2.2
- Balancing at 50% of the effective working capacity load Q
- Balancing at 100% of the other suspended loads (car, shoes, slings, etc.) excluding ropes
- Electric motors for duty of up to 120 starts/h, without auxiliary ventilation
- Location of system up to a max. of 1000 m above sea level
- Temperature not exceeding 40° C.

### **Effective working capacity load Q**

This is the effective working load that may be transported in the car and is obtained from the following equations:

A) Standard systems on page 2.2, 1:1 suspension (fig.1)

$$Q = Qt - 2f \quad \text{from which} \quad Qt = Q + 2f \quad (\text{kg}) \quad (13)$$

where  $f$  = rope weight

# Capacity Load and Effective Working Capacity Load

B) Standard systems on page 4 (table 2.1.T.073) 2:1 suspension (fig. 2)

$$Q = Qt - f$$

from which

$$Qt = Q + f$$

(kg)

(14)

For standard systems with rope compensation (at 100% for 1:1 susp. and at 50% for 2:2 susp.), equations (13) and (14) both become:

$$Q = Qt$$

(kg)

(15)

## C) Non-standard systems

For systems other than the standard types given on page 2.2 (table 2.1.T.073) figs. 1 and 2, the overall capacity load value  $Qt$  to be found in the tables, given the working car capacity load, is calculated by applying suitable "working capacity load reduction coefficients"  $k_1, k_2 \dots k_n$  according to the type, as specified on pages 2.7 and 2.8.

In various cases equations (13) - (14) - (15) may therefore become:

$$Qt = (Q + 2f) \times k_1 \times k_2 \times \dots \times k_n \quad (\text{kg}) \quad \text{for 1:1 suspension without rope compensation} \quad (16)$$

$$Qt = (Q + f) \times k_1 \times k_2 \times \dots \times k_n \quad (\text{kg}) \quad \text{for 2:1 suspension without rope compensation} \quad (17)$$

$$Qt = Q \times k_1 \times k_2 \times \dots \times k_n \quad (\text{kg}) \quad \text{for 1:1 and 2:1 suspension without rope compensation} \quad (18)$$

where:  
 -  $k_1$  = reduction coefficient for return sheaves in excess of the number considered in standard systems, see page 2.7  
 -  $k_2$  = reduction coefficient for unbalanced system see page 2.7  
 -  $k_n$  = any other reduction coefficients for special systems or unfavourable conditions, see page 2.8.

### Note : Incidence of rope weight in non-standard systems

- Machine at bottom installations: The rope weight is not considered in equations (16) and (17), because in this case the ropes may be considered as self-balanced.  
 Equation (18) is therefore always applied.

- Multiple tackle suspension (3:1, 4:1, etc.): In these cases the value to be added to  $Q$  to obtain  $Qt$  is given by  $\frac{2f}{t}$ , where  $t$  is the number of tackles.  
 Equation (18) therefore becomes:

$$\text{for 3:1 susp. : } Qt = \frac{(Q + 2f) \times k_1 \times k_2 \times \dots \times k_n}{3} \quad (19)$$

$$\text{for 4:1 susp. : } Qt = \frac{(Q + 2f) \times k_1 \times k_2 \times \dots \times k_n}{4} \quad (20)$$

and so on.

# Capacity Load Reduction Coefficients

## CAPACITY LOAD REDUCTION COEFFICIENTS

### A) Reduction coefficient $k_1$ for return sheaves in excess

For systems with the number sheaves exceeding that considered in the standard versions on page 2.2 figs. 1 and 2, the coefficient  $k_1$  must be adopted in the following table values:

| Type of suspension | Type of<br>return sheave | k <sub>1</sub> values for total number return sheaves on system |       |       |       |       |       |       |       |       |       |
|--------------------|--------------------------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|                    |                          | 0 - 1   | 2     | 3     | 4     | 5     | 6     | 7     | 8     | 9     | 10    |
| 1:1 Direct         | on bearing               | 1   | 1.020 | 1.042 | 1.065 | 1.087 | 1.110 | 1.135 | 1.160 | 1.190 |       |
|                    | on bushing               | 1   | 1.042 | 1.087 | 1.135 | 1.190 | 1.250 | 1.315 | 1.390 | 1.470 |       |
| 2:1 Cutting        | on bearing               | -   | 1     | 1     | 1.010 | 1.025 | 1.042 | 1.060 | 1.075 | 1.093 | 1.10  |
|                    | on bushing               | -   | 1     | 1     | 1.030 | 1.065 | 1.090 | 1.135 | 1.175 | 1.220 | 1.265 |

### B) Reduction coefficient $k_2$ for unbalanced system

For systems with working capacity load not perfectly balanced at 50%, a further reduction coefficient  $k_1$  must be adopted in the following table values:

| System balancing<br>Percentage of balanced<br>working capacity load | 50 %  | 45 %<br>o<br>55 % | 40 %<br>o<br>60 % | 35 %<br>o<br>65 % | 30 %<br>o<br>70 % | 25 %<br>o<br>70 % | 20 %<br>o<br>80 % | 15 %<br>o<br>85 % | 10 %<br>o<br>90 % | 5 %<br>o<br>95 % | 0 %<br>o<br>100 % |
|---|-------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|------------------|-------------------|
|   | $k_2$ | 1                 | 1.1               | 1.2               | 1.3               | 1.4               | 1.5               | 1.6               | 1.7               | 1.8              | 1.9               |

Note : For systems without counterweights (e.g. with winding drum), the effective working capacity load is therefore half the capacity load Qt in the table.

## Capacity Load Reduction Coefficients

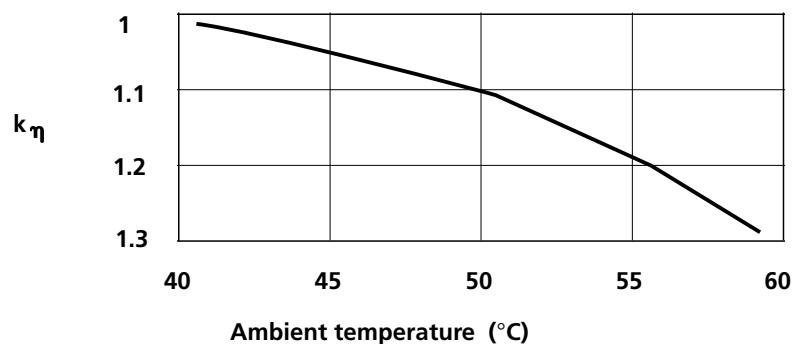
### C) Further reduction coefficients $k_{\eta}$ for special cases or unfavourable conditions

- System with work cycle exceeding 120 starts/h and motor without auxiliary ventilation.

Adopt a reduction coefficient  $k_{\eta} = 1.15$

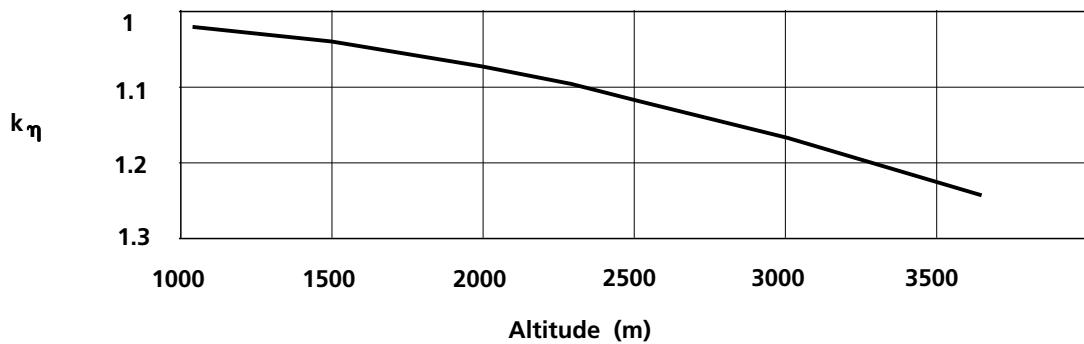
- System with ambient temperature above 40°C and motor without auxiliary ventilation.

Reduce the capacity load according to the following diagram:



- System located at an altitude over 1000m above sea level and motor without auxiliary ventilation

Reduce the capacity load according to the following diagram:



Note: It is advisable to contact our Technical Office for further information in the event of special systems or conditions.

## Example of Lift Gear Package Characteristics

### Example 1 (bottom drive)

Data from the enquiry:

|                                       |   |      |             |
|---------------------------------------|---|------|-------------|
| - Working capacity load               | Q | 450  | kg          |
| - Speed                               | V | 1.00 | m/sec       |
| - Suspension                          |   | 1:1  | kg          |
| - Weight of car + slings, etc.        | C | 550  | kg          |
| - Travel                              |   | 20   | m           |
| - Rope weight                         | f | 40   | kg          |
| - Return sheaves                      |   | 5    | on bearings |
| - System balancing                    |   | 50 % |             |
| - 1500 rpm motor, 50 Hz, 120 starts/h |   |      |             |

$$\text{Counterweight} \quad Cp = C + (50 \% Q) = 775 \text{ kg}$$

$$\text{Static load} \quad P = Q + C + Cp + f = 1815 \text{ kg}$$

Incidence of rope weight: nil for machine installed at bottom

For 5 return sheaves on bearings and 1:1 suspension, use  $k_1 = 1.087$  see page 2.7

For system balancing at 50 % of working capacity load Q, use  $k_2 = 1$  see page 2.7

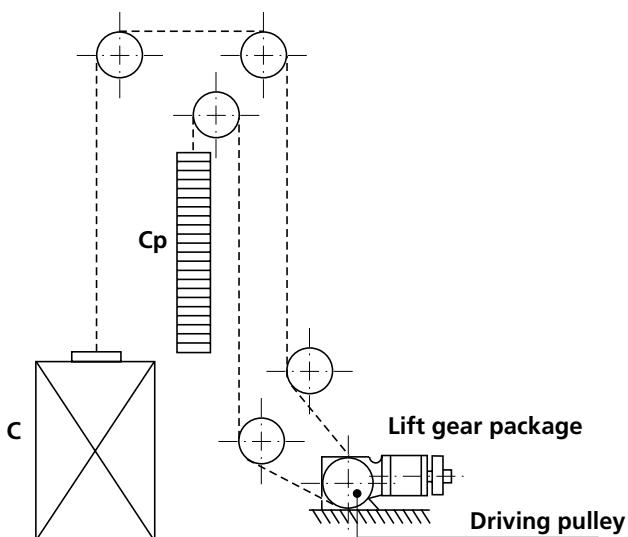
For ambient temperature up to 45°C, use  $k_3 = 1.06$  see page 2.8

Overall capacity load determination:

$$Qt = Q \times k_1 \times k_2 \times k_3 = 450 \times 1.087 \times 1 \times 1.06 = 518.5 \text{ kg}$$

The following should be found in the capacity load tables for 1:1 suspension:

Type of lift gear package, driving pulley diameter and motor power corresponding to a  $Qt > 518.5 \text{ kg}$ ,  $P > 1815 \text{ kg}$  and car speed of 1 m/sec.



## Example of Lift Gear Package Characteristics

### Example 2 (top drive)

Data from the enquiry:

|   |   |      |            |
|---|---|------|------------|
| - Working capacity load                                       | Q | 1600 | kg         |
| - Speed   | V | 1.00 | m/sec      |
| - Suspension  |   | 2:1  | kg         |
| - Weight of car + slings, etc.                                | C | 800  | kg         |
| - Travel  |   | 30   | m          |
| - Rope weight   | f | 450  | kg         |
| - Return sheaves  |   | 4    | on bushing |
| - System balancing  |   | 40%  |            |
| - 1500 rpm motor, 50 Hz, 180 starts/h with forced ventilation |   |      |            |

$$\text{Counterweight } Cp = C + (40 \% Q) = 1440 \text{ kg}$$

$$\text{Static load } P = \frac{Q + C + Cp + f}{2} = 2145 \text{ kg}$$

For 4 return sheaves on bushing and 2:1 suspension, use  $k_1 = 1.03$  see page 2.7

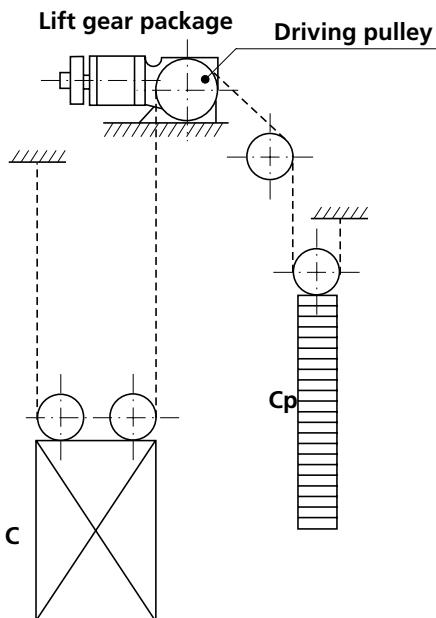
For system balancing at 40% of working capacity load Q, use  $k_2 = 1.2$  see page 2.7

Overall capacity load determination:

$$Qt = (Q + f) \times k_1 \times k_2 = (1600 + 450) \times 1.03 \times 1.20 = 2534 \text{ daN}$$

The following should be found in the capacity load tables for 2:1 suspension:

type of lift gear package, driving pulley diameter and motor power corresponding to a  $Qt \geq 2534 \text{ kg}$ ,  $P \geq 2145 \text{ kg}$  and car speed of 1 m/sec.



## Selection Data

| Motor Type                           | Lift Gear Type               | Reduction Gear Ratio   | Max motor power at 1500 rpm                           |   | Permissible torque Nm  | Type  | Maximum static low speed shaft load Ref |                              | kg  | Brake Band dia mm | Type | Braking torque Nm |
|--------------------------------------|------------------------------|--|---|---|--|---|---|------------------------------|-----|-------------------|------|-------------------|
|                                      |                              |  | kW  | HP  |  |   |   | kg                           |     |                   |      |                   |
| A4                                   | FF 330                       | 2/59<br>2/37   | 5.5<br>7.5  | 7.5<br>10.2   | 470<br>430   | overhung  |   | 1800                         |     | 185               | AD1  | 100               |
| A4                                   | FF 340                       | 1/72<br>1/62<br>1/53<br>1/45<br>1/45s<br>1/42<br>1/37<br>1/37s<br>2/37 | 3<br>3.7<br>5<br>5<br>6.1<br>5.5<br>5.5<br>7.5<br>7.5 | 4.1<br>5<br>6.8<br>6.8<br>8.3<br>7.5<br>7.5<br>10.2<br>10.2 | 500<br>560<br>690<br>630<br>830<br>630<br>580<br>870<br>460  | with external support<br>overhung<br>extended             | T1264                                   | 2500<br>1800<br>1800         | 185 | AD1               | 100  |                   |
|                                      |                              | 1/72<br>1/62<br>1/53<br>1/45<br>1/45s<br>1/42<br>1/37<br>1/37s<br>2/37 | 3<br>3.7<br>5<br>5<br>6.1<br>5.5<br>5.5<br>7.5<br>7.5 | 4.1<br>5<br>6.8<br>6.8<br>8.3<br>7.5<br>7.5<br>10.2<br>10.2 | 520<br>580<br>720<br>650<br>850<br>650<br>600<br>900<br>480  |   |   | 2500<br>2200                 |     |                   |      |                   |
|                                      |                              | 1/45s<br>1/42<br>1/37<br>1/37s<br>2/37                                 | 6.1<br>5.5<br>5.5<br>7.5<br>7.5                       | 8.3<br>7.5<br>7.5<br>10.2<br>10.2                           | 850<br>650<br>600<br>900<br>480                              | overhung<br>extended                                      | T1270                                   | 185                          | AD1 | 100               |      |                   |
| A4                                   | V 450                        | 1/43<br>2/47   | 4.6<br>6.8  | 6.3<br>9.2  | 670<br>610   | overhung  |   | 2500                         |     | 185               | AD1  | 100               |
| B9                                   | FF 610                       | 1/59<br>1/49<br>1/49p<br>1/40p<br>2/47                                 | 5.2<br>7.4<br>9.2<br>11.5<br>11.5                     | 7.1<br>10.1<br>12.5<br>15.6<br>15.6                         | 900<br>1140<br>1400<br>1520<br>980                           | overhung  |   | 3200                         |     | 185               | AD1  | 100               |
|                                      |                              | 1/59<br>1/49<br>1/49p<br>1/40p<br>2/47                                 | 5.2<br>7.4<br>9.2<br>11.5<br>11.5                     | 7.1<br>10.1<br>12.5<br>15.6<br>15.6                         | 900<br>1140<br>1400<br>1520<br>980                           | with external support<br>extended<br>extended<br>extended | T20.111<br>T20.108<br>T1265             | 3700<br>3500<br>3500<br>2600 |     | 185               | AD1  | 100               |
| B9                                   | FF 620                       | 1/40p<br>2/47  | 11.5<br>11.5  | 15.6<br>15.6  | 1400<br>920  | overhung  |   | 2500                         |     | 185               | AD1  | 100               |
| 1/61<br>1/50<br>1/42<br>2/49<br>3/41 | 7.4<br>9.2<br>12<br>16<br>16 | 10.1<br>12.5<br>16.3<br>21.8<br>21.8                                   | 1320<br>1440<br>1650<br>1450<br>860                   | overhung<br>extended<br>extended                            | T 31.005<br>T 31.006   | 4000<br>3500<br>2600                                      |   | 185                          | AD1 | 100               |      |                   |
| B9                                   | FF 800                       | 1/61<br>1/49<br>1/40<br>2/59<br>2/49                                   | 9.2<br>11.5<br>13.8<br>16.6<br>16.6                   | 12.5<br>15.6<br>18.8<br>22.6<br>22.6                        | 1750<br>1850<br>1900<br>1800<br>1520                         | with external support<br>extended<br>extended             | T 26.99<br>T 1266                       | 4500<br>4500<br>3000         | 250 | -AD3<br>-F        | 156  |                   |
|                                      |                              | 1/61<br>1/49<br>1/40<br>2/59<br>2/49                                   | 9.2<br>11.5<br>13.8<br>16.6<br>16.6                   | 12.5<br>15.6<br>18.8<br>22.6<br>22.6                        | 1750<br>1850<br>1900<br>1800<br>1520                         |   |   | 5500                         |     |                   |      |                   |
| B9                                   | FF 825                       | 2/49<br>3/48   | 20.6<br>24.3  | 28<br>33  | 1900<br>1500   | with external support<br>extended<br>extended             | T 26.99<br>T 1266                       | 5500<br>4500<br>3000         | 250 | -AD3<br>-F        | 156  |                   |
| B9                                   | FF 850                       | 1/49<br>1/40<br>2/51<br>2/37   | 18.4<br>23<br>30<br>33.1                              | 25<br>31.3<br>40.8<br>45                                    | 2950<br>3100<br>2880<br>2350                                 | with external support<br>extended                         | T 25.66                                 | 8000<br>5000                 | 300 | AD4               | 170  |                   |
| B3                                   | F 1500                       | 1/50<br>1/41   | 30<br>39.7  | 40.8<br>54  | 4600<br>5250   | with external support                                     |   | 9500                         | 360 | AD5               |      |                   |
| ST                                   | TW1000                       | 1/70<br>1/60<br>1/50<br>1/40<br>2/59<br>2/49<br>3/64<br>3/44           | 15<br>15<br>18.5<br>22<br>30<br>30<br>37<br>45        | 20<br>20<br>25<br>30<br>40<br>40<br>50<br>60                | 2994<br>3362<br>3383<br>3388<br>3277<br>3207<br>3021<br>3030 | External support<br>Overhead<br>Basement                  | 8845<br>8845                            | Dual Circuit Disk            | 500 |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>1/40<br>2/59<br>2/49<br>3/64<br>3/44           | 15<br>15<br>18.5<br>22<br>30<br>30<br>37<br>45        | 20<br>20<br>25<br>30<br>40<br>40<br>50<br>60                | 2994<br>3362<br>3383<br>3388<br>3277<br>3207<br>3021<br>3030 |   |   |                              |     |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>1/42<br>2/59<br>2/49<br>3/64<br>3/44           | 18.5<br>20<br>30<br>30<br>37<br>45<br>45<br>55        | 25<br>30<br>40<br>40<br>50<br>60<br>60<br>75                | 4811<br>5430<br>5296<br>5418<br>5234<br>5036<br>4892<br>4714 | External support<br>Overhead<br>Basement                  |   | 11340<br>10200               |     |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>1/42<br>2/59<br>2/49<br>3/64<br>3/44           | 18.5<br>20<br>30<br>30<br>37<br>45<br>45<br>55        | 25<br>30<br>40<br>40<br>50<br>60<br>60<br>75                | 4811<br>5430<br>5296<br>5418<br>5234<br>5036<br>4892<br>4714 |   |   |                              |     |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>2/79<br>2/69<br>2/59<br>3/64<br>4/59           | 30<br>37<br>37<br>45<br>45<br>55<br>75<br>110         | 40<br>50<br>50<br>60<br>60<br>75<br>100<br>150              | 7140<br>8080<br>8322<br>6775<br>6930<br>7890<br>7655<br>7985 | External support<br>Overhead<br>Basement                  |   | 15875<br>13060               |     |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>2/79<br>2/69<br>2/59<br>3/64<br>4/59           | 30<br>37<br>37<br>45<br>45<br>55<br>75<br>110         | 40<br>50<br>50<br>60<br>60<br>75<br>100<br>150              | 7140<br>8080<br>8322<br>6775<br>6930<br>7890<br>7655<br>7985 |   |   |                              |     |                   |      |                   |
|                                      |                              | 1/70<br>1/60<br>1/50<br>2/79<br>2/69<br>2/59<br>3/64<br>4/59           | 30<br>37<br>37<br>45<br>45<br>55<br>75<br>110         | 40<br>50<br>50<br>60<br>60<br>75<br>100<br>150              | 7140<br>8080<br>8322<br>6775<br>6930<br>7890<br>7655<br>7985 |   |   |                              |     |                   |      |                   |

\* Consult Renold if higher brake capacity required



## Theoretical Efficiency of Lift Gear Package

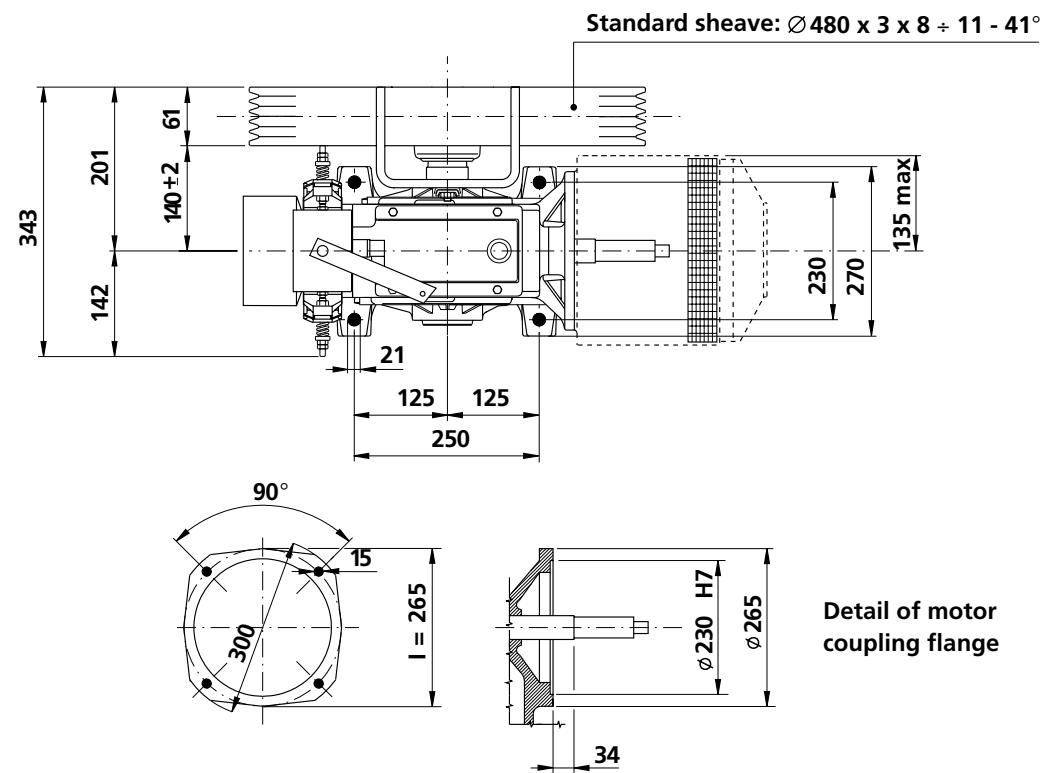
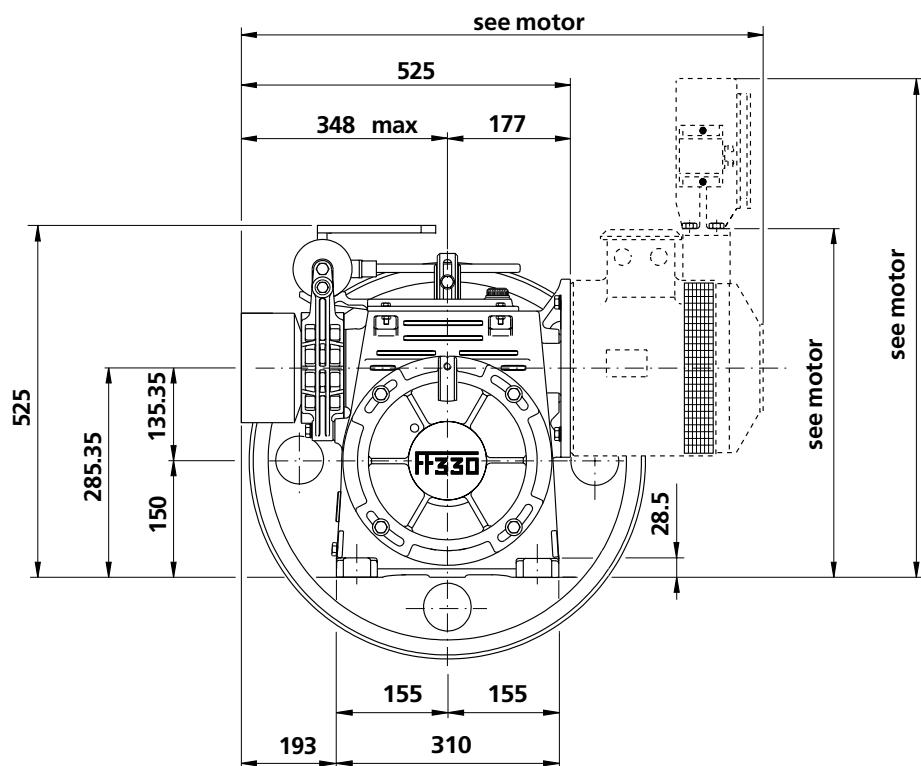


| ratio | FF330 | FF340 | FF360 | V450  | FF610 | FF620 | FF630 | FF650 | FF800 | FF825 | FF850 | FF1150 | FF1500 | TW1000 | TW1200 | TW1400 |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|
| 1/72  |       | 0.485 | 0.500 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/70  |       |       |       |       |       |       |       |       |       |       |       |        |        | 0.770  | 0.780  | 0.780  |
| 1/62  |       | 0.513 | 0.528 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/61  |       |       |       |       |       |       |       | 0.609 | 0.639 | 0.639 |       |        |        |        |        |        |
| 1/60  |       |       |       |       |       |       |       |       |       |       |       |        |        | 0.810  | 0.810  | 0.810  |
| 1/59  |       |       |       | 0.610 | 0.610 |       |       |       |       |       |       |        |        |        |        |        |
| 1/53  |       | 0.549 | 0.564 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/50  |       |       |       |       |       |       |       | 0.648 |       |       |       |        | 0.633  | 0.820  | 0.830  | 0.830  |
| 1/49  |       |       |       | 0.641 | 0.641 |       |       |       | 0.677 | 0.677 |       | 0.677  |        |        |        |        |
| 1/49p |       |       |       | 0.641 | 0.641 |       |       |       |       |       |       |        |        |        |        |        |
| 1/45  |       | 0.575 | 0.590 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/45s |       | 0.635 | 0.635 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/43  |       |       | 0.685 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/42  |       | 0.574 | 0.589 |       |       |       |       | 0.679 |       |       |       |        |        | 0.860  |        |        |
| 1/41  |       |       |       |       |       |       |       |       |       |       |       |        | 0.668  |        |        |        |
| 1/40  |       |       |       | 0.678 | 0.678 | 0.678 |       |       | 0.704 | 0.704 |       | 0.697  |        | 0.850  |        |        |
| 2/79  |       |       |       |       |       |       |       |       |       |       |       |        |        |        |        | 0.860  |
| 1/37  |       | 0.595 | 0.610 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 1/37s |       | 0.659 | 0.659 |       |       |       |       |       |       |       |       |        |        |        |        |        |
| 2/69  |       |       |       |       |       |       |       |       |       |       |       |        |        |        |        | 0.870  |
| 2/59  | 0.640 |       |       |       |       |       |       |       | 0.753 | 0.753 |       |        |        | 0.890  | 0.890  | 0.900  |
| 2/51  |       |       |       |       |       |       |       |       |       |       |       |        | 0.772  |        |        |        |
| 2/49  |       |       |       |       |       |       |       | 0.760 | 0.775 | 0.775 | 0.775 |        |        | 0.900  | 0.900  |        |
| 2/47  |       |       | 0.786 | 0.753 | 0.753 | 0.753 |       |       |       |       |       |        |        |        |        |        |
| 3/64  |       |       |       |       |       |       |       |       |       |       |       |        |        | 0.910  | 0.920  | 0.920  |
| 2/37  | 0.690 | 0.690 | 0.705 |       |       |       |       |       |       |       |       |        | 0.791  |        |        |        |
| 3/48  |       |       |       |       |       |       |       |       |       |       | 0.801 |        |        |        |        |        |
| 4/59  |       |       |       |       |       |       |       |       |       |       |       |        |        |        |        | 0.930  |
| 3/44  |       |       |       |       |       |       |       |       |       |       |       |        |        | 0.930  | 0.930  |        |
| 3/41  |       |       |       |       |       |       |       | 0.815 |       |       |       |        |        |        |        |        |

## General Features - FF330 Lift Gear Package

|  |  |  |
|--|--|--|
|   | <b>Electric motor</b>                        | type A4 - with 2 speeds and governed speed<br><b>(Pay attention to max. applicable motor size)</b>   |
|   | <b>Power range</b>                           | 2.8 to 7.5 kW (3.8 to 10.2 HP)   |
|   | <b>Reduction gear</b>                        | 2/59 2/37  |
|   | <b>Low-speed shaft</b>                       | overhung (standard), static load 1800 kg   |
|   | <b>Driving pulley</b>                        | integral Ø pr 480 x 3 x 8 to 11 (blind)  |
|   | <b>Brake electromagnet</b>                   | type AD1 in dc, volt 48, 60, 110, 180  |
|   | <b>Compensating flywheel</b>                 | opposite side to motor   |
|   | <b>Rope guide</b>                            | for pull downwards (machine at top)  |
|   | <b>Sump capacity</b>                         | 3.0 Litres   |
|  | <b>Special applications<br/>(on request)</b> | Customised side cover<br>Aluminium handwheel on motor side<br>Aluminium handwheel on opposite side to motor and space<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating |

## Dimensions - FF 330



Winch weight 110 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.0 Litres

Max static load 1800 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

# Total Capacity Load - Qt kg - 50 Hz - FF 330

2:1 suspension - cutting traction

motor 4-4/16 poles

| Speed sync. eff. m/s | Reduction gear | Sheave Øp mm | kW HP | Required effective power |          |            |          |          |            |          |            |            |            |             |  |
|----------------------|----------------|--------------|-------|--------------------------|----------|------------|----------|----------|------------|----------|------------|------------|------------|-------------|--|
|                      |                |              |       | 2.8<br>3.8               | 3<br>4.1 | 3.4<br>4.6 | 3.7<br>5 | 4<br>5.4 | 4.6<br>6.3 | 5<br>6.8 | 5.5<br>7.5 | 6.1<br>8.3 | 6.8<br>9.2 | 7.5<br>10.2 |  |
| 0.64 0.59            | 2/59           | 480          | 410   | 440                      | 490      | 540        | 590      | 670      | 730        | 810      |            |            |            |             |  |
| 1.02 0.95            | 2/37           | 480          | 270   | 290                      | 340      | 370        | 400      | 450      | 490        | 540      | 600        | 670        | 740        |             |  |

See general section for effective working capacity load Q

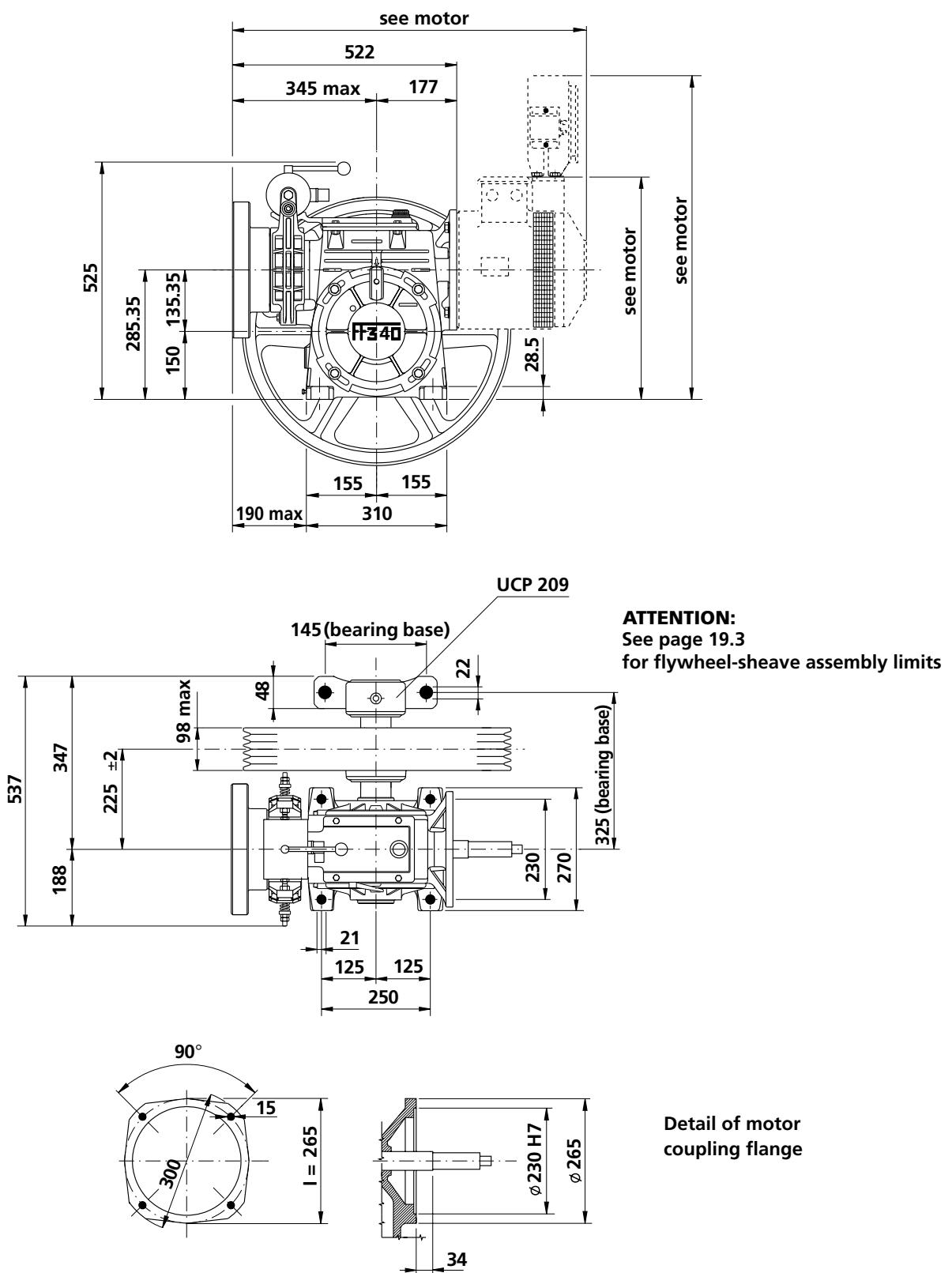
| Low-speed shaft versions | Pitch l mm | Diameter mm | Max static load kg |
|--------------------------|------------|-------------|--------------------|
| normal                   | 172        | 65          | 1800               |

**ATTENTION:** See page 3.1. H for max overall dimensions applied.

## General Features - FF 340 Lift Gear Package

|  |                                      |  |
|--|--------------------------------------|--|
|   | Electric motor                       | type A4 - with 2 speeds and governed speed   |
|   | Power range                          | 2.8 to 7.5 kW (3.8 to 10.2 HP)   |
|   | Reduction gear                       | 1/72 1/62 1/53 1/45 1/45S 1/42 1/37 1/37S 2/37   |
|   | Low-speed shaft                      | with external mounting (standard), static load 2500 kg<br>overhung (standard), static load 1800 kg<br>extended T 1264, static load 1800 kg   |
|   | Driving pulley                       | integral $\varnothing_{pr}$ 440 to 580 mm  |
|   | Brake electromagnet                  | type AD1 in dc, volt 48, 60, 110, 180  |
|   | Compensating flywheel                | opposite side to motor   |
|   | Rope guide                           | for pull downwards (machine at top)  |
|   | Sump capacity                        | 3.0 Litres   |
|  | Special applications<br>(on request) | Special low-speed shaft versions on request<br>Customised side cover<br>Aluminium handwheel on motor side<br>Aluminium handwheel on opposite side to motor and spacer<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Split driving sheave<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side<br>External strengthened support type SN |

## Dimensions - Normal Shaft - FF 340



Winch weight 105 kg (electric motor, traction pulley, handwheel, oil excluded)

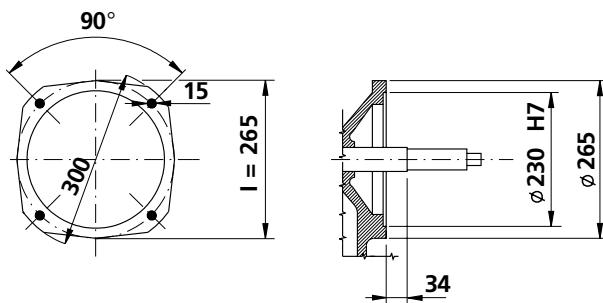
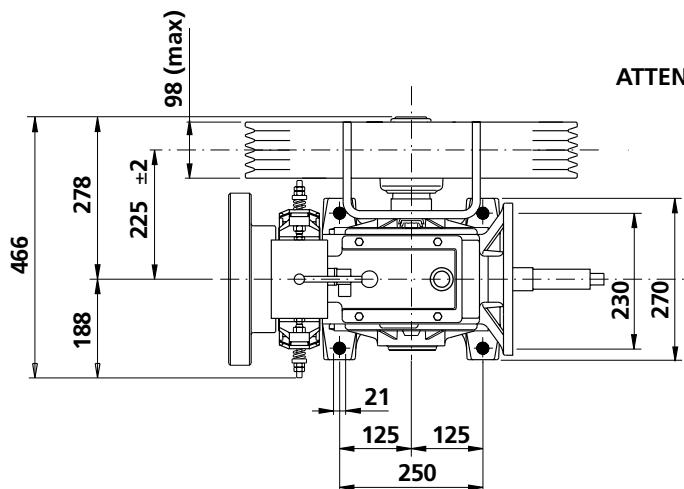
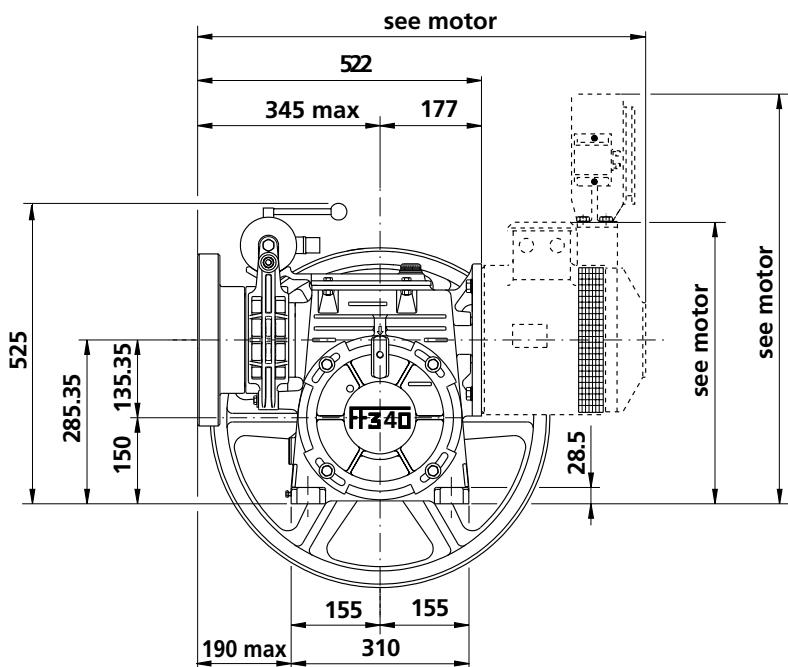
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

Max static load 2500 kg

## Dimensions - Overhung Shaft - FF 340



Winch weight 100 kg (electric motor, traction pulley, handwheel, oil excluded)

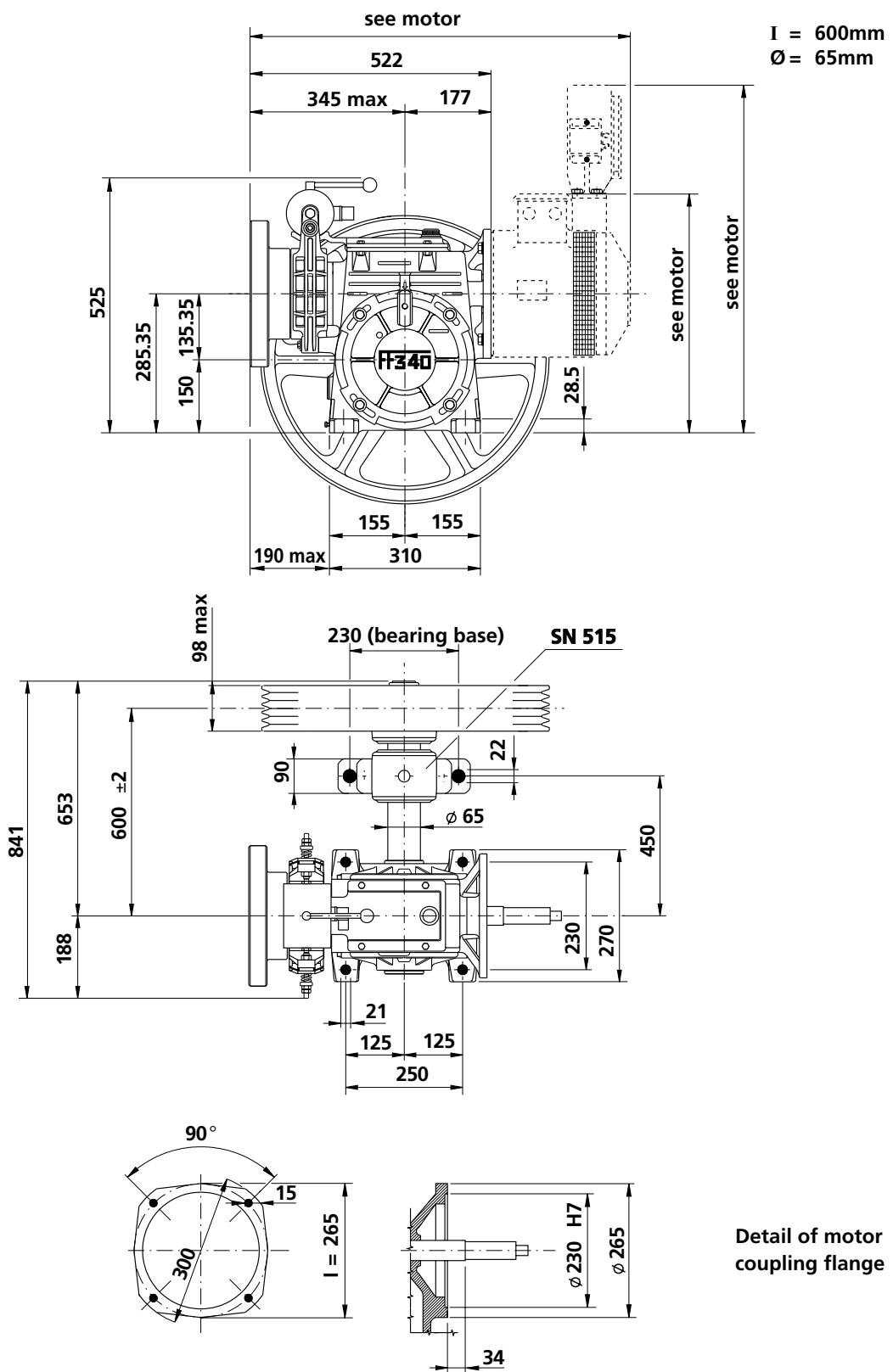
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

**Max static load 1800 kg**

## Dimensions - Extended Shaft - FF 340



Winch weight 113 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

Max static load 1800 kg

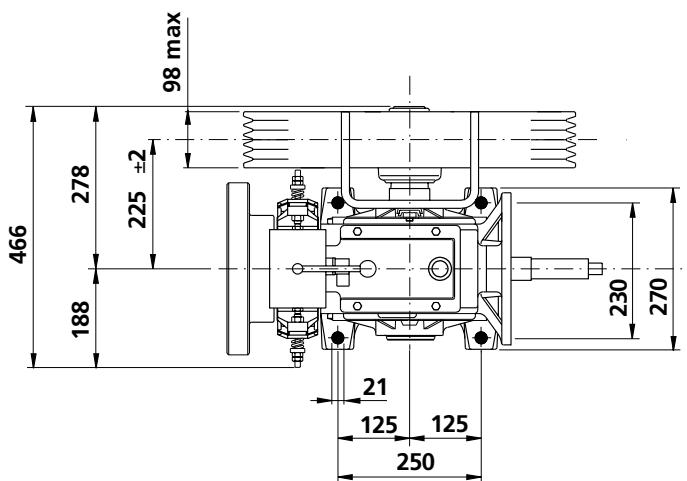
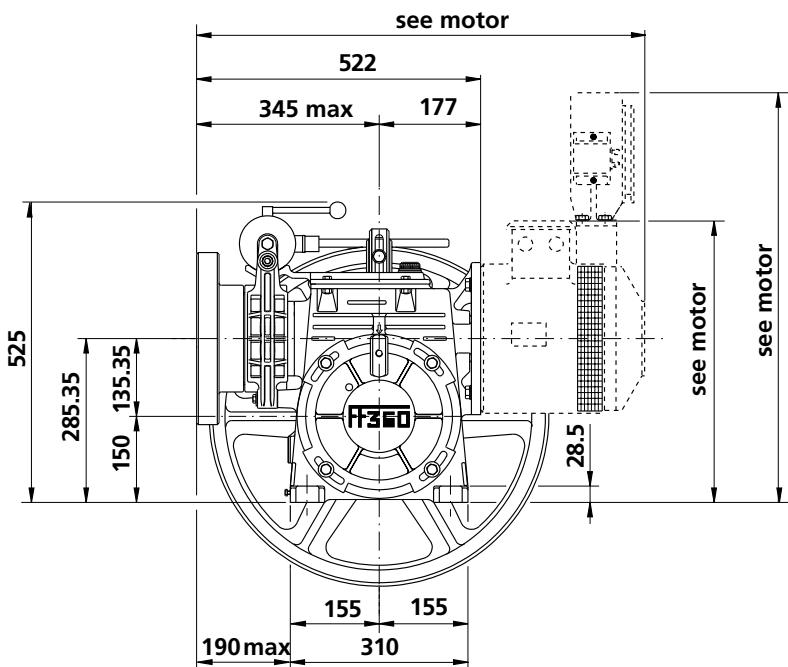




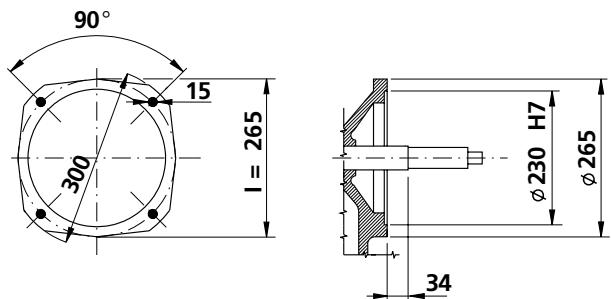
## General Features - FF 360 Lift Gear Package

|  |                                      |   |
|--|--------------------------------------|---|
|   | Electric motor                       | type A4 - with 2 speeds and governed speed  |
|   | Power range                          | 2.8 to 7.5 kW (3.8 to 10.2 HP)  |
|   | Reduction gear                       | 1/72 1/62 1/53 1/45 1/45S 1/42 1/37 1/37S 2/37  |
|   | Low-speed shaft                      | overhung (standard), static load 2500 kg<br>extended T 1270, static load 2200 kg  |
|   | Driving pulley                       | integral Ø <sub>pr</sub> 440 to 580 mm  |
|   | Brake electromagnet                  | type AD1 in dc, volt 48, 60, 110, 180   |
|   | Compensating flywheel                | opposite side to motor  |
|   | Rope guide                           | for pull downwards (machine at top)   |
|   | Sump capacity                        | 3.0 Litres  |
|  | Special applications<br>(on request) | Special low-speed shaft versions on request<br>Customised side cover<br>Aluminium handwheel on motor side<br>Aluminium handwheel on opposite side to motor and spacer<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Split driving sheave<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side |

## Dimensions - Normal Shaft - FF 360



**ATTENTION:**  
See table page 19.3  
for handwheel-sheave assembly  
limits



Detail of motor  
coupling flange

Winch weight 110 kg (electric motor, traction pulley, handwheel, oil excluded)

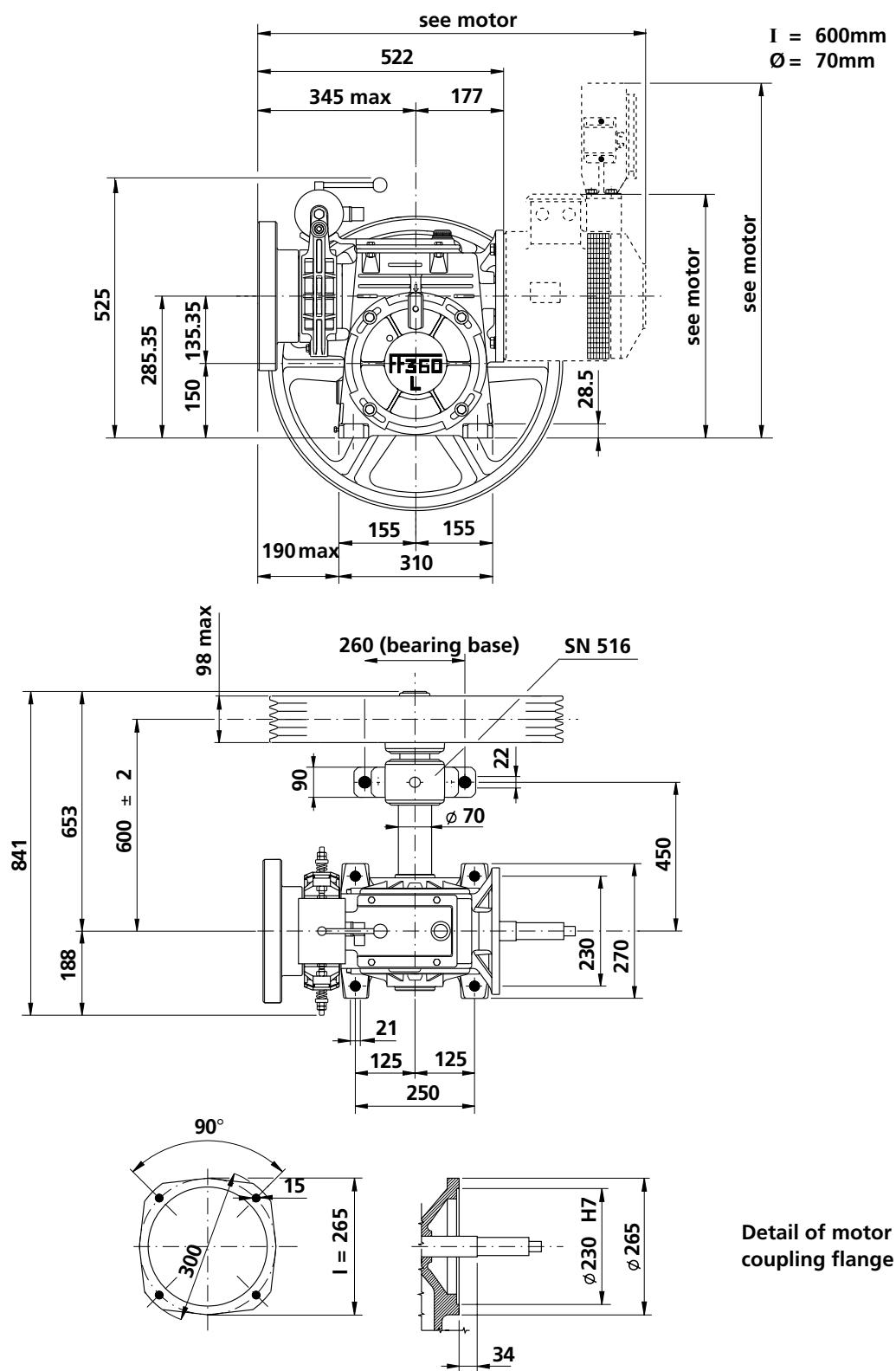
Oil quantity 3.0 Litres

Max static load 2500 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 360



Winch weight 120 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.0 Litres

Max static load 2200 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

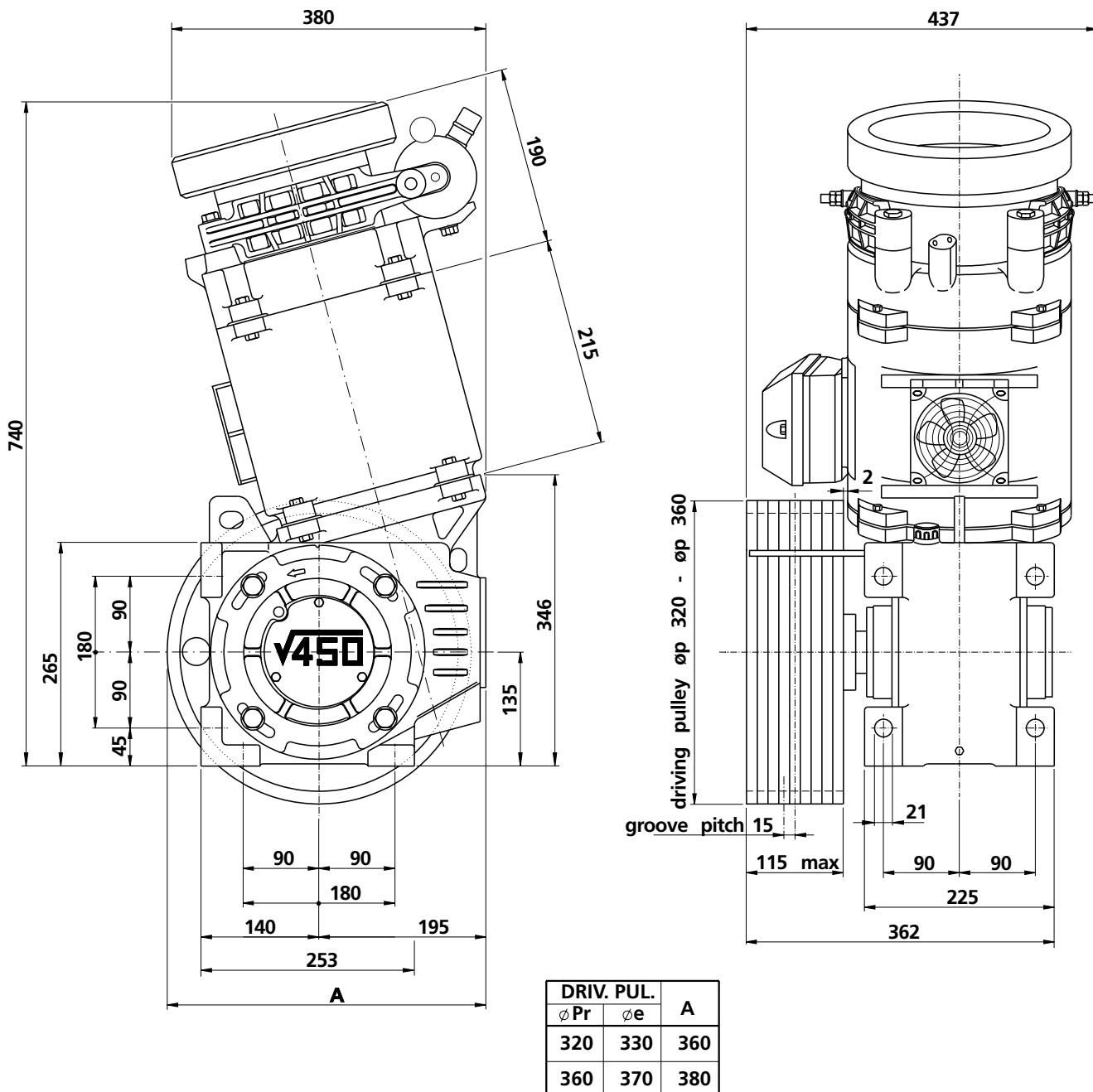




## General Features - V 450 Lift Gear Package

|  |                                      |  |
|--|--------------------------------------|--|
|   | Electric motor                       | type A4 - with 2 speeds and governed speed   |
|   | Power range                          | 2.8 to 6.8 kW (3.8 to 9.2 HP)  |
|   | Reduction gear                       | 1/43 2/47  |
|   | Low-speed shaft                      | overhung (standard), static load 2500 kg   |
|   | Driving pulley                       | integral $\emptyset_{pr}$ 320 to 360 mm (max. band width 115)  |
|   | Brake electromagnet                  | type AD1 in dc, volt 48, 60, 110, 180  |
|   | Compensating flywheel                | motor side   |
|   | Rope guide                           | for pull downwards (machine at top)  |
|   | Sump capacity                        | 1.4 Litres (synthetic type 'For Life')   |
|  | Special applications<br>(on request) | Customised side cover<br>Aluminium handwheel on motor side<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side |

## Dimensions - Standing Position - Normal Shaft - V 450

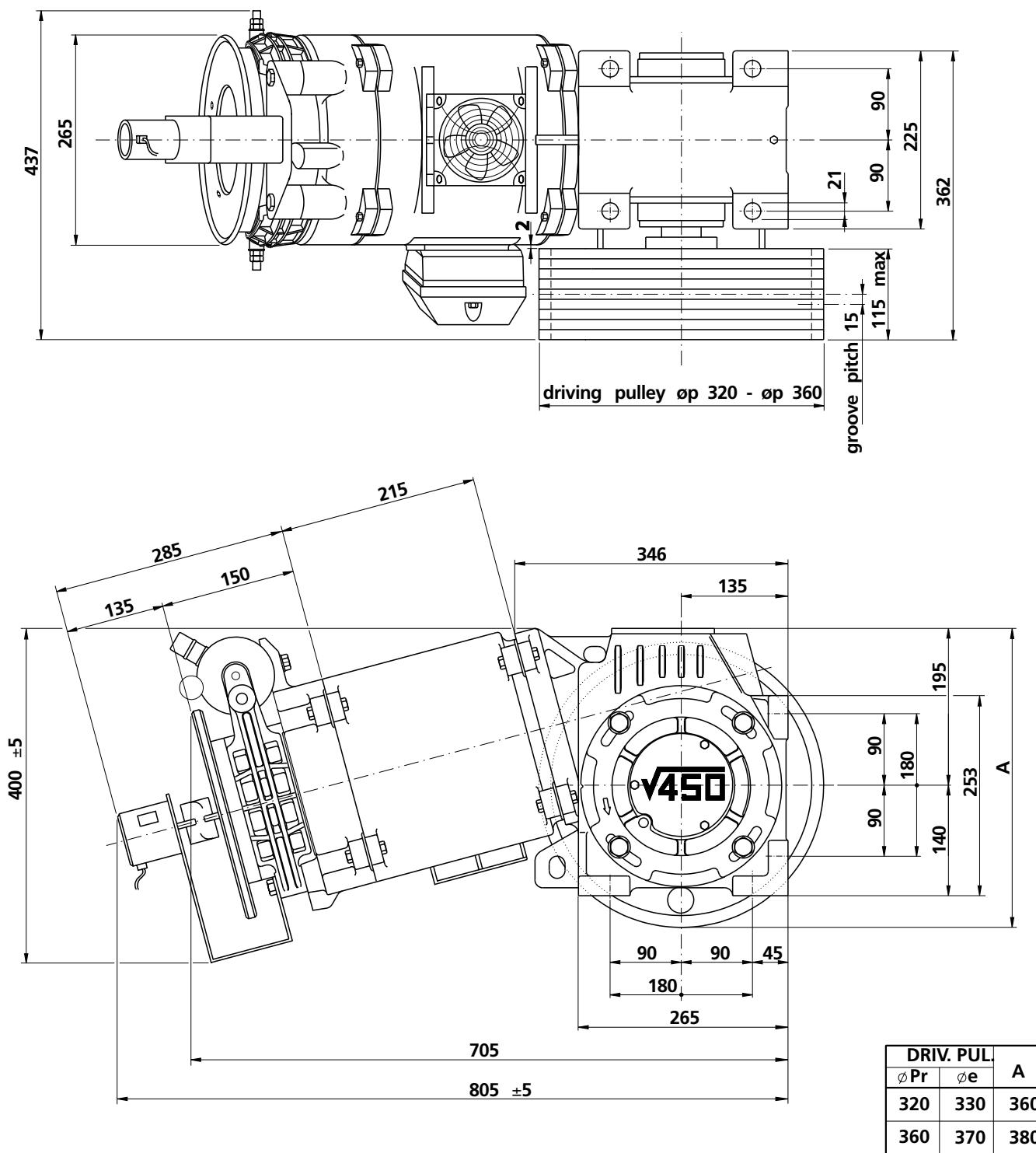


Winch weight 190 kg (with motor, traction pulley and handwheel) - See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.  
 Oil quantity 1.4 Litres

Max static load 2500 kg

- See relative catalogues for motor dimensions.

## Dimensions with Tacho/Encoder - V 450



Winch weight 175 kg (with motor, traction pulley and handwheel) - See relative tables in the standard section of this catalogue for handwheel and sheave dimensions  
 Oil quantity 1.4 Litres

**Max static load 2500 kg**

- See relative catalogues for motor dimensions.


**Total Capacity Load - Qt kg - 50 Hz - V 450**


1:1 suspension - direct traction

motor 4-4/16 poles

**Required effective power**

| Speed<br>sync.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | 2.8<br>3.8 | 3<br>4.1 | 3.4<br>4.6 | 3.7<br>5 | 4<br>5.4 | 4.6<br>6.3 | 5<br>6.8 | 5.5<br>7.5 | 6.1<br>8.3 | 6.8<br>9.2 |
|-----------------------|-------------------|-----------------|----------|------------|----------|------------|----------|----------|------------|----------|------------|------------|------------|
| 0.58                  | 0.54              | 1/43            | 320      | 510        | 550      | 620        | 670      | 720      | 840        |          |            |            |            |
| 0.66                  | 0.61              | 1/43            | 360      | 450        | 490      | 550        | 600      | 640      | 750        |          |            |            |            |
| 1.07                  | 0.99              | 2/47            | 320      | 320        | 340      | 390        | 420      | 450      | 530        | 570      | 630        | 700        | 770        |
| 1.20                  | 1.12              | 2/47            | 360      | 280        | 310      | 340        | 370      | 400      | 470        | 510      | 560        | 620        | 690        |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|---------------|----------------|-----------------------|
| normal                   | 192           | 70             | 2500                  |

**Total Capacity Load - Qt kg - 50 Hz - V 450**

2:1 suspension - cutting traction

motor 4-4/16 poles

**Required effective power**

| Speed<br>sync.<br>m/s | Speed<br>eff. | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>asyn<br>HP | 2.8 | 3    | 3.4  | 3.7  | 4    | 4.6  | 5    | 5.5  | 6.1  | 6.8  |
|-----------------------|---------------|-------------------|-----------------|------------------|-----|------|------|------|------|------|------|------|------|------|
| 0.29                  | 0.27          | 1/43              | 320             | 3.8              | 960 | 1020 | 1160 | 1260 | 1370 | 1570 |      |      |      |      |
| 0.33                  | 0.31          | 1/43              | 360             |                  | 850 | 910  | 1030 | 1120 | 1210 | 1400 |      |      |      |      |
| 0.53                  | 0.50          | 2/47              | 320             |                  | 600 | 640  | 730  | 790  | 860  | 990  | 1070 | 1180 | 1310 | 1460 |
| 0.60                  | 0.56          | 2/47              | 360             |                  | 530 | 570  | 650  | 700  | 760  | 880  | 950  | 1050 | 1160 | 1290 |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|---------------|----------------|-----------------------|
| normal                   | 192           | 70             | 2500                  |

## General Features - FF 610 Lift Gear Package



**Electric motor** type B9 - with 2 speeds and governed speed  
(Pay attention to max. applicable motor size: 160)



**Power range** 3.7 to 11.5 kW (5 to 15.6 HP)



**Reduction gear** 1/59 1/49 1/49P 1/40P 2/47



**Low-speed shaft** overhung (standard), static load 3200 kg



**Driving pulley** integral  $\varnothing_{pr}$  440 to 630 mm



**Brake electromagnet** type AD1 in dc, volt 48, 60, 110, 180



**Compensating flywheel** motor side



**Rope guide** for pull downwards (machine at top)



**Sump capacity** 3.2 Litres



**Special applications (on request)**

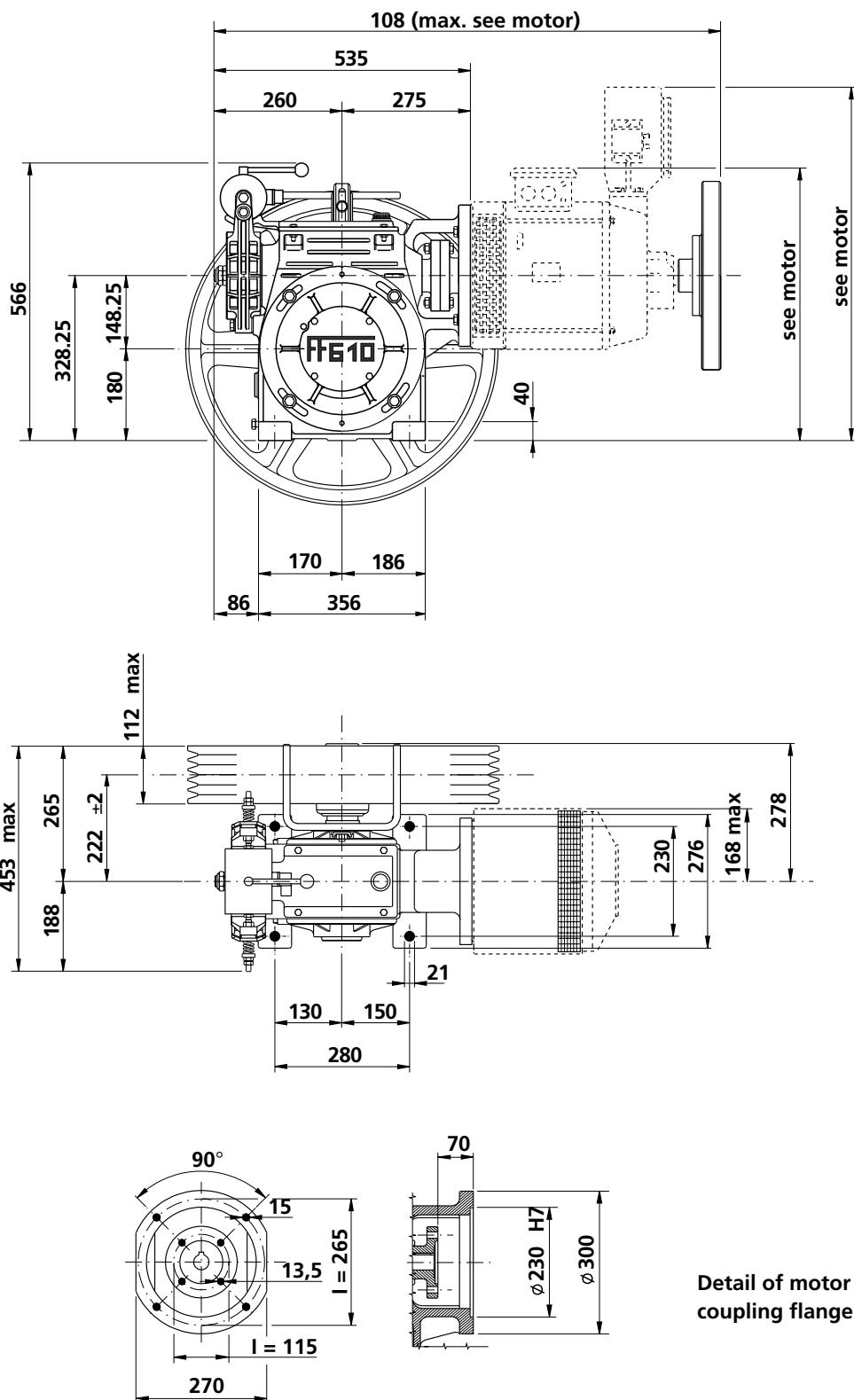
- Customised side cover
- Aluminium handwheel on motor side
- Tacho/encoder
- Driving sheave with hardened grooves
- Split driving sheave
- Rope-locking clamp
- Brake electromagnet special voltages
- Brake electromagnet with IP55 rating
- Rope guide for upward pull or to side



**Note**

You must contact our technical office for more information when you have motor size 200 and/or driving pulley with band width more than 112 mm

## Dimensions - Normal shaft - FF 610



Winch weight 155 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.2 Litres

Max static load 3200 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

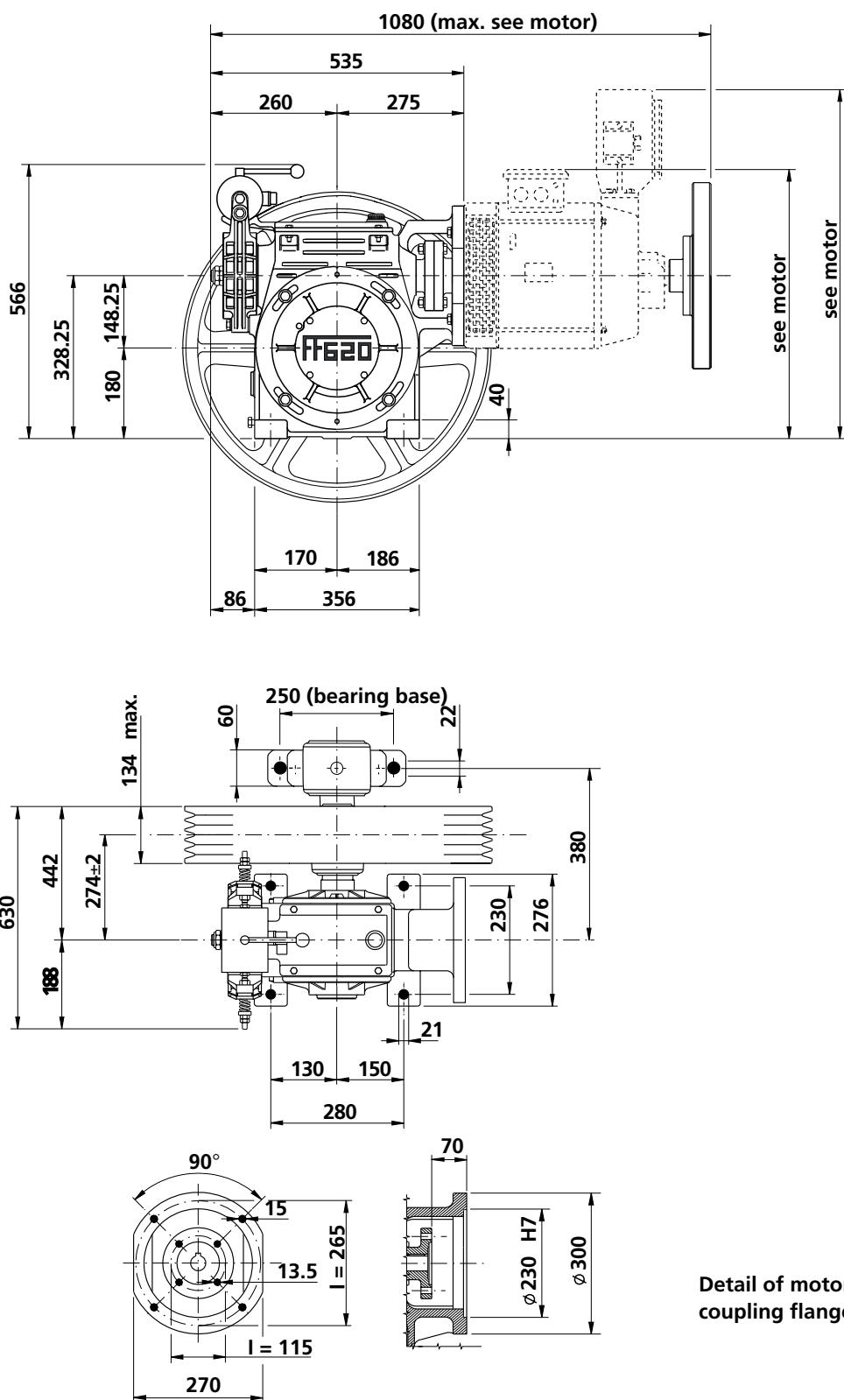




## General Features - FF 620 Lift Gear Package

|   |  |   |
|---|--|---|
|    | <b>Electric motor</b>                        | type B9 - with 2 speeds and governed speed  |
|    | <b>Power range</b>                           | 3.7 to 11.5 kW (5 to 15.6 HP)   |
|    | <b>Reduction gear</b>                        | 1/59 1/49 1/49P 1/40P 2/47  |
|    | <b>Low-speed shaft</b>                       | with external support static load 3700 kg<br>extended T 20.111, static load 3500 kg<br>extended T 20.108, static load 3500 kg<br>extended T 1265, static load 2600 kg   |
|    | <b>Driving pulley</b>                        | integral $\varnothing_{pr}$ 440 to 630 mm   |
|    | <b>Brake electromagnet</b>                   | type AD1 in dc, volt 48, 60, 110, 180   |
|    | <b>Compensating flywheel</b>                 | motor side  |
|    | <b>Rope guide</b>                            | for pull downwards (machine at top)   |
|   | <b>Sump capacity</b>                         | 3.2 Litres  |
|  | <b>Special applications<br/>(on request)</b> | Customised side cover<br>Aluminium handwheel on motor side<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Split driving sheave<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side<br>External strengthened support type SN |

## Dimensions - Normal Shaft - FF 620



Winch weight 172 kg (electric motor, traction pulley, handwheel, oil excluded)

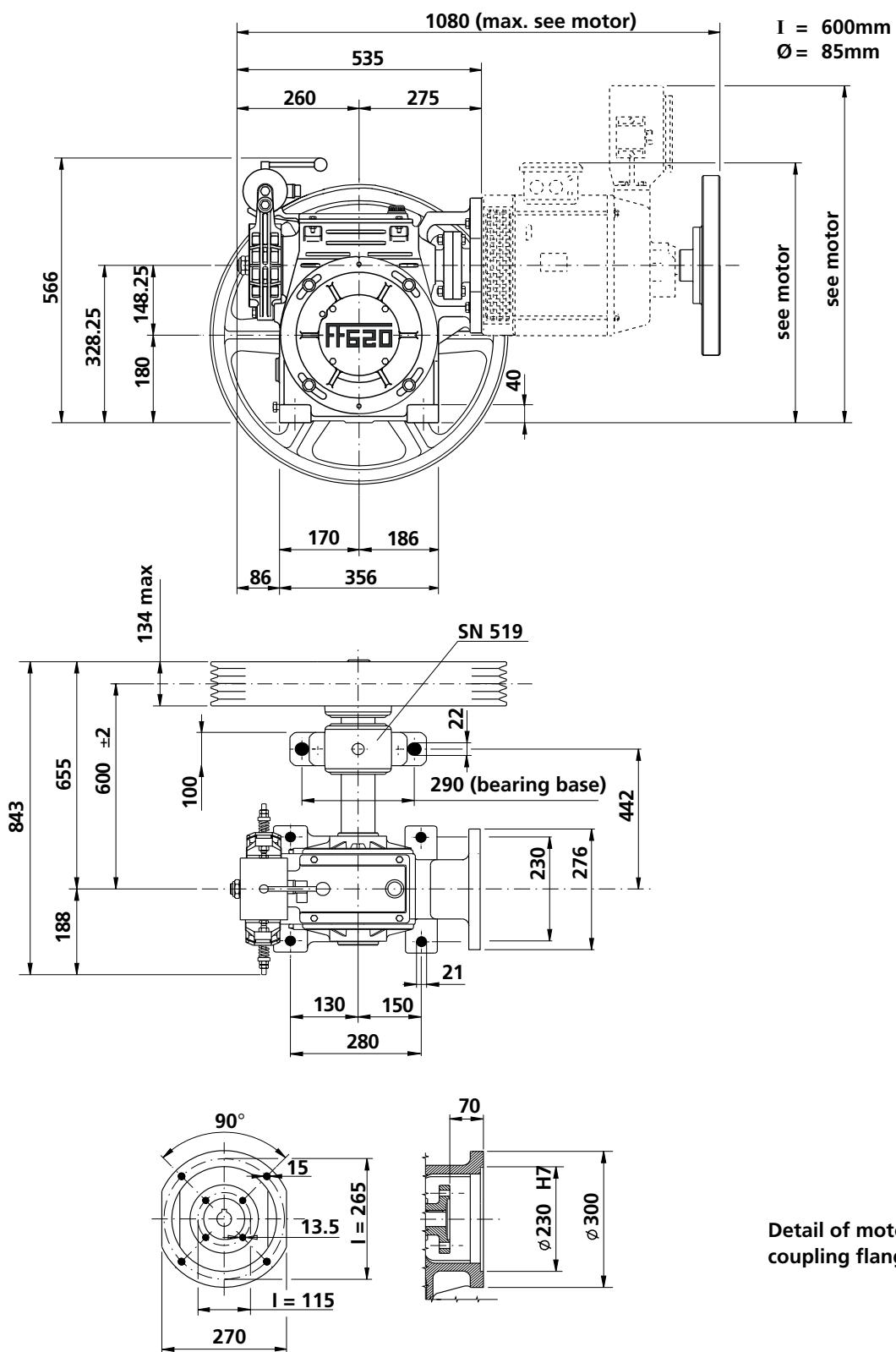
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.2 Litres

- See relative catalogues for motor dimensions.

Max static load 3700 kg

## Dimensions - Extended Shaft - FF 620



Winch weight 172 kg (electric motor, traction pulley, handwheel, oil excluded)

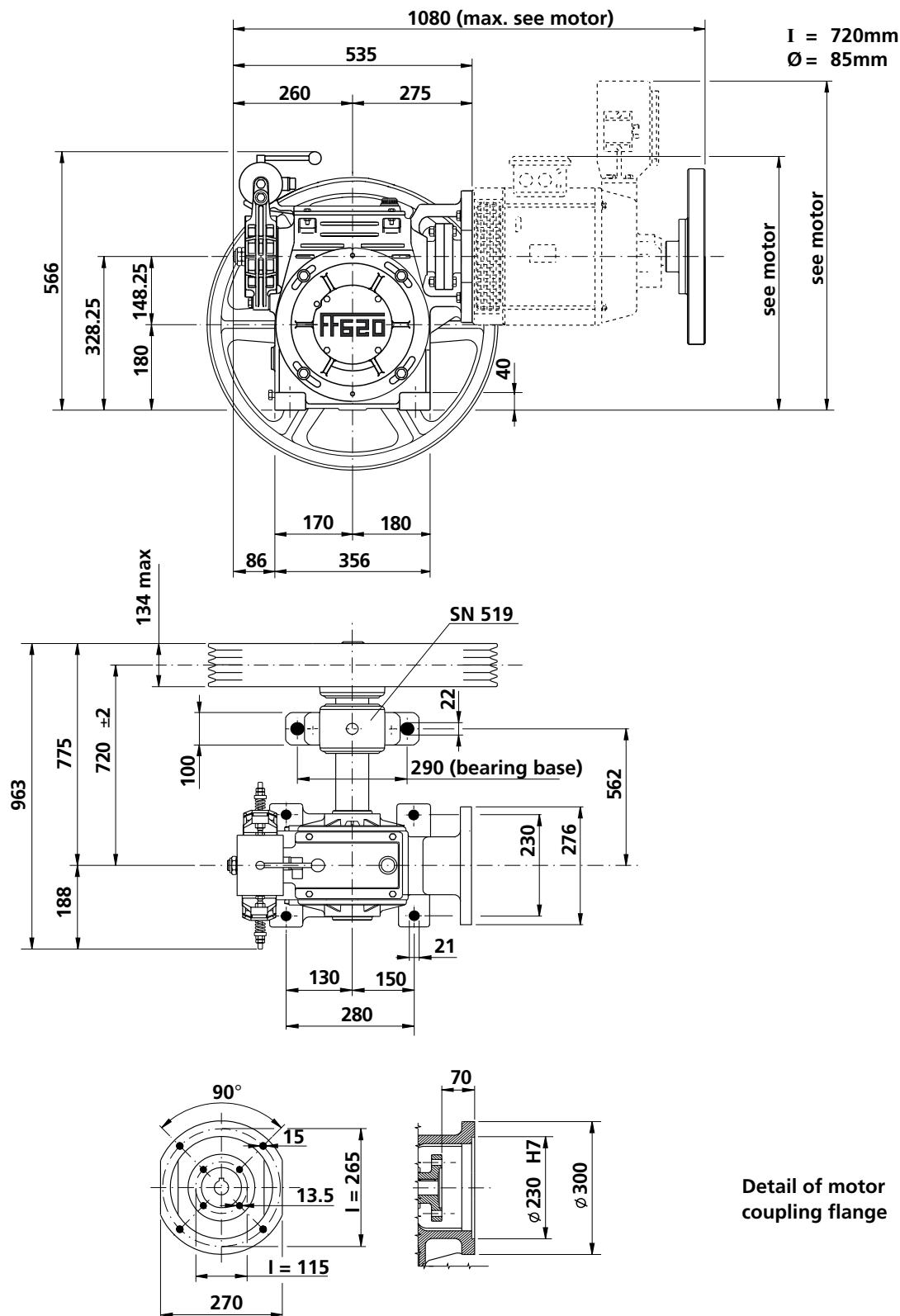
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.2 Litres

Max static load 3500 kg

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 620



Winch weight 172 kg (electric motor, traction pulley, handwheel, oil excluded)

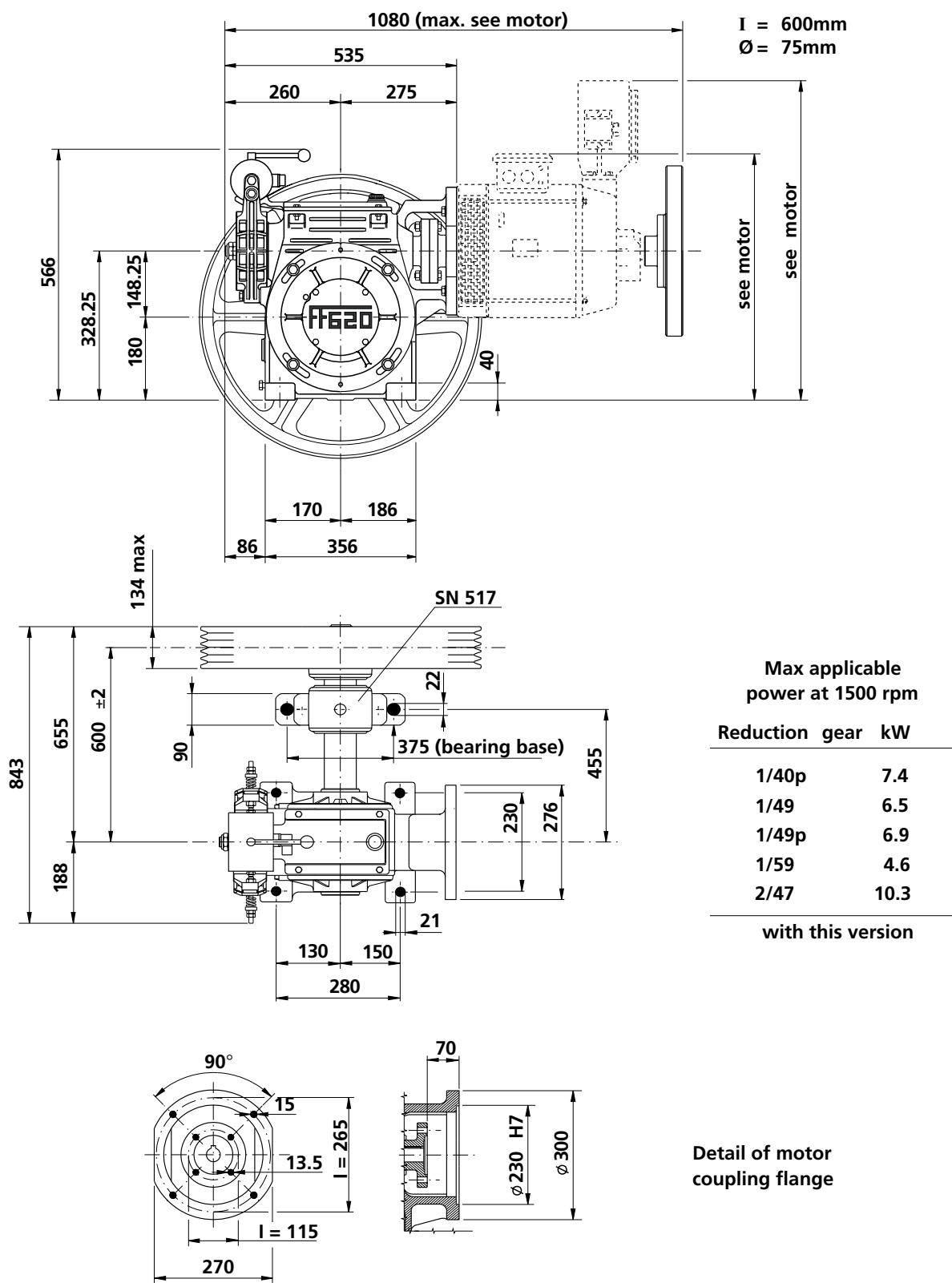
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.2 Litres

Max static load 3500 kg

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 620



Winch weight 172 kg (electric motor, traction pulley, handwheel, oil excluded) - See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.2 Litres

Max static load 2600 kg

- See relative catalogues for motor dimensions.





## General Features - FF 630 Lift Gear Package



**Electric motor** type B9 - with 2 speeds and governed speed  
(Pay attention to max. applicable motor size)



**Power range** 3.7 to 11.5 kW (5 to 15.6 HP)



**Reduction gear** 1/40P 2/47



**Low-speed shaft** overhung (standard), static load 2500 kg



**Driving pulley** integral  $\varnothing_{pr}$  630 x 3 x 8 to 11 (blind)



**Brake electromagnet** type AD1 in dc, volt 48, 60, 110, 180



**Compensating flywheel** motor side



**Rope guide** for pull downwards (machine at top)

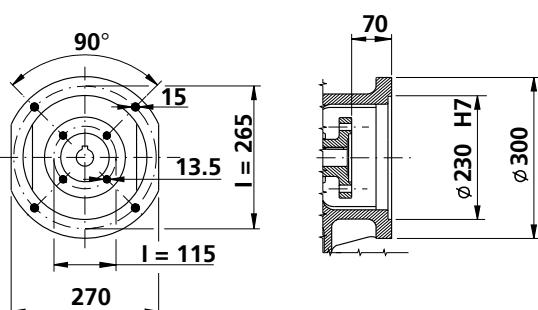
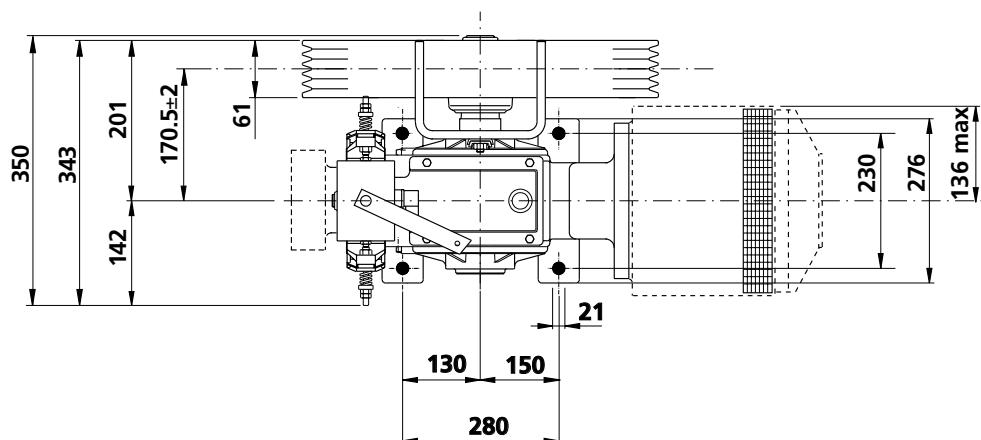
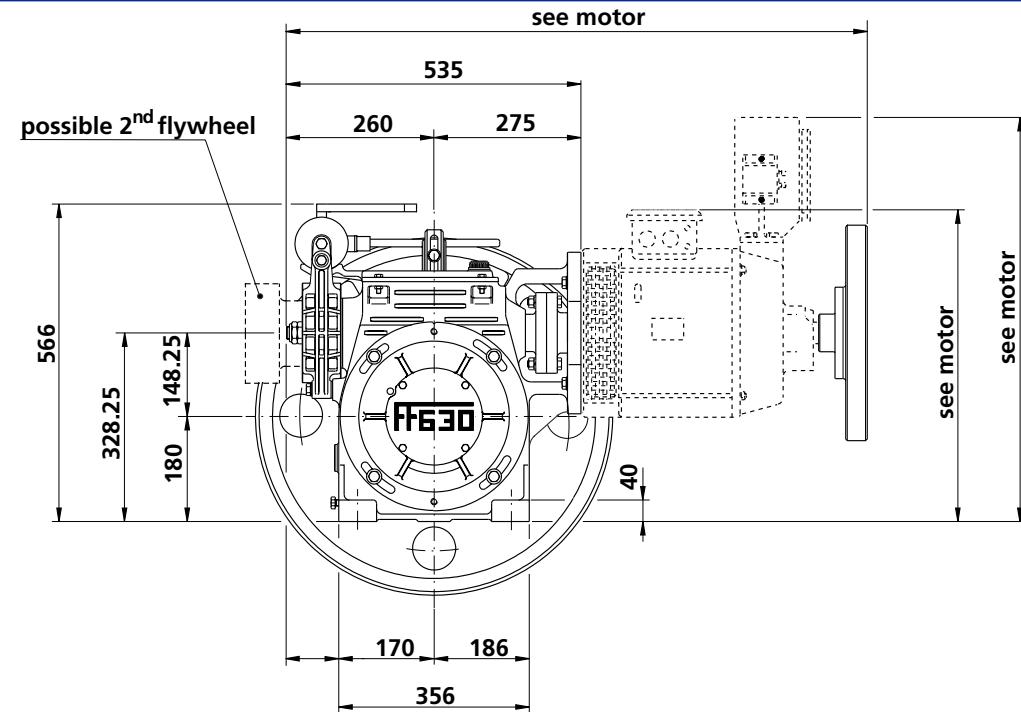


**Sump capacity** 3.0 Litres



**Special applications (on request)**  
Customised side cover  
Compensating handwheel on opposite side to motor  
Aluminium handwheel on motor side  
Aluminium handwheel on opposite side to motor and spacer  
Tacho/encoder  
Driving sheave with hardened grooves  
Brake electromagnet special voltages  
Brake electromagnet with IP55 rating

## Dimensions - Normal Shaft - FF 630



Detail of motor coupling flange

Winch weight 160 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

Max static load 2500 kg

**Total Capacity Load - Qt kg - 50 Hz - FF 630**

2:1 suspension - cutting traction

motor 4-4/16 poles

**Required effective power**

| Speed<br>sync. eff.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | 3.7 | 4.1 | 4.6 | 5.2  | 6.2  | 6.5  | 6.9  | 7.4  | 7.8  | 8.3  | 9.2  | 10.3 | 11.5 |
|----------------------------|-------------------|-----------------|----------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|
| 0.62 0.58                  | 1/40 p            | 630             |          | 5   | 5.6 | 6.3 | 7.1  | 8.4  | 8.8  | 9.4  | 10.1 | 10.6 | 11.3 | 12.5 | 14   | 15.6 |
| 1.05 0.98                  | 2/47              | 630             | 390      | 660 | 730 | 830 | 1000 | 1040 | 1100 | 1180 | 1250 | 1330 | 1470 | 1640 | 1830 | 1190 |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|---------------|----------------|-----------------------|
| normal                   | 170.5         | 75             | 2500                  |

ATTENTION: See page 9.1 Rev. F for max applicable motor size.

## General Features - FF 650 Lift Gear Package



**Electric motor** type B9 - with 2 speeds and governed speed  
(Pay attention to max. applicable motor size for overhung shaft)



**Power range** 5.2 to 16 kW (7.1 to 22 HP)



**Reduction gear** 1/61 1/50 1/42 2/49 3/41



**Low-speed shaft** overhung (standard), static load 4000 kg  
extended T 31.005, static load 3500 kg  
extended T 31.006, static load 2600 kg



**Driving pulley** integral  $\varnothing_{pr}$  480 to 650 mm



**Brake electromagnet** type AD1 in dc, volt 48, 60, 110, 180



**Compensating flywheel** motor side



**Rope guide** for pull downwards (machine at top)



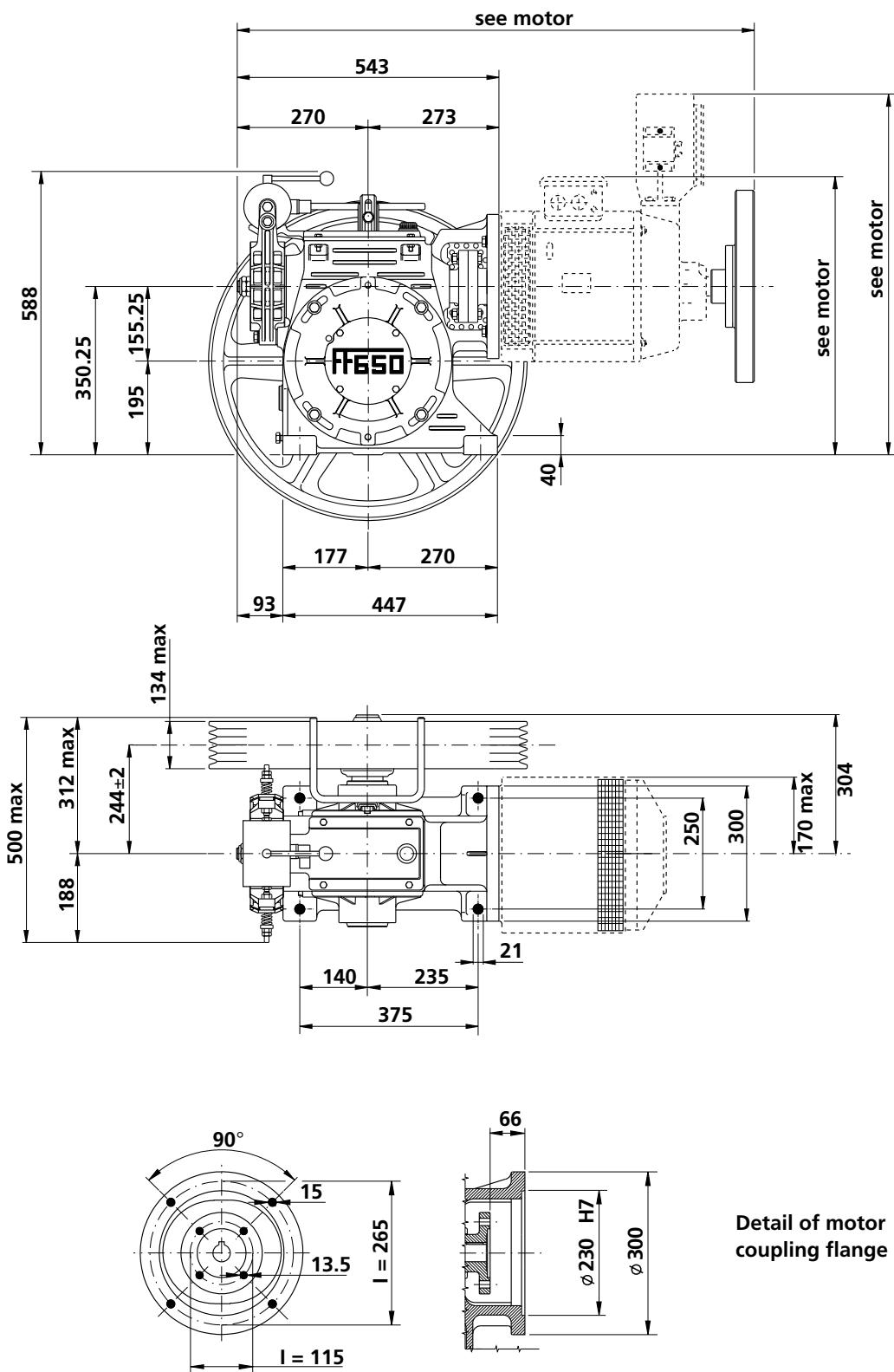
**Sump capacity** 3.0 Litres



**Special applications (on request)**

- Low-speed shaft special versions on request
- Customised side cover
- Aluminium handwheel on motor side
- Tacho/encoder
- Driving sheave with hardened grooves
- Split driving sheave
- Rope-locking clamp
- Brake electromagnet special voltages
- Brake electromagnet with IP55 rating
- Rope guide for upward pull or to side

## Dimensions - Normal Shaft - FF 650



Winch weight 180 kg (electric motor, traction pulley, handwheel, oil excluded)

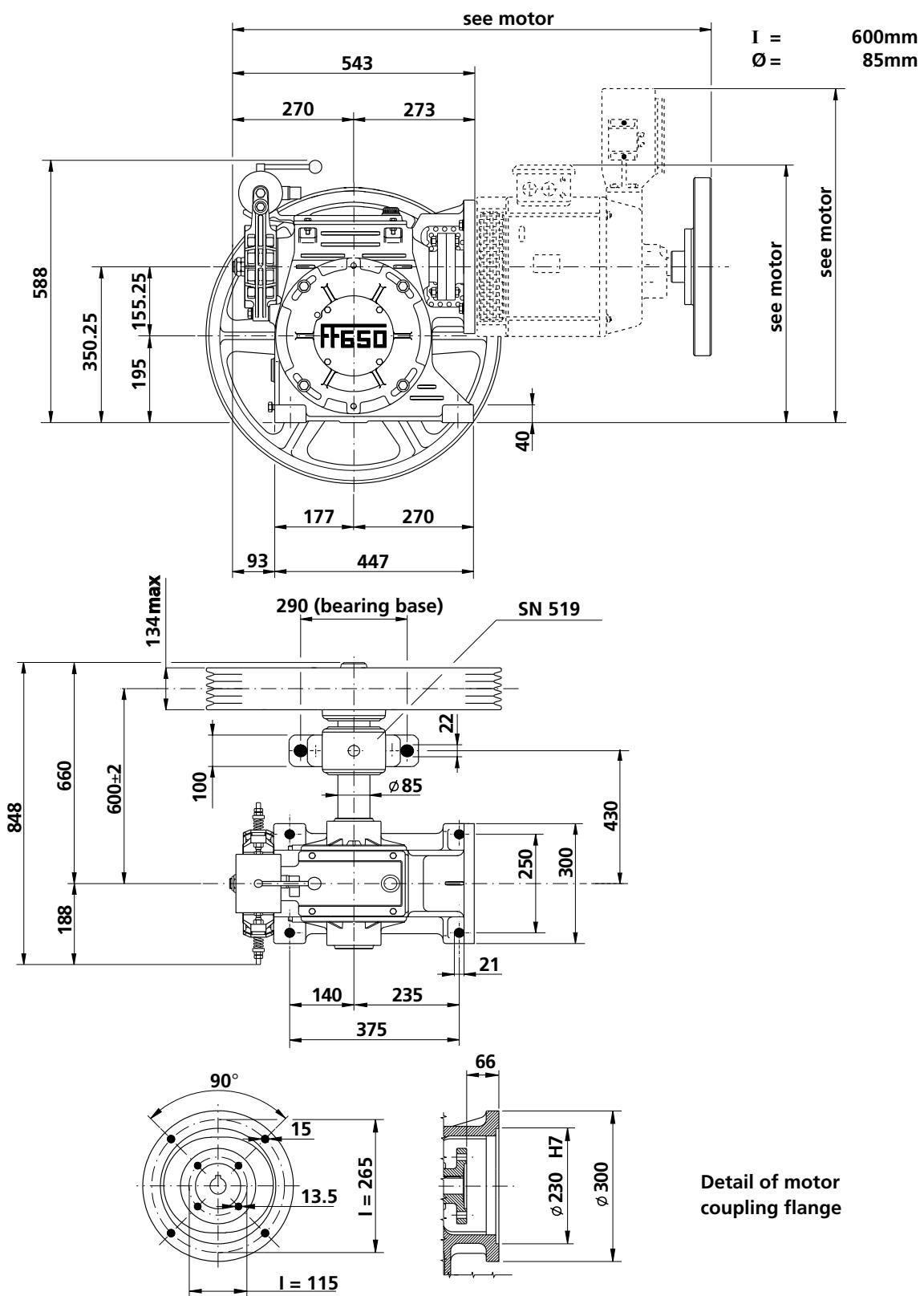
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

**Max static load 4000 kg**

## Dimensions - Extended Shaft - FF 650



**Winch weight** 220 kg (electric motor, traction pulley, handwheel, oil excluded)

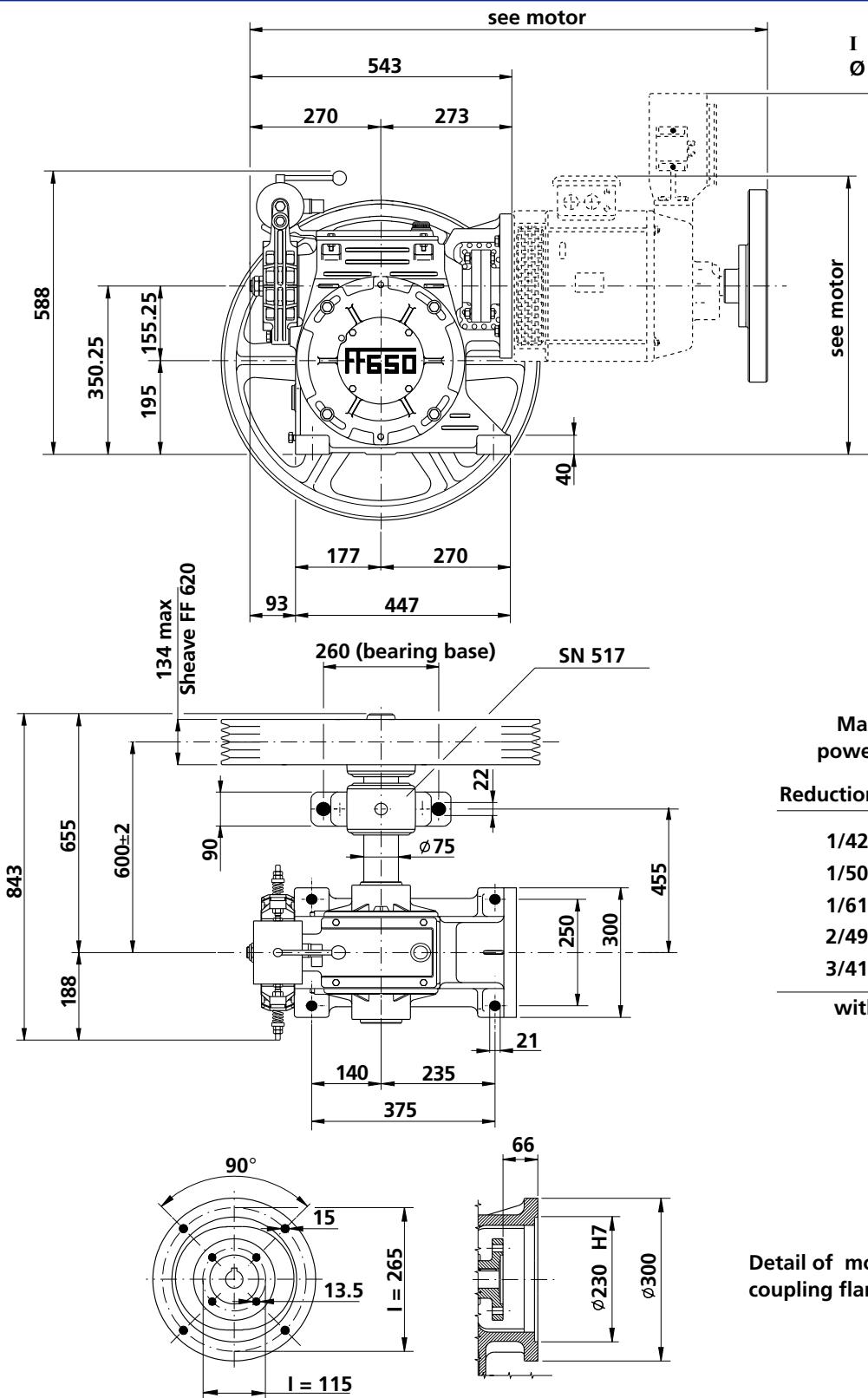
**Oil quantity** 3.0 Litres

**Max static load** 3500 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 650



$I =$   
 $\varnothing =$   
600mm  
75mm

see motor  
see motor

Max applicable power at 1500 rpm

| Reduction | Gear | kW   |
|-----------|------|------|
| 1/42      |      | 7.4  |
| 1/50      |      | 6.5  |
| 1/61      |      | 5.2  |
| 2/49      |      | 10.3 |
| 3/41      |      | 16   |

with this version

Detail of motor coupling flange

Winch weight 210 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.0 Litres

- See relative catalogues for motor dimensions.

**Max static load 2600 kg**

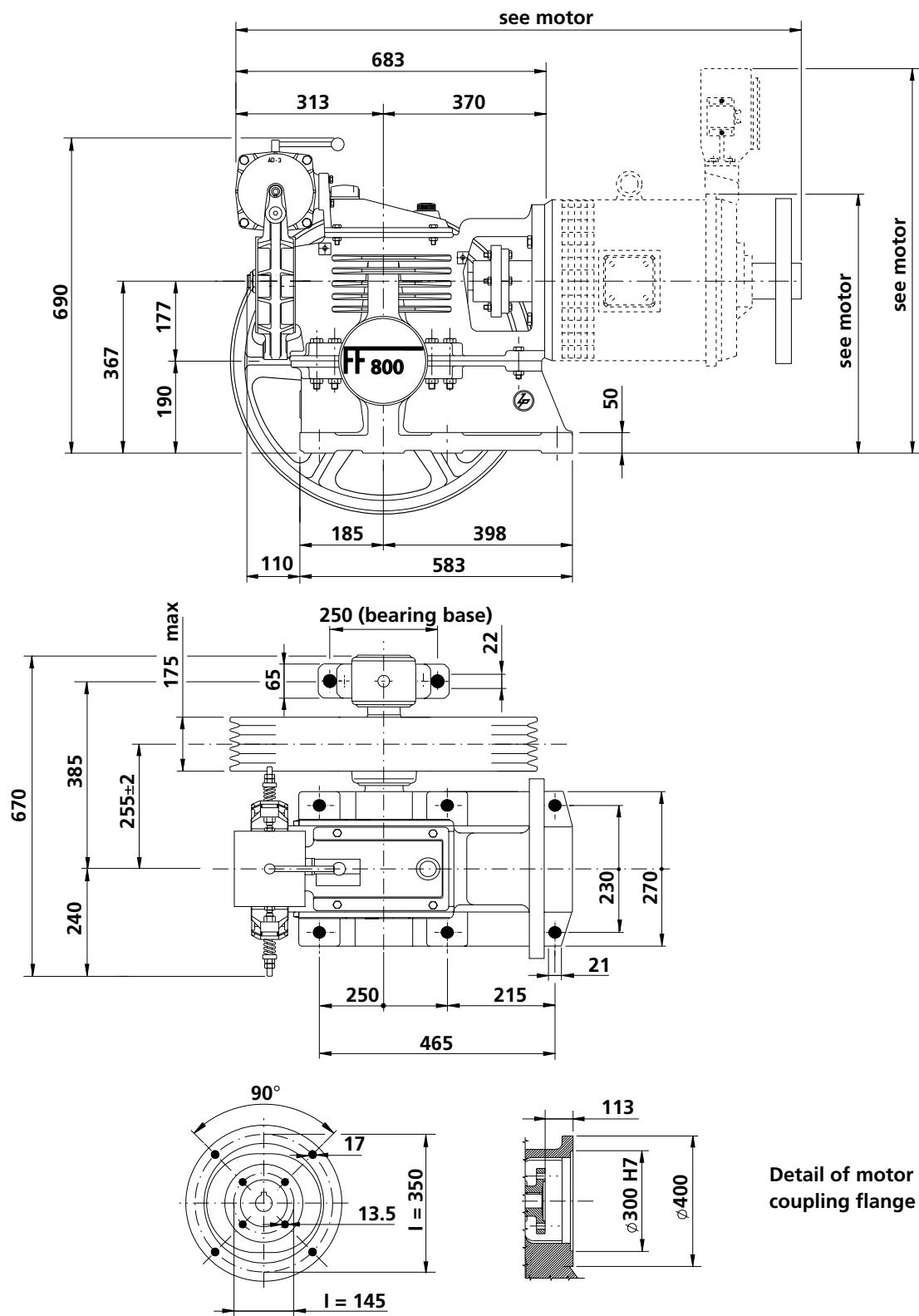




## General Features - FF 800 Lift Gear Package

|   |                                      |  |
|---|--------------------------------------|--|
|    | Electric motor                       | type B9 - with 2 speeds and governed speed   |
|    | Power range                          | 6.5 to 16.6 kW (8.8 to 22.6 HP)  |
|    | Reduction gear                       | 1/61 1/49 1/40 2/59 2/49   |
|    | Low-speed shaft                      | with external mounting (standard), static load 4500 kg<br>extended T 1266, static load 3000 kg<br>extended T 26.99, static load 4500 kg  |
|    | Driving pulley                       | integral Ø <sub>pr</sub> 480 to 670 mm   |
|    | Brake electromagnet                  | type AD3 in dc, volt 48, 60, 110, 180  |
|    | Compensating flywheel                | motor side   |
|    | Rope guide                           | for pull downwards (machine at top)  |
|   | Sump capacity                        | 3.4 Litres   |
|  | Special applications<br>(on request) | Low-speed shaft special versions on request<br>Customised side cover<br>Aluminium handwheel on motor side<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Split driving sheave<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side<br>External strengthened support type SN |

## Dimensions - Normal Shaft - FF 800



Winch weight 271 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.4 Litres

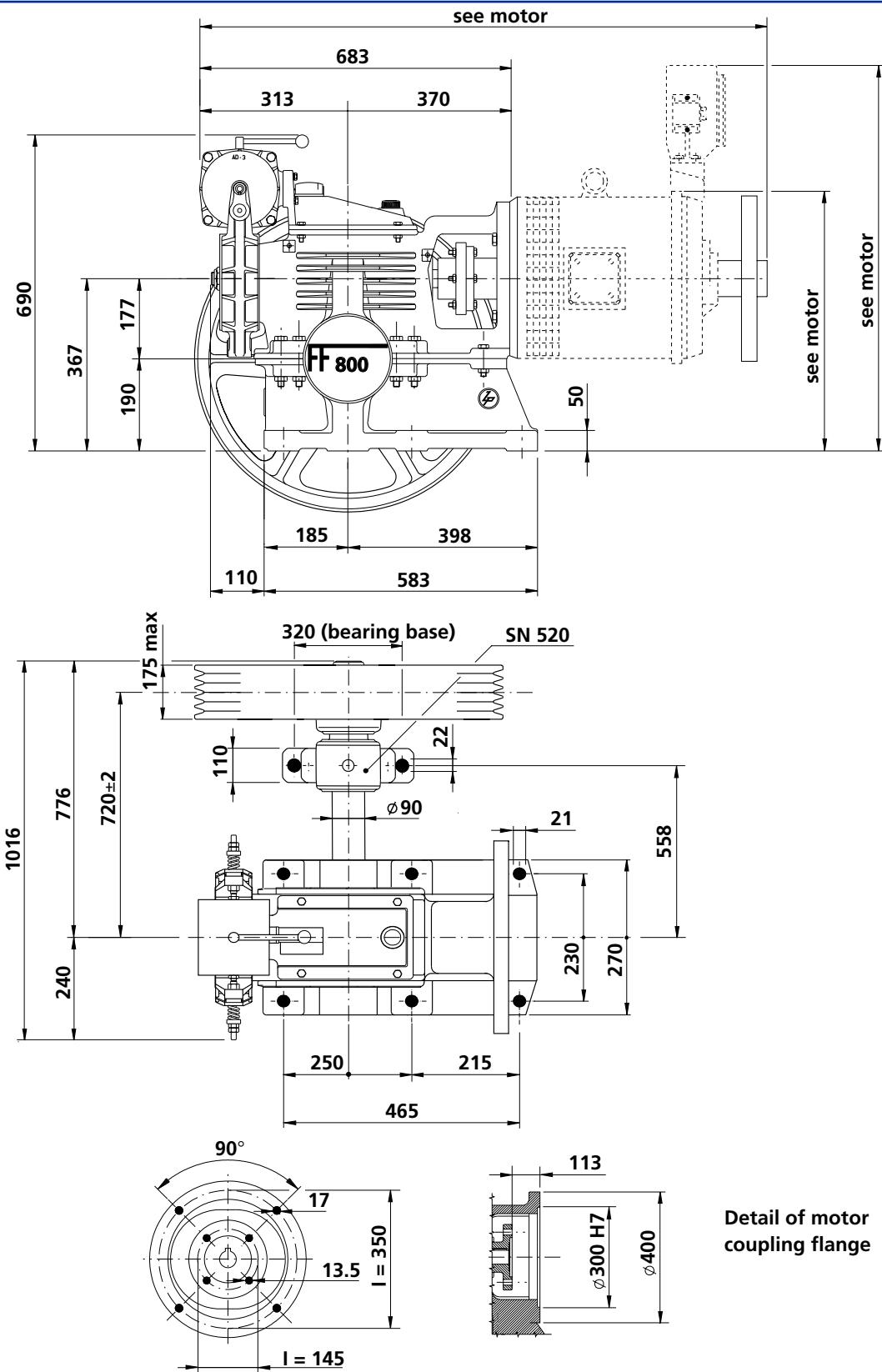
Max static load 4500 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 800

I = 720mm  
 Ø = 90mm



Winch weight 285 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.4 Litres

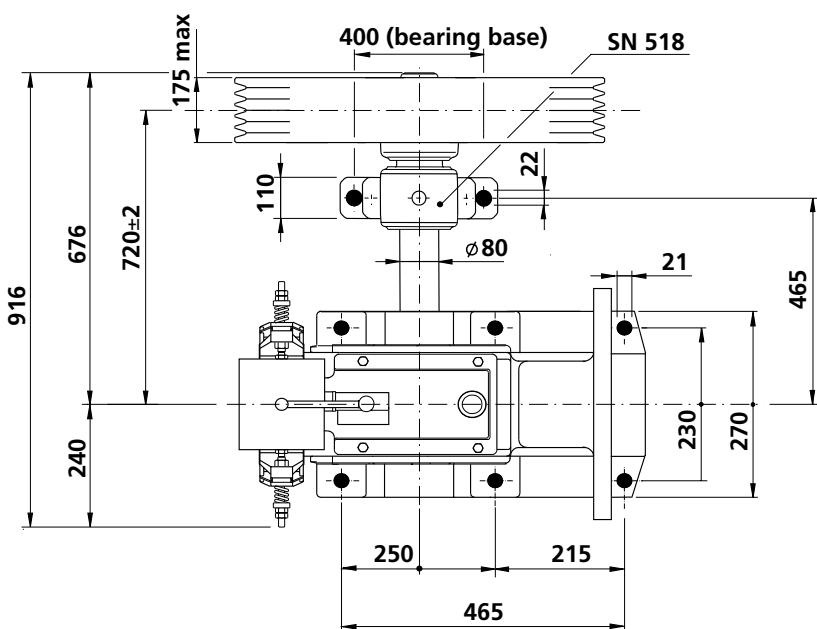
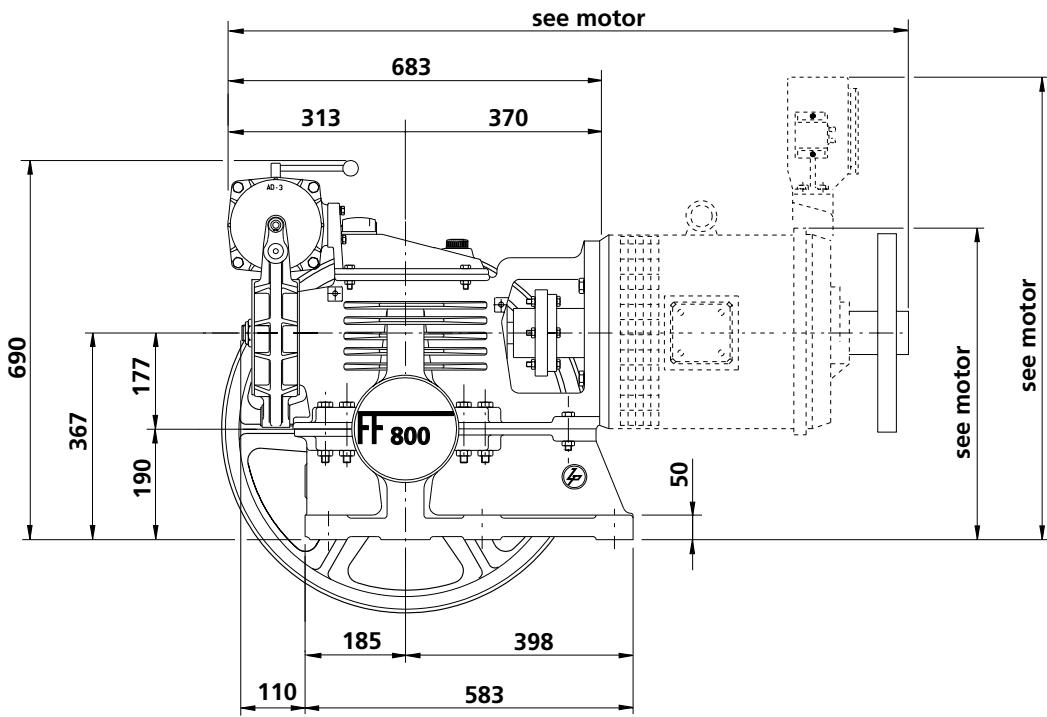
Max static load 4500 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 800

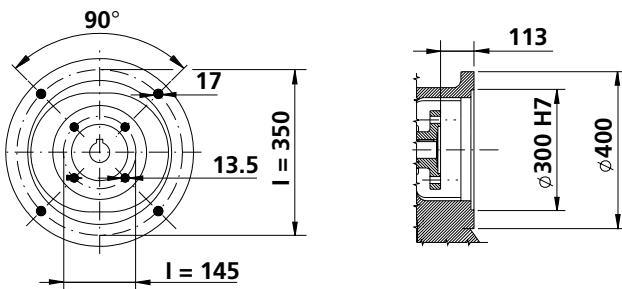
I = 620mm  
 Ø = 80mm



Max applicable power at 1500 rpm

| Reduction gear | kW   |
|----------------|------|
| 1/61           | 8.3  |
| 1/49           | 9.2  |
| 1/40           | 11.5 |
| 2/59           | 13.8 |
| 2/49           | 16.6 |

with this version



Detail of motor coupling flange

Winch weight 280 kg (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity 3.4 Litres

Max static load 3000 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Total Capacity Load - Qt kg - 50 Hz - FF 800

1:1 suspension - direct traction

motor 4-4/16 poles

## Required effective power

| Speed<br>sync.<br>m/s | Reduction | Sheave<br>Øp mm | kW<br>HP | 6.5<br>8.8 | 6.9<br>9.4 | 7.4<br>10.1 | 7.8<br>10.6 | 8.3<br>11.3 | 9.2<br>12.5 | 10.3<br>14 | 11.5<br>15.6 | 12.1<br>16.5 | 13.8<br>18.8 | 14.7<br>20 | 15.6<br>21.2 | 16.6<br>22.6 |
|-----------------------|-----------|-----------------|----------|------------|------------|-------------|-------------|-------------|-------------|------------|--------------|--------------|--------------|------------|--------------|--------------|
| 0.62                  | 0.57      | 1/61            | 480      | 1050       | 1110       | 1190        | 1260        | 1330        | 1480        |            |              |              |              |            |              |              |
| 0.67                  | 0.62      | 1/61            | 520      | 960        | 1030       | 1100        | 1150        | 1240        | 1360        |            |              |              |              |            |              |              |
| 0.71                  | 0.66      | 1/61            | 550      | 910        | 960        | 1040        | 1090        | 1160        | 1290        |            |              |              |              |            |              |              |
| 0.77                  | 0.72      | 1/49            | 480      | 890        | 940        | 1020        | 1070        | 1130        | 1260        | 1400       | 1570         |              |              |            |              |              |
| 0.77                  | 0.72      | 1/61            | 600      | 840        | 890        | 950         | 1010        | 1070        | 1180        |            |              |              |              |            |              |              |
| 0.81                  | 0.75      | 1/61            | 630      | 800        | 850        | 900         | 950         | 1020        | 1130        |            |              |              |              |            |              |              |
| 0.83                  | 0.77      | 1/49            | 520      | 820        | 870        | 930         | 980         | 1050        | 1160        | 1300       | 1450         |              |              |            |              |              |
| 0.86                  | 0.80      | 1/61            | 670      | 740        | 800        | 850         | 900         | 950         | 1060        |            |              |              |              |            |              |              |
| 0.88                  | 0.82      | 1/49            | 550      | 780        | 820        | 880         | 930         | 980         | 1100        | 1230       | 1370         |              |              |            |              |              |
| 0.94                  | 0.88      | 1/40            | 480      | 750        | 800        | 860         | 900         | 960         | 1070        | 1190       | 1330         | 1400         | 1600         |            |              |              |
| 0.96                  | 0.89      | 1/49            | 600      | 710        | 750        | 810         | 850         | 910         | 1010        | 1120       | 1260         |              |              |            |              |              |
| 1.01                  | 0.94      | 1/49            | 630      | 680        | 720        | 760         | 810         | 860         | 950         | 1070       | 1190         |              |              |            |              |              |
| 1.02                  | 0.95      | 1/40            | 520      | 690        | 740        | 800         | 840         | 890         | 980         | 1100       | 1240         | 1300         | 1480         |            |              |              |
| 1.07                  | 1.00      | 1/49            | 670      | 640        | 670        | 720         | 760         | 820         | 900         | 1010       | 1120         |              |              |            |              |              |
| 1.08                  | 1.00      | 1/40            | 550      | 660        | 700        | 750         | 790         | 840         | 930         | 1050       | 1160         | 1230         | 1390         |            |              |              |
| 1.18                  | 1.10      | 1/40            | 600      | 610        | 640        | 690         | 720         | 780         | 860         | 950        | 1070         | 1120         | 1280         |            |              |              |
| 1.24                  | 1.15      | 1/40            | 630      | 580        | 610        | 650         | 690         | 730         | 820         | 910        | 1020         | 1070         | 1230         |            |              |              |
| 1.28                  | 1.19      | 2/59            | 480      | 600        | 630        | 680         | 710         | 760         | 840         | 940        | 1060         | 1110         | 1270         | 1350       | 1420         | 1520         |
| 1.32                  | 1.22      | 1/40            | 670      | 540        | 580        | 620         | 650         | 690         | 760         | 860        | 950          | 1010         | 1150         |            |              |              |
| 1.38                  | 1.29      | 2/59            | 520      | 540        | 590        | 630         | 660         | 700         | 780         | 870        | 970          | 1030         | 1160         | 1250       | 1320         | 1400         |
| 1.46                  | 1.36      | 2/59            | 550      | 520        | 560        | 590         | 630         | 660         | 730         | 830        | 920          | 960          | 1100         | 1170       | 1250         | 1330         |
| 1.54                  | 1.43      | 2/49            | 480      | 510        | 540        | 580         | 610         | 650         | 720         | 810        | 900          | 940          | 1080         | 1150       | 1230         | 1300         |
| 1.60                  | 1.49      | 2/59            | 600      | 470        | 500        | 540         | 580         | 610         | 670         | 750        | 840          | 890          | 1020         | 1080       | 1140         | 1220         |
| 1.67                  | 1.55      | 2/49            | 520      | 470        | 500        | 530         | 270         | 600         | 660         | 740        | 830          | 870          | 1000         | 1060       | 1130         | 1200         |
| 1.68                  | 1.56      | 2/59            | 630      | 450        | 480        | 510         | 540         | 580         | 640         | 720        | 810          | 850          | 960          | 1030       | 1090         | 1160         |
| 1.76                  | 1.64      | 2/49            | 550      | 440        | 470        | 500         | 530         | 570         | 630         | 700        | 790          | 830          | 940          | 1010       | 1070         | 1130         |
| 1.78                  | 1.66      | 2/59            | 670      | 430        | 450        | 480         | 510         | 540         | 610         | 680        | 750          | 800          | 900          | 960        | 1030         | 1090         |
| 1.92                  | 1.79      | 2/49            | 600      | 410        | 430        | 460         | 490         | 520         | 580         | 650        | 720          | 750          | 860          | 920        | 970          | 1040         |
| 2.02                  | 1.88      | 2/49            | 630      | 390        | 410        | 440         | 460         | 490         | 540         | 620        | 680          | 720          | 830          | 880        | 930          | 1000         |
| 2.15                  | 2.00      | 2/49            | 670      | 370        | 390        | 420         | 440         | 460         | 510         | 580        | 650          | 680          | 780          | 830        | 880          | 930          |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg | Applicable power<br>kW |
|--------------------------|---------------|----------------|-----------------------|------------------------|
| normal                   | 255           | 80             | 4500                  | 000 000                |
| extended T 26.99         | 720           | 90             | 4500                  | 000 000                |
| * extended T 1266        | 620           | 80             | 3000                  | 000                    |

\* limited motor-power version (see overall dimensions table)

# Total Capacity Load - Qt kg - 50 Hz - FF 800

2:1 suspension - cutting traction

motor 4-4/16 poles

## Required effective power

| Speed<br>sync.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>8.8 | 6.5  | 6.9  | 7.4  | 7.8  | 8.3  | 9.2  | 10.3 | 11.5 | 12.1 | 13.8 | 14.7 | 15.6 | 16.6 |
|-----------------------|-------------------|-----------------|-----------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                       |                   |                 | HP        | 8.8  | 9.4  | 10.1 | 10.6 | 11.3 | 12.5 | 14   | 15.6 | 16.5 | 18.8 | 20   | 21.2 | 22.6 |
| 0.31                  | 0.29              | 1/61            | 480       | 1960 | 2070 | 2230 | 2350 | 2500 | 2780 |      |      |      |      |      |      |      |
| 0.33                  | 0.31              | 1/61            | 520       | 1810 | 1920 | 2050 | 2170 | 2300 | 2560 |      |      |      |      |      |      |      |
| 0.35                  | 0.33              | 1/61            | 550       | 1710 | 1810 | 1950 | 2050 | 2180 | 2420 |      |      |      |      |      |      |      |
| 0.38                  | 0.36              | 1/49            | 480       | 1670 | 1770 | 1900 | 2000 | 2130 | 2360 | 2640 | 2940 |      |      |      |      |      |
| 0.39                  | 0.36              | 1/61            | 600       | 1570 | 1670 | 1780 | 1880 | 2000 | 2220 |      |      |      |      |      |      |      |
| 0.41                  | 0.38              | 1/61            | 630       | 1490 | 1580 | 1700 | 1790 | 1910 | 2120 |      |      |      |      |      |      |      |
| 0.42                  | 0.39              | 1/49            | 520       | 1540 | 1630 | 1750 | 1840 | 1960 | 2180 | 2430 | 2720 |      |      |      |      |      |
| 0.43                  | 0.40              | 1/61            | 670       | 1400 | 1490 | 1590 | 1690 | 1790 | 1990 |      |      |      |      |      |      |      |
| 0.44                  | 0.41              | 1/49            | 550       | 1460 | 1540 | 1660 | 1740 | 1850 | 2050 | 2300 | 2570 |      |      |      |      |      |
| 0.47                  | 0.44              | 1/40            | 480       | 1410 | 1500 | 1610 | 1700 | 1800 | 2000 | 2240 | 2500 | 2630 | 3010 |      |      |      |
| 0.48                  | 0.45              | 1/49            | 600       | 1330 | 1410 | 1520 | 1600 | 1700 | 1890 | 2110 | 2360 |      |      |      |      |      |
| 0.50                  | 0.47              | 1/49            | 630       | 1270 | 1340 | 1450 | 1520 | 1620 | 1790 | 2010 | 2240 |      |      |      |      |      |
| 0.51                  | 0.47              | 1/40            | 520       | 1310 | 1380 | 1490 | 1570 | 1670 | 1840 | 2070 | 2320 | 2430 | 2780 |      |      |      |
| 0.54                  | 0.50              | 1/49            | 670       | 1190 | 1270 | 1360 | 1440 | 1520 | 1690 | 1890 | 2110 |      |      |      |      |      |
| 0.54                  | 0.50              | 1/40            | 550       | 1240 | 1310 | 1400 | 1480 | 1580 | 1750 | 1960 | 2190 | 2290 | 2620 |      |      |      |
| 0.59                  | 0.55              | 1/40            | 600       | 1130 | 1200 | 1290 | 1360 | 1450 | 1600 | 1790 | 2000 | 2110 | 2400 |      |      |      |
| 0.62                  | 0.58              | 1/40            | 630       | 1080 | 1140 | 1230 | 1290 | 1370 | 1530 | 1710 | 1910 | 2010 | 2280 |      |      |      |
| 0.64                  | 0.59              | 2/59            | 480       | 1120 | 1180 | 1270 | 1340 | 1420 | 1580 | 1770 | 1980 | 2070 | 2370 | 2520 | 2680 | 2850 |
| 0.66                  | 0.61              | 1/40            | 670       | 1020 | 1080 | 1150 | 1220 | 1300 | 1440 | 1600 | 1790 | 1890 | 2150 |      |      |      |
| 0.69                  | 0.64              | 2/59            | 520       | 1030 | 1090 | 1170 | 1240 | 1320 | 1460 | 1630 | 1820 | 1920 | 2190 | 2330 | 2470 | 2630 |
| 0.73                  | 0.68              | 2/59            | 550       | 970  | 1040 | 1110 | 1170 | 1250 | 1380 | 1540 | 1730 | 1810 | 2060 | 2200 | 2340 | 2480 |
| 0.77                  | 0.72              | 2/49            | 480       | 950  | 1020 | 1090 | 1140 | 1220 | 1350 | 1510 | 1690 | 1780 | 2020 | 2160 | 2290 | 2440 |
| 0.80                  | 0.74              | 2/59            | 600       | 890  | 940  | 1020 | 1070 | 1140 | 1270 | 1410 | 1580 | 1670 | 1900 | 2020 | 2150 | 2280 |
| 0.83                  | 0.78              | 2/49            | 520       | 880  | 930  | 1010 | 1060 | 1120 | 1250 | 1390 | 1560 | 1630 | 1860 | 1990 | 2120 | 2250 |
| 0.84                  | 0.78              | 2/59            | 630       | 850  | 900  | 960  | 1020 | 1090 | 1200 | 1350 | 1510 | 1580 | 1880 | 1930 | 2040 | 2170 |
| 0.88                  | 0.82              | 2/49            | 550       | 830  | 880  | 940  | 1000 | 1060 | 1170 | 1320 | 1480 | 1550 | 1770 | 1890 | 2000 | 2130 |
| 0.89                  | 0.83              | 2/59            | 670       | 800  | 850  | 910  | 960  | 1020 | 1130 | 1270 | 1410 | 1490 | 1700 | 1810 | 1920 | 2040 |
| 0.96                  | 0.89              | 2/49            | 600       | 760  | 810  | 870  | 910  | 970  | 1080 | 1200 | 1350 | 1420 | 1620 | 1730 | 1830 | 1950 |
| 1.01                  | 0.94              | 2/49            | 630       | 720  | 780  | 830  | 870  | 930  | 1030 | 1150 | 1290 | 1350 | 1540 | 1640 | 1750 | 1850 |
| 1.07                  | 1.00              | 2/49            | 670       | 680  | 720  | 780  | 820  | 870  | 960  | 1080 | 1200 | 1270 | 1460 | 1550 | 1640 | 1750 |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg | Applicable power<br>kW |
|--------------------------|---------------|----------------|-----------------------|------------------------|
| normal                   | 255           | 80             | 4500                  | 000 000                |
| extended T 26.99         | 720           | 90             | 4500                  | 000 000                |
| * extended T 1266        | 620           | 80             | 3000                  | 000                    |

\* limited motor-power version (see overall dimensions table)

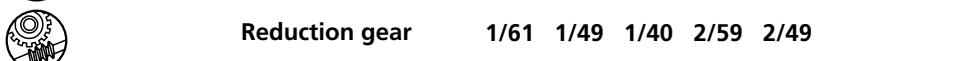
## General Features - FF 825 Lift Gear Package



**Electric motor** type B9 - with 2 speeds and governed speed



**Power range** 6.5 to 16.6 kW (8.8 to 22.6 HP)



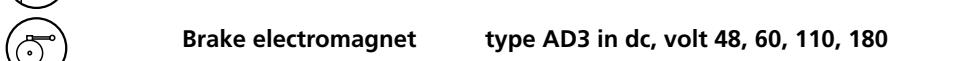
**Reduction gear** 1/61 1/49 1/40 2/59 2/49



**Low-speed shaft** with external mounting (standard), static load 5500 kg



**Driving pulley** integral  $\varnothing_{pr}$  480 to 670 mm



**Brake electromagnet** type AD3 in dc, volt 48, 60, 110, 180



**Compensating flywheel** motor side



**Rope guide** for pull downwards (machine at top)



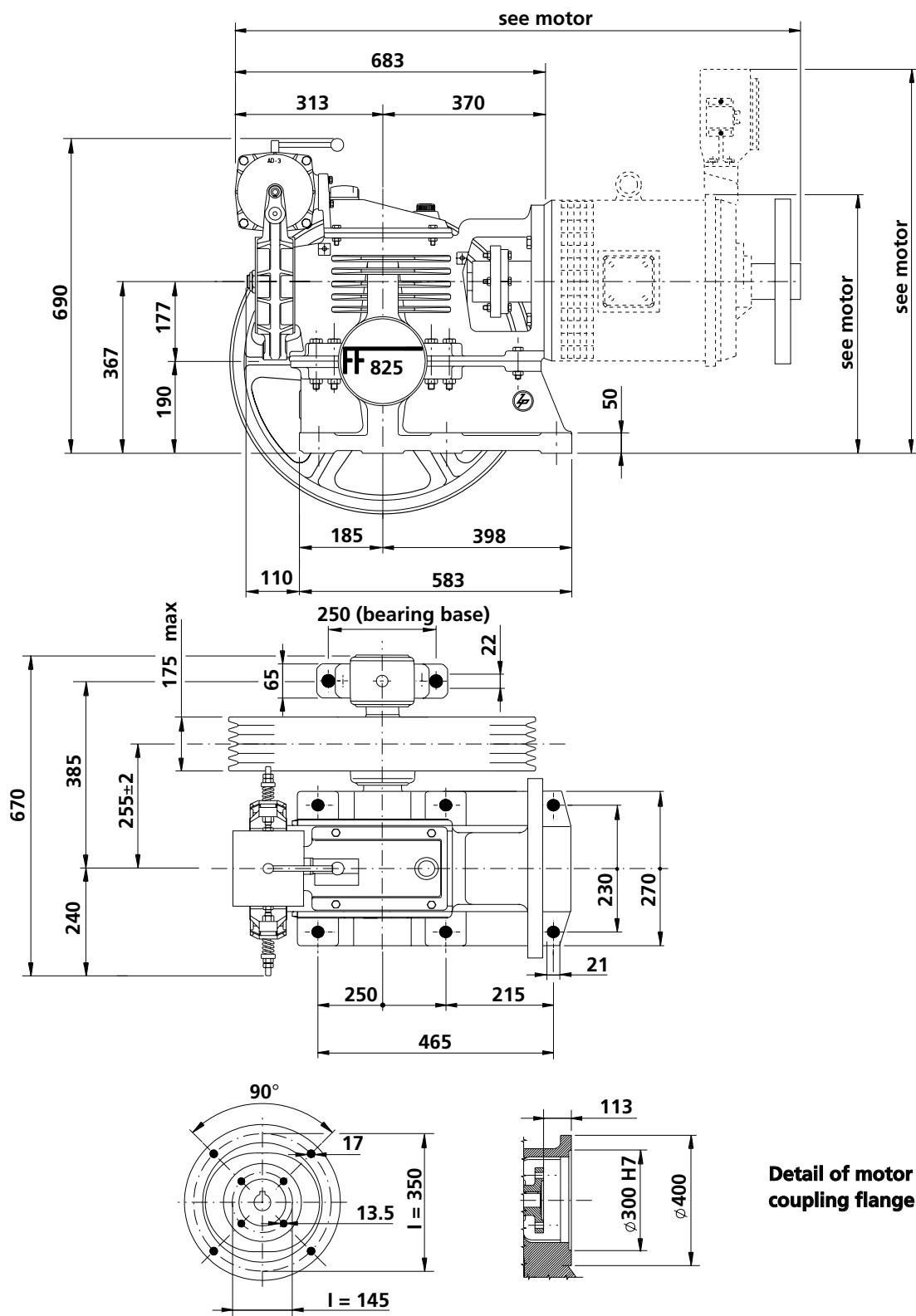
**Sump capacity** 3.4 Litres



**Special applications (on request)**

- Customised side cover
- Aluminium handwheel on motor side
- Tacho/encoder
- Driving sheave with hardened grooves
- Split driving sheave
- Rope-locking clamp
- Brake electromagnet special voltages
- Brake electromagnet with IP55 rating
- Rope guide for upward pull or to side
- External strengthened Support type SN

## Dimensions - Normal Shaft - FF 825



Winch weight 271 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.4 Litres

- See relative catalogues for motor dimensions.

Max static load 5500 kg

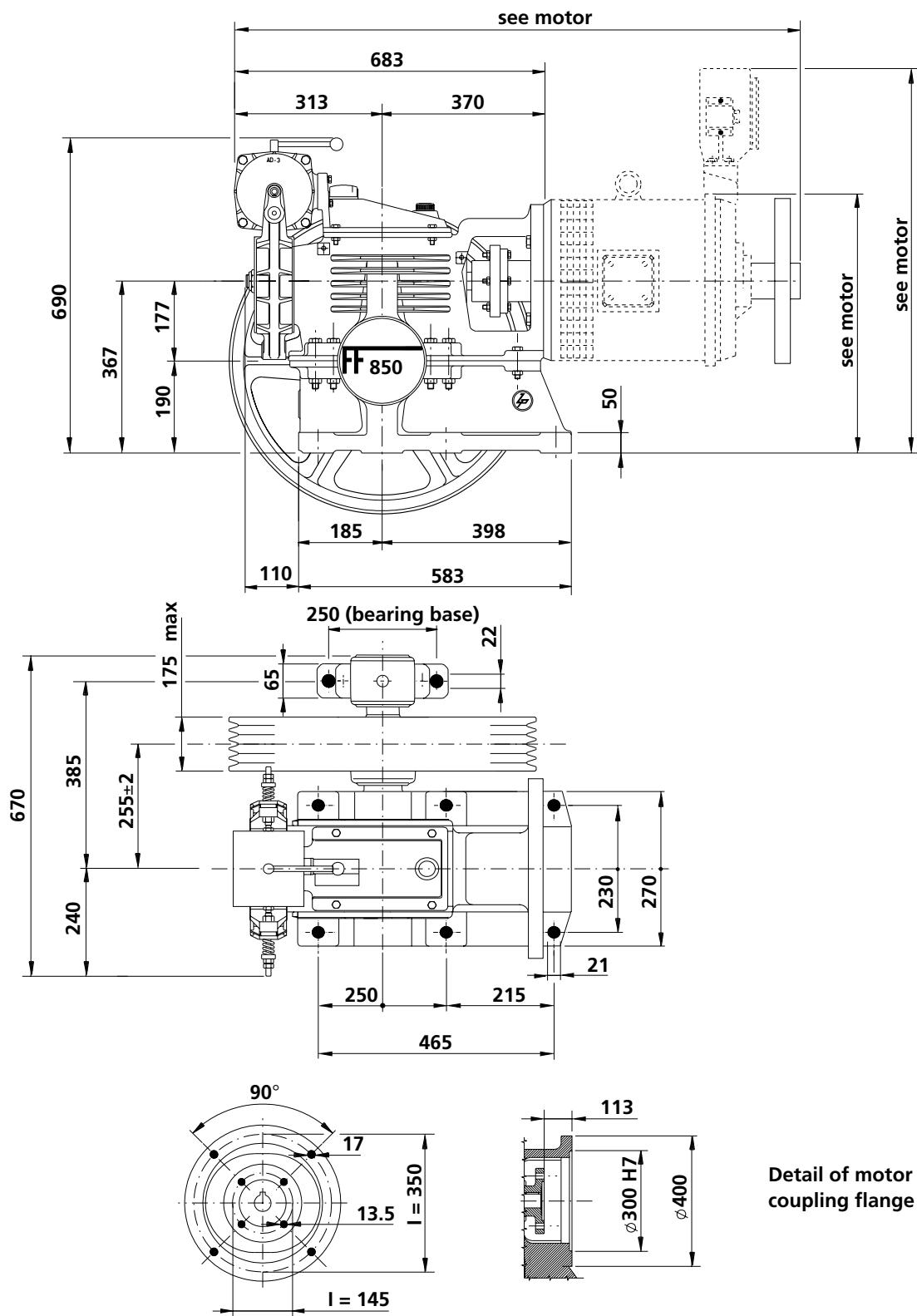




## General Features - FF 850 Lift Gear Package

|   |                                      |   |
|---|--------------------------------------|---|
|    | Electric motor                       | type B9 - with 2 speeds and governed speed  |
|    | Power range                          | 15.6 to 24.3 kW (21.2 to 33 HP)   |
|    | Reduction gear                       | 2/49 3/48   |
|    | Low-speed shaft                      | with external mounting (standard), static load 5500 kg<br>extended T 1266, static load 3000 kg<br>extended T 26.99, static load 4500 kg   |
|    | Driving pulley                       | integral $\varnothing_{pr}$ 480 to 670 mm   |
|    | Brake electromagnet                  | type AD3 in dc, volt 48, 60, 110, 180   |
|    | Compensating flywheel                | motor side  |
|    | Rope guide                           | for pull downwards (machine at top)   |
|    | Sump capacity                        | 3.4 Litres  |
|  | Special applications<br>(on request) | Low-speed shaft special versions on request<br>Customised side cover<br>Aluminium handwheel on motor side<br>Tacho/encoder<br>Driving sheave with hardened grooves<br>Split driving sheave<br>Rope-locking clamp<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upwards pull or to side<br>External strengthened support type SN |

## Dimensions - Normal Shaft - FF 850



Winch weight    273 kg    (electric motor, traction pulley, handwheel, oil excluded)

Oil quantity    3.4 Litres

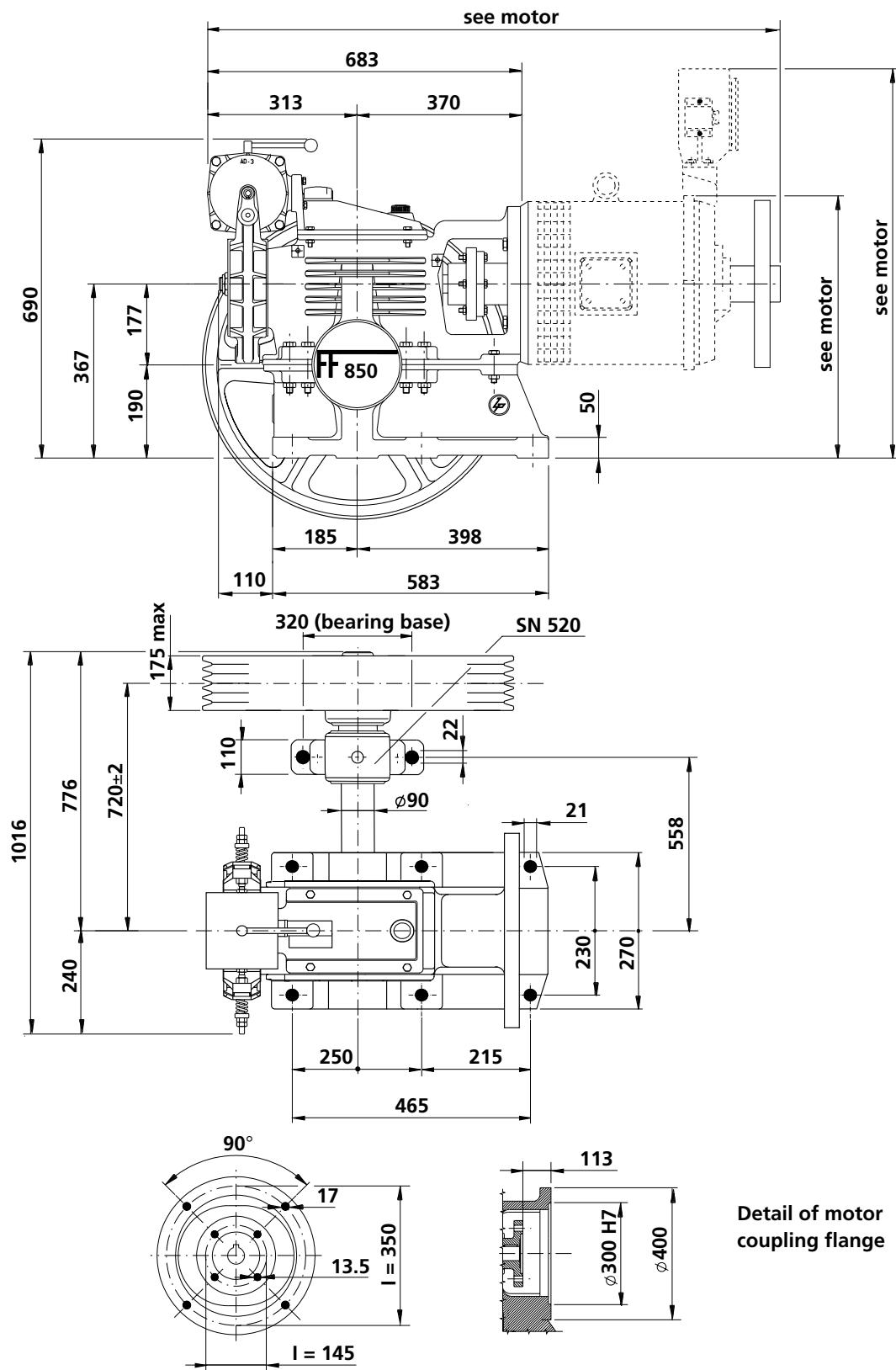
Max static load    5500 kg

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

- See relative catalogues for motor dimensions.

## Dimensions - Extended Shaft - FF 850

I = 720mm  
 Ø = 90mm



**Winch weight** 287 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

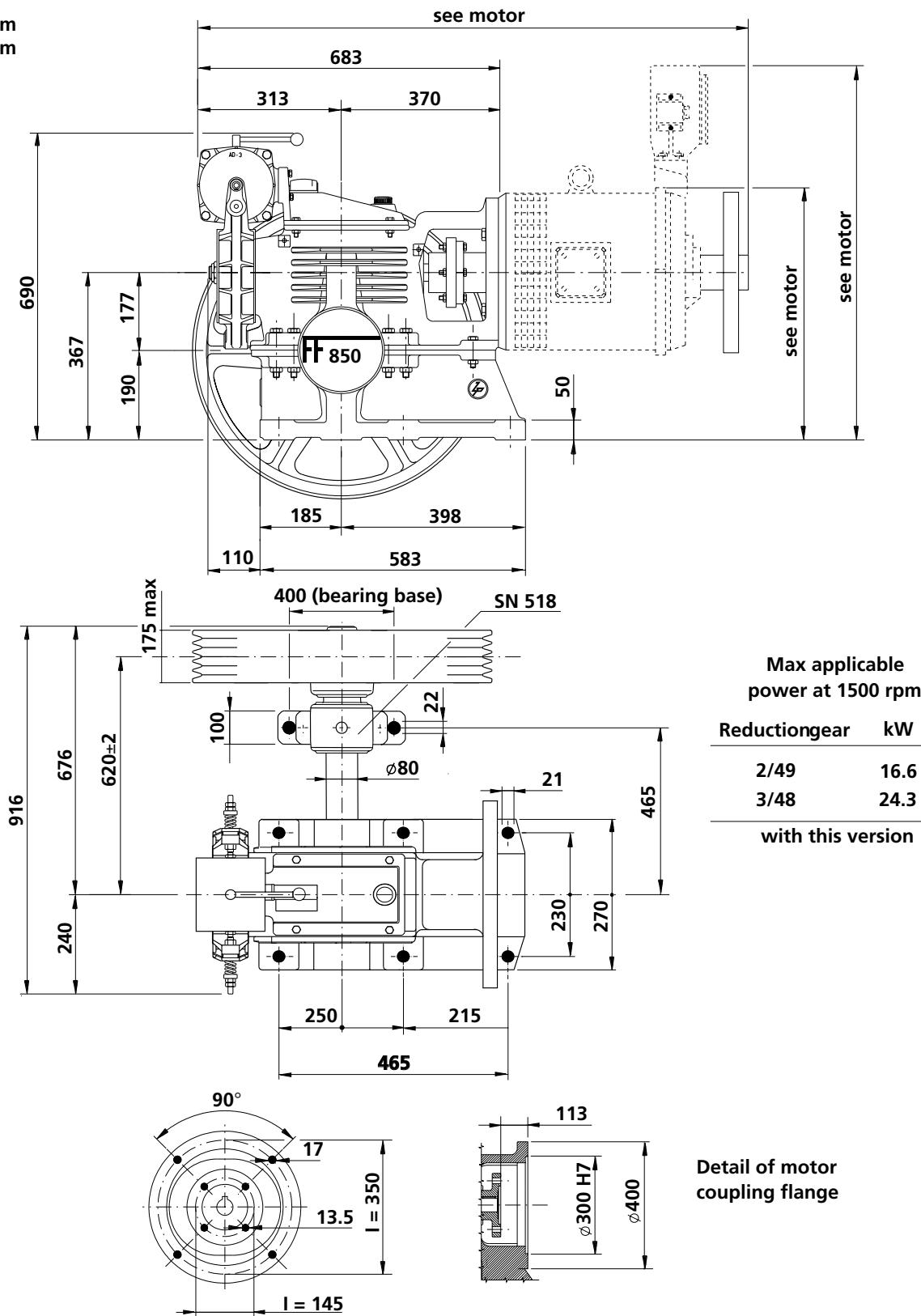
**Oil quantity** 3.4 Litres

- See relative catalogues for motor dimensions.

**Max static load** 4500 kg

## Dimensions - Extended Shaft - FF 850

I = 620mm  
 Ø = 80mm



Winch weight 282 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 3.4 Litres

- See relative catalogues for motor dimensions.

Max static load 3000 kg

 Total Capacity Load - Qt kg - 50 Hz - FF 850 

1:1 suspension - direct traction

motor 4-4/16 poles

## Required effective power

| Speed<br>sync.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | 15.6 | 16.6 | 18.4 | 19.5 | 20.6 | 22.1 | 24.3 |
|-----------------------|-------------------|-----------------|----------|------|------|------|------|------|------|------|
|                       |                   |                 |          | 21.2 | 22.6 | 25   | 26.5 | 28   | 30   | 33   |
| 1.54                  | 1.43              | 2/49            | 480      | 1230 | 1300 | 1440 | 1530 | 1610 |      |      |
| 1.67                  | 1.55              | 2/49            | 520      | 1130 | 1200 | 1330 | 1410 | 1490 |      |      |
| 1.76                  | 1.64              | 2.49            | 550      | 1070 | 1130 | 1260 | 1330 | 1400 |      |      |
| 1.92                  | 1.79              | 2/49            | 600      | 970  | 1040 | 1150 | 1230 | 1290 |      |      |
| 2.02                  | 1.88              | 2/49            | 630      | 930  | 1000 | 1100 | 1160 | 1230 |      |      |
| 2.15                  | 2.00              | 2/49            | 670      | 880  | 930  | 1040 | 1090 | 1150 |      |      |
| 2.36                  | 2.19              | 3/48            | 480      | 830  | 880  | 970  | 1030 | 1090 | 1160 | 1290 |
| 2.55                  | 2.37              | 3/48            | 520      | 760  | 810  | 900  | 950  | 1010 | 1080 | 1180 |
| 2.70                  | 2.51              | 3/48            | 550      | 720  | 760  | 850  | 900  | 950  | 1020 | 1120 |
| 2.95                  | 2.74              | 3/48            | 600      | 660  | 700  | 780  | 830  | 870  | 930  | 1030 |
| 3.09                  | 2.88              | 3/48            | 630      | 630  | 670  | 740  | 790  | 830  | 890  | 970  |
| 3.29                  | 3.06              | 3/48            | 670      | 590  | 630  | 690  | 730  | 780  | 840  | 920  |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg | Applicable power<br>kW |     |
|--------------------------|---------------|----------------|-----------------------|------------------------|-----|
|                          |               |                |                       | 000                    | 000 |
| normal                   | 255           | 80             | 4500                  |                        |     |
| extended T 26.99         | 720           | 90             | 4500                  | 000                    | 000 |
| * extended T 1266        | 620           | 80             | 3000                  | 000                    |     |

\* limited motor-power version (see overall dimensions table)

## Total Capacity Load - Qt kg - 50 Hz - FF 850

2:1 suspension - cutting traction

motor 4-4/16 poles

## Required effective power

| Speed<br>sync.<br>eff.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW  | 15.6 | 16.6 | 18.4 | 19.5 | 20.6 | 22.1 | 24.3 |
|-------------------------------|-------------------|-----------------|-----|------|------|------|------|------|------|------|
|                               |                   |                 | HP  | 21.2 | 22.6 | 25   | 26.5 | 28   | 30   | 33   |
| 0.77                          | 0.72              | 2/49            | 480 | 2290 | 2440 | 2700 | 2860 | 3030 |      |      |
| 0.83                          | 0.78              | 2/49            | 520 | 2120 | 2250 | 2490 | 2640 | 2790 |      |      |
| 0.88                          | 0.82              | 2/49            | 550 | 2000 | 2130 | 2360 | 2490 | 2640 |      |      |
| 0.96                          | 0.89              | 2/49            | 600 | 1830 | 1950 | 2160 | 2990 | 2420 |      |      |
| 1.01                          | 0.94              | 2/49            | 630 | 1750 | 1850 | 2050 | 2180 | 2300 |      |      |
| 1.07                          | 1.00              | 2/49            | 670 | 1640 | 1750 | 1940 | 2050 | 2170 |      |      |
| 1.18                          | 1.10              | 3/48            | 480 | 1550 | 1640 | 1820 | 1930 | 2040 | 2190 | 2410 |
| 1.28                          | 1.19              | 3/48            | 520 | 1420 | 1520 | 1690 | 1780 | 1890 | 2020 | 2220 |
| 1.35                          | 1.26              | 3/48            | 550 | 1350 | 1440 | 1590 | 1690 | 1780 | 1910 | 2110 |
| 1.47                          | 1.37              | 3/48            | 600 | 1240 | 1320 | 1460 | 1550 | 1630 | 1750 | 1930 |
| 1.55                          | 1.44              | 3/48            | 630 | 1170 | 1260 | 1390 | 1480 | 1550 | 1670 | 1830 |
| 1.64                          | 1.53              | 3/48            | 670 | 1110 | 1170 | 1310 | 1380 | 1470 | 1570 | 1730 |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg | Applicable power<br>kW |
|--------------------------|---------------|----------------|-----------------------|------------------------|
| normal                   | 255           | 80             | 5500                  | 000 000                |
| extended T 26.99         | 720           | 90             | 4500                  | 000 000                |
| * extended T 1266        | 620           | 80             | 3000                  | 000                    |

\* limited motor-power version (see overall dimensions table)

## General Features - FF 1150 Lift Gear Package



**Electric motor** type B9 - with 2 speeds and governed speed



**Power range** 10.3 to 33.1 kW (14 to 45 HP)



**Reduction gear** 1/49 1/40 2/51 2/37



**Low-speed shaft** with external support (standard), static load 8000 kg  
extended T 25.66, static load 5000 kg



**Driving pulley** integral  $\varnothing_{pr}$  520 to 770 mm



**Brake electromagnet** type AD4 in dc, volt 48, 60, 110, 180



**Compensating flywheel** motor side



**Rope guide** for pull downwards (machine at top)



**Sump capacity** 6.2 Litres



**Special applications (on request)** Low-speed shaft special versions on request  
Customised side cover

Aluminium handwheel on motor side

Tacho/encoder

Driving sheave with hardened grooves

Split driving sheave

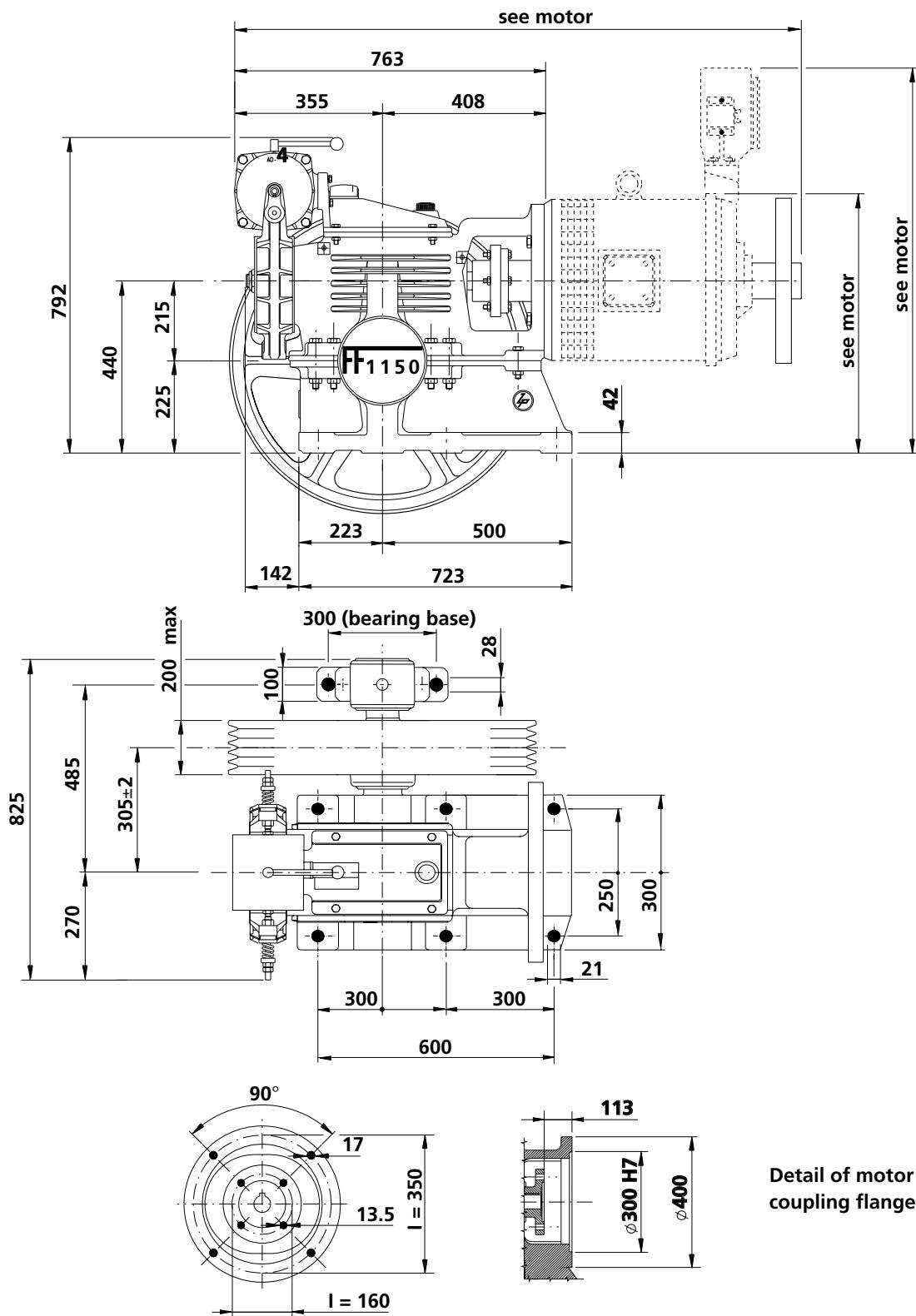
Rope-locking clamp

Brake electromagnet special voltages

Brake electromagnet with IP55 rating

Rope guide for upwards pull or to side

## Dimensions - Normal Shaft - FF 1150



Winch weight    490 kg    (electric motor, traction pulley, handwheel, oil excluded)

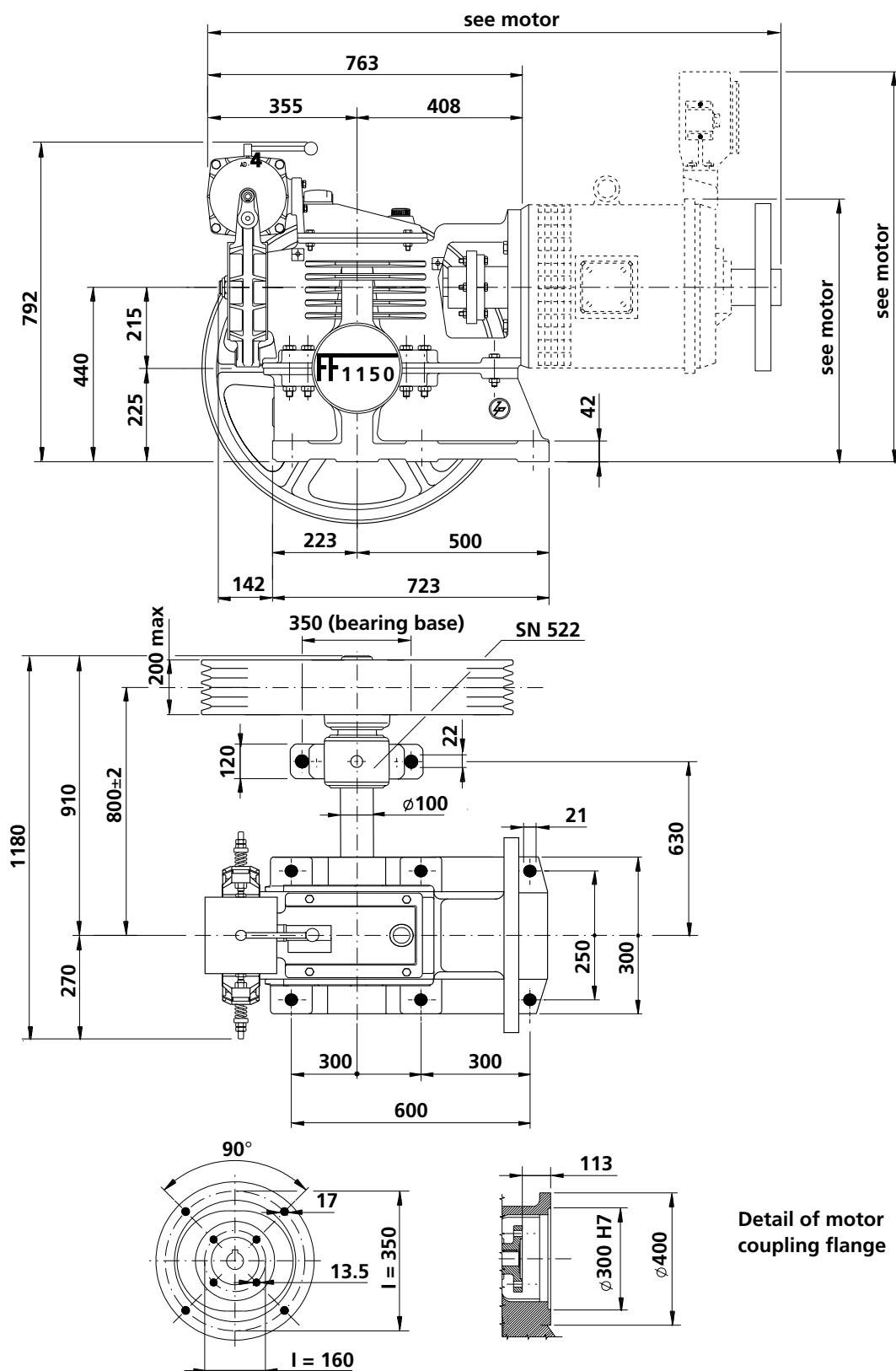
- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity    6.2 Litres

- See relative catalogues for motor dimensions.

Max static load    8000 kg

## Dimensions - Extended Shaft - FF 1150



**Winch weight** 520 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

**Oil quantity** 6.2 Litres

- See relative catalogues for motor dimensions.

**Max static load** 5000 kg

# Total Capacity Load - Qt kg - 50 Hz - FF 1150

1:1 suspension - direct traction

motor 4-4/16 poles

### Required effective power

| Speed<br>sync.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW  | Required effective power |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|-----------------------|-------------------|-----------------|-----|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|                       |                   |                 |     | 10.3                     | 11.5 | 12.1 | 13.8 | 14.7 | 15.6 | 16.6 | 18.4 | 19.5 | 20.6 | 23   | 26   | 30   | 33.1 |  |
|                       |                   |                 | HP  | 14                       | 15.6 | 16.5 | 18.8 | 20   | 21.2 | 22.6 | 25   | 26.5 | 28   | 31.3 | 35.4 | 40.8 | 45   |  |
| 0.83                  | 0.78              | 1/49            | 520 | 1300                     | 1460 | 1530 | 1740 | 1850 | 1970 | 2100 | 2330 |      |      |      |      |      |      |  |
| 0.88                  | 0.82              | 1/49            | 550 | 1230                     | 1370 | 1450 | 1640 | 1750 | 1860 | 1980 | 2200 |      |      |      |      |      |      |  |
| 0.96                  | 0.89              | 1/49            | 600 | 1130                     | 1260 | 1320 | 1510 | 1610 | 1710 | 1810 | 2010 |      |      |      |      |      |      |  |
| 1.02                  | 0.95              | 1/40            | 520 | 1090                     | 1220 | 1290 | 1470 | 1560 | 1660 | 1760 | 1950 | 2060 | 2190 | 2440 |      |      |      |  |
| 1.04                  | 0.97              | 1/49            | 650 | 1040                     | 1160 | 1230 | 1390 | 1490 | 1570 | 1680 | 1850 |      |      |      |      |      |      |  |
| 1.08                  | 1.00              | 1/40            | 550 | 1040                     | 1150 | 1220 | 1380 | 1480 | 1560 | 1670 | 1840 | 1960 | 2060 | 2300 |      |      |      |  |
| 1.12                  | 1.04              | 1/49            | 700 | 960                      | 1080 | 1130 | 1300 | 1380 | 1470 | 1560 | 1730 |      |      |      |      |      |      |  |
| 1.18                  | 1.10              | 1/40            | 600 | 940                      | 1060 | 1110 | 1270 | 1350 | 1440 | 1530 | 1700 | 1790 | 1900 | 2120 |      |      |      |  |
| 1.23                  | 1.15              | 1/49            | 770 | 880                      | 980  | 1030 | 1170 | 1260 | 1330 | 1410 | 1570 |      |      |      |      |      |      |  |
| 1.28                  | 1.19              | 1/40            | 650 | 870                      | 970  | 1030 | 1170 | 1250 | 1320 | 1410 | 1560 | 1660 | 1750 | 1950 |      |      |      |  |
| 1.37                  | 1.28              | 1/40            | 700 | 810                      | 910  | 950  | 1090 | 1160 | 1230 | 1310 | 1450 | 1540 | 1620 | 1810 |      |      |      |  |
| 1.51                  | 1.41              | 1/40            | 770 | 730                      | 830  | 870  | 980  | 1060 | 1120 | 1190 | 1320 | 1390 | 1480 | 1640 |      |      |      |  |
| 1.60                  | 1.49              | 2/51            | 520 | 780                      | 860  | 910  | 1040 | 1100 | 1170 | 1250 | 1380 | 1460 | 1540 | 1720 | 1950 | 2250 |      |  |
| 1.69                  | 1.58              | 2/51            | 550 | 730                      | 820  | 860  | 970  | 1040 | 1100 | 1170 | 1300 | 1380 | 1460 | 1630 | 1840 | 2130 |      |  |
| 1.85                  | 1.72              | 2/51            | 600 | 670                      | 740  | 790  | 900  | 950  | 1020 | 1080 | 1190 | 1270 | 1340 | 1500 | 1690 | 1950 |      |  |
| 2.00                  | 1.86              | 2/51            | 650 | 620                      | 690  | 720  | 830  | 880  | 930  | 1000 | 1100 | 1170 | 1240 | 1380 | 1560 | 1800 |      |  |
| 2.16                  | 2.01              | 2/51            | 700 | 580                      | 640  | 670  | 760  | 820  | 870  | 920  | 1030 | 1090 | 1140 | 1280 | 1450 | 1670 |      |  |
| 2.21                  | 2.05              | 2/37            | 520 | 580                      | 640  | 670  | 760  | 820  | 870  | 920  | 1030 | 1090 | 1150 | 1280 | 1450 | 1670 | 1840 |  |
| 2.33                  | 2.17              | 2/37            | 550 | 540                      | 610  | 640  | 720  | 780  | 820  | 870  | 960  | 1030 | 1090 | 1220 | 1370 | 1580 | 1740 |  |
| 2.37                  | 2.21              | 2/51            | 770 | 520                      | 590  | 610  | 700  | 740  | 790  | 840  | 930  | 980  | 1040 | 1160 | 1320 | 1520 |      |  |
| 2.55                  | 2.37              | 2/37            | 600 | 490                      | 560  | 590  | 670  | 710  | 750  | 800  | 890  | 940  | 1000 | 1110 | 1260 | 1450 | 1590 |  |
| 2.76                  | 2.57              | 2/37            | 650 | 460                      | 510  | 530  | 620  | 660  | 690  | 740  | 820  | 870  | 920  | 1030 | 1160 | 1340 | 1480 |  |
| 2.97                  | 2.76              | 2/37            | 700 | 430                      | 470  | 500  | 570  | 610  | 650  | 690  | 760  | 810  | 850  | 950  | 1080 | 1240 | 1370 |  |
| 3.27                  | 3.04              | 2/37            | 770 | 390                      | 430  | 450  | 520  | 560  | 590  | 630  | 690  | 730  | 780  | 870  | 970  | 1130 | 1250 |  |

See general section for effective working capacity load Q

| Low speed shaft versions |  | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|--|---------------|----------------|-----------------------|
| normal                   |  | 305           | 100            | 8000                  |
| extended T 25.66         |  | 800           | 100            | 5000                  |

## Total Capacity Load - Qt kg - 50 Hz - FF 1150

2:1 suspension - cutting traction

motor 4-4/16 poles

|                               |                   |                 |          | Required effective power |      |      |      |      |      |      |      |      |      |      |      |      |      |
|-------------------------------|-------------------|-----------------|----------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Speed<br>sync.<br>eff.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | 10.3                     | 11.5 | 12.1 | 13.8 | 14.7 | 15.6 | 16.6 | 18.4 | 19.5 | 20.6 | 23   | 26   | 30   | 33.1 |
|                               |                   |                 |          | 14                       | 15.6 | 16.5 | 18.8 | 20   | 21.2 | 22.6 | 25   | 26.5 | 28   | 31.3 | 35.4 | 40.8 | 45   |
| 0.42                          | 0.39              | 1/49            | 520      | 2440                     | 2720 | 2860 | 3270 | 3480 | 3690 | 3930 | 4360 |      |      |      |      |      |      |
| 0.44                          | 0.41              | 1/49            | 550      | 2300                     | 2580 | 2700 | 3090 | 3290 | 3490 | 3720 | 4120 |      |      |      |      |      |      |
| 0.48                          | 0.45              | 1/49            | 600      | 2120                     | 2360 | 2480 | 2830 | 3020 | 3200 | 3400 | 3770 |      |      |      |      |      |      |
| 0.51                          | 0.47              | 1/40            | 520      | 2050                     | 2280 | 2410 | 2740 | 2920 | 3100 | 3300 | 3660 | 3880 | 4100 | 4580 |      |      |      |
| 0.52                          | 0.48              | 1/49            | 650      | 1950                     | 2180 | 2290 | 2610 | 2790 | 2950 | 3140 | 3490 |      |      |      |      |      |      |
| 0.54                          | 0.50              | 1/40            | 550      | 1940                     | 2160 | 2270 | 2600 | 2770 | 2930 | 3120 | 3460 | 3670 | 3880 | 4330 |      |      |      |
| 0.56                          | 0.52              | 1/49            | 700      | 1810                     | 2020 | 2130 | 2430 | 2590 | 2740 | 2920 | 3240 |      |      |      |      |      |      |
| 0.59                          | 0.55              | 1/40            | 600      | 1780                     | 1980 | 2080 | 2380 | 2540 | 2690 | 2860 | 3170 | 3360 | 3550 | 3970 |      |      |      |
| 0.62                          | 0.57              | 1/49            | 770      | 1640                     | 1830 | 1940 | 2210 | 2350 | 2490 | 2650 | 2940 |      |      |      |      |      |      |
| 0.64                          | 0.59              | 1/40            | 650      | 1630                     | 1830 | 1930 | 2200 | 2340 | 2480 | 2640 | 2930 | 3100 | 3280 | 3660 |      |      |      |
| 0.69                          | 0.64              | 1/40            | 700      | 1520                     | 1700 | 1790 | 2040 | 2170 | 2300 | 2450 | 2720 | 2880 | 3050 | 3390 |      |      |      |
| 0.76                          | 0.70              | 1/40            | 770      | 1380                     | 1540 | 1620 | 1850 | 1980 | 2100 | 2230 | 2470 | 2620 | 2770 | 3090 |      |      |      |
| 0.80                          | 0.74              | 2/51            | 520      | 1450                     | 1610 | 1700 | 1940 | 2060 | 2190 | 2340 | 2590 | 2730 | 2890 | 3230 | 3660 | 4210 |      |
| 0.85                          | 0.79              | 2/51            | 550      | 1370                     | 1530 | 1600 | 1830 | 1950 | 2070 | 2200 | 2440 | 2590 | 2730 | 3060 | 3460 | 3980 |      |
| 0.92                          | 0.86              | 2/51            | 600      | 1260                     | 1400 | 1480 | 1680 | 1790 | 1900 | 2020 | 2240 | 2380 | 2500 | 2800 | 3160 | 3660 |      |
| 1.00                          | 0.93              | 2/51            | 650      | 1150                     | 1290 | 1360 | 1550 | 1660 | 1750 | 1860 | 2060 | 2190 | 2320 | 2590 | 2920 | 3370 |      |
| 1.08                          | 1.00              | 2/51            | 700      | 1080                     | 1200 | 1270 | 1440 | 1530 | 1620 | 1730 | 1920 | 2030 | 2150 | 2400 | 2710 | 3130 |      |
| 1.10                          | 1.03              | 2/37            | 520      | 1080                     | 1200 | 1270 | 1450 | 1540 | 1620 | 1730 | 1920 | 2030 | 2150 | 2400 | 2710 | 3130 | 3460 |
| 1.17                          | 1.09              | 2/37            | 550      | 1020                     | 1130 | 1190 | 1360 | 1460 | 1540 | 1630 | 1810 | 1930 | 2030 | 2270 | 2570 | 2960 | 3270 |
| 1.19                          | 1.10              | 2/51            | 770      | 970                      | 1090 | 1150 | 1310 | 1390 | 1480 | 1570 | 1750 | 1850 | 1960 | 2180 | 2460 | 2850 |      |
| 1.27                          | 1.18              | 2/37            | 600      | 930                      | 1040 | 1100 | 1250 | 1330 | 1410 | 1510 | 1670 | 1760 | 1860 | 2080 | 2360 | 2710 | 3000 |
| 1.38                          | 1.28              | 2/37            | 650      | 860                      | 960  | 1010 | 1150 | 1230 | 1300 | 1380 | 1540 | 1620 | 1720 | 1920 | 2170 | 2500 | 2770 |
| 1.49                          | 1.38              | 2/37            | 700      | 800                      | 890  | 940  | 1070 | 1140 | 1220 | 1290 | 1420 | 1510 | 1600 | 1780 | 2020 | 2330 | 2570 |
| 1.63                          | 1.52              | 2/37            | 770      | 720                      | 810  | 850  | 970  | 1040 | 1100 | 1170 | 1300 | 1370 | 1460 | 1620 | 1830 | 2120 | 2340 |

See general section for effective working capacity load Q

| Low speed shaft versions |  |  | Pitch I<br>mm | Diameter<br>mm |     |  | Max static load<br>kg |      |  |
|--------------------------|--|--|---------------|----------------|-----|--|-----------------------|------|--|
| normal                   |  |  | 305           |                | 100 |  |                       | 8000 |  |
| extended T 25.66         |  |  | 800           |                | 100 |  |                       | 5000 |  |

## General Features - FF 1500 Lift Gear Package



Electric motor type B3 - with 2 speeds and governed speed



Power range 14.7 to 39.7 kW (20 to 54 HP)



Reduction gear 1/50 1/41



Low-speed shaft with external mounting (standard), static load 9500 kg



Driving pulley integral  $\varnothing_{pr}$  520 to 900 mm



Brake electromagnet type AD5 in dc, volt 48, 60, 110, 180



Compensating flywheel motor side



Rope guide for pull downwards (machine at top)



Sump capacity 15.3 Litres  
with motor-driven pump for forced lubrication of the fast axis



Special applications (on request) Low-speed shaft special versions on request  
Customised side cover

Aluminium handwheel on motor side

Tacho/encoder

Driving sheave with hardened grooves

Split driving sheave

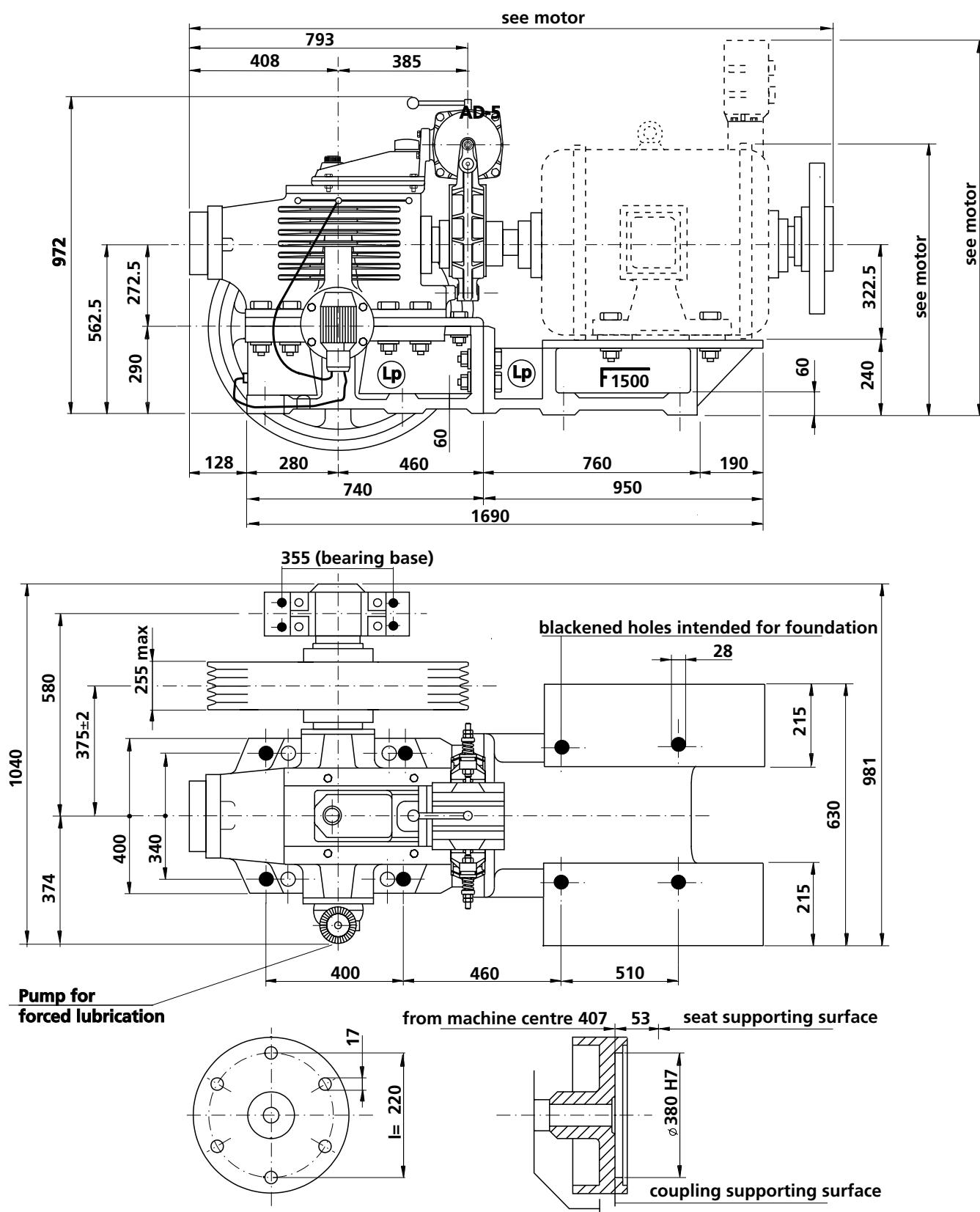
Rope-locking clamp

Brake electromagnet special voltages

Brake electromagnet with IP55 rating

Rope guide for upward pull or to side

## Dimensions - Normal Shaft - FF 1500



Winch weight 1085 kg (electric motor, traction pulley, handwheel, oil excluded)

- See relative tables in the standard section of this catalogue for handwheel and sheave dimensions.

Oil quantity 15.3 Litres

- See relative catalogues for motor dimensions.

Max static load 9500 kg

## Total Capacity Load - Qt kg - 50 Hz - FF 1500

1:1 suspension - direct traction

motor 4-4/16 poles

## Required effective power

| Speed<br>sync.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | Required effective power |              |              |            |              |            |            |            |            |            |            |            |
|-----------------------|-------------------|-----------------|----------|--------------------------|--------------|--------------|------------|--------------|------------|------------|------------|------------|------------|------------|------------|
|                       |                   |                 |          | 14.7<br>20               | 15.6<br>21.2 | 16.6<br>22.6 | 18.4<br>25 | 19.5<br>26.5 | 20.6<br>28 | 23<br>31.3 | 26<br>35.4 | 30<br>40.8 | 33.1<br>45 | 36.8<br>50 | 39.7<br>54 |
| 0.82 0.76             | 1/50              | 520             |          | 1770                     | 1880         | 2000         | 2220       | 2350         | 2480       | 2770       | 3130       | 3610       |            |            |            |
| 0.86 0.80             | 1/50              | 550             |          | 1680                     | 1780         | 1890         | 2100       | 2220         | 2350       | 2620       | 2960       | 3420       |            |            |            |
| 1.00 0.93             | 1/41              | 520             |          |                          |              |              |            |              |            | 2400       | 2710       | 3120       | 3450       | 3830       | 4140       |
| 1.02 0.95             | 1/50              | 650             |          | 1410                     | 1500         | 1600         | 1770       | 1880         | 1980       | 2220       | 2500       | 2890       |            |            |            |
| 1.05 0.98             | 1/41              | 550             |          |                          |              |              |            |              |            | 2260       | 2570       | 2950       | 3260       | 3620       | 3910       |
| 1.18 1.10             | 1/50              | 750             |          | 1230                     | 1300         | 1380         | 1540       | 1620         | 1720       | 1920       | 2170       | 2500       |            |            |            |
| 1.25 1.16             | 1/41              | 650             |          |                          |              |              |            |              |            | 1920       | 2170       | 2500       | 2760       | 3070       | 3310       |
| 1.41 1.31             | 1/50              | 900             |          | 1030                     | 1090         | 1150         | 1280       | 1360         | 1440       | 1600       | 1810       | 2080       |            |            |            |
| 1.44 1.34             | 1/41              | 750             |          |                          |              |              |            |              |            | 1670       | 1880       | 2170       | 2390       | 2660       | 2870       |
| 1.72 1.60             | 1/41              | 900             |          |                          |              |              |            |              |            | 1380       | 1560       | 1800       | 1990       | 2220       | 2390       |

See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|---------------|----------------|-----------------------|
| normal                   | 375           | 100            | 9500                  |


**Total Capacity Load - Qt kg - 50 Hz - FF 1500**


2:1 suspension - cutting traction

motor 4-4/16 poles

**Required effective power**

| Speed<br>sync.<br>eff.<br>m/s | Reduction<br>Gear | Sheave<br>Øp mm | kW<br>HP | 14.7 | 15.6 | 16.6 | 18.4 | 19.5 | 20.6 | 23   | 26   | 30   | 33.1 | 36.8 | 39.7 |
|-------------------------------|-------------------|-----------------|----------|------|------|------|------|------|------|------|------|------|------|------|------|
|                               |                   |                 |          | 20   | 21.2 | 22.6 | 25   | 26.5 | 28   | 31.3 | 35.4 | 40.8 | 45   | 50   | 54   |
| 0.41                          | 0.38              | 1/50            | 520      | 3320 | 3520 | 3750 | 4160 | 4400 | 4650 | 5200 | 5880 | 6780 |      |      |      |
| 0.43                          | 0.40              | 1/50            | 550      | 3140 | 3330 | 3540 | 3930 | 4160 | 4400 | 4910 | 5550 | 6400 |      |      |      |
| 0.50                          | 0.46              | 1/41            | 520      |      |      |      |      |      |      | 4490 | 5080 | 5870 | 6460 | 7200 | 7760 |
| 0.51                          | 0.47              | 1/50            | 650      | 2660 | 2820 | 3000 | 3320 | 3520 | 3720 | 4160 | 4690 | 5420 |      |      |      |
| 0.53                          | 0.49              | 1/41            | 550      |      |      |      |      |      |      | 4250 | 4810 | 5540 | 6120 | 6800 | 7330 |
| 0.59                          | 0.55              | 1/50            | 750      | 2300 | 2440 | 2600 | 2880 | 3050 | 3230 | 3600 | 4080 | 4690 |      |      |      |
| 0.62                          | 0.58              | 1/41            | 650      |      |      |      |      |      |      | 3590 | 4060 | 4690 | 5180 | 5750 | 6200 |
| 0.71                          | 0.66              | 1/50            | 900      | 1920 | 2030 | 2170 | 2400 | 2550 | 2690 | 3000 | 3390 | 3920 |      |      |      |
| 0.72                          | 0.67              | 1/41            | 750      |      |      |      |      |      |      | 3110 | 3520 | 4060 | 4480 | 4990 | 5370 |
| 0.86                          | 0.80              | 1/41            | 900      |      |      |      |      |      |      | 2600 | 2930 | 3380 | 3740 | 4160 | 4480 |

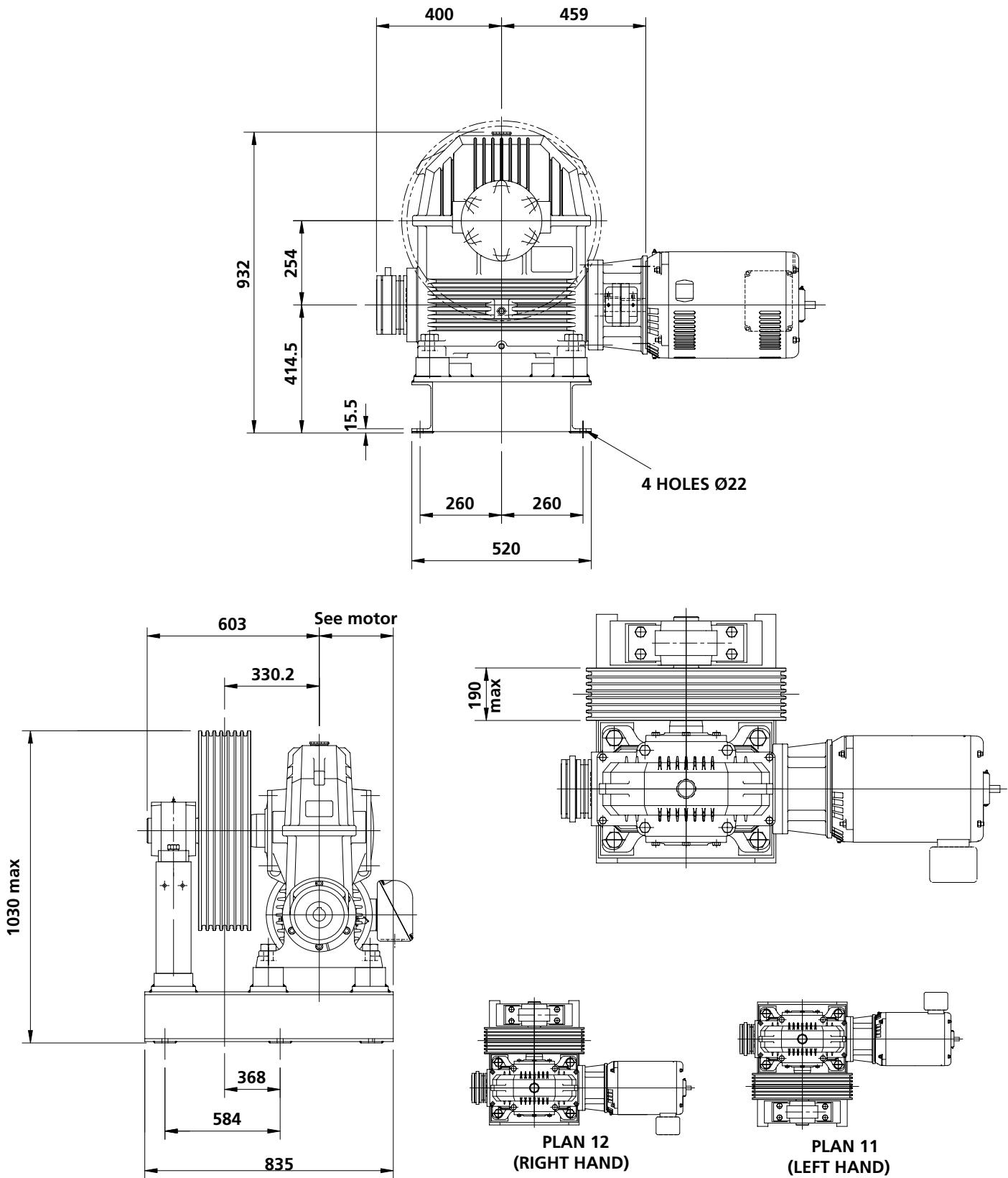
See general section for effective working capacity load Q

| Low speed shaft versions | Pitch I<br>mm | Diameter<br>mm | Max static load<br>kg |
|--------------------------|---------------|----------------|-----------------------|
| normal                   | 375           | 100            | 9500                  |

## General Features - TW 1000 Lift Gear Package

|   |                                      |  |
|---|--------------------------------------|--|
|  | Electric motor                       | Flange mounted 2 speed or VVVF   |
|  | Power range                          | 7.5 to 45 kW (10 to 60 HP)   |
|  | Reduction gear                       | 1/70 1/60 1/50 1/40 2/59 2/49 3/64 3/44  |
|  | Low-speed shaft                      | overhead type (OH) max static load 8845kg<br>basement type (BA) max static load 8845kg   |
|  | Driving pulley                       | integral $\varnothing_{pr}$ 550 to 720 mm  |
|  | Brake electromagnet                  | dual circuit disk, volts - consult Renold  |
|  | Rope guide                           | for pull downwards (machine at top)  |
|  | Sump capacity                        | 8.6 Litres   |
|  | Special applications<br>(on request) | Special low-speed shaft versions on request<br><br>Handwheel on motor side<br>Handwheel on opposite side to motor and spacer<br>Tacho/encoder<br>Compensating handwheel - opposite side to motor<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side<br>Foot mounted motors |

## Dimensions - Normal Shaft - TW 1000



## Total Capacity Load - Qt kg - 50 Hz TW 1000

Suspension ratio 1:1

motor 4 pole - 50Hz (VVVF)  
 1500 rpm Synchronous  
 1440 rpm Effective

**Total capacity load, Qt (kg), for motor power:**

| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Sheave<br>Gear<br>PCD<br>mm | kW<br>HP | 7.5  | 11   | 15   | 18.5 | 22   | 30   | 37   | 45   |
|-----------------------|--------------------------|-----------------------------|----------|------|------|------|------|------|------|------|------|
| 0.62                  | 0.59                     | 1 / 70                      | 550      | 1414 | 2074 | 2220 |      |      |      |      |      |
| 0.70                  | 0.67                     | 1 / 70                      | 620      | 1254 | 1839 | 1970 |      |      |      |      |      |
| 0.72                  | 0.69                     | 1 / 60                      | 550      | 1275 | 1870 | 2409 |      |      |      |      |      |
| 0.74                  | 0.71                     | 1 / 70                      | 660      | 1178 | 1728 | 1850 |      |      |      |      |      |
| 0.81                  | 0.78                     | 1 / 70                      | 720      | 1080 | 1584 | 1696 |      |      |      |      |      |
| 0.81                  | 0.78                     | 1 / 60                      | 620      | 1131 | 1659 | 2137 |      |      |      |      |      |
| 0.86                  | 0.83                     | 1 / 60                      | 660      | 1062 | 1558 | 2007 |      |      |      |      |      |
| 0.86                  | 0.83                     | 1 / 50                      | 550      | 1075 | 1577 | 2151 | 2367 |      |      |      |      |
| 0.94                  | 0.90                     | 1 / 60                      | 720      | 974  | 1428 | 1840 |      |      |      |      |      |
| 0.97                  | 0.93                     | 1 / 50                      | 620      | 954  | 1399 | 1908 | 2100 |      |      |      |      |
| 1.04                  | 1.00                     | 1 / 50                      | 660      | 896  | 1314 | 1792 | 1973 |      |      |      |      |
| 1.08                  | 1.04                     | 1 / 40                      | 550      | 892  | 1308 | 1784 | 2200 | 2338 |      |      |      |
| 1.13                  | 1.09                     | 1 / 50                      | 720      | 821  | 1205 | 1643 | 1808 |      |      |      |      |
| 1.22                  | 1.17                     | 1 / 40                      | 620      | 791  | 1160 | 1582 | 1951 | 2074 |      |      |      |
| 1.30                  | 1.24                     | 1 / 40                      | 660      | 743  | 1090 | 1486 | 1833 | 1948 |      |      |      |
| 1.41                  | 1.36                     | 1 / 40                      | 720      | 681  | 999  | 1362 | 1680 | 1786 |      |      |      |
| 1.46                  | 1.41                     | 2 / 59                      | 550      | 689  | 1010 | 1377 | 1699 | 2020 | 2349 |      |      |
| 1.65                  | 1.58                     | 2 / 59                      | 620      | 611  | 896  | 1222 | 1507 | 1792 | 2084 |      |      |
| 1.76                  | 1.69                     | 2 / 59                      | 660      | 574  | 842  | 1148 | 1416 | 1683 | 1958 |      |      |
| 1.76                  | 1.69                     | 2 / 49                      | 550      | 578  | 848  | 1157 | 1427 | 1697 | 2274 |      |      |
| 1.92                  | 1.84                     | 2 / 59                      | 720      | 526  | 772  | 1052 | 1298 | 1543 | 1795 |      |      |
| 1.99                  | 1.91                     | 2 / 49                      | 620      | 513  | 752  | 1026 | 1266 | 1505 | 2017 |      |      |
| 2.02                  | 1.94                     | 3 / 64                      | 550      | 509  | 747  | 1018 | 1256 | 1494 | 2037 | 2150 |      |
| 2.12                  | 2.03                     | 2 / 49                      | 660      | 482  | 707  | 964  | 1189 | 1414 | 1895 |      |      |
| 2.28                  | 2.19                     | 3 / 64                      | 620      | 452  | 663  | 903  | 1114 | 1325 | 1807 | 1907 |      |
| 2.31                  | 2.22                     | 2 / 49                      | 720      | 442  | 648  | 884  | 1090 | 1296 | 1737 |      |      |
| 2.43                  | 2.33                     | 3 / 64                      | 660      | 424  | 622  | 849  | 1047 | 1245 | 1697 | 1792 |      |
| 2.65                  | 2.54                     | 3 / 64                      | 720      | 389  | 570  | 778  | 959  | 1141 | 1556 | 1642 |      |
| 2.95                  | 2.83                     | 3 / 44                      | 550      | 358  | 525  | 716  | 882  | 1049 | 1431 | 1765 | 2029 |
| 3.32                  | 3.19                     | 3 / 44                      | 620      | 317  | 465  | 635  | 783  | 931  | 1269 | 1566 | 1800 |
| 3.53                  | 3.39                     | 3 / 44                      | 660      | 298  | 437  | 596  | 735  | 875  | 1193 | 1471 | 1691 |
| 3.86                  | 3.70                     | 3 / 44                      | 720      | 273  | 401  | 547  | 674  | 802  | 1093 | 1348 | 1550 |

|                |                      |  |            |               |
|----------------|----------------------|--|------------|---------------|
| Machine weight | 630 kg               | (Electric motor, traction sheave & oil excluded) |            |               |
| Oil quantity   | 8.6 L                |  |            |               |
| Machine type   | Sheave shaft support |  | Pitch [mm] | Diameter [mm] |
| Overhead (OH)  | Outboard support     |  | 330.2      | Tapered       |
| Basement (BA)  | Outboard support     |  | 330.2      | Tapered       |
|                |                      |  | 8845       |               |
|                |                      |  | 8845       |               |

## Total Capacity Load - Qt kg - 50 Hz TW 1000

Suspension ratio 2:1

motor 4 pole - 50Hz (VVVF)  
1500 rpm Synchronous  
1440 rpm Effective

Total capacity load, Qt (kg), for motor power:

| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Sheave<br>Gear<br>mm | kW<br>PCD<br>HP | 7.5<br>10 | 11<br>15 | 15<br>20 | 18.5<br>25 | 22<br>30 | 30<br>40 | 37<br>50 | 45<br>60 |
|-----------------------|--------------------------|----------------------|-----------------|-----------|----------|----------|------------|----------|----------|----------|----------|
| 0.31                  | 0.30                     | 1/70                 | 550             | 2651      | 3888     | 4163     |            |          |          |          |          |
| 0.35                  | 0.33                     | 1/70                 | 620             | 2352      | 3449     | 3693     |            |          |          |          |          |
| 0.37                  | 0.36                     | 1/70                 | 660             | 2209      | 3240     | 3469     |            |          |          |          |          |
| 0.36                  | 0.35                     | 1/60                 | 550             | 2390      | 3506     | 4516     |            |          |          |          |          |
| 0.40                  | 0.39                     | 1/70                 | 720             | 2025      | 2970     | 3180     |            |          |          |          |          |
| 0.41                  | 0.39                     | 1/60                 | 620             | 2120      | 3110     | 4006     |            |          |          |          |          |
| 0.43                  | 0.41                     | 1/60                 | 660             | 1992      | 2921     | 3764     |            |          |          |          |          |
| 0.43                  | 0.41                     | 1/50                 | 550             | 2016      | 2957     | 4033     | 4439       |          |          |          |          |
| 0.47                  | 0.45                     | 1/60                 | 720             | 1826      | 2678     | 3450     |            |          |          |          |          |
| 0.49                  | 0.47                     | 1/50                 | 620             | 1789      | 2623     | 3577     | 3937       |          |          |          |          |
| 0.52                  | 0.50                     | 1/50                 | 660             | 1680      | 2464     | 3361     | 3699       |          |          |          |          |
| 0.54                  | 0.52                     | 1/40                 | 550             | 1672      | 2452     | 3344     | 4125       | 4383     |          |          |          |
| 0.57                  | 0.54                     | 1/50                 | 720             | 1540      | 2259     | 3081     | 3391       |          |          |          |          |
| 0.61                  | 0.58                     | 1/40                 | 620             | 1483      | 2176     | 2967     | 3659       | 3888     |          |          |          |
| 0.65                  | 0.62                     | 1/40                 | 660             | 1393      | 2044     | 2787     | 3437       | 3652     |          |          |          |
| 0.71                  | 0.68                     | 1/40                 | 720             | 1277      | 1873     | 2555     | 3151       | 3348     |          |          |          |
| 0.73                  | 0.70                     | 2/59                 | 550             | 1291      | 1894     | 2582     | 3185       | 3788     | 4405     |          |          |
| 0.83                  | 0.79                     | 2/59                 | 620             | 1145      | 1680     | 2291     | 2825       | 3360     | 3908     |          |          |
| 0.88                  | 0.84                     | 2/59                 | 660             | 1076      | 1578     | 2152     | 2654       | 3156     | 3671     |          |          |
| 0.88                  | 0.85                     | 2/49                 | 550             | 1084      | 1590     | 2169     | 2675       | 3181     | 4263     |          |          |
| 0.96                  | 0.92                     | 2/59                 | 720             | 986       | 1447     | 1973     | 2433       | 2893     | 3365     |          |          |
| 0.99                  | 0.95                     | 2/49                 | 620             | 962       | 1411     | 1924     | 2373       | 2822     | 3782     |          |          |
| 1.01                  | 0.97                     | 3/64                 | 550             | 955       | 1400     | 1909     | 2355       | 2801     | 3819     | 4031     |          |
| 1.06                  | 1.02                     | 2/49                 | 660             | 904       | 1325     | 1807     | 2229       | 2651     | 3553     |          |          |
| 1.14                  | 1.10                     | 3/64                 | 620             | 847       | 1242     | 1694     | 2089       | 2484     | 3388     | 3576     |          |
| 1.15                  | 1.11                     | 2/49                 | 720             | 828       | 1215     | 1657     | 2043       | 2430     | 3256     |          |          |
| 1.21                  | 1.17                     | 3/64                 | 660             | 796       | 1167     | 1591     | 1963       | 2334     | 3182     | 3360     |          |
| 1.33                  | 1.27                     | 3/64                 | 720             | 729       | 1070     | 1459     | 1799       | 2139     | 2917     | 3080     |          |
| 1.47                  | 1.41                     | 3/44                 | 550             | 671       | 984      | 1342     | 1655       | 1968     | 2683     | 3309     | 3804     |
| 1.66                  | 1.59                     | 3/44                 | 620             | 595       | 873      | 1190     | 1468       | 1746     | 2380     | 2936     | 3375     |
| 1.77                  | 1.70                     | 3/44                 | 660             | 559       | 820      | 1118     | 1379       | 1640     | 2236     | 2758     | 3170     |
| 1.93                  | 1.85                     | 3/44                 | 720             | 512       | 752      | 1025     | 1264       | 1503     | 2050     | 2528     | 2906     |

|                                |                                      |  |                    |                             |
|--------------------------------|--------------------------------------|--|--------------------|-----------------------------|
| Machine weight<br>Oil quantity | 630 kg<br>8.6 L                      | (Electric motor, traction sheave & oil excluded) |                    |                             |
| Machine type                   | Sheave shaft support                 | Pitch<br>[mm]                                    | Diameter<br>[mm]   | Max static load (P)<br>[kg] |
| Overhead (OH)<br>Basement (BA) | Outboard support<br>Outboard support | 330.2<br>330.2                                   | Tapered<br>Tapered | 8845<br>8845                |

## General Features - TW 1200 Lift Gear Package



**Electric motor** Flange mounted 2 speed or VVVF



**Power range** 11 to 55 kW (15 to 75 HP)



**Reduction gear** 1/70 1/60 1/50 1/42 2/59 2/49 3/64 3/44



**Low-speed shaft** overhead type (OH) max static load 11340kg  
basement type (BA) max static load 10200kg



**Driving pulley** integral  $\emptyset_{pr}$  620 to 820 mm



**Brake electromagnet** dual circuit disk, volts - consult Renold



**Rope guide** for pull downwards (machine at top)

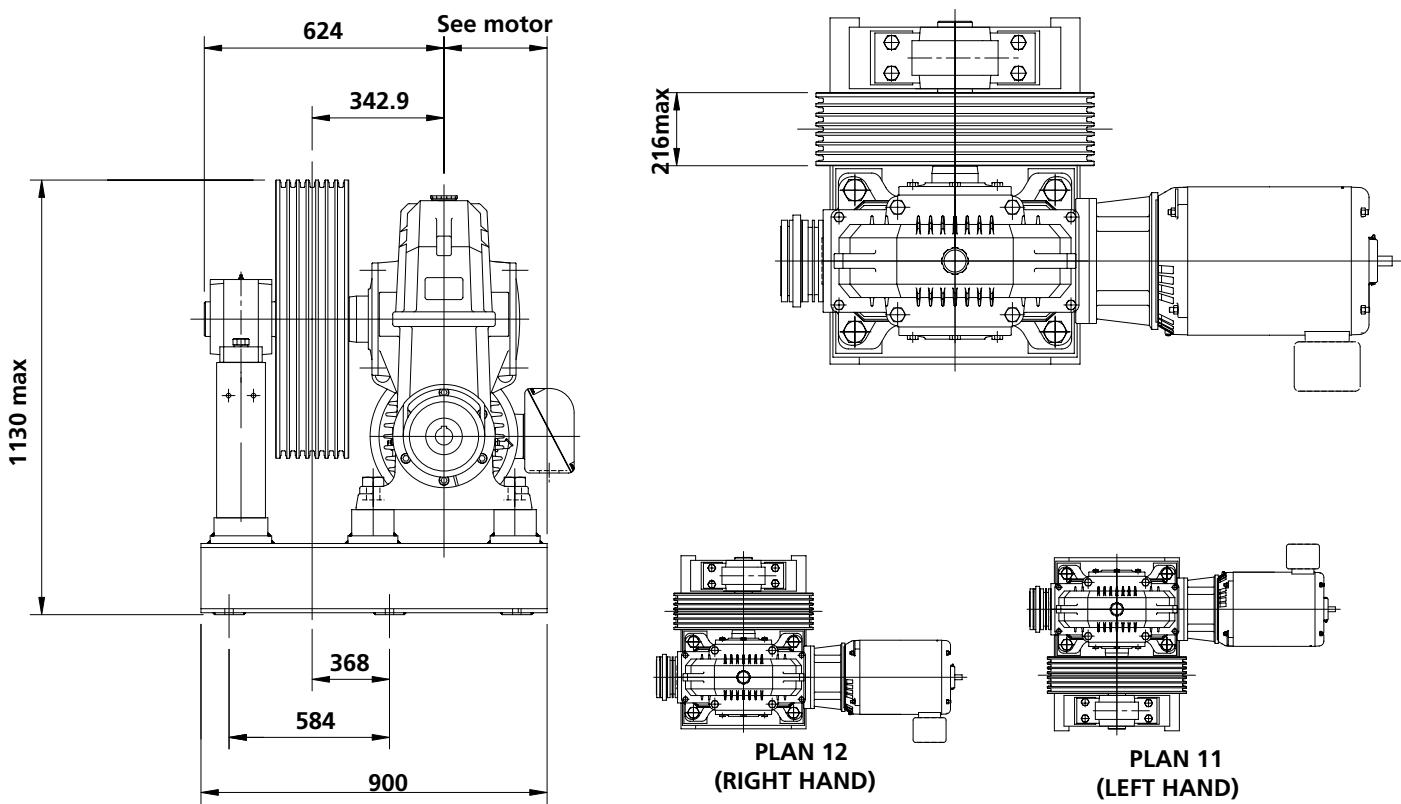
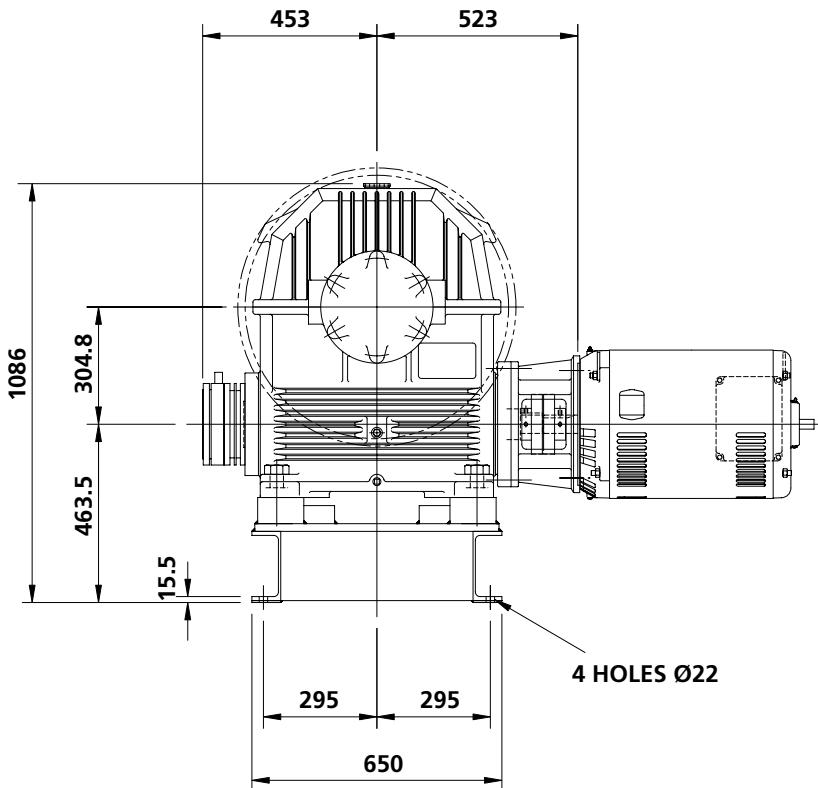


**Sump capacity** 12.5 Litres



**Special applications (on request)**  
Special low-speed shaft versions on request  
Handwheel on motor side  
Handwheel on opposite side to motor and spacer  
Tacho/encoder  
Compensating handwheel - opposite side to motor  
Brake electromagnet special voltages  
Brake electromagnet with IP55 rating  
Rope guide for upward pull or to side  
Foot mounted motors

## Dimensions - Normal Shaft - TW 1200



**Total Capacity Load - Qt kg - 50 Hz TW 1200****Suspension ratio 1:1**

**motor** 4 pole - 50Hz (VVVF)  
1500 rpm Synchronous  
1440 rpm Effective

**Total capacity load, Qt (kg), for motor power:**

| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Gear | Sheave<br>PCD<br>mm | kW<br>HP | 11   | 15   | 18.5 | 22   | 30   | 37   | 45   | 55 |
|-----------------------|--------------------------|------|---------------------|----------|------|------|------|------|------|------|------|----|
| 0.70                  | 0.67                     | 1/70 | 620                 | 1863     | 2541 | 2984 |      |      |      |      |      |    |
| 0.74                  | 0.71                     | 1/70 | 660                 | 1750     | 2387 | 2803 |      |      |      |      |      |    |
| 0.81                  | 0.78                     | 1/70 | 720                 | 1604     | 2188 | 2570 |      |      |      |      |      |    |
| 0.81                  | 0.78                     | 1/60 | 620                 | 1659     | 2262 | 2789 | 3005 |      |      |      |      |    |
| 0.86                  | 0.83                     | 1/60 | 660                 | 1558     | 2125 | 2620 | 2823 |      |      |      |      |    |
| 0.92                  | 0.88                     | 1/70 | 820                 | 1409     | 1921 | 2256 |      |      |      |      |      |    |
| 0.94                  | 0.90                     | 1/60 | 720                 | 1428     | 1948 | 2402 | 2588 |      |      |      |      |    |
| 0.97                  | 0.93                     | 1/50 | 620                 | 1416     | 1931 | 2382 | 2832 | 2958 |      |      |      |    |
| 1.04                  | 1.00                     | 1/50 | 660                 | 1330     | 1814 | 2237 | 2661 | 2779 |      |      |      |    |
| 1.07                  | 1.03                     | 1/60 | 820                 | 1254     | 1710 | 2109 | 2272 |      |      |      |      |    |
| 1.13                  | 1.09                     | 1/50 | 720                 | 1220     | 1663 | 2051 | 2439 | 2547 |      |      |      |    |
| 1.16                  | 1.11                     | 1/42 | 620                 | 1233     | 1681 | 2073 | 2465 | 2937 |      |      |      |    |
| 1.23                  | 1.18                     | 1/42 | 660                 | 1158     | 1579 | 1947 | 2316 | 2759 |      |      |      |    |
| 1.29                  | 1.24                     | 1/50 | 820                 | 1071     | 1460 | 1801 | 2142 | 2236 |      |      |      |    |
| 1.35                  | 1.29                     | 1/42 | 720                 | 1061     | 1447 | 1785 | 2123 | 2529 |      |      |      |    |
| 1.53                  | 1.47                     | 1/42 | 820                 | 932      | 1271 | 1567 | 1864 | 2220 |      |      |      |    |
| 1.65                  | 1.58                     | 2/59 | 620                 | 896      | 1222 | 1507 | 1792 | 2444 | 2932 |      |      |    |
| 1.76                  | 1.69                     | 2/59 | 660                 | 842      | 1148 | 1416 | 1683 | 2295 | 2754 |      |      |    |
| 1.92                  | 1.84                     | 2/59 | 720                 | 772      | 1052 | 1298 | 1543 | 2104 | 2524 |      |      |    |
| 1.99                  | 1.91                     | 2/49 | 620                 | 752      | 1026 | 1266 | 1505 | 2052 | 2531 | 2847 |      |    |
| 2.12                  | 2.03                     | 2/49 | 660                 | 707      | 964  | 1189 | 1414 | 1928 | 2378 | 2675 |      |    |
| 2.18                  | 2.10                     | 2/59 | 820                 | 677      | 924  | 1139 | 1355 | 1848 | 2217 |      |      |    |
| 2.28                  | 2.19                     | 3/64 | 620                 | 670      | 913  | 1126 | 1340 | 1827 | 2253 | 2740 |      |    |
| 2.31                  | 2.22                     | 2/49 | 720                 | 648      | 884  | 1090 | 1296 | 1767 | 2180 | 2452 |      |    |
| 2.43                  | 2.33                     | 3/64 | 660                 | 629      | 858  | 1058 | 1258 | 1716 | 2116 | 2574 |      |    |
| 2.63                  | 2.52                     | 2/49 | 820                 | 569      | 776  | 957  | 1138 | 1552 | 1914 | 2153 |      |    |
| 2.65                  | 2.54                     | 3/64 | 720                 | 577      | 786  | 970  | 1154 | 1573 | 1940 | 2359 |      |    |
| 3.02                  | 2.90                     | 3/64 | 820                 | 506      | 691  | 852  | 1013 | 1381 | 1703 | 2072 |      |    |
| 3.32                  | 3.19                     | 3/44 | 620                 | 465      | 635  | 783  | 931  | 1269 | 1566 | 1904 | 2327 |    |
| 3.53                  | 3.39                     | 3/44 | 660                 | 437      | 596  | 735  | 875  | 1193 | 1471 | 1789 | 2186 |    |
| 3.86                  | 3.70                     | 3/44 | 720                 | 401      | 547  | 674  | 802  | 1093 | 1348 | 1640 | 2004 |    |
| 4.39                  | 4.22                     | 3/44 | 820                 | 352      | 480  | 592  | 704  | 960  | 1184 | 1440 | 1760 |    |

|                |                      |  |               |                  |
|----------------|----------------------|--|---------------|------------------|
| Machine weight | 830 kg               | (Electric motor, traction sheave & oil excluded) |               |                  |
| Oil quantity   | 12.5 L               |  |               |                  |
| Machine type   | Sheave shaft support |  | Pitch<br>[mm] | Diameter<br>[mm] |
| Overhead (OH)  | Outboard support     |  | 342.9         | Tapered          |
| Basement (BA)  | Outboard support     |  | 342.9         | Tapered          |
|                |                      |  | 11340         | 10200            |


**Total Capacity Load - Qt kg - 50 Hz TW 1200**


Suspension ratio 2:1

**motor** 4 pole - 50Hz (VVVF)  
 1500 rpm Synchronous  
 1440 rpm Effective

**Total capacity load, Qt (kg), for motor power:**

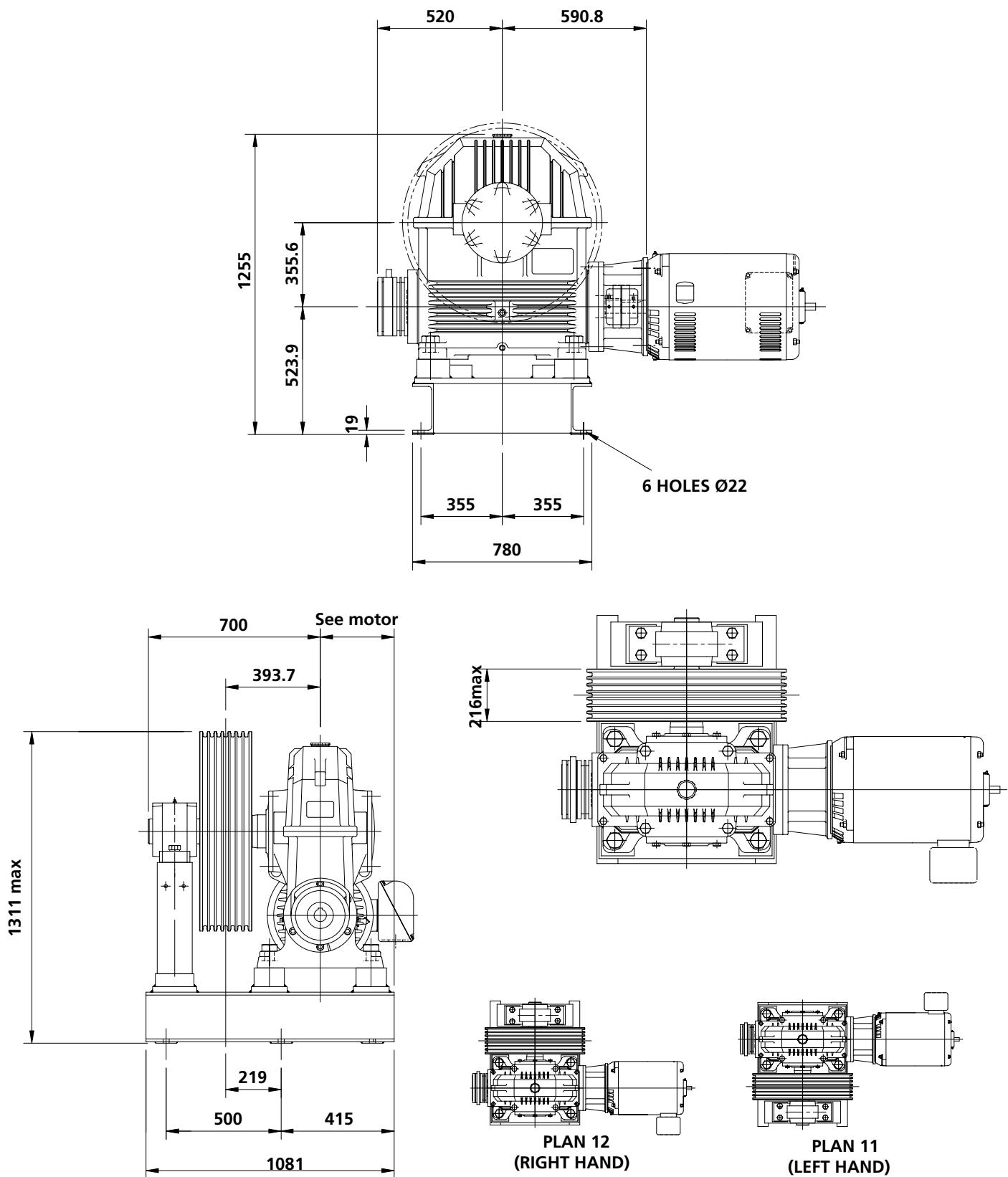
| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Gear | Sheave<br>PCD<br>mm | kW<br>HP | 11<br>15<br>15 | 18.5<br>25 | 22<br>30 | 30<br>40 | 37<br>50 | 45<br>60 | 55<br>75 |
|-----------------------|--------------------------|------|---------------------|----------|----------------|------------|----------|----------|----------|----------|----------|
| 0.35                  | 0.33                     | 1/70 | 620                 | 3494     | 4764           | 5595       |          |          |          |          |          |
| 0.37                  | 0.36                     | 1/70 | 660                 | 3282     | 4475           | 5256       |          |          |          |          |          |
| 0.40                  | 0.39                     | 1/70 | 720                 | 3008     | 4102           | 4818       |          |          |          |          |          |
| 0.41                  | 0.39                     | 1/60 | 620                 | 3110     | 4241           | 5230       | 5635     |          |          |          |          |
| 0.43                  | 0.41                     | 1/60 | 660                 | 2921     | 3984           | 4913       | 5293     |          |          |          |          |
| 0.46                  | 0.44                     | 1/70 | 820                 | 2642     | 3602           | 4231       |          |          |          |          |          |
| 0.47                  | 0.45                     | 1/60 | 720                 | 2678     | 3652           | 4504       | 4852     |          |          |          |          |
| 0.49                  | 0.47                     | 1/50 | 620                 | 2655     | 3621           | 4466       | 5311     | 5546     |          |          |          |
| 0.52                  | 0.50                     | 1/50 | 660                 | 2495     | 3402           | 4195       | 4989     | 5210     |          |          |          |
| 0.54                  | 0.52                     | 1/60 | 820                 | 2351     | 3206           | 3954       | 4260     |          |          |          |          |
| 0.57                  | 0.54                     | 1/50 | 720                 | 2287     | 3118           | 3846       | 4573     | 4776     |          |          |          |
| 0.58                  | 0.56                     | 1/42 | 620                 | 2311     | 3152           | 3887       | 4622     | 5506     |          |          |          |
| 0.62                  | 0.59                     | 1/42 | 660                 | 2171     | 2961           | 3651       | 4342     | 5173     |          |          |          |
| 0.64                  | 0.62                     | 1/50 | 820                 | 2008     | 2738           | 3377       | 4016     | 4193     |          |          |          |
| 0.67                  | 0.65                     | 1/42 | 720                 | 1990     | 2714           | 3347       | 3980     | 4742     |          |          |          |
| 0.77                  | 0.74                     | 1/42 | 820                 | 1747     | 2383           | 2939       | 3495     | 4163     |          |          |          |
| 0.83                  | 0.79                     | 2/59 | 620                 | 1680     | 2291           | 2825       | 3360     | 4582     | 5497     |          |          |
| 0.88                  | 0.84                     | 2/59 | 660                 | 1578     | 2152           | 2654       | 3156     | 4304     | 5163     |          |          |
| 0.96                  | 0.92                     | 2/59 | 720                 | 1447     | 1973           | 2433       | 2893     | 3945     | 4733     |          |          |
| 0.99                  | 0.95                     | 2/49 | 620                 | 1411     | 1924           | 2373       | 2822     | 3848     | 4746     | 5339     |          |
| 1.06                  | 1.02                     | 2/49 | 660                 | 1325     | 1807           | 2229       | 2651     | 3615     | 4458     | 5015     |          |
| 1.09                  | 1.05                     | 2/59 | 820                 | 1270     | 1732           | 2136       | 2540     | 3464     | 4156     |          |          |
| 1.14                  | 1.10                     | 3/64 | 620                 | 1256     | 1713           | 2112       | 2512     | 3425     | 4224     | 5138     |          |
| 1.15                  | 1.11                     | 2/49 | 720                 | 1215     | 1657           | 2043       | 2430     | 3313     | 4087     | 4597     |          |
| 1.21                  | 1.17                     | 3/64 | 660                 | 1180     | 1609           | 1984       | 2359     | 3217     | 3968     | 4826     |          |
| 1.31                  | 1.26                     | 2/49 | 820                 | 1067     | 1455           | 1794       | 2134     | 2909     | 3588     | 4037     |          |
| 1.33                  | 1.27                     | 3/64 | 720                 | 1081     | 1475           | 1819       | 2163     | 2949     | 3637     | 4424     |          |
| 1.51                  | 1.45                     | 3/64 | 820                 | 950      | 1295           | 1597       | 1899     | 2590     | 3194     | 3884     |          |
| 1.66                  | 1.59                     | 3/44 | 620                 | 873      | 1190           | 1468       | 1746     | 2380     | 2936     | 3570     | 4364     |
| 1.77                  | 1.70                     | 3/44 | 660                 | 820      | 1118           | 1379       | 1640     | 2236     | 2758     | 3354     | 4099     |
| 1.93                  | 1.85                     | 3/44 | 720                 | 752      | 1025           | 1264       | 1503     | 2050     | 2528     | 3075     | 3758     |
| 2.20                  | 2.11                     | 3/44 | 820                 | 660      | 900            | 1110       | 1320     | 1800     | 2220     | 2700     | 3300     |

|                                |                      |  |                  |                             |
|--------------------------------|----------------------|--|------------------|-----------------------------|
| Machine weight<br>Oil quantity | 830 kg<br>12.5 L     | (Electric motor, traction sheave & oil excluded) |                  |                             |
| Machine type                   | Sheave shaft support | Pitch<br>[mm]                                    | Diameter<br>[mm] | Max static load (P)<br>[kg] |
| Overhead (OH)                  | Outboard support     | 342.9  | Tapered          | 11340                       |
| Basement (BA)                  | Outboard support     | 342.9  | Tapered          | 10200                       |

## General Features - TW 1400 Lift Gear Package

|   |                                      |  |
|---|--------------------------------------|--|
|  | Electric motor                       | Flange mounted 2 speed or VVF  |
|  | Power range                          | 15 to 110 kW (20 to 150 HP)  |
|  | Reduction gear                       | 1/70 1/60 1/50 2/79 2/69 2/59 3/64 4/59  |
|  | Low-speed shaft                      | overhead type (OH) max static load 15875kg<br>basement type (BA) max static load 13060kg   |
|  | Driving pulley                       | integral $\varnothing_{pr}$ 620 to 820 mm  |
|  | Brake electromagnet                  | dual circuit disk, volts - consult Renold  |
|  | Rope guide                           | for pull downwards (machine at top)  |
|  | Sump capacity                        | 18.6 Litres  |
|  | Special applications<br>(on request) | Special low-speed shaft versions on request<br>Handwheel on motor side<br>Handwheel on opposite side to motor and spacer<br>Tacho/encoder<br>Compensating handwheel - opposite side to motor<br>Brake electromagnet special voltages<br>Brake electromagnet with IP55 rating<br>Rope guide for upward pull or to side<br>Foot mounted motors |

## Dimensions - Normal Shaft - TW 1400



# Total Capacity Load - Qt kg - 50 Hz TW 1400

Suspension ratio 1:1

motor 4 pole - 50Hz (VVVF)  
1500 rpm Synchronous  
1440 rpm Effective

Total capacity load, Qt (kg), for motor power:

| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Gear | Sheave<br>PCD<br>mm | kW<br>HP | 15<br>20 | 18.5<br>25 | 22<br>30 | 30<br>40 | 37<br>50 | 45<br>60 | 55<br>75 | 75<br>100 | 110<br>150 |
|-----------------------|--------------------------|------|---------------------|----------|----------|------------|----------|----------|----------|----------|----------|-----------|------------|
| 0.70                  | 0.67                     | 1/70 | 620                 | 2541     | 3134     | 3727       | 4324     |          |          |          |          |           |            |
| 0.74                  | 0.71                     | 1/70 | 660                 | 2387     | 2944     | 3501       | 4062     |          |          |          |          |           |            |
| 0.81                  | 0.78                     | 1/70 | 720                 | 2188     | 2698     | 3209       | 3723     |          |          |          |          |           |            |
| 0.81                  | 0.78                     | 1/60 | 620                 | 2262     | 2789     | 3317       | 4523     | 4589     |          |          |          |           |            |
| 0.86                  | 0.83                     | 1/60 | 660                 | 2125     | 2620     | 3116       | 4249     | 4311     |          |          |          |           |            |
| 0.92                  | 0.88                     | 1/70 | 820                 | 1921     | 2369     | 2818       | 3269     |          |          |          |          |           |            |
| 0.94                  | 0.90                     | 1/60 | 720                 | 1948     | 2402     | 2856       | 3895     | 3952     |          |          |          |           |            |
| 0.97                  | 0.93                     | 1/50 | 620                 | 1931     | 2382     | 2832       | 3862     | 4568     |          |          |          |           |            |
| 1.04                  | 1.00                     | 1/50 | 660                 | 1814     | 2237     | 2661       | 3628     | 4291     |          |          |          |           |            |
| 1.07                  | 1.03                     | 1/60 | 820                 | 1710     | 2109     | 2508       | 3420     | 3470     |          |          |          |           |            |
| 1.13                  | 1.09                     | 1/50 | 720                 | 1663     | 2051     | 2439       | 3326     | 3934     |          |          |          |           |            |
| 1.23                  | 1.18                     | 2/79 | 620                 | 1581     | 1950     | 2319       | 3162     | 3899     | 4457     |          |          |           |            |
| 1.29                  | 1.24                     | 1/50 | 820                 | 1460     | 1801     | 2142       | 2920     | 3454     |          |          |          |           |            |
| 1.31                  | 1.26                     | 2/79 | 660                 | 1485     | 1832     | 2178       | 2970     | 3663     | 4187     |          |          |           |            |
| 1.41                  | 1.35                     | 2/69 | 620                 | 1397     | 1723     | 2049       | 2794     | 3445     | 4176     |          |          |           |            |
| 1.43                  | 1.37                     | 2/79 | 720                 | 1361     | 1679     | 1997       | 2723     | 3358     | 3838     |          |          |           |            |
| 1.50                  | 1.44                     | 2/69 | 660                 | 1312     | 1618     | 1924       | 2624     | 3237     | 3923     |          |          |           |            |
| 1.63                  | 1.57                     | 2/79 | 820                 | 1195     | 1474     | 1753       | 2390     | 2948     | 3370     |          |          |           |            |
| 1.64                  | 1.57                     | 2/69 | 720                 | 1203     | 1483     | 1764       | 2406     | 2967     | 3596     |          |          |           |            |
| 1.65                  | 1.58                     | 2/59 | 620                 | 1236     | 1524     | 1812       | 2471     | 3048     | 3707     | 4460     |          |           |            |
| 1.76                  | 1.69                     | 2/59 | 660                 | 1161     | 1431     | 1702       | 2321     | 2863     | 3482     | 4190     |          |           |            |
| 1.87                  | 1.79                     | 2/69 | 820                 | 1056     | 1303     | 1549       | 2112     | 2605     | 3157     |          |          |           |            |
| 1.92                  | 1.84                     | 2/59 | 720                 | 1064     | 1312     | 1560       | 2128     | 2624     | 3192     | 3841     |          |           |            |
| 2.18                  | 2.10                     | 2/59 | 820                 | 934      | 1152     | 1370       | 1868     | 2304     | 2803     | 3372     |          |           |            |
| 2.28                  | 2.19                     | 3/64 | 620                 | 913      | 1126     | 1340       | 1827     | 2253     | 2740     | 3349     | 4231     |           |            |
| 2.43                  | 2.33                     | 3/64 | 660                 | 858      | 1058     | 1258       | 1716     | 2116     | 2574     | 3146     | 3975     |           |            |
| 2.65                  | 2.54                     | 3/64 | 720                 | 786      | 970      | 1154       | 1573     | 1940     | 2359     | 2884     | 3644     |           |            |
| 3.02                  | 2.90                     | 3/64 | 820                 | 691      | 852      | 1013       | 1381     | 1703     | 2072     | 2532     | 3199     |           |            |
| 3.30                  | 3.17                     | 4/59 | 620                 | 638      | 787      | 936        | 1277     | 1575     | 1915     | 2341     | 3192     | 3990      |            |
| 3.51                  | 3.37                     | 4/59 | 660                 | 600      | 740      | 880        | 1199     | 1479     | 1799     | 2199     | 2998     | 3748      |            |
| 3.83                  | 3.68                     | 4/59 | 720                 | 550      | 678      | 806        | 1099     | 1356     | 1649     | 2016     | 2748     | 3435      |            |
| 4.37                  | 4.19                     | 4/59 | 820                 | 483      | 595      | 708        | 965      | 1191     | 1448     | 1770     | 2413     | 3017      |            |

|                                |                                      |  |                    |                             |
|--------------------------------|--------------------------------------|--|--------------------|-----------------------------|
| Machine weight<br>Oil quantity | 1265 kg<br>18.6 L                    | (Electric motor, traction sheave & oil excluded) |                    |                             |
| Machine type                   | Sheave shaft support                 | Pitch<br>[mm]                                    | Diameter<br>[mm]   | Max static load (P)<br>[kg] |
| Overhead (OH)<br>Basement (BA) | Outboard support<br>Outboard support | 393.7<br>393.7                                   | Tapered<br>Tapered | 15875<br>13060              |


**Total Capacity Load - Qt kg - 50 Hz TW 1400**


Suspension ratio 2:1

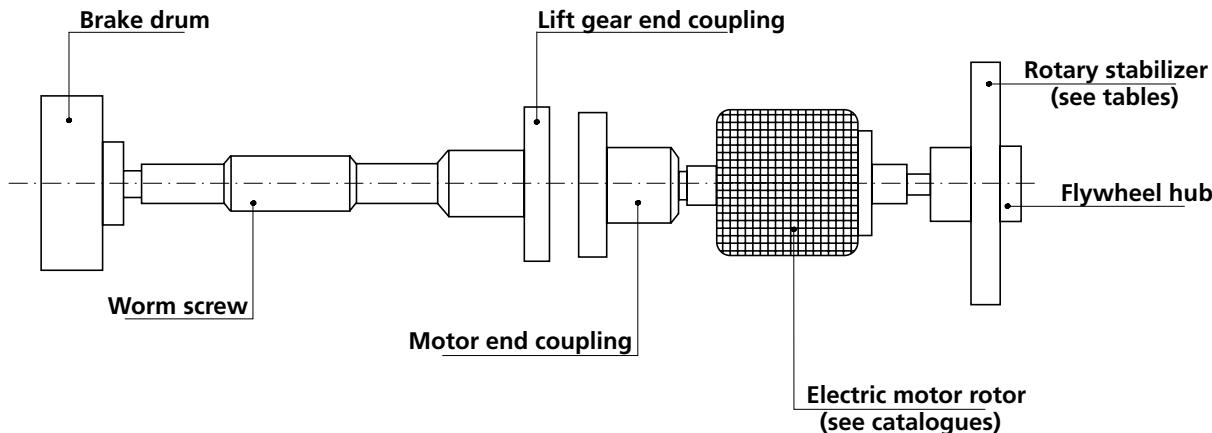
**motor** 4 pole - 50Hz (VVVF)  
 1500 rpm Synchronous  
 1440 rpm Effective

**Total capacity load, Qt (kg), for motor power:**

| Speed<br>sync.<br>m/s | Reduction<br>eff.<br>m/s | Sheave<br>Gear<br>PCD<br>mm | kW<br>HP | 15<br>20 | 18.5<br>25 | 22<br>30 | 30<br>40 | 37<br>50 | 45<br>60 | 55<br>75 | 75<br>100 | 110<br>150 |
|-----------------------|--------------------------|-----------------------------|----------|----------|------------|----------|----------|----------|----------|----------|-----------|------------|
| 0.35                  | 0.33                     | 1/70                        | 620      | 4764     | 5876       | 6987     | 8108     |          |          |          |           |            |
| 0.37                  | 0.36                     | 1/70                        | 660      | 4475     | 5520       | 6564     | 7616     |          |          |          |           |            |
| 0.40                  | 0.39                     | 1/70                        | 720      | 4102     | 5060       | 6017     | 6981     |          |          |          |           |            |
| 0.41                  | 0.39                     | 1/60                        | 620      | 4241     | 5230       | 6219     | 8481     | 8605     |          |          |           |            |
| 0.43                  | 0.41                     | 1/60                        | 660      | 3984     | 4913       | 5843     | 7967     | 8084     |          |          |           |            |
| 0.46                  | 0.44                     | 1/70                        | 820      | 3602     | 4443       | 5283     | 6130     |          |          |          |           |            |
| 0.47                  | 0.45                     | 1/60                        | 720      | 3652     | 4504       | 5356     | 7303     | 7410     |          |          |           |            |
| 0.49                  | 0.47                     | 1/50                        | 620      | 3621     | 4466       | 5311     | 7242     | 8566     |          |          |           |            |
| 0.52                  | 0.50                     | 1/50                        | 660      | 3402     | 4195       | 4989     | 6803     | 8046     |          |          |           |            |
| 0.54                  | 0.52                     | 1/60                        | 820      | 3206     | 3954       | 4703     | 6413     | 6506     |          |          |           |            |
| 0.57                  | 0.54                     | 1/50                        | 720      | 3118     | 3846       | 4573     | 6236     | 7376     |          |          |           |            |
| 0.62                  | 0.59                     | 2/79                        | 620      | 2964     | 3656       | 4347     | 5928     | 7311     | 8357     |          |           |            |
| 0.64                  | 0.62                     | 1/50                        | 820      | 2738     | 3377       | 4016     | 5476     | 6476     |          |          |           |            |
| 0.66                  | 0.63                     | 2/79                        | 660      | 2784     | 3434       | 4084     | 5569     | 6868     | 7851     |          |           |            |
| 0.71                  | 0.68                     | 2/69                        | 620      | 2619     | 3230       | 3841     | 5238     | 6460     | 7830     |          |           |            |
| 0.72                  | 0.69                     | 2/79                        | 720      | 2552     | 3148       | 3743     | 5105     | 6296     | 7196     |          |           |            |
| 0.75                  | 0.72                     | 2/69                        | 660      | 2460     | 3034       | 3608     | 4920     | 6069     | 7355     |          |           |            |
| 0.82                  | 0.78                     | 2/79                        | 820      | 2241     | 2764       | 3287     | 4482     | 5528     | 6319     |          |           |            |
| 0.82                  | 0.79                     | 2/69                        | 720      | 2255     | 2781       | 3308     | 4510     | 5563     | 6742     |          |           |            |
| 0.83                  | 0.79                     | 2/59                        | 620      | 2317     | 2857       | 3398     | 4633     | 5714     | 6950     | 8363     |           |            |
| 0.88                  | 0.84                     | 2/59                        | 660      | 2176     | 2684       | 3192     | 4352     | 5368     | 6529     | 7856     |           |            |
| 0.93                  | 0.90                     | 2/69                        | 820      | 1980     | 2442       | 2904     | 3960     | 4884     | 5920     |          |           |            |
| 0.96                  | 0.92                     | 2/59                        | 720      | 1995     | 2460       | 2926     | 3990     | 4921     | 5985     | 7201     |           |            |
| 1.09                  | 1.05                     | 2/59                        | 820      | 1752     | 2160       | 2569     | 3503     | 4321     | 5255     | 6323     |           |            |
| 1.14                  | 1.10                     | 3/64                        | 620      | 1713     | 2112       | 2512     | 3425     | 4224     | 5138     | 6279     | 7934      |            |
| 1.21                  | 1.17                     | 3/64                        | 660      | 1609     | 1984       | 2359     | 3217     | 3968     | 4826     | 5899     | 7453      |            |
| 1.33                  | 1.27                     | 3/64                        | 720      | 1475     | 1819       | 2163     | 2949     | 3637     | 4424     | 5407     | 6832      |            |
| 1.51                  | 1.45                     | 3/64                        | 820      | 1295     | 1597       | 1899     | 2590     | 3194     | 3884     | 4748     | 5999      |            |
| 1.65                  | 1.58                     | 4/59                        | 620      | 1197     | 1476       | 1755     | 2394     | 2952     | 3591     | 4389     | 5985      | 7481       |
| 1.76                  | 1.69                     | 4/59                        | 660      | 1124     | 1387       | 1649     | 2249     | 2773     | 3373     | 4123     | 5622      | 7027       |
| 1.92                  | 1.84                     | 4/59                        | 720      | 1031     | 1271       | 1512     | 2061     | 2542     | 3092     | 3779     | 5153      | 6442       |
| 2.18                  | 2.10                     | 4/59                        | 820      | 905      | 1116       | 1327     | 1810     | 2232     | 2715     | 3318     | 4525      | 5656       |

|                                |                                      |  |                    |                             |
|--------------------------------|--------------------------------------|--|--------------------|-----------------------------|
| Machine weight<br>Oil quantity | 830 kg<br>12.5 L                     | (Electric motor, traction sheave & oil excluded) |                    |                             |
| Machine type                   | Sheave shaft support                 | Pitch<br>[mm]                                    | Diameter<br>[mm]   | Max static load (P)<br>[kg] |
| Overhead (OH)<br>Basement (BA) | Outboard support<br>Outboard support | 393.7<br>393.7                                   | Tapered<br>Tapered | 15875<br>13060              |

# Moment of Inertia of High Speed Shaft


**Moment of inertia  $GD^2$  ( $\text{kg}\cdot\text{m}^2$ )**

| Lift<br>Gear<br>type | Worm<br>screw<br>$\text{kg}\cdot\text{m}^2$ | Brake<br>drum<br>$\text{kg}\cdot\text{m}^2$ | Gear end<br>coupling<br>$\text{kg}\cdot\text{m}^2$ | Motor end<br>coupling<br>$\text{kg}\cdot\text{m}^2$ | Handwheel<br>hub<br>$\text{kg}\cdot\text{m}^2$ | Total<br>high speed shaft<br>$\text{kg}\cdot\text{m}^2$ | Handwheel hub<br>L<br>mm |
|----------------------|---|---|--|---|--|---|--------------------------|
| <b>FF 330</b>        | 0.0065                                      | 0.1346                                      | —  | —   | —  | <b>0.1414</b>   | —                        |
| <b>FF 340</b>        | 0.0065                                      | 0.1346                                      | —  | —   | —  | <b>0.1414</b>   | —                        |
| <b>FF 360</b>        | 0.0065                                      | 0.1346                                      | —  | —   | —  | <b>0.1414</b>   | —                        |
| <b>V 450</b>         | 0.0065                                      | 0.1346                                      | —  | —   | —  | <b>0.1414</b>   | —                        |
| <b>FF 610</b>        | 0.0037                                      | 0.1306                                      | 0.0471   | 0.0267  | 0.0473   | <b>0.2554</b>   | 80                       |
| <b>FF 620</b>        | 0.0037                                      | 0.1306                                      | 0.0471   | 0.0267  | 0.0473   | <b>0.2554</b>   | 80                       |
| <b>FF 630</b>        | 0.0037                                      | 0.1306                                      | 0.0471   | 0.0267  | 0.0473   | <b>0.2554</b>   | 80                       |
| <b>FF 650</b>        | 0.0040                                      | 0.3059                                      | 0.0471   | 0.0267  | 0.0473   | <b>0.4313</b>   | 80                       |
| <b>FF 800</b>        | 0.0044                                      | 0.4311                                      | 0.0769   | 0.1017  | 0.0584   | <b>0.6420</b>   | 110                      |
| <b>FF 825</b>        | 0.0044                                      | 0.4311                                      | 0.0769   | 0.1017  | 0.0584   | <b>0.6420</b>   | 110                      |
| <b>FF 850</b>        | 0.0044                                      | 0.4311                                      | 0.0769   | 0.1017  | 0.0584   | <b>0.6420</b>   | 110                      |
| <b>FF 1150</b>       | 0.0177                                      | 1.0738                                      | 0.1242   | 0.1617  | 0.0584   | <b>1.4360</b>   | 110                      |
| <b>F 1500</b>        | 0.0560                                      | 3.6031                                      | —  | 0.4841  | 0.0584   | <b>4.2017</b>   | 110                      |
| <b>TW 1000</b>       | Consult Renold                              |   |  |   |  |   |                          |
| <b>TW 1200</b>       | Consult Renold                              |   |  |   |  |   |                          |
| <b>TW 1400</b>       | Consult Renold                              |   |  |   |  |   |                          |

Note: When choosing the compensating flywheel, take into account that the sum of the  $GD^2$  of all the rotating counterweights must not exceed the outside  $GD^2$  of the chosen motor, given in the catalogues of the actual motors ( $GD^2 = 4 \times J$ ).

# Lubrication

Unless otherwise indicated, the lift gear package is delivered without oil for lubricating the gearbox and the motor bushing if mounted.

Before starting the machine, it should therefore be lubricated.

The following types of oil are recommended for this purpose:

## Lift Gear Packages - 330, 340, 360, 450, 610, 620, 630, 650, 800, 850, 1150 & 1500

|                  |                   | Esso           | Agip        | Mobil         | Shell         |
|------------------|-------------------|----------------|-------------|---------------|---------------|
| <b>mineral</b>   | type              | SPARTAN EP 220 | BLASIA 220  | MOBILGEAR 630 | OMALA OIL 220 |
|                  | viscosity E/50° C | 15.1           | 18.0        | 15.8          | 15.1          |
| <b>synthetic</b> | type              | EZL 502        | BLASIA S220 | GLYGOYLE 30   | TIVELA WB     |
|                  | viscosity E/50° C | 19.0           | 21.0        | 19.4          | 20.0          |

## Lift Gear Packages - TW 1000, 1200 & 1400

|                  | Esso        | Castrol       | Mobil   | Shell        |
|------------------|-------------|---------------|---------|--------------|
| <b>synthetic</b> | SPARTAN 320 | ALPHASYN T320 | SHC 632 | OMALA RL 320 |

The above specifications are to be considered approximate for medium-heavy duty applications. As a general rule, it is advisable to use oils with lower viscosity values for small sizes of lift gear units or in the presence of lower ambient temperatures. Vice versa, oils with a higher viscosity value are recommended with higher ambient or working temperatures.

- In the case of an electric motor on bushing, the latter should be lubricated using an oil with a viscosity of 3 to 4 E/50°C (e.g. Teresso 32).
- When there are end or intermediate bearings on the low speed shaft, lubricate them using the following type of grease:

normal duty : calcium soap grease (limit temperature -20° C to +155°C)  
 heavy duty : calcium or lithium soap grease with lead soap added (EP greases)

Grease once/twice a year according to intensity of duty.

### Reduction gear oil change:

|                        |   |
|------------------------|---|
| 1 <sup>st</sup> change | - mineral : after about 350 hours of effective duty                 |
|                        | - synthetic : after about 700 hours of effective duty               |
| subsequent changes     | - mineral : every 12 to 18 months                                   |
|                        | - synthetic : every 24 to 36 months, according to intensity of duty |

### CAUTION : NEVER MIX MINERAL AND SYNTHETIC OILS

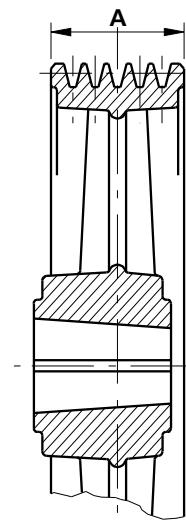
Note : Before starting a new lift gear package for the first time, always lubricate and then turn the pulley manually one complete turn, using the control flywheel with the brake disengaged.

For the quantity of lubricant for the reduction gearbox, comply with indications given in the pertinent table for each type of winch to be found in the catalogue.

With the machine at a standstill, this quantity corresponds to a level that is the same or slightly higher than the red line of the indicator usually located on the lower front part of the lift gear.

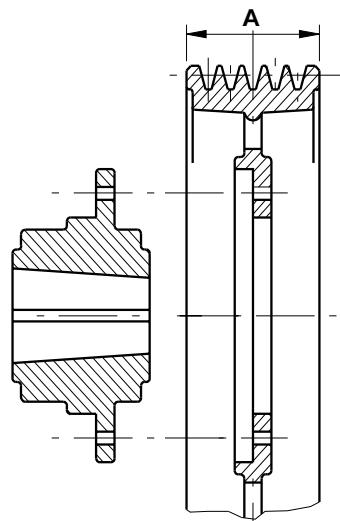
## Driving Sheave Forms and Groove Profiles

Complete Sheave



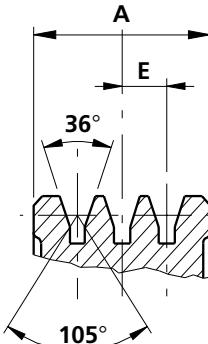
Constructional Form  
STANDARD

Split Sheave

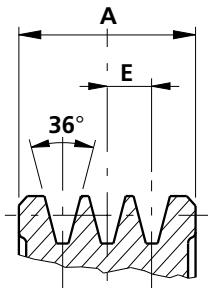


Constructional Form  
SPECIAL on request

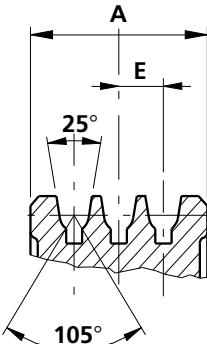
T.R.A. Profile  
standard



CONICAL Profile  
standard



SEMICIRC. Profile  
special on  
request



**CONICAL PROFILE : STANDARD 36°**

**T.R.A. PROFILE : STANDARD 36° / 105°**

The SEMI-CIRCULAR profile in general and the CONICAL and T.R.A. profiles with angles other than those given above, are fabricated specially on request only.

All the standard and special race profile types may be supplied on request with treated races - Hardness = 50 HRC

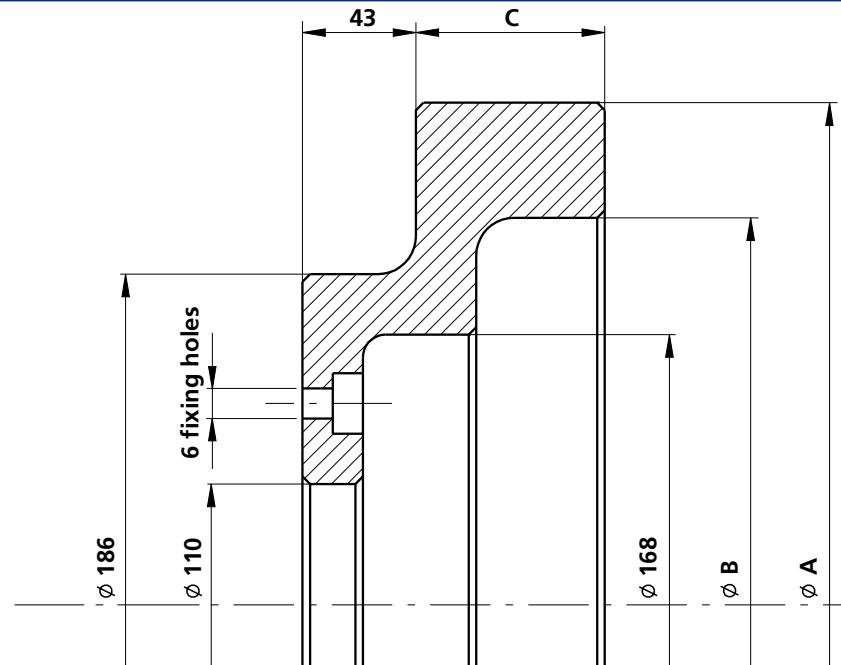
Profiles : CONICAL - SEMICIRCULAR - T.R.A.

| $\emptyset$<br>Rope | Pitch<br>E | No.<br>Races | Band width<br>A | Application limit<br>on lift gear |
|---------------------|------------|--------------|-----------------|-----------------------------------|
| 8                   | 17         | 3            | 61              | FF 330 - 630                      |
|                     |            | 4            | 78              |                                   |
|                     |            | 5            | 98              | FF 340 - FF 360 *                 |
|                     |            | 6            | 112             |                                   |
|                     |            | 7            | 134             | **FF 610 - 620 - 650              |
|                     |            | 8            | 160             |                                   |
| 10                  | 17         | 9            | 175             | FF 800 - 825 - 850                |
|                     |            | 10           | 185             |                                   |
|                     |            | 11           | 200             | FF 1150                           |
|                     |            | 12           | 215             | F 1500                            |
|                     |            | 3            | 78              |                                   |
|                     |            | 4            | 98              | FF 340 - FF 360 *                 |
| 12                  | 20         | 5            | 112             |                                   |
|                     |            | 6            | 134             | **FF 610 - 620 - 650              |
|                     |            | 7            | 160             |                                   |
|                     |            | 8            | 175             | FF 800 - 825 - 850                |
|                     |            | 9            | 200             | FF 1150                           |
|                     |            | 10           | 215             |                                   |
| 14                  | 24         | 11           | 235             |                                   |
|                     |            | 12           | 255             | F 1500                            |
|                     |            | 5            | 134             |                                   |
|                     |            | 6            | 160             |                                   |
|                     |            | 7            | 185             | FF 1150                           |
|                     |            | 8            | 215             |                                   |
| 16                  | 24         | 9            | 235             |                                   |
|                     |            | 10           | 255             | F 1500                            |

\* for FF 360 see page 19.3 for handwheel assembly combinations

\*\* for FF 610 with band width > 112mm see motor dimensions

# Handwheel for Lift Gear - FF340 - FF 360



## Possibility of mounting on lift gear

|     | Sheave<br>Pitch Ø<br>mm | Flywheel position |    |    |    |    |
|-----|-------------------------|-------------------|----|----|----|----|
|     |                         | 50                | 60 | 76 | 78 | 79 |
| 440 | 61                      |                   |    |    |    |    |
|     | 78                      |                   |    |    |    |    |
|     | 98                      |                   |    |    |    |    |
|     | 112                     |                   |    |    |    |    |
| 480 | 61                      |                   |    |    |    |    |
|     | 78                      |                   |    |    |    |    |
|     | 98                      |                   |    |    |    |    |
|     | 112                     |                   |    |    |    |    |
| 520 | 61                      |                   |    |    |    |    |
|     | 78                      |                   |    |    |    |    |
|     | 98                      |                   |    |    |    |    |
|     | 112                     |                   |    |    |    | ⊖  |
| 550 | 61                      |                   |    |    |    |    |
|     | 78                      |                   |    |    |    | ▽  |
|     | 98                      |                   |    | ⊖  | ⊖  |    |
|     | 112                     |                   |    | ⊖  | ⊖  | ⊖  |
| 580 | 61                      |                   |    |    |    | ⊖  |
|     | 78                      |                   |    |    | ⊖  | ⊖  |
|     | 98                      |                   |    | ▽  | ⊖  | ⊖  |
|     | 112                     |                   |    | ⊖  | ⊖  | ⊖  |

| Pos. | Dimensions      |                 |    | Finished weight<br>kg | $GD^2$<br>$kg \cdot m^2$ | Note                      |
|------|-----------------|-----------------|----|-----------------------|--------------------------|---------------------------|
|      | $\varnothing$ A | $\varnothing$ B | C  |                       |                          |                           |
| 50   | 290             | 228             | 47 | 14                    | 0.76                     | also applicable on FF 330 |
| 60   | 310             | 240             | 51 | 16                    | 1.07                     |                           |
| 76   | 310             | 230             | 66 | 21.5                  | 1.43                     |                           |
| 78   | 320             | 223             | 67 | 25                    | 1.73                     |                           |
| 79   | 350             | 255             | 54 | 24                    | 1.94                     |                           |
| 81   | 360             | 265             | 57 | 25                    | 2.29                     |                           |

Caption: impossible combination

reduced gap ( 20 - 22 mm )

possible combination

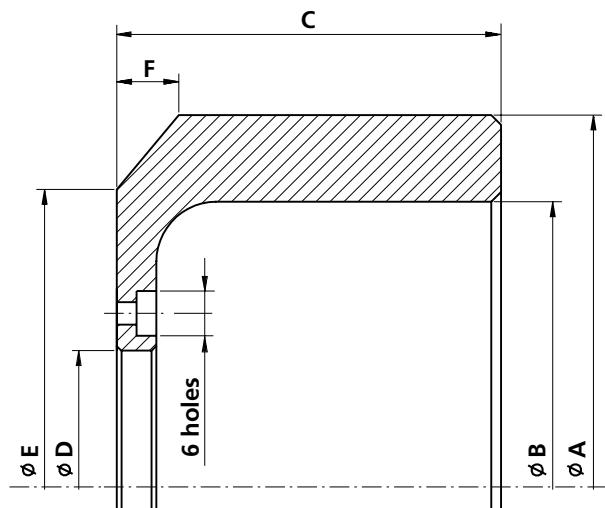
A minimum gap of 23-25 mm is ensured between handwheel and sheave, according to T.R.A. standard.

Note: For details of TW Series handwheels - consult Renold.

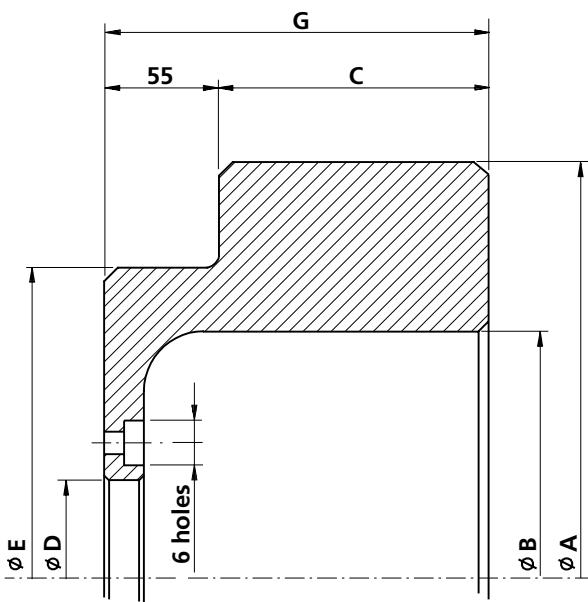
## Handwheel for Lift Gears FF330 - V450 - FF630

Handwheels with reduced overall dimensions

Fabrication 1



Fabrication 2



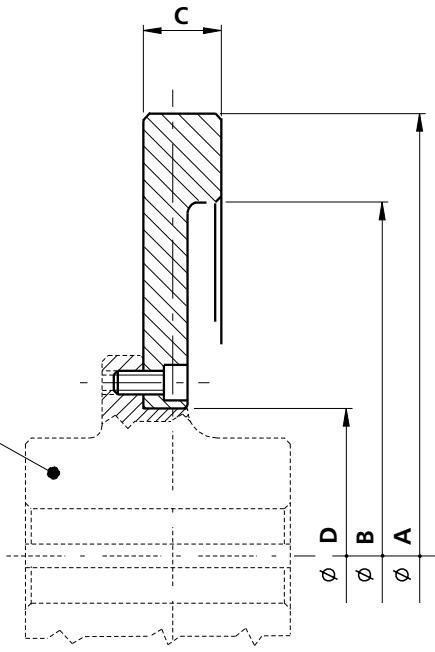
| Pos. | Version | Dimensions |          |     |          |          |    | Finished weight<br>(kg) | $GD^2$<br>( $kgxm^2$ ) | Application |
|------|---------|------------|----------|-----|----------|----------|----|-------------------------|------------------------|-------------|
|      |         | $\phi A$   | $\phi B$ | C   | $\phi D$ | $\phi E$ | F  |                         |                        |             |
| 87   | 2       | 280        | 160      | 50  | 110      | 180      | —  | 105                     | 18.8                   | 0.90 V 450  |
| 89   | 2       | 280        | 160      | 65  | 110      | 180      | —  | 120                     | 24                     | 1.16 V 450  |
| 90   | 2       | 280        | 160      | 80  | 110      | 180      | —  | 135                     | 27.8                   | 1.39 FF 630 |
| 92   | 1       | 300        | 230      | 95  | 110      | 240      | 25 | —                       | 21.2                   | 1.43 FF 330 |
| 94   | 1       | 300        | 230      | 115 | 110      | 240      | 25 | —                       | 25.5                   | 1.73 FF 330 |

Note: For details of TW Series handwheels - consult Renold.

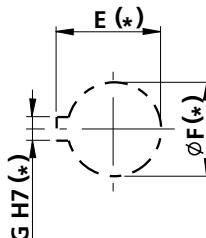
# Modular Handwheels for Lift Gears - FF610, 620, 630, 650, 800, 825, 850, 1150 & 1500

To suit motor types B9 - B3

| Hub  |          |               |
|------|----------|---------------|
| Type | $\phi D$ | Hole $\phi F$ |
| A    | 110      | 28 ÷ 55       |
| B    | 160      | 60 ÷ 75       |



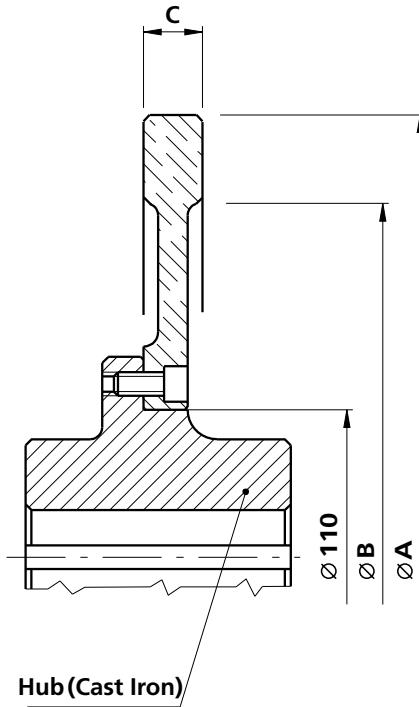
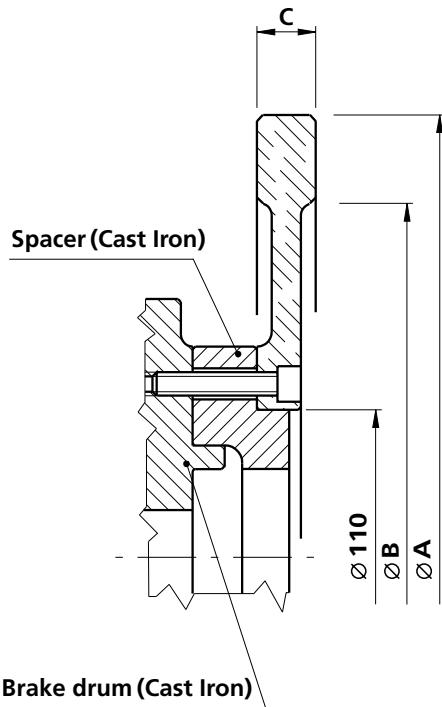
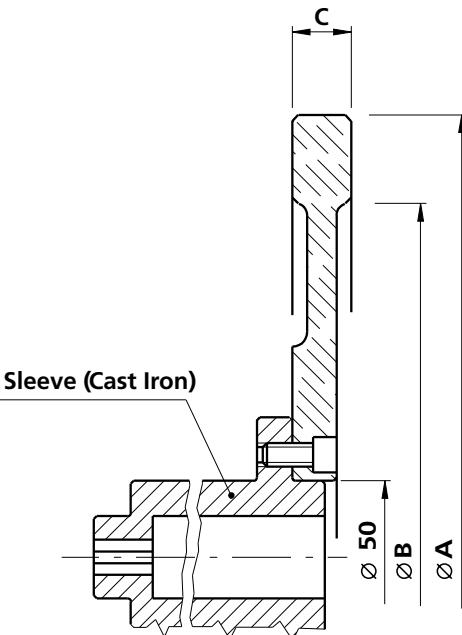
(\*) Note: E F G value to be specified  
(according to the motor shaft)



| Pos. | Dimensions     |                |         | No. fixing holes | Finished weight<br>(Only flywheel part) $GD^2$ | $kg \cdot m^2$ |
|------|----------------|----------------|---------|------------------|--|----------------|
|      | $\phi A$<br>mm | $\phi B$<br>mm | C<br>mm |                  |  |                |
| 2    | 330            | 285            | 30      | 3                | 12   | 0.77           |
| 3    | 330            | 270            | 40      | 3                | 14   | 1.02           |
| 4    | 375            | 334            | 40      | 3                | 16   | 1.43           |
| 5    | 400            | 348            | 40      | 3                | 16.5   | 1.84           |
| 6    | 425            | 362            | 40      | 6                | 20   | 2.44           |
| 7    | 450            | 382            | 40      | 6                | 22   | 3.06           |
| 8    | 475            | 420            | 42      | 6                | 23   | 3.57           |
| 9    | 500            | 450            | 42      | 6                | 24   | 4.08           |
| 10   | 525            | 475            | 44      | 6                | 26   | 5.00           |
| 11   | 525            | 455            | 45      | 6                | 30   | 5.81           |
| 12   | 550            | 475            | 42      | 6                | 32   | 6.78           |
| 13   | 550            | 475            | 48.5    | 6                | 34   | 7.55           |
| 14   | 550            | 430            | 52      | 6                | 46   | 9.99           |
| 15   | 550            | 420            | 55      | 6                | 53   | 11.32          |
| 16   | 550            | 400            | 69      | 6                | 71   | 14.99          |

Note: For details of TW Series handwheels - consult Renold

# Aluminium Handwheels

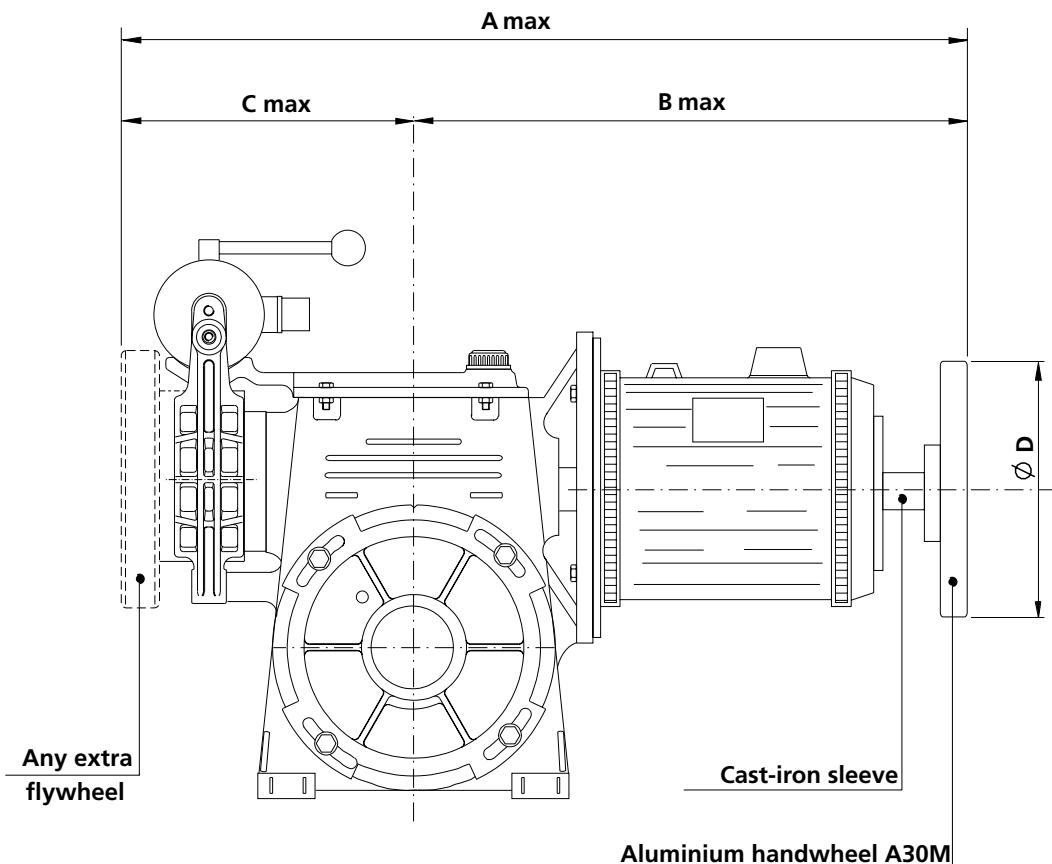
**A28**
**A30**
**A45**
**A30**
**A30M**

**Application on cast-iron hub**

**Application on brake drum**

**Application on A4 form motor**  
 See table 2.1.T.062 (pag. 88)  
 for overall dimensions

| Application  | Flywheel type<br>initial | Dimensions<br>ØA   ØB<br>mm |     |    | Finished weight<br>kg | GD <sup>2</sup><br>kgxm <sup>2</sup> |
|--|--------------------------|-----------------------------|-----|----|-----------------------|--------------------------------------|
| On special brake drum<br>+ spacer<br>(winch FF 630)            | A28                      | 265                         | 256 | 20 | 1.06                  | 0.021                                |
| On standard hub  | A30                      | 300                         | 256 | 20 | 1.89                  | 0.084                                |
| On brake drum<br>+ spacer<br>(winches FF 330 - FF 360)         | A45                      | 450                         | 400 | 25 | 5.20                  | 0.448                                |
| On sleeve<br>(rear motor A4 size)<br>(winches FF 330 - FF 360) | A30M                     | 300                         | 260 | 20 | 1.78                  | 0.089                                |

Note: For details of TW Series handwheels - consult Renold.

# Dimensions with Handwheel for A4 Motors

FF 330 - FF 340 - FF 360



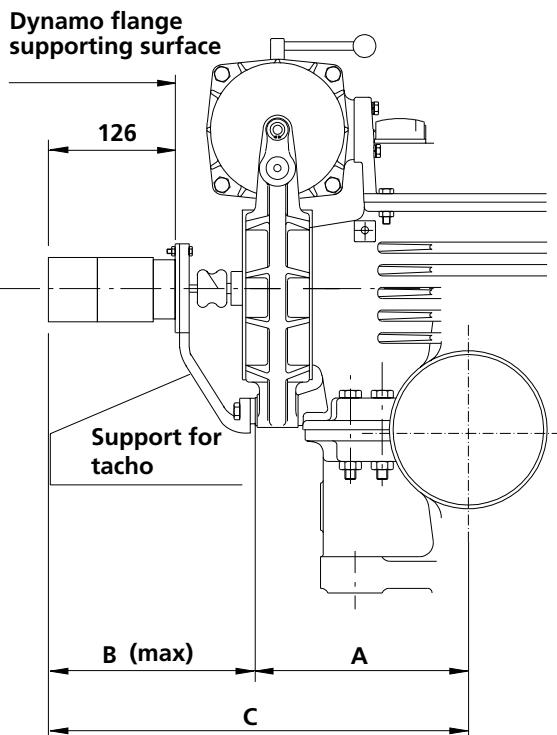
| Pos. | A<br>mm | B<br>mm | C<br>mm | $\varnothing$ D<br>mm |
|------|---------|---------|---------|-----------------------|
| 1    | 903     | 555     | 348     | 300                   |
| 2    | 938     | 590     | 348     | 300                   |

For this special application the A4 form motor should have a  $\varnothing$  50 mm hole on the rear cover.

Motors with coaxial electric fan cannot therefore be used.

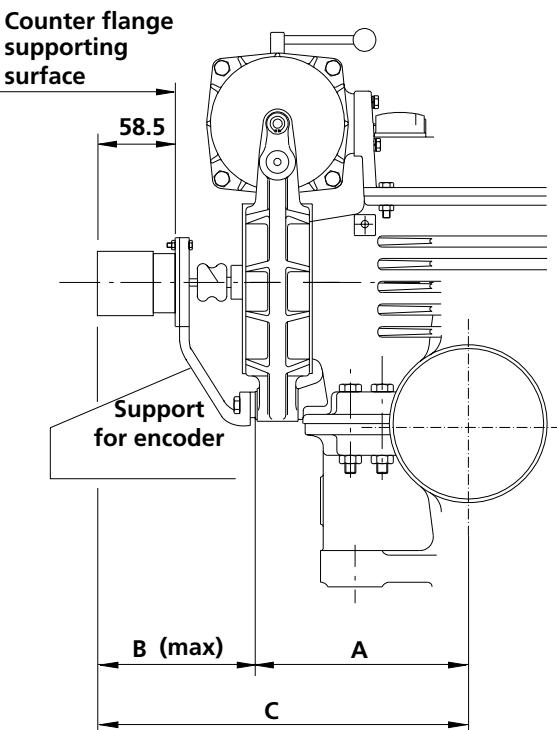
Note: For details of TW Series handwheels - contact Renold.

## Dimensions of Tacho/Encoder



Application diagram of tacho

| Lift gear type | Dimensions A B C (max) | Tacho type   |
|----------------|------------------------|--------------|
| <b>FF 330</b>  |                        |              |
| <b>FF 340</b>  | 214 253 467            | CGE REO 444M |
| <b>FF 360</b>  |                        |              |
| <b>FF 610</b>  |                        |              |
| <b>FF 620</b>  | 228 253 481            | CGE REO 444M |
| <b>FF 650</b>  |                        |              |
| <b>FF 800</b>  |                        |              |
| <b>FF 825</b>  | 254 246 500            | CGE REO 444M |
| <b>FF 850</b>  |                        |              |
| <b>FF 1150</b> | 298 278 576            | CGE REO 444M |



Application diagram of encoder

| Lift gear type | Dimensions A B C (max) | Encoder type    |
|----------------|------------------------|-----------------|
| <b>FF 330</b>  |                        |                 |
| <b>FF 340</b>  | 214 187 401            | Hengstler RI 58 |
| <b>FF 360</b>  |                        |                 |
| <b>FF 630</b>  | 228 187 415            | Hengstler RI 58 |
| <b>FF 610</b>  |                        |                 |
| <b>FF 620</b>  | 228 174 402            | Hengstler RI 58 |
| <b>FF 650</b>  |                        |                 |
| <b>FF 800</b>  |                        |                 |
| <b>FF 825</b>  | 254 179 433            | Hengstler RI 58 |
| <b>FF 850</b>  |                        |                 |
| <b>FF 1150</b> | 298 213 511            | Hengstler RI 58 |

For encoder application on V450 see page 6.0

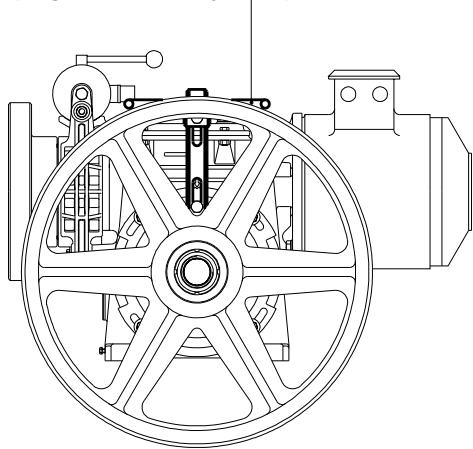
NB: The standard types of tacho and encoder are given in the table.

For other types to be found generally on sale, see overall dimensions according to the relative catalogues.

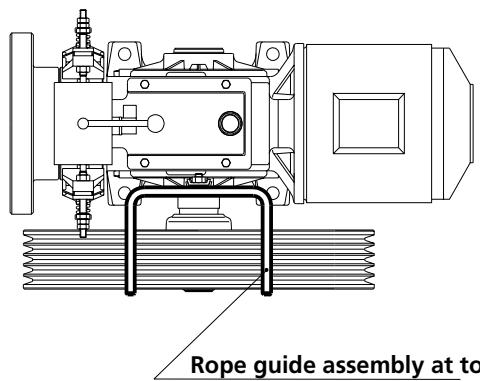
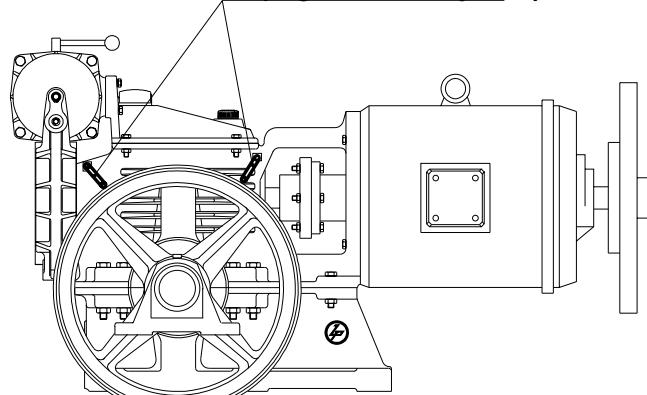
Note: For details of TW Series Tacho/Encoders - consult Renold.

## Rope Guide Application Overhead

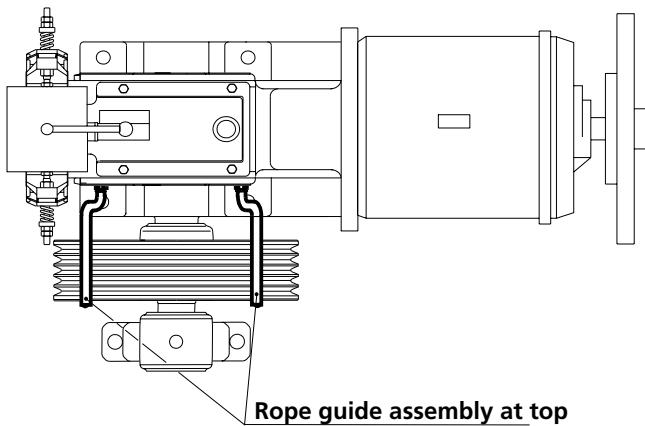
**Rope guide assembly at top**



**Rope guide assembly at top**



**Rope guide assembly at top**



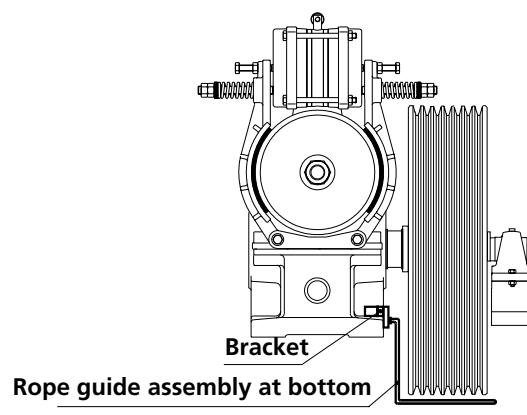
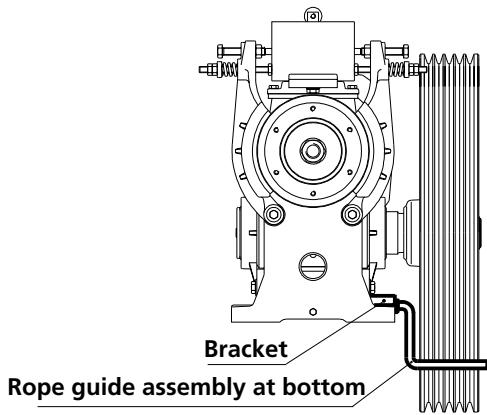
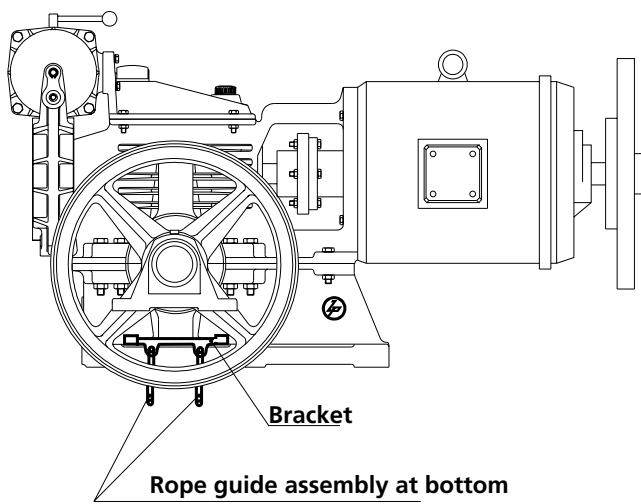
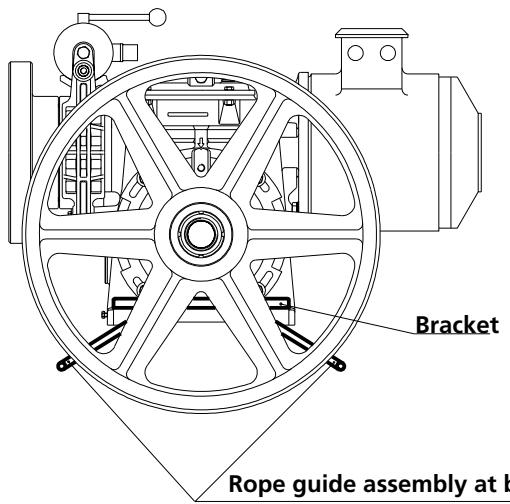
**Rope guide assembly at top**

| Lift gear type                 | Sheave diameter | Ø Pin | Values Development |
|--------------------------------|-----------------|-------|--------------------|
| <b>FF 330</b>                  | 480             | 14    | 385                |
| <b>FF 340</b><br><b>FF 360</b> | 400 to 580      | 14    | 570                |
| <b>FF 610</b>                  | 440 to 630      | 14    | 570                |
| <b>FF 620</b>                  | 440 to 630      | 14    | 655                |
| <b>FF 630</b>                  | 630             | 14    | 376                |

| Lift gear type | Sheave diameter   | Ø Pin | Values Development |
|----------------|-------------------|-------|--------------------|
| <b>FF 650</b>  | 480 to 650        | 14    | 570                |
| <b>FF 800</b>  | 480 to 630        | 16    | 385                |
| <b>FF 825</b>  | 670               |       | 445                |
| <b>FF 850</b>  |                   |       |                    |
| <b>FF 1150</b> | 520 to 700<br>770 | 16    | 435<br>465         |
| <b>F 1500</b>  | 520 to 650        | 16    | 435                |

**Note:** For details of TW Series Rope Guide Applications - consult Renold.

## Rope Guide Application - Basement



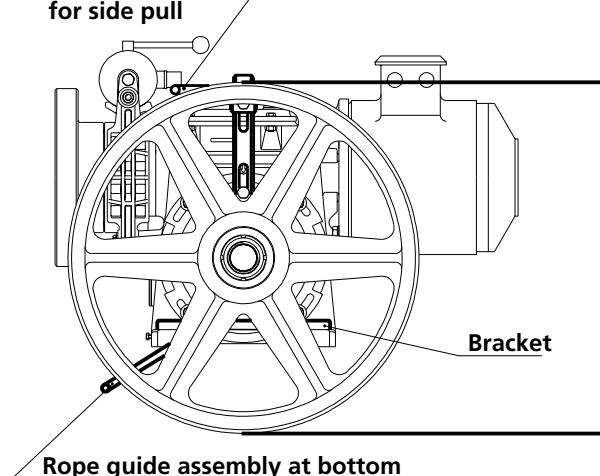
| Lift gear type | Sheave diameter | Ø Pin | Values Development |
|----------------|-----------------|-------|--------------------|
| <b>FF 340</b>  | 400             |       | 280                |
|                | 440 to 480      | 12    | 320                |
|                | 520 to 580      |       | 375                |
| <b>FF 610</b>  | 440 to 550      |       | 340                |
|                | 600 to 630      | 16    | 390                |
| <b>FF 620</b>  | 440 to 600      |       | 415                |
|                | 630             | 16    | 445                |

| Lift gear type | Sheave diameter | Ø Pin | Values Development |
|----------------|-----------------|-------|--------------------|
| <b>FF 650</b>  | 480 to 550      |       | 340                |
|                | 600 to 650      | 16    | 390                |
| <b>FF 800</b>  | 480 to 630      |       | 415                |
|                | 670             | 16    | 465                |
|                |                 |       |                    |
| <b>FF 1150</b> | 520 to 770      | 16    | 455                |

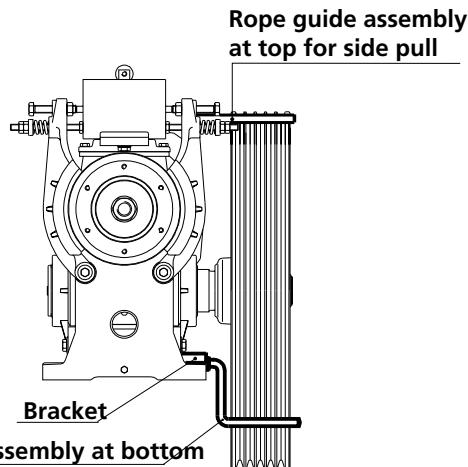
**Note:** For details of TW Series Rope Guide Applications - consult Renold.

## Rope Guide Application - Side Mounting

Rope guide assembly at top  
for side pull

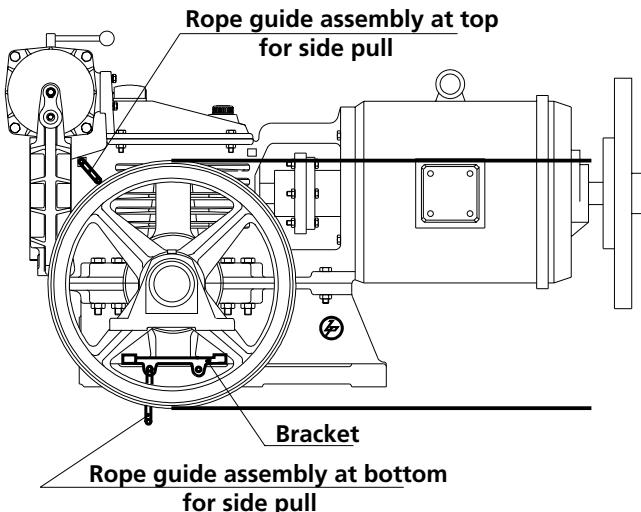


Rope guide assembly at bottom  
for side pull

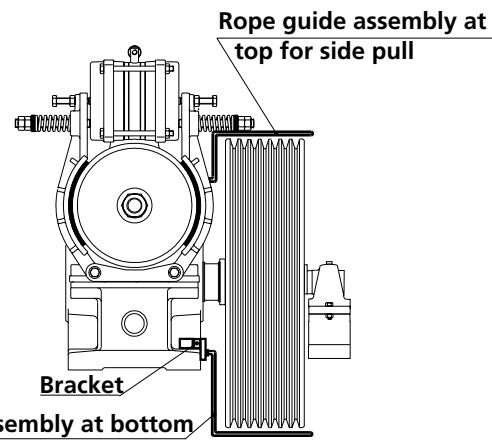


Rope guide assembly at bottom  
for side pull

Rope guide assembly at top  
for side pull



Rope guide assembly at bottom  
for side pull



Rope guide assembly at bottom  
for side pull

| Lift gear type | Sheave diameter | Pin<br>Ø Development | Pin<br>Ø Development |
|----------------|-----------------|----------------------|----------------------|
| <b>FF 340</b>  | 400             | 250                  | 280                  |
| <b>FF 360</b>  | 440 to 480      | 12 260               | 12 320               |
|                | 520 to 580      | 330                  | 375                  |
| <b>FF 610</b>  | 440 to 550      | 16 385               | 16 340               |
|                | 600 to 630      |                      | 390                  |
| <b>FF 620</b>  | 440 to 600      | 16 385               | 16 415               |
|                | 630             |                      | 445                  |
| <b>FF 650</b>  | 480 to 550      | 16 385               | 16 340               |
|                | 600 to 650      |                      | 390                  |
| <b>FF 800</b>  | 480 to 630      | 16 385               | 16 415               |
| <b>FF 825</b>  |                 |                      |                      |
| <b>FF 850</b>  | 670             | 445                  | 465                  |
| <b>FF 1150</b> | 520 to 700      | 16 435               | 16 455               |
|                | 770             | 465                  |                      |

Note: For details of TW Series - Rope Guide Applications - consult Renold.

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